

**ALLIANT ENERGY**  
**Interstate Power and Light Company**  
**Burlington Generating Station**

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**CCR SURFACE IMPOUNDMENT**

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**HISTORY OF CONSTRUCTION**

Report Issued: August 25, 2016  
Revision 0



## EXECUTIVE SUMMARY

This History of Construction (Report) is prepared in accordance with the requirements of the United States Environmental Protection Agency (USEPA) published Final Rule for Hazardous and Solid Waste Management System - Disposal of Coal Combustion Residual (CCR) from Electric Utilities (40 CFR Parts 257 and 261, also known as the CCR Rule) published on April 17, 2015 and effective October 19, 2015.

This Report documents the construction history of each CCR unit at Burlington Generating Station in Burlington, Iowa in accordance with §257.73(c) of the CCR Rule. For purposes of this Report, the term “CCR unit” only refers to existing CCR surface impoundments.

Primarily, this Report is focused on providing history of construction information for each CCR surface impoundment to the extent that such information is reasonably and readily available.



# Table of Contents

1	INTRODUCTION .....	1
1.1	CCR Rule Applicability .....	1
1.2	History of Construction Applicability .....	1
2	FACILITY DESCRIPTION .....	2
2.1	Name and Address - §257.73(c)(1)(i) .....	2
2.2	General Facility History .....	2
3	HISTORY OF CONSTRUCTION - §257.73(c)(1).....	5
3.1	BGS Ash Seal Pond.....	5
3.1.1	CCR Unit Location - §257.73(c)(1)(ii).....	5
3.1.2	Statement of Purpose - §257.73(c)(1)(iii).....	5
3.1.3	Physical Layout Information - §257.73(c)(1)(iv) .....	6
3.1.4	Foundation and Abutment Properties - §257.73(c)(1)(v) .....	7
3.1.5	Historical Construction and Use - §257.73(c)(1)(vi).....	7
3.1.6	Structures, Appurtenances, and Operations- §257.73(c)(1)(vii) .....	10
3.1.7	Instrumentation - §257.73(c)(1)(viii) .....	11
3.1.8	Area-Capacity Curve - §257.73(c)(1)(ix).....	11
3.1.9	Spillway and Diversion Features - §257.73(c)(1)(x).....	11
3.1.10	Construction Specifications, Surveillance, Maintenance, and Repair - §257.73(c)(1)(xi)...	11
3.1.11	Structural Instability Records - §257.73(c)(1)(xii).....	12
3.2	BGS Main Ash Pond.....	13
3.2.1	CCR Unit Location - §257.73(c)(1)(ii).....	13
3.2.2	Statement of Purpose - §257.73(c)(1)(iii).....	13
3.2.3	Physical Layout Information - §257.73(c)(1)(iv) .....	14
3.2.4	Foundation and Abutment Properties - §257.73(c)(1)(v) .....	15
3.2.5	Historical Construction and Use - §257.73(c)(1)(vi).....	15
3.2.6	Structures, Appurtenances, and Operations- §257.73(c)(1)(vii) .....	18
3.2.7	Instrumentation - §257.73(c)(1)(viii) .....	18
3.2.8	Area-Capacity Curve - §257.73(c)(1)(ix).....	19
3.2.9	Spillway and Diversion Features - §257.73(c)(1)(x).....	19
3.2.10	Construction Specifications, Surveillance, Maintenance, and Repair - §257.73(c)(1)(xi)...	19
3.2.11	Structural Instability Records - §257.73(c)(1)(xii).....	20
3.3	BGS Economizer Pond .....	20
3.3.1	CCR Unit Location - §257.73(c)(1)(ii).....	21
3.3.2	Statement of Purpose - §257.73(c)(1)(iii).....	21
3.3.3	Physical Layout Information - §257.73(c)(1)(iv) .....	22
3.3.4	Foundation and Abutment Properties - §257.73(c)(1)(v) .....	22
3.3.5	Historical Construction and Use - §257.73(c)(1)(vi).....	23
3.3.6	Structures, Appurtenances, and Operations- §257.73(c)(1)(vii) .....	26



3.3.7	Instrumentation - §257.73(c)(1)(viii) .....	26
3.3.8	Area-Capacity Curve - §257.73(c)(1)(ix).....	26
3.3.9	Spillway and Diversion Features - §257.73(c)(1)(x).....	27
3.3.10	Construction Specifications, Surveillance, Maintenance, and Repair - §257.73(c)(1)(xi)...	27
3.3.11	Structural Instability Records - §257.73(c)(1)(xii).....	28
3.4	BGS Upper Ash Pond .....	29
3.4.1	CCR Unit Location - §257.73(c)(1)(ii).....	29
3.4.2	Statement of Purpose - §257.73(c)(1)(iii).....	29
3.4.3	Physical Layout Information - §257.73(c)(1)(iv).....	30
3.4.4	Foundation and Abutment Properties - §257.73(c)(1)(v).....	30
3.4.5	Historical Construction and Use - §257.73(c)(1)(vi).....	31
3.4.6	Structures, Appurtenances, and Operations- §257.73(c)(1)(vii).....	33
3.4.7	Instrumentation - §257.73(c)(1)(viii).....	33
3.4.8	Area-Capacity Curve - §257.73(c)(1)(ix).....	34
3.4.9	Spillway and Diversion Features - §257.73(c)(1)(x).....	34
3.4.10	Construction Specifications, Surveillance, Maintenance, and Repair - §257.73(c)(1)(xi)...	34
3.4.11	Structural Instability Records - §257.73(c)(1)(xii).....	35
4	CHANGES TO THE HISTORY OF CONSTRUCTION.....	36

## Figures

**Figure 1:** Site Location

**Figure 2:** Hydraulic Routing

## Appendices

**Appendix A:** Original Plant Arrangement Drawings – 1966

**Appendix B:** EDR Historical Aerial Photograph Package

**Appendix C:** EDR Historical Topographic Map Report

**Appendix D:** Geoprobe Soil Borings – 1962, 2007, 2008, and 2010

**Appendix E:** Geoprobe Soil Borings and CPT Borings – 2011

**Appendix F:** Laboratory Testing on CCR Embankment Soils – 2011

**Appendix G:** BGS Ash Seal Pond Drawings

**Appendix H:** BGS Main Ash Pond Drawings

**Appendix I:** BGS Economizer Pond Drawings

**Appendix J:** BGS Upper Ash Pond Drawings





# 1 INTRODUCTION

The owner/operator of the CCR unit must provide a history of construction for the existing CCR surface impoundments at Burlington Generating Station (BGS) in Burlington, Iowa in accordance with §257.73(c)(1) of the CCR Rule. Hard Hat Services, on behalf of Interstate Power and Light Company, provides this history of construction information for each existing CCR surface impoundment to the extent that such information is reasonably and readily available.

## 1.1 CCR Rule Applicability

The CCR Rule requires that an owner/operator of the CCR unit must provide a history of construction for existing CCR surface impoundments with a height of 5 feet or more and a storage volume of 20 acre-feet or more (§257.73(b)(1)); or the existing CCR surface impoundment has a height of 20 feet or more (§257.73(b)(2)).

## 1.2 History of Construction Applicability

BGS has four existing CCR surface impoundments, which meet the requirements of §257.73(b)(1) and/or §257.73(b)(2), identified as follows:

- BGS Ash Seal Pond
- BGS Main Ash Pond
- BGS Economizer Pond
- BGS Upper Ash Pond



## 2 FACILITY DESCRIPTION

The following sub-sections provide a general facility description.

### 2.1 Name and Address - §257.73(c)(1)(i)

Included below is the name and address of the owner/operator of the CCR units, name of each CCR unit, and state identification numbers for each CCR Unit (if one has been assigned by the state).

Owner/Operator Name and Address:

Interstate Power and Light Company (*an Alliant Energy Company*)  
Burlington Generating Station  
4282 Sullivan Slough Road  
Burlington, IA 52601

The names of the CCR Units located at BGS are identified as follows:

- BGS Ash Seal Pond
- BGS Main Ash Pond
- BGS Economizer Pond
- BGS Upper Ash Pond

The Iowa Department of Natural Resources has assigned identification number 29-UDP-01-15 the CCR units at BGS.

### 2.2 General Facility History

BGS is located southeast of the City of Burlington, Iowa on the western shore of the Mississippi River in Des Moines County. Figure 1 provides both a topographic map and an aerial photograph of the BGS facility location, with the approximate property boundary of the facility identified.

BGS, originally constructed, owned, and operated by the Iowa Southern Utilities Company, initiated facility operations in June 1968. At the time of initial operations BGS was a fossil-fueled electric generating station that consisted of one steam electric generating unit (Unit 1) which used coal as its fuel source. The initial steam electric generating unit at BGS had a nameplate rating of 188,187 kilowatts. The CCR that was



produced from the burning of coal was sluiced to two ash disposal basins. The two ash settling basins, identified as Ash Disposal Basin #1 and Ash Disposal Basin #2, were located south of the generating plant and were the only original CCR units present at the time of initial facility operations (Appendix A). Ash Settling Basin #1 was located in the footprint of what is now identified as the BGS Ash Seal Pond. Ash Disposal Basin #2 was located west of the Ash Disposal Basin #1 and west of the condenser cooling water discharge pipe. A portion of the footprint of the Ash Disposal Basin #2 was located in the eastern most portion of what is now identified as the BGS Main Ash Pond. Additional information related to the historical construction and operational use of each of the original CCR surface impoundments is discussed in further detail throughout Section 3.

From 1968 to 1991 the owner/operator of BGS was the Iowa Southern Utilities Company. In 1991, the Iowa Southern Utilities Company merged with Iowa Electric into IES Industries. In 1998, a three-way merger was completed between IES Industries, Interstate Power and Light Company, and Wisconsin Power and Light Company forming Interstate Energy Corporation. In 1999, Interstate Energy Corporation changed its name to Alliant Energy Corporation.

As BGS exists today, the generating plant consists of one steam electric generating unit (Unit 1), as well as four combustion turbine (CT) units. The current steam electric generating unit at BGS has a nameplate rating of 212 megawatts. Sub-bituminous coal remains the primary fuel for producing steam while natural gas is a secondary fuel source. The CT units use fuel oil for the starting engines and natural gas for the generating units.

The burning of coal at BGS produces three types of CCR, which includes bottom ash, economizer ash, and precipitator fly ash. Current CCR operations at BGS include bottom ash being sluiced to the BGS Main Ash Pond while economizer ash is sluiced to the BGS Economizer Pond. Precipitator fly ash is collected by the electrostatic precipitators and sent to the on-site fly ash storage silo located south of the generating plant. Precipitator



fly ash is transported offsite for beneficial reuse. Additional discussions on historical operations and handling of the CCR at BGS is provided in further detail throughout Section 3.



### **3 HISTORY OF CONSTRUCTION - §257.73(c)(1)**

This Report documents the history of construction information for each existing CCR surface impoundment to the extent feasible, provided that such information is reasonably and readily available. The following activities were completed in order to reasonably collect and assemble the readily available history of construction information:

- File review at the local regulatory agency;
- Historical aerial photography review;
- Historical topography review;
- Onsite design drawing, specification, and report review;
- Electronic design drawing, specification, and report review; and
- Interview(s) with onsite personnel with historical knowledge of the existing CCR surface impoundments.

#### **3.1 BGS Ash Seal Pond**

The following subsections are intended to meet the requirements of the CCR Rule §257.73(c)(1) for the BGS Ash Seal Pond.

##### **3.1.1 CCR Unit Location - §257.73(c)(1)(ii)**

The BGS Ash Seal Pond is located south of the generating plant, west of the Mississippi River, and east of the BGS Main Ash Pond. The location of the BGS Ash Seal Pond, in reference to the surrounding topography, is identified on both a USGS 7 ½ minute topographic quadrangle map and aerial photograph on Figure 1. The location of the BGS Ash Seal Pond, in reference to the immediate surroundings within the BGS property, is identified on Figure 2.

##### **3.1.2 Statement of Purpose - §257.73(c)(1)(iii)**

The BGS Ash Seal Pond is generally operated as a storm water runoff pond as it no longer is a primary receiver of CCR or other process flows from the generating plant as of 2009. Storm water runoff from the area surrounding the fly ash storage silo, located south of the generating plant, drains into the BGS Ash Seal Pond. Occasionally, the BGS Ash Seal Pond receives facility process water, such as boiler seal water, if there is an issue with the boiler seal water pumps. The boiler seal water, which is normally pumped to the BGS



Main Ash Pond, may be routed to the BGS Ash Seal Pond as needed based on facility operations.

The hydraulic structure associated with the BGS Ash Seal Pond, formerly identified as NPDES Outfall 006, was permanently closed in 2009<sup>1,2</sup> and therefore the BGS Ash Seal Pond generally operates as a zero discharge pond. The water that presently collects within the BGS Ash Seal Pond either exfiltrates through the bottom of the CCR surface impoundment or evaporates. If necessary, BGS has the capability of pumping water from the BGS Ash Seal Pond to the adjacent BGS Main Ash Pond via a manually operated lift pump.

### **3.1.3 Physical Layout Information - §257.73(c)(1)(iv)**

As identified in an Inflow Flood Control Plan<sup>3</sup> prepared for BGS in accordance with §257.82 of the CCR Rule, the BGS Ash Seal Pond has a watershed of approximately 7.7 acres. The surface area of the BGS Ash Seal Pond is approximately 5.7 acres.

As discussed in an Annual Inspection Report<sup>4</sup> prepared for BGS in accordance with §257.83 of the CCR Rule, the BGS Ash Seal Pond is incised along the west, north, and east sides of the CCR unit. The south embankment of the BGS Ash Seal Pond is located adjacent to the condenser cooling water discharge channel and has a height of approximately 12 feet from the crest to the toe of the downstream slope of the embankment. The embankment crest is at elevation 534 feet, which is the same elevation as the site grade of the generating plant and equivalent to the 100-year flood water elevation of the Mississippi River. The interior storage depth of the BGS Ash Seal Pond is approximately 8.5 feet. The total volume of impounded CCR within the BGS Ash Seal

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<sup>1</sup> William Skalitzky – Alliant Energy, Letter to Steve Williams – IDNR, November 06, 2009

<sup>2</sup> Matt Morgan – Klinger & Associates, P.C., Letter to Robert Palla – IDNR, November 09, 2009

<sup>3</sup> Inflow Flood Control Plan, Burlington Generating Station, 2016, Hard Hat Environmental Services

<sup>4</sup> Annual Inspection Report, Burlington Generating Station, 2016, Hard Hat Environmental Services



Pond is approximately 79,000 cubic yards. This volume does not include general fill material that has been added in the northeast corner of the BGS Ash Seal Pond.

### **3.1.4 Foundation and Abutment Properties - §257.73(c)(1)(v)**

As identified in a Safety Factor Assessment<sup>5</sup> prepared for BGS in accordance with §257.73(e) of the CCR Rule, BGS is constructed on a natural levee deposit on the west bank of the Mississippi River at River Mile 399. Soil borings were installed in the vicinity of the BGS Ash Seal Pond in 1962, 2007, and 2008 (Appendix D). Additionally, soil borings and cone penetrometer test (CPT) borings were installed along the crest of the south embankment of the BGS Ash Seal Pond in 2011 (Appendix E). The borings indicated bedrock at elevation 450, very dense sand and gravel to elevation 470, and medium dense sand to elevation 510. Above elevation 510 the plant area and the BGS Ash Seal Pond have loose layers of silt and silty sand with compacted fill to bring the site grade to elevation 534.

### **3.1.5 Historical Construction and Use - §257.73(c)(1)(vi)**

The BGS Ash Seal Pond, formerly identified as Ash Disposal Basin #1 in original plant arrangement drawings (Appendix A), was one of two original CCR surface impoundments located at BGS at the time of initial facility operations in June 1968. Historical aerial photographs (Appendix B) confirm the presence of the Ash Disposal Basin #1 at the time of initial facility operations.

There are no known reasonably and readily available documents that detail the method of site preparation and construction of each zone of the Ash Disposal Basin #1. Plant arrangement drawings (Appendix A) that were approved for construction provide details of the original design of Ash Disposal Basin #1 at the time of plant construction. In addition to the plant arrangement drawings, the in-situ soil properties of the CCR unit were identified in a Safety Factor Assessment<sup>6</sup> prepared for BGS in accordance with §257.73(e) of the CCR Rule. As discussed in the Safety Factor Assessment, soil borings

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<sup>5</sup> Safety Factor Assessment, Burlington Generating Station, 2016, Hard Hat Environmental Services

<sup>6</sup> Safety Factor Assessment, Burlington Generating Station, 2016, Hard Hat Environmental Services

Interstate Power and Light Company – Burlington Generating Station

History of Construction

August 25, 2016



were installed in the vicinity of the BGS Ash Seal Pond in 1962, 2007, and 2008 (Appendix D). Additionally, soil borings and CPT borings were installed along the crest of the south embankment of the BGS Ash Seal Pond in 2011 (Appendix E). Soil samples were collected from the 2011 soil boring in order to determine water content, Atterberg limits, and grain size (Appendix F). The soil boring data, along with soil sample laboratory analytical results, identified loose layers of silt and silty sand with compacted fill from elevation 510 to the site grade elevation 534.

Historical use of Ash Disposal Basin #1, from the time of initial facility operations in June 1968 until August 1970, consisted of all CCR (bottom ash, economizer ash, precipitator fly ash) at BGS to be sluiced to Ash Disposal Basin #1<sup>7</sup>. The sluiced CCR was discharged into the northern portion of the CCR Unit. The water that was used to sluice the CCR flowed towards the southwest corner of the CCR Unit where a hydraulic structure was located within the south embankment. The original hydraulic structure consisted of an 18-inch diameter corrugated metal pipe (CMP) that was approximately 56 feet long and consisted of a 90° upturned elbow on the inlet end of the CMP (Appendix A). The water in Ash Disposal Basin #1 would overflow into the hydraulic structure and flow to the south where it would discharge into the condenser cooling water discharge channel prior to flowing to the east into the Mississippi River. In August 1970, BGS ceased sluicing CCR into Ash Disposal Basin #1 due to available storage capacity. The CCR sluice pipe was extended to discharge into Ash Disposal Basin #2.

The following list provides a general overview of the known modifications associated with the BGS Ash Seal Pond since initial facility operations.

- Ash Disposal Basin #1 was re-identified as the BGS Ash Seal Pond. The timeframe of this modification has not been documented.

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<sup>7</sup> Patrick Kelleher – Alliant Energy, Email to William Skalitzky – Alliant Energy, May 12, 2009  
Interstate Power and Light Company – Burlington Generating Station  
History of Construction  
August 25, 2016





- The BGS Ash Seal Pond, after being a primary receiver of sluiced CCR, was also a primary receiver of process water flows (e.g. boiler seal water) from the generating plant. The timeframe of this modification has not been documented.
- The original 18-inch CMP hydraulic structure was replaced with a 12-inch polyvinyl chloride (PVC) pipe. Similar to the 18-inch CMP, the 12-inch PVC pipe consisted of a 90° upturned elbow on the inlet end of the hydraulic structure. The timeframe of this modification has not been documented.
- The hydraulic structure associated with the BGS Ash Seal Pond was listed with the State of Iowa in the facilities National Pollutant Discharge Elimination System (NPDES) Permit as NPDES Outfall 006. The timeframe of this modification has not been documented.
- In August 2007, a geotechnical investigation<sup>8</sup> was completed along the south embankment of the BGS Ash Seal Pond in order to identify the cause of observed seeps along the embankments downstream slope. The geotechnical investigation identified several shallow seeps which were a result of thin sand seams within the embankment. In November 2007, a 275 foot long soil-bentonite slurry wall was installed along the eastern portion of the south embankment in order to repair the shallow seeps.
- In October 2009, BGS completed the boiler seal water reroute from the BGS Ash Seal Pond to the BGS Main Ash Pond. The boiler seal water was rerouted in order to eliminate the process water discharge into the BGS Ash Seal Pond. The process water flow was rerouted through the NPDES Outfall 001 located north of the generating plant. The reroute of the boiler seal water allowed for the closure of NPDES Outfall 006. Project closure documentation<sup>9</sup> was submitted to the IDNR.

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<sup>8</sup> Mark Loerop – Hard Hat Services, Letter to Robin Nelson – Burlington Generating Station, August 31, 2007

<sup>9</sup> Matt Morgan – Klinger & Associates, P.C., Letter to Robert Palla – IDNR, November 09, 2009

Interstate Power and Light Company – Burlington Generating Station

History of Construction

August 25, 2016



- In October 2009, BGS ceased discharging process water and storm water through NPDES Outfall 006 into the condenser cooling water discharge channel. BGS permanently closed the hydraulic structure. The inlet end of the hydraulic structure was filled with concrete while the effluent end was sealed with a pipe end cap. BGS submitted the outfall closure notification documentation<sup>10</sup> to the IDNR.

Historical aerial photographs (Appendix B) and historical topographic maps (Appendix C) identify the topographic changes to the BGS Ash Seal Pond that have occurred since the time of initial facility operations.

### **3.1.6 Structures, Appurtenances, and Operations- §257.73(c)(1)(vii)**

Detailed dimensional drawings of the BGS Ash Seal Pond that were reasonably and readily available are identified below. The detailed dimensional drawings were obtained from various designs, plans, and reports that were assembled during the historical information review.

- Plant Arrangement Drawings (May 1966) – Drawings provide details of the original design of Ash Disposal Basin #1 at the time of plant construction prior to placement of CCR. Drawings identify original design contours of the ash disposal basins, as well as detailed information of the initial hydraulic structure (Appendix A)
- Slurry Wall Construction and Seep Repair (October 2007) – Design drawings identify the approximate location of the soil-bentonite slurry wall that was installed along the eastern portion of the south embankment of the BGS Ash Seal Pond in 2007. Included with the design drawings are specifications detailing the installation requirements (Appendix G).

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<sup>10</sup> William Skalitzky – Alliant Energy, Letter to Steve Williams – IDNR, November 06, 2009  
Interstate Power and Light Company – Burlington Generating Station  
History of Construction  
August 25, 2016



- Existing Site Layout (June 2008) – Drawing identifies existing conditions of the BGS Ash Seal Pond at the time the survey was completed in 2008. Drawing identifies topographic contours of the area surrounding the BGS Ash Seal Pond, existing utilities, and existing hydraulic structures (Appendix G).
- Boiler Seal Water Reroute (March 2009) – Design drawings identify proposed reroute of boiler seal water from BGS Ash Seal Pond to BGS Main Ash Pond. Note, not all aspects of the design drawings were fully implemented as part of the boiler seal water reroute (Appendix G).

### **3.1.7 Instrumentation - §257.73(c)(1)(viii)**

The BGS Ash Seal Pond does not have existing instrumentation that supports the operation of the CCR unit. Additionally, review of readily available historical documents has not identified any past instrumentation that was used to support the operation of the BGS Ash Seal Pond.

### **3.1.8 Area-Capacity Curve - §257.73(c)(1)(ix)**

After review of readily available historical documents there is no readable available information regarding area-capacity curves for the BGS Ash Seal Pond.

### **3.1.9 Spillway and Diversion Features - §257.73(c)(1)(x)**

The BGS Ash Seal Pond generally operates as a zero discharge pond and does not consist of any spillway or diversion feature. If necessary, BGS has the capability of pumping water from the BGS Ash Seal Pond to the BGS Main Ash Pond via a manually operated lift pump.

### **3.1.10 Construction Specifications, Surveillance, Maintenance, and Repair - §257.73(c)(1)(xi)**

BGS implements a Site-Specific Inspection and Maintenance (I&M) Plan<sup>11</sup>, in accordance with an Alliant Energy I&M Plan<sup>12</sup>. The Site-Specific I&M Plan has been implemented at BGS in order to identify the factors which may affect the long-term stability of the existing

<sup>11</sup> Inspection and Maintenance (I&M) Plan, Burlington Generating Station, October 2015, Version 2.0-Revision 0.0

<sup>12</sup> Inspection and Maintenance (I&M) Plan, Alliant Energy, September 2015, Version 2.0-Revision 0.0

Interstate Power and Light Company – Burlington Generating Station

History of Construction

August 25, 2016



CCR surface impoundments. The Site-Specific I&M Plan identifies existing operation and maintenance activities, and identifies the inspection, monitoring, maintenance, and recordkeeping requirements as outlined in the Alliant Energy I&M Plan in order to maintain the integrity of the existing CCR surface impoundments.

Visual inspections of the BGS Ash Seal Pond are completed in accordance with §257.83 of the CCR Rule. At intervals not exceeding seven days, the BGS Ash Seal Pond is visually inspected for any appearances of structural weakness or other conditions which are disrupting or have the potential to disrupt the operation or safety of the existing CCR surface impoundment. In addition to seven-day inspections, BGS conducts event-related inspections which may include inspections following storm events, seismic events, major maintenance activities, as well as other unusual events. Annual inspections are conducted by a qualified PE who is familiar with the requirements of the CCR Rule, the Alliant Energy I&M Plan, the BGS Site-Specific I&M Plan, and other facility specific information pertaining to the existing CCR surface impoundment.

Maintenance activities that are completed at BGS may include routine maintenance, event-related maintenance, and long-term maintenance. Routine maintenance activities may include management of vegetation (or other forms of slope protection), tree and sapling removal, reseeding of disturbed vegetated areas, removal of debris from collection and diversion channels, and repair of eroded areas. Event-related maintenance activities may include maintenance after unusual events such as heavy rainfall, periods of very high winds, or seismic activity. Maintenance may include repair of eroded areas or removal of damaged vegetation. Long-term maintenance activities are identified as part of the ongoing inspection program, through the annual inspections, or through other engineering evaluations and may include larger remediation activities.

### **3.1.11 Structural Instability Records - §257.73(c)(1)(xii)**

After review of readily available historical documents there are no known records of structural instability associated with the BGS Ash Seal Pond that were identified.



## **3.2 BGS Main Ash Pond**

The following subsections are intended to meet the requirements of the CCR Rule §257.73(c)(1) for the BGS Main Ash Pond.

### **3.2.1 CCR Unit Location - §257.73(c)(1)(ii)**

The BGS Main Ash Pond is located southwest of the generating plant and west of the BGS Ash Seal Pond. The location of the BGS Main Ash Pond, in reference to the surrounding topography, is identified on both a USGS 7 ½ minute topographic quadrangle map and aerial photograph on Figure 1. The location of the BGS Main Ash Pond, in reference to the immediate surroundings within the BGS property, is identified on Figure 2.

### **3.2.2 Statement of Purpose - §257.73(c)(1)(iii)**

The BGS Main Ash Pond is currently the primary receiver of bottom ash at BGS. The BGS Main Ash Pond is also a primary receiver of process water flows from the generating plant, which includes flows from the boiler seal water system, rinse water from previous chemical cleans, waste water from non-chemical metal cleaning (air heater wash and economizer wash), and boiler makeup/blowdown water<sup>13</sup>. Additionally, based on facility operations BGS has the capability to reroute the sluiced economizer ash from the BGS Economizer Pond to the BGS Main Ash Pond. The sluiced bottom ash, process water flows from the generating plant, and sluiced economizer ash (when necessary) all discharge into the northeast corner of the BGS Main Ash Pond. The sluiced bottom ash that settles out in the northeast corner of the BGS Main Ash Pond is reclaimed for beneficial reuse.

Additional use of the BGS Main Ash Pond includes the existing AGPAVE pile located in the southeast corner of the CCR unit. The AGPAVE pile consists of an aggregate-like material produced from Class C fly ash that has been hydrated and hardened. Fly ash from the on-site storage silo, when not transported off-site, was previously hauled from the generating plant to the BGS Main Ash Pond where it was hydrated, hardened, and

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<sup>13</sup> Water and Ash Planning Project - Preliminary Water Balance, Burlington Generating Station, 2015, Sargent & Lundy



eventually reclaimed for beneficial reuse. As of 2015 AGPAVE is no longer produced at BGS and the remainder of the existing AGPAVE pile is in the process of being reclaimed for beneficial reuse.

The hydraulic structures associated with the BGS Main Ash Pond are located near the northwest corner of the CCR Unit. The hydraulic structures consist of two parallel 15-inch diameter CMP culverts. The hydraulic structures are located beneath the generating plant access road. The water from the BGS Main Ash Pond flows through the hydraulic structures to the north and discharges into a small channel located in the southwest corner of the BGS Upper Ash Pond.

### **3.2.3 Physical Layout Information - §257.73(c)(1)(iv)**

As identified in an Inflow Flood Control Plan<sup>14</sup> prepared for BGS in accordance with §257.82 of the CCR Rule, the BGS Main Ash Pond has a watershed of approximately 18.7 acres, which is equal to the surface area of the CCR Unit.

As discussed in an Annual Inspection Report<sup>15</sup> prepared for BGS in accordance with §257.83 of the CCR Rule, the BGS Main Ash Pond is incised along the north and east sides of the CCR unit. The south and west embankments of the BGS Main Ash Pond have a height of approximately 12 feet from the crest to the toe of the downstream slope of the embankments. The embankment crests are at elevation 534, which is the same elevation as the site grade of the generating plant and equivalent to the 100-year flood water elevation of the Mississippi River. The interior storage depth of the BGS Main Ash Pond is approximately 8 feet. The total volume of impounded CCR and water within the BGS Main Ash Pond at normal water operation elevation is approximately 240,000 cubic yards. Additional volume of impounded CCR, located in the eastern half of the BGS Main Ash Pond above the crest elevation of the embankments, includes the bottom ash storage area and AGPAVE pile. In 2008, the surveyed quantity of the additional CCR

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<sup>14</sup> Inflow Flood Control Plan, Burlington Generating Station, 2016, Hard Hat Environmental Services

<sup>15</sup> Annual Inspection Report, Burlington Generating Station, 2016, Hard Hat Environmental Services

Interstate Power and Light Company – Burlington Generating Station

History of Construction

August 25, 2016



located above the crest elevation of the embankments was approximately 104,000 cubic yards.

### **3.2.4 Foundation and Abutment Properties - §257.73(c)(1)(v)**

As identified in a Safety Factor Assessment<sup>16</sup> prepared for BGS in accordance with §257.73(e) of the CCR Rule, BGS is constructed on a natural levee deposit on the west bank of the Mississippi River at River Mile 399. Soil borings were installed in the area of the BGS Main Ash Pond in 1962 and 2010 (Appendix D). Additionally, soil borings and CPT borings were installed along the crest of the south and west embankments of the BGS Main Ash Pond in 2011 (Appendix E). The borings indicated bedrock at elevation 450, very dense sand and gravel to elevation 470, and medium dense sand to elevation 510. Above elevation 510 the area of the BGS Main Ash Pond consists of a natural clay layer with plastic index greater than 20% and natural water content greater than 25%. The soil is a low plasticity clay deposited during river flooding in the backwater areas west of the generating plant.

### **3.2.5 Historical Construction and Use - §257.73(c)(1)(vi)**

An ash settling basin, formerly identified as Ash Disposal Basin #2 in historical plant documents (Appendix A), was one of two original CCR surface impoundments at the time of initial facility operations in June 1968. A portion of the Ash Disposal Basin #2 was located in the very eastern portion of what is now identified as the BGS Main Ash Pond. Historical aerial photographs (Appendix B) confirm the presence of the Ash Disposal Basin #2 at the time of initial facility operations.

There are no known reasonably and readily available documents that detail the method of site preparation and construction of each zone of either the Ash Disposal Basin #2 or the BGS Main Ash Pond. Plant arrangement drawings (Appendix A) that were approved for construction provide details of the original design of Ash Disposal Basin #2 at the time of plant construction. In addition to the plant arrangement drawings, the in-situ soil

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<sup>16</sup> Safety Factor Assessment, Burlington Generating Station, 2016, Hard Hat Environmental Services





properties of the BGS Main Ash Pond were identified in a Safety Factor Assessment<sup>17</sup> prepared for BGS in accordance with §257.73(e) of the CCR Rule. As discussed in the Safety Factor Assessment, soil borings were installed in the area of what is now identified as the BGS Main Ash Pond in 1962 and 2010 (Appendix D). Additionally, soil borings and CPT borings were installed along the crest of the south and west embankments of the BGS Main Ash Pond in 2011 (Appendix E). Soil samples were collected from the 2011 soil boring in order to determine water content, Atterberg limits, and grain size (Appendix F). The soil boring data, along with soil sample laboratory analytical results, observed the embankments of the BGS Main Ash Pond to be constructed of clayey silt that was compacted over the natural clay deposit.

Historical use of Ash Disposal Basin #2, from August 1970 to June 1971, consisted of all CCR (bottom ash, economizer ash, precipitator fly ash) at BGS to be sluiced to Ash Disposal Basin #2<sup>18</sup>. Initial design of the CCR Unit did not provide for decanting of sluiced CCR. There is no readily available information about how the water that was used to sluice the CCR into Ash Disposal Basin #2 was discharged. CCR was sluiced into Ash Disposal Basin #2 until June 1971 when the CCR sluice pipe was rerouted to the area of the BGS Upper Ash Pond and BGS Economizer Pond.

In August 1980, the south and west embankments of what is now identified as the BGS Main Ash Pond were constructed and all of the CCR (bottom ash, economizer ash, precipitator fly ash) at BGS was rerouted from the area of the BGS Upper Ash Pond and BGS Economizer Pond to the BGS Main Ash Pond. The CCR was sluiced into the northeastern corner of the CCR unit. The water that was used to sluice the CCR flowed to the west towards the northwest corner of the CCR unit where a hydraulic structure was located. The original hydraulic structure associated with the BGS Main Ash Pond was located beneath the generating plant access road and consisted of one 15-inch diameter culvert. The water within the BGS Main Ash Pond would flow through the

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<sup>17</sup> Safety Factor Assessment, Burlington Generating Station, 2016, Hard Hat Environmental Services

<sup>18</sup> Patrick Kelleher – Alliant Energy, Email to William Skalitzky – Alliant Energy, May 12, 2009

Interstate Power and Light Company – Burlington Generating Station

History of Construction

August 25, 2016





hydraulic structure, beneath the generating plant access road, and discharge into the southwest corner of the BGS Upper Ash Pond. By November 1986, the only remaining CCR that continued to be sluiced to the BGS Main Ash Pond was bottom ash. The economizer ash and precipitator fly ash were rerouted back to the area of the BGS Upper Ash Pond and BGS Economizer Pond.

The following list provides a general overview of the known modifications associated with the BGS Main Ash Pond since initial facility operations.

- The original 15-inch diameter culvert that was located in the northwest corner of the BGS Main Ash Pond was replaced with two parallel 15-inch diameter CMP culverts. The timeframe of this modification has not been documented.
- The BGS Main Ash Pond became a primary receiver of process water flows from the generating plant. The timeframe of the initiation of this process has not been documented.
- The southeast portion of the BGS Main Ash Pond became a fly ash handling area as part of the AGPAVE production process. The timeframe of the initiation of this process has not been documented.
- In October 2009, BGS completed the boiler seal water reroute from the BGS Ash Seal Pond to the BGS Main Ash Pond. The boiler seal water was rerouted in order to eliminate the process water discharge into the BGS Ash Seal Pond. The reroute of the boiler seal water allowed for the closure of NPDES Outfall 006. Project closure documentation<sup>19</sup> was submitted to the IDNR.

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<sup>19</sup> Matt Morgan – Klinger & Associates, P.C., Letter to Robert Palla – IDNR, November 09, 2009  
Interstate Power and Light Company – Burlington Generating Station  
History of Construction  
August 25, 2016



Historical aerial photographs (Appendix B) and historical topographic maps (Appendix C) identify the topographic changes to the BGS Main Ash Pond that have occurred since the time of initial facility operations.

### **3.2.6 Structures, Appurtenances, and Operations- §257.73(c)(1)(vii)**

Detailed dimensional drawings of the BGS Main Ash Pond that were reasonably and readily available are identified below. The detailed dimensional drawings were obtained from various designs, plans, and reports that were assembled during the historical information review.

- Plant Arrangement Drawings (May 1966) - Drawings provide details of the original design of Ash Disposal Basin #2 at the time of plant construction prior to placement of CCR. Drawings identify original design contours of the ash disposal basins (Appendix A)
- Discharge Location Map (June 1971) - Drawing identifies the general location of the BGS Main Ash Pond and identifies the size of the original hydraulic structure located in the northwest corner of the CCR unit (Appendix H).
- Boiler Seal Water Reroute (March 2009) - Drawing identifies existing conditions of the BGS Ash Seal Pond at the time the survey was completed in 2008. Drawing identifies topographic contours of the area surrounding the BGS Main Ash Pond, existing utilities, hydraulic routing, and existing hydraulic structures (Appendix G).

### **3.2.7 Instrumentation - §257.73(c)(1)(viii)**

The BGS Main Ash Pond does not have existing instrumentation that supports the operation of the CCR unit. Additionally, review of readily available historical documents has not identified any past instrumentation that was used to support the operation of the BGS Main Ash Pond.



### **3.2.8 Area-Capacity Curve - §257.73(c)(1)(ix)**

After review of readily available historical documents there is no readily available information regarding area-capacity curves for the BGS Main Ash Pond.

### **3.2.9 Spillway and Diversion Features - §257.73(c)(1)(x)**

The BGS Main Ash Pond is equipped with two parallel 15-inch diameter CMP culverts located under the generating plant access road in the northwest corner of the CCR unit. The culverts are constructed of non-erodible material and designed to carry sustained flows. Additional information regarding the hydraulic capacity of the hydraulic structures associated with the BGS Main Ash Pond is provided in the Inflow Flood Control Plan<sup>20</sup>.

### **3.2.10 Construction Specifications, Surveillance, Maintenance, and Repair - §257.73(c)(1)(xi)**

BGS implements a Site-Specific Inspection and Maintenance (I&M) Plan, in accordance with an Alliant Energy I&M Plan. The Site-Specific I&M Plan has been implemented at BGS in order to identify the factors which may affect the long-term stability of the existing CCR surface impoundments. The Site-Specific I&M Plan identifies existing operation and maintenance activities, and identifies the inspection, monitoring, maintenance, and recordkeeping requirements as outlined in the Alliant Energy I&M Plan in order to maintain the integrity of the existing CCR surface impoundments.

Visual inspections of the BGS Main Ash Pond are completed in accordance with §257.83 of the CCR Rule. At intervals not exceeding seven days, the BGS Main Ash Pond is visually inspected for any appearances of structural weakness or other conditions which are disrupting or have the potential to disrupt the operation or safety of the existing CCR surface impoundment. In addition to seven-day inspections, BGS conducts event-related inspections which may include inspections following storm events, seismic events, major maintenance activities, as well as other unusual events. Annual inspections are conducted by a qualified PE who is familiar with the requirements of the CCR Rule, the

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<sup>20</sup> Inflow Flood Control Plan, Burlington Generating Station, 2016, Hard Hat Environmental Services  
Interstate Power and Light Company – Burlington Generating Station  
History of Construction  
August 25, 2016



Alliant Energy I&M Plan, the BGS Site-Specific I&M Plan, and other facility specific information pertaining to the existing CCR surface impoundment.

Maintenance activities that are completed at BGS may include routine maintenance, event-related maintenance, and long-term maintenance. Routine maintenance activities may include management of vegetation (or other forms of slope protection), tree and sapling removal, reseeding of disturbed vegetated areas, removal of debris from collection and diversion channels, and repair of eroded areas. Event-related maintenance activities may include maintenance after unusual events such as heavy rainfall, periods of very high winds, or seismic activity. Maintenance may include repair of eroded areas or removal of damaged vegetation. Long-term maintenance activities are identified as part of the ongoing inspection program, through the annual inspections, or through other engineering evaluations and may include larger remediation activities.

### **3.2.11 Structural Instability Records - §257.73(c)(1)(xii)**

After review of readily available historical documents the following list identifies records of structural instability associated with the BGS Main Ash Pond.

- In June 2012, water was discovered along the crest of the south embankment between the BGS Main Ash Pond and the freshwater forested/shrub wetland area located south of the south embankment. A beaver dam, located north of the generating plant access road in the southwest corner of the BGS Upper Ash Pond, was the cause for the water backup in the BGS Main Ash Pond. The beaver dam was promptly removed and the water was observed to recede along the south embankment. BGS notified the IDNR of the bypass<sup>21</sup>.

### **3.3 BGS Economizer Pond**

The following subsections are intended to meet the requirements of the CCR Rule §257.73(c)(1) for the BGS Economizer Pond.

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<sup>21</sup> Robin Nelson – Alliant Energy, Written Report for Hazardous Conditions to Brian Lee – IDNR, June 28, 2012  
Interstate Power and Light Company – Burlington Generating Station  
History of Construction  
August 25, 2016



### **3.3.1 CCR Unit Location - §257.73(c)(1)(ii)**

The BGS Economizer Pond is located west of the generating plant and north of the BGS Main Ash Pond. The BGS Economizer Pond was constructed in the southern and eastern portion of the original footprint of the BGS Upper Ash Pond. The location of the BGS Economizer Pond, in reference to the surrounding topography, is identified on both a USGS 7 ½ minute topographic quadrangle map and aerial photograph on Figure 1. The location of the BGS Economizer Pond, in reference to the immediate surroundings within the BGS property, is identified on Figure 2.

### **3.3.2 Statement of Purpose - §257.73(c)(1)(iii)**

The BGS Economizer Pond is the primary receiver of economizer ash at BGS. The economizer ash is sluiced from the generating plant and discharged into the east end of the BGS Economizer Pond. The economizer ash is dredged from the BGS Economizer Pond, as needed, in order to maintain storage capacity within the CCR Unit. Based on facility operations, BGS has the capability to reroute the sluiced economizer ash from the BGS Economizer Pond to the BGS Main Ash Pond.

The hydraulic structure associated with the BGS Economizer Pond is located near the southwest corner of the CCR Unit. The hydraulic structure consists of an 18-inch diameter high-density polyethylene (HDPE) pipe. The water from the BGS Economizer Pond flows to the south through the hydraulic structure and discharges into a storm water and process water channel located along the south side of the economizer ash pile. In addition to the influent flow from the BGS Economizer Pond, the storm water and process water channel receives influent flows from a pump vault located at the toe of the downstream slope of the east embankment of the BGS Economizer Pond. The majority of the storm water from the eight acres surrounding the generating plant is collected in the storm drainage system and drains into the pump vault. In addition to the storm water, the generating plant floor drains and water treatment process water flows through an oil/water separator and discharges into the pump vault. The water in the pump vault is then pumped up to the storm water and process water channel. The storm water and



process water channel flows to the west towards the southwest corner of the economizer ash pile where two hydraulic structures are located. The primary hydraulic structure consists of an 18-inch diameter HDPE pipe. The water in the channel flows through the primary hydraulic structure and discharges at the toe of the economizer ash pile into a small channel located in the southwest corner of the BGS Upper Ash Pond. The secondary hydraulic structure acts as an emergency overflow and consists of a 12-inch diameter steel pipe. The emergency overflow pipe also discharges at the toe of the economizer ash pile into the southwest corner of the BGS Upper Ash Pond.

### **3.3.3 Physical Layout Information - §257.73(c)(1)(iv)**

As identified in an Inflow Flood Control Plan<sup>22</sup> prepared for BGS in accordance with §257.82 of the CCR Rule, the BGS Economizer Pond has a watershed of approximately 11 acres, which includes the economizer ash pile and the BGS Economizer Pond. The surface area of the BGS Economizer Pond is approximately 0.4 acres.

As discussed in an Annual Inspection Report<sup>23</sup> prepared for BGS in accordance with §257.83 of the CCR Rule, the embankments of the BGS Economizer Pond have a height of approximately 13 feet from the crest to the toe of the downstream slope. The interior storage depth of the economizer ash pile, from the crest to the bottom of the original footprint of the BGS Upper Ash Pond, is approximately 27 feet. The total volume of impounded CCR and water within the economizer ash pile and BGS Economizer Pond area, including CCR already in place when the pond was established, is approximately 480,000 cubic yards.

### **3.3.4 Foundation and Abutment Properties - §257.73(c)(1)(v)**

As identified in a Safety Factor Assessment<sup>24</sup> prepared for BGS in accordance with §257.73(e) of the CCR Rule, BGS is constructed on a natural levee deposit on the west bank of the Mississippi River at River Mile 399. Soil borings were installed in the area of

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<sup>22</sup> Inflow Flood Control Plan, Burlington Generating Station, 2016, Hard Hat Environmental Services

<sup>23</sup> Annual Inspection Report, Burlington Generating Station, 2016, Hard Hat Environmental Services

<sup>24</sup> Safety Factor Assessment, Burlington Generating Station, 2016, Hard Hat Environmental Services

Interstate Power and Light Company – Burlington Generating Station

History of Construction

August 25, 2016



the BGS Economizer Pond in 1962 and 2010 (Appendix D). Additionally, soil borings and CPT borings were installed along the crest of economizer ash pile in 2011 (Appendix E). The borings indicated bedrock at elevation 450, very dense sand and gravel to elevation 470, and medium dense sand to elevation 510. Above elevation 510 the area of the BGS Economizer Pond consists of a natural clay layer with plastic index greater than 20% and natural water content greater than 25%. The soil is a low plasticity clay deposited during river flooding in the backwater areas west of the generating plant.

### **3.3.5 Historical Construction and Use - §257.73(c)(1)(vi)**

The BGS Economizer Pond is located on top of the east end of the economizer ash pile approximately 13 feet above the site grade elevation of the generating plant. The footprint of the economizer ash pile, formerly identified as the north ash pond in historical plant documents, is located in the southern and eastern portion of the original footprint of what is now identified as the BGS Upper Ash Pond. In 1971, BGS constructed a levee north of the generating plant access road to form the area of the BGS Upper Ash Pond. Once the levee was constructed BGS rerouted all the CCR (bottom ash, economizer ash, precipitator fly ash) at BGS from the Ash Disposal Basin #2 to the area of the north ash pond. In August 1980, BGS constructed the south and west embankments of the BGS Main Ash Pond and rerouted all the CCR from the north ash pond to the BGS Main Ash Pond. In November 1986, BGS rerouted the economizer ash and precipitator fly ash from the BGS Main Ash Pond back to the southeast corner of the BGS Upper Ash Pond in the footprint of what was identified as the north ash pond and is currently identified as the economizer ash pile.

In 1990, BGS raised the existing levee of the north ash pond approximately five feet above the low point of the generating plant access road. The levee was constructed of compacted clay on top of existing CCR material that had been deposited in the area. The original hydraulic structure associated with the north ash pond consisted of a 15-inch diameter pipe. The hydraulic structure was located at the west end of the north ash pond.





In 1992, BGS raised the existing levee of the north ash pond an additional ten feet. The raised levee was constructed of compacted clay on top of the existing levee.

In 1996, BGS constructed the precipitator fly ash storage silo located along the south side of the generating plant. BGS ceased sluicing fly ash to the BGS Economizer Pond and began handling the precipitator fly ash in the dry.

In-situ soil properties of the CCR Unit were identified in a Safety Factor Assessment<sup>25</sup> prepared for BGS in accordance with §257.73(e) of the CCR Rule. As discussed in the Safety Factor Assessment, soil borings were installed in the area of the economizer ash pile in 1962 and 2010 (Appendix D). Additionally, soil borings and CPT borings were installed along the crest of the economizer ash pile in 2011 (Appendix E). Soil samples were collected from the 2011 soil boring in order to determine water content, Atterberg limits, and grain size (Appendix F). The soil boring data, along with soil sample laboratory analytical results, observed the embankments of the BGS Economizer Pond to be constructed of clayey silt. The imported clayey silt used to raise the embankments of the BGS Economizer Pond was identified in the south, east, and west embankments. Additionally, the imported clayey silt was found in the western half of the north embankment. However, the eastern half of the north embankment contained no imported clay and was observed to be constructed of CCR only.

The following list provides a general overview of the known modifications associated with the BGS Economizer Pond since initial facility operations.

- The original 15-inch diameter pipe that was located in the southwest corner of the north ash pond was replaced with an 18-inch diameter CMP. The timeframe of this modification is not known.
- In 2009, the BGS Economizer Pond was dredged due to degradation of the ponds functionality. The BGS Economizer Pond was dredged to create a larger ponding

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<sup>25</sup> Safety Factor Assessment, Burlington Generating Station, 2016, Hard Hat Environmental Services  
Interstate Power and Light Company – Burlington Generating Station  
History of Construction  
August 25, 2016





area to allow the sluiced CCR to settle out. The drainage channel that was located along the north side of the economizer ash pile was widened to promote additional settlement of the sluiced CCR prior to discharging into the southwest corner of the BGS Upper Ash Pond.

- In 2011, a series of Ash Pond Stability and Hydraulic Analysis Reports<sup>26,27</sup> were completed which confirmed the stability of the economizer ash pile met the minimum acceptable factors of safety used by the USEPA for both static and seismic loading. However, the analysis concluded that the economizer ash pile embankment may deform or liquefy during a design basis earthquake and the contents of the BGS Economizer Pond may deposit into the BGS Upper Ash Pond. In order to achieve higher factors of safety BGS implemented a redesigned layout of the economizer ash pile and BGS Economizer Pond. The surface area of the BGS Economizer Pond was reduced in size and centered along the east end of the economizer ash pile. The drainage channel previously located along the north embankment of the economizer ash pile was filled in and the water from the BGS Economizer Pond was rerouted to the south towards the existing storm water and process water channel. The eastern half of the north embankment was reduced to a 5:1 slope while a toe berm was constructed along the toe of the western half of the north embankment. The 18-inch CMP hydraulic structure located at the west end of the economizer ash pile was replaced with an 18-inch diameter HDPE pipe.

Historical aerial photographs (Appendix B) and historical topographic maps (Appendix C) identify the topographic changes to the BGS Economizer Pond that have occurred since the time of initial facility operations.

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<sup>26</sup> Ash Pond Slope Stability and Hydraulic Analysis, Burlington Generating Station, February 2011, Aether DBS

<sup>27</sup> Ash Pond Slope Stability and Seismic Analysis – Supplement, Burlington Generating Station, June 2011, Aether DBS



### **3.3.6 Structures, Appurtenances, and Operations- §257.73(c)(1)(vii)**

Detailed dimensional drawings of the BGS Economizer Pond that were reasonably and readily available are identified below. The detailed dimensional drawings were obtained from various designs, plans, and reports that were assembled during the historical information review.

- Discharge Location Map (June 1971) – Drawing identifies the general location of the BGS Economizer Pond and identifies the size of the original hydraulic structure located along the west end of the CCR unit (Appendix H).
- Economizer Ash Pond Breach Reconstruction and Stabilization (October 2008) – Drawings identify the proposed reconfigurations and stabilizations for the breach that occurred along the north embankment of the BGS Economizer Ash Pond (Appendix I)
- Economizer Ash Pond Reconfiguration (October 2011) – Drawings identify the conditions of the BGS Economizer Pond prior to the reconfiguration that was completed in 2011, as well as as-built conditions post reconfiguration. Drawings identify topographic/bathymetric contours, utilities, appurtenances, and hydraulic structures associated with the BGS Economizer Pond (Appendix I).

### **3.3.7 Instrumentation - §257.73(c)(1)(viii)**

The BGS Economizer Pond does not have existing instrumentation that supports the operation of the CCR unit. Additionally, review of readily available historical documents has not identified any past instrumentation that was used to support the operation of the BGS Economizer Pond.

### **3.3.8 Area-Capacity Curve - §257.73(c)(1)(ix)**

After review of readily available historical documents there is readily available information regarding area-capacity curves for the BGS Economizer Pond.



### **3.3.9 Spillway and Diversion Features - §257.73(c)(1)(x)**

The BGS Economizer Pond is equipped with an 18-inch diameter HDPE pipe. The hydraulic structure is located in the southwest corner of the CCR Unit. The storm water and process water channel consists of two hydraulic structures, both located at the very west end of the economizer ash pile. The primary hydraulic structure consists of an 18-inch diameter HDPE pipe while the emergency overflow hydraulic structure consist of a 12-inch diameter steel pipe. The hydraulic structures are constructed of non-erodible material and designed to carry sustained flows. Additional information regarding the hydraulic capacity of the hydraulic structures associated with the BGS Economizer Pond is provided in the Inflow Flood Control Plan<sup>28</sup>

### **3.3.10 Construction Specifications, Surveillance, Maintenance, and Repair - §257.73(c)(1)(xi)**

BGS implements a Site-Specific Inspection and Maintenance (I&M) Plan, in accordance with an Alliant Energy I&M Plan. The Site-Specific I&M Plan has been implemented at BGS in order to identify the factors which may affect the long-term stability of the existing CCR surface impoundments. The Site-Specific I&M Plan identifies existing operation and maintenance activities, and identifies the inspection, monitoring, maintenance, and recordkeeping requirements as outlined in the Alliant Energy I&M Plan in order to maintain the integrity of the existing CCR surface impoundments.

Visual inspections of the BGS Economizer Pond are completed in accordance with §257.83 of the CCR Rule. At intervals not exceeding seven days, the BGS Economizer Pond is visually inspected for any appearances of structural weakness or other conditions which are disrupting or have the potential to disrupt the operation or safety of the existing CCR surface impoundment. In addition to seven-day inspections, BGS conducts event-related inspections which may include inspections following storm events, seismic events, major maintenance activities, as well as other unusual events. Annual inspections are conducted by a qualified PE who is familiar with the requirements of the CCR Rule, the

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<sup>28</sup> Inflow Flood Control Plan, Burlington Generating Station, 2016, Hard Hat Environmental Services  
Interstate Power and Light Company – Burlington Generating Station  
History of Construction  
August 25, 2016



Alliant Energy I&M Plan, the BGS Site-Specific I&M Plan, and other facility specific information pertaining to the existing CCR surface impoundment.

Maintenance activities that are completed at BGS may include routine maintenance, event-related maintenance, and long-term maintenance. Routine maintenance activities may include management of vegetation (or other forms of slope protection), tree and sapling removal, reseeding of disturbed vegetated areas, removal of debris from collection and diversion channels, and repair of eroded areas. Event-related maintenance activities may include maintenance after unusual events such as heavy rainfall, periods of very high winds, or seismic activity. Maintenance may include repair of eroded areas or removal of damaged vegetation. Long-term maintenance activities are identified as part of the ongoing inspection program, through the annual inspections, or through other engineering evaluations and may include larger remediation activities.

### **3.3.11 Structural Instability Records - §257.73(c)(1)(xii)**

After review of readily available historical documents the following list identifies records of structural instability associated with the BGS Main Ash Pond.

- In October 2008, a breach was observed along the north embankment of the BGS Economizer Pond. The area where the breach occurred was excavated and replaced with imported clay that was compacted in lifts (Appendix I).
- In 2011, a series of Ash Pond Stability and Hydraulic Analysis Reports<sup>29,30</sup> were completed which confirmed the stability of the economizer ash pile met the minimum acceptable factors of safety used by the USEPA for both static and seismic loading. However, the analysis concluded that the economizer ash pile embankment may deform or liquefy during a design basis earthquake and the contents of the BGS Economizer Pond may deposit into the BGS Upper Ash Pond.

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<sup>29</sup> Ash Pond Slope Stability and Hydraulic Analysis, Burlington Generating Station, February 2011, Aether DBS

<sup>30</sup> Ash Pond Slope Stability and Seismic Analysis – Supplement, Burlington Generating Station, June 2011, Aether DBS



In order to achieve higher factors of safety BGS implemented a redesigned layout of the economizer ash pile and BGS Economizer Pond. Additional details of the modifications that were completed are identified in Section 3.3.5 and 3.3.6.

### **3.4 BGS Upper Ash Pond**

The following subsections are intended to meet the requirements of the CCR Rule §257.73(c)(1) for BGS Upper Ash Pond.

#### **3.4.1 CCR Unit Location - §257.73(c)(1)(ii)**

The BGS Upper Ash Pond is located northwest of the generating plant and north of the BGS Economizer Pond. The location of the BGS Upper Ash Pond, in reference to the surrounding topography, is identified on both a USGS 7 ½ minute topographic quadrangle map and aerial photograph on Figure 1. The location of the BGS Upper Ash Pond, in reference to the immediate surroundings within the BGS property, is identified on Figure 2.

#### **3.4.2 Statement of Purpose - §257.73(c)(1)(iii)**

The BGS Upper Ash Pond is the downstream receiver of both the BGS Main Ash Pond and BGS Economizer Pond, which includes influent flows from bottom ash sluicing activities, economizer ash sluicing activities, process water flows from the generating plant, and storm water flows.

There are two hydraulic structure associated with the BGS Upper Ash Pond. Both hydraulic structures are located in the northeast corner of the CCR unit. The primary hydraulic structure consists of a 24-inch wide precast concrete parshall flume that discharges into a concrete catch basin. The water in the catch basin flows through a 15-inch diameter PVC pipe and discharges into the BGS Lower Pond prior to flowing to the north through NPDES Outfall 001 and into the Mississippi River. A second hydraulic structure, which is used as an emergency overflow, is located east of the primary hydraulic structure and consists of a 14-inch PVC pipe that also discharges into the BGS Lower Pond.



### **3.4.3 Physical Layout Information - §257.73(c)(1)(iv)**

As identified in an Inflow Flood Control Plan<sup>31</sup> prepared for BGS in accordance with §257.82 of the CCR Rule, the BGS Upper Ash Pond has a watershed of approximately 13.3 acres, which is equal to the surface area of the CCR unit.

As discussed in an Annual Inspection Report<sup>32</sup> prepared for BGS in accordance with §257.83 of the CCR Rule, the BGS Upper Ash Pond is incised along the south and east sides of the CCR unit. The constructed levee that defines the west and north embankments of the BGS Upper Ash Pond has a height of approximately 10 feet from the crest to the toe of the downstream slope of the embankment. The embankment crest is at elevation 531, approximately three feet lower than the 100-year flood elevation of the Mississippi River. The embankment is armored with riprap along the length of the upstream slope of the embankment. The downstream slope of the embankment consists of vegetated slope except for a small section in the area adjacent to the primary hydraulic structure. Additionally, the crest of the embankment is armored with an aggregate base in the event of overtopping during extreme flood stage in the Mississippi River. The interior storage depth of the BGS Upper Ash Pond is approximately 7 feet. The total volume of impounded CCR and water within the BGS Upper Ash Pond at normal water operation elevation is approximately 150,000 cubic yards.

### **3.4.4 Foundation and Abutment Properties - §257.73(c)(1)(v)**

As identified in a Safety Factor Assessment<sup>33</sup> prepared for BGS in accordance with §257.73(e) of the CCR Rule, BGS is constructed on a natural levee deposit on the west bank of the Mississippi River at River Mile 399. Numerous soil borings were installed in the area of the BGS Upper Ash Pond in 2010 (Appendix D). Additionally, soil borings and CPT borings were installed along the crest of the embankments of the BGS Upper Ash Pond in 2011 (Appendix E). The borings indicated bedrock at elevation 450, very dense sand and gravel to elevation 470, and medium dense sand to elevation 510. Above

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<sup>31</sup> Inflow Flood Control Plan, Burlington Generating Station, 2016, Hard Hat Environmental Services

<sup>32</sup> Annual Inspection Report, Burlington Generating Station, 2016, Hard Hat Environmental Services

<sup>33</sup> Safety Factor Assessment, Burlington Generating Station, 2016, Hard Hat Environmental Services



elevation 510 the area of the BGS Upper Ash Pond consists of a natural clay layer with plastic index greater than 20% and natural water content greater than 25%. The soil is a low plasticity clay deposited during river flooding in the backwater areas west of the generating plant.

#### **3.4.5 Historical Construction and Use - §257.73(c)(1)(vi)**

In 1971, BGS constructed a levee to the north of the generating plant access road to form the BGS Upper Ash Pond. Once the levee was constructed BGS rerouted all the CCR (bottom ash, economizer ash, precipitator fly ash) at BGS from the Ash Disposal Basin #2 to the area of the BGS Upper Ash Pond in the footprint of what was identified as the north ash pond in historical documents. In August 1980, BGS constructed the south and west embankments of the BGS Main Ash Pond and rerouted all the CCR from the north ash pond to the BGS Main Ash Pond. In November 1986, BGS rerouted the economizer ash and precipitator fly ash from the BGS Main Ash Pond back to the southeast corner of the BGS Upper Ash Pond in the footprint of what was identified as the north ash pond and is currently identified as the economizer ash pile. In 1996, BGS constructed the precipitator fly ash storage silo located along the south side of the generating plant. BGS ceased sluicing fly ash to the area of the BGS Upper Ash Pond and BGS Economizer Pond and began handling the precipitator fly ash in the dry.

In-situ soil properties of the CCR Unit were identified in a Safety Factor Assessment<sup>34</sup> prepared for BGS in accordance with §257.73(e) of the CCR Rule. As discussed in the Safety Factor Assessment, soil borings were installed in the area of the BGS Upper Ash Pond in 2010 (Appendix D). Additionally, soil borings and CPT borings were installed along the crest of the north and west embankments of the BGS Upper Ash Pond in 2011 (Appendix E). Soil samples were collected from the 2011 soil boring in order to determine water content, Atterberg limits, and grain size (Appendix F). The soil boring data, along

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<sup>34</sup> Safety Factor Assessment, Burlington Generating Station, 2016, Hard Hat Environmental Services  
Interstate Power and Light Company – Burlington Generating Station  
History of Construction  
August 25, 2016





with soil sample laboratory analytical results, observed the embankments of the BGS Upper Ash Pond to be constructed of clayey silt over the natural clay deposit.

The following list provides a general overview of the known modifications associated with the BGS Upper Ash Pond since initial facility operations.

- In 2009, BGS conducted the rehabilitation of the levee of the BGS Upper Ash Pond. The original levee consisted of earthen material with many small and large diameter trees located along the downstream slope. The rehabilitated levee consisted of imported clay that was compacted along the crest and upstream slope, followed by placement of geotextile fabric and a 6-inch aggregate base along the crest. The upstream slope received a 12-inch layer of riprap from the crest to approximately two feet below normal water elevation of the BGS Upper Ash Pond in order to provide erosion protection. Many of the small and large diameter trees were removed from the downstream slope as part of the levee rehabilitation.
- In 2011, the primary hydraulic structure associated with the BGS Upper Ash Pond was redesigned. The hydraulic structure was located in the northeast corner of the BGS Upper Ash Pond and consisted of a 15-inch PVC pipe that discharged into a pre-cast concrete catch basin. The water in the catch basin would flow through a second 15-inch PVC pipe that discharged into the BGS Lower Pond. In order to resolve the issues of frequent clogging of the hydraulic structure, as well as maintenance issues with the existing flow metering instrumentation, the hydraulic structure was modified. The new hydraulic structure consisted of a 24-inch wide pre-cast concrete parshall flume in place of the 15-inch PVC pipe. The in-pipe area velocity flow sensor was replaced with an ultrasonic transducer down look sensor.
- In 2012, large riprap was placed along a section of the downstream slope of the north embankment immediately west of the primary hydraulic structure associated with the BGS Upper Ash Pond.





Historical aerial photographs (Appendix B) and historical topographic maps (Appendix C) identify the topographic changes to the BGS Upper Ash Pond that have occurred since the time of initial facility operations.

#### **3.4.6 Structures, Appurtenances, and Operations- §257.73(c)(1)(vii)**

Detailed dimensional drawings of the BGS Upper Ash Pond that were reasonably and readily available are identified below. The detailed dimensional drawings were obtained from various designs, plans, and reports that were assembled during the historical information review.

- Upper Ash Pond Outfall Modification (August 2005) - Drawing identifies the conditions of the BGS Upper Ash Pond north embankment and hydraulic structure prior to the modifications that were completed in 2005, as well as the proposed design for the modified outfall structure. Drawing identifies topographic contours, utilities, appurtenances, instrumentation, and the hydraulic structure associated with the BGS Upper Ash Pond (Appendix J).
- Upper Ash Pond Outfall Modification (September 2011) - Drawings identify the conditions of the BGS Upper Ash Pond north embankment and hydraulic structure prior to the modifications that were completed in 2011, as well as as-built conditions after the outfall modifications were completed. Drawings identify topographic contours, utilities, appurtenances, instrumentation, and the hydraulic structure associated with the BGS Upper Ash Pond (Appendix J).

#### **3.4.7 Instrumentation - §257.73(c)(1)(viii)**

Instrumentation used to support the operation of the BGS Upper Ash Pond consists of an ultrasonic transducer down look sensor mounted over a 24-inch wide parshall flume hydraulic structure in the northeast corner of the BGS Upper Ash Pond. The ultrasonic transducer down look sensor was installed in 2011 and replaced the in-pipe area velocity flow meter that was used with the former hydraulic structure. The ultrasonic transducer



down look sensor collects flow data in accordance with the requirements of the facility's NPDES permit for NPDES Outfall 001.

#### **3.4.8 Area-Capacity Curve - §257.73(c)(1)(ix)**

After review of readily available historical documents there is no readily available information regarding area-capacity curves for the BGS Upper Ash Pond.

#### **3.4.9 Spillway and Diversion Features - §257.73(c)(1)(x)**

The BGS Upper Ash Pond is equipped with two hydraulic structures located in the northeast corner of the CCR Unit. The primary hydraulic structure consists of one 24-inch wide precast concrete parshall flume connected to a concrete catch basin. The water that flows into the catch basin discharges through a 15-inch diameter PVC pipe. A second hydraulic structure, used as an emergency overflow, consists of a 14-inch diameter PVC pipe. Both hydraulic structures are constructed of non-erodible material and designed to carry sustained flows. Additional information regarding the hydraulic capacity of the hydraulic structures associated with the BGS Upper Ash Pond is provided in the Inflow Flood Control Plan<sup>35</sup>

#### **3.4.10 Construction Specifications, Surveillance, Maintenance, and Repair - §257.73(c)(1)(xi)**

BGS implements a Site-Specific Inspection and Maintenance (I&M) Plan, in accordance with an Alliant Energy I&M Plan. The Site-Specific I&M Plan has been implemented at BGS in order to identify the factors which may affect the long-term stability of the existing CCR surface impoundments. The Site-Specific I&M Plan identifies existing operation and maintenance activities, and identifies the inspection, monitoring, maintenance, and recordkeeping requirements as outlined in the Alliant Energy I&M Plan in order to maintain the integrity of the existing CCR surface impoundments.

Visual inspections of the BGS Upper Ash Pond are completed in accordance with §257.83 of the CCR Rule. At intervals not exceeding seven days, the BGS Upper Ash Pond is visually inspected for any appearances of structural weakness or other conditions which

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<sup>35</sup> Inflow Flood Control Plan, Burlington Generating Station, 2016, Hard Hat Environmental Services  
Interstate Power and Light Company – Burlington Generating Station  
History of Construction  
August 25, 2016



are disrupting or have the potential to disrupt the operation or safety of the existing CCR surface impoundment. In addition to seven-day inspections, BGS conducts event-related inspections which may include inspections following storm events, seismic events, major maintenance activities, as well as other unusual events. Annual inspections are conducted by a qualified PE who is familiar with the requirements of the CCR Rule, the Alliant Energy I&M Plan, the BGS Site-Specific I&M Plan, and other facility specific information pertaining to the existing CCR surface impoundment.

Maintenance activities that are completed at BGS may include routine maintenance, event-related maintenance, and long-term maintenance. Routine maintenance activities may include management of vegetation (or other forms of slope protection), tree and sapling removal, reseeding of disturbed vegetated areas, removal of debris from collection and diversion channels, and repair of eroded areas. Event-related maintenance activities may include maintenance after unusual events such as heavy rainfall, periods of very high winds, or seismic activity. Maintenance may include repair of eroded areas or removal of damaged vegetation. Long-term maintenance activities are identified as part of the ongoing inspection program, through the annual inspections, or through other engineering evaluations and may include larger remediation activities.

#### **3.4.11 Structural Instability Records - §257.73(c)(1)(xii)**

After review of readily available historical documents the following list identifies records of structural instability associated with the BGS Upper Ash Pond.

- In 2005, BGS identified a previously unknown hydraulic structure located within the levee of the BGS Upper Ash Pond. The hydraulic structure, which was a CMP of an unknown size, was reported to the IDNR as a bypass. The hydraulic structure was later removed.



## 4 CHANGES TO THE HISTORY OF CONSTRUCTION

If there is a significant change to any information compiled within the Report, the owner or operator of the CCR unit must update the relevant information and place into the facility's operating record as required by §257.105(f)(9).



## FIGURES

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Alliant Energy  
Interstate Power and Light Company  
Burlington Generating Station  
Burlington, Iowa

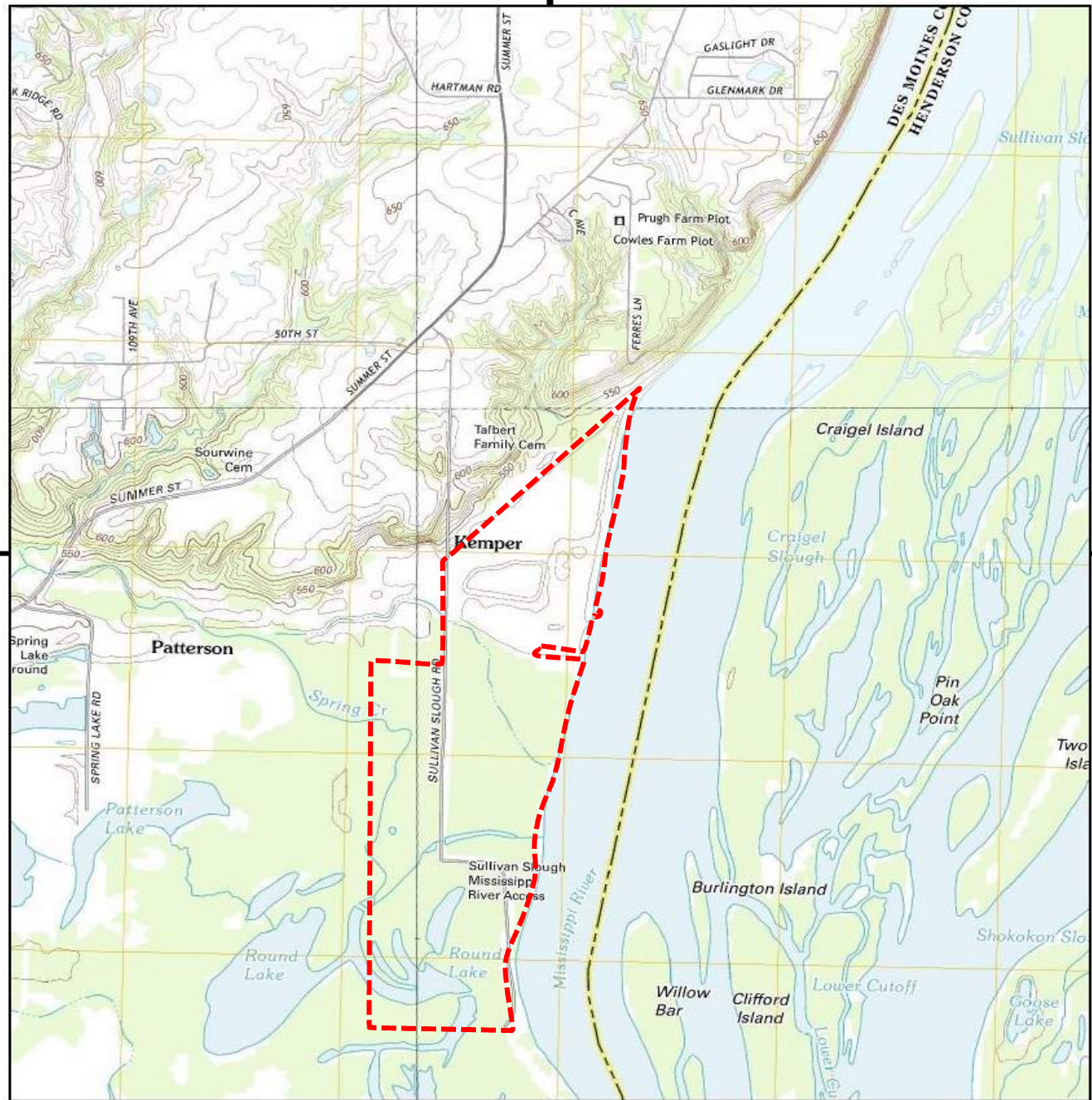
History of Construction



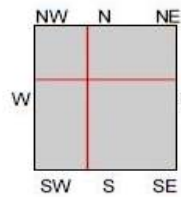


Historical Topo Map

2012, 2013



This report includes information from the following map sheet(s).

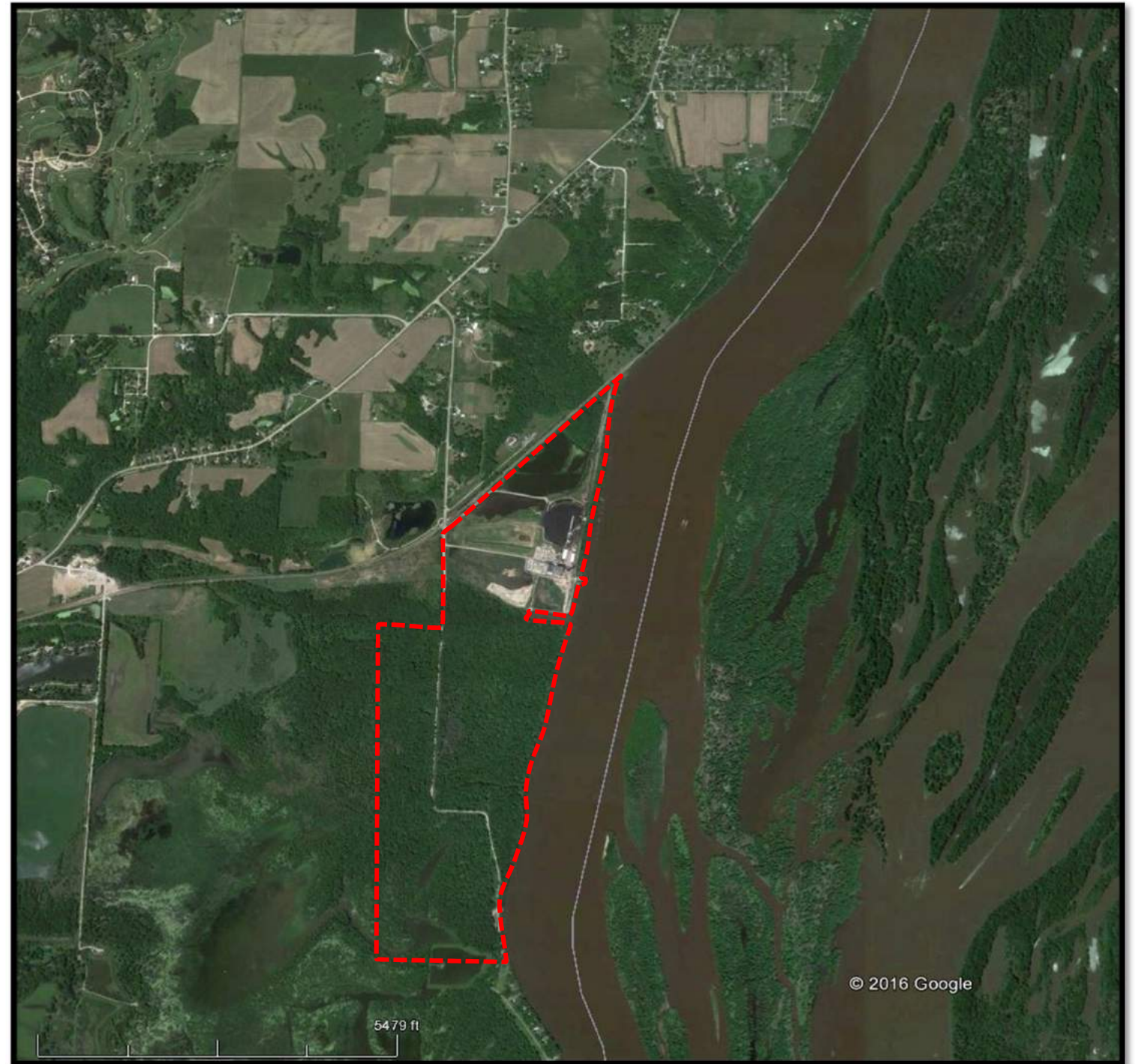


TP, Lomax, 2012, 7.5-minute  
 NE, Burlington, 2013, 7.5-minute  
 SW, Dallas City, 2012, 7.5-minute  
 NW, West Burlington, 2013, 7.5-minute

SITE NAME: Burlington Generating Station  
 ADDRESS: 4282 Sullivan Slough Road  
 Burlington, IA 52601  
 CLIENT: Environmental Site Assessors



Historical Aerial Photo 6/12/2014



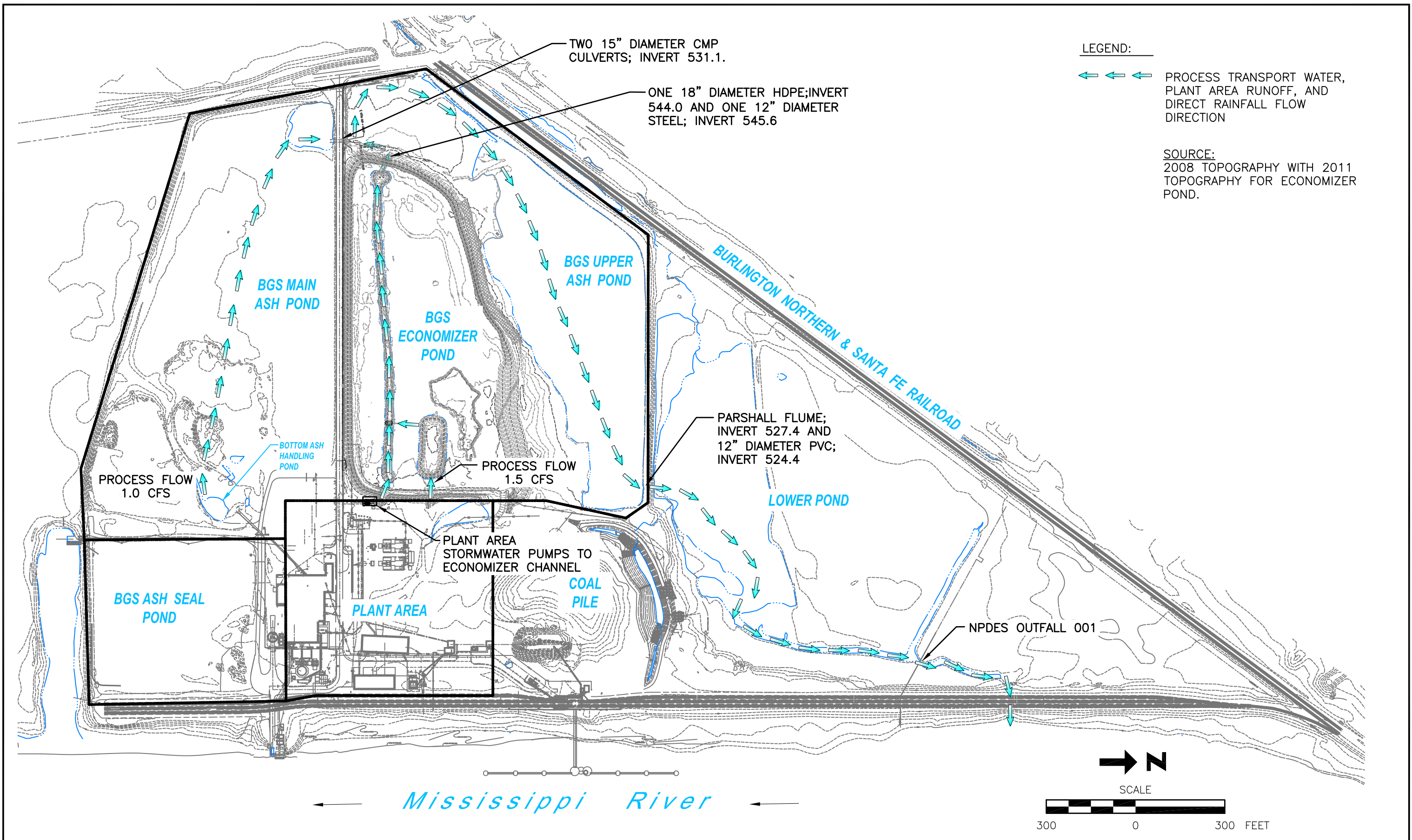
----- Approximate Property Boundary



Site Location  
 Burlington Generating Station  
 Intersate Power and Light Company

Drawing  
 Figure 1  
 Date  
 5/25/2016





NOTICE  
 THIS DRAWING IS THE PROPERTY OF HARD HAT SERVICES AND IS NOT TO BE REPRODUCED, CHANGED, OR COPIED IN ANY FORM OR MANNER WITHOUT PRIOR WRITTEN PERMISSION. ALL RIGHTS RESERVED.

REV	DATE	BY	DESCRIPTION

SCALE: AS SHOWN    DATE: 5-13-16  
 DRAWN BY: JFD    CHECKED BY: TJH    APPROVED BY: MWL

**HARD HAT SERVICES**<sup>™</sup>  
 Engineering, Construction and Management Solutions

CLIENT / LOCATION  
 ALLIANT ENERGY  
 BURLINGTON GENERATING STATION  
 BURLINGTON, IOWA

DRAWING DESCRIPTION  
 INFLOW FLOOD CONTROL  
 SITE PLAN

JOB 154.018.012.001  
 SHT. FIGURE 1  
 DWG. 154.018.012.001-D1

**APPENDIX A – Original Plant  
Arrangement Drawings – 1966**

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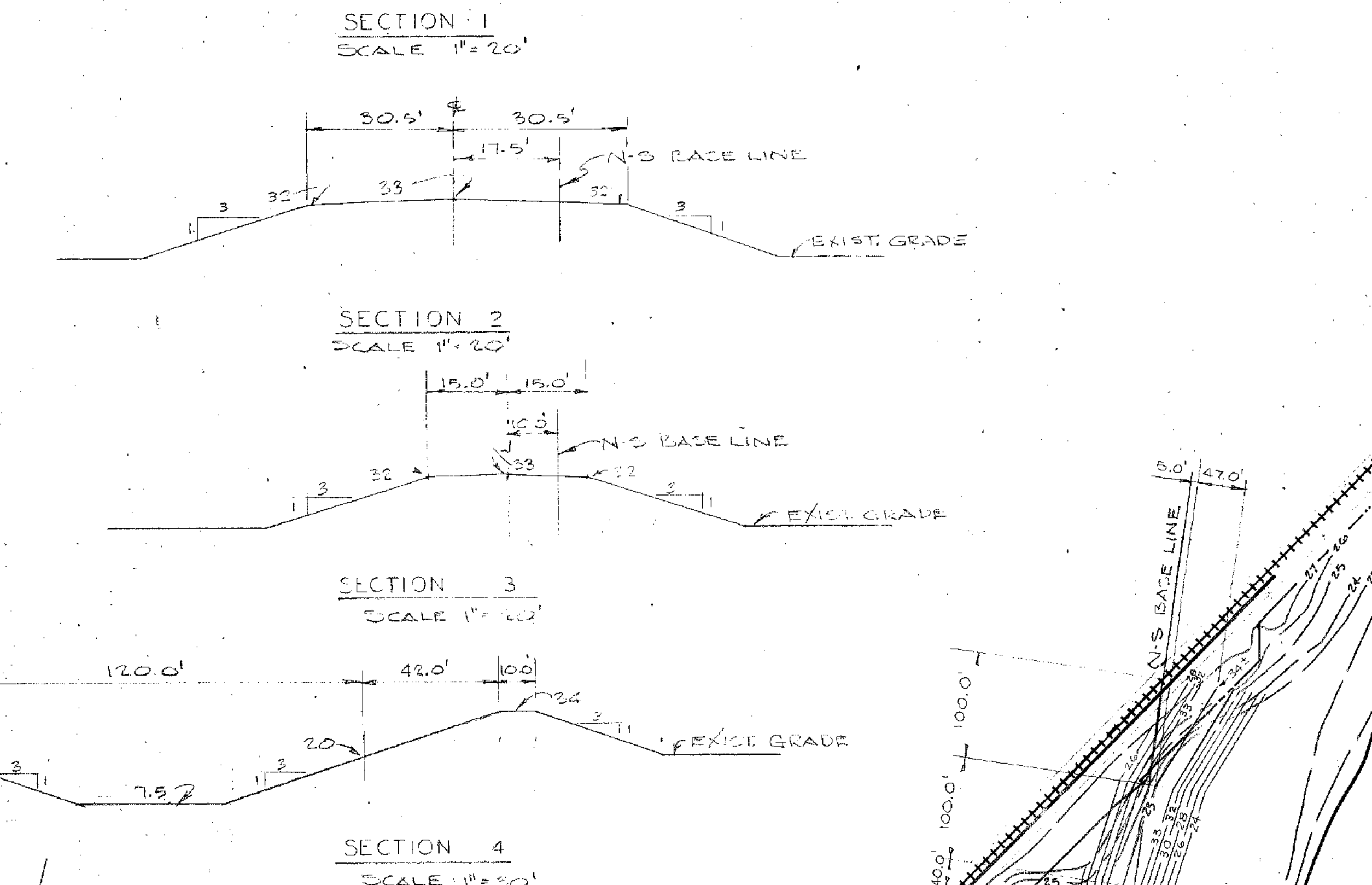
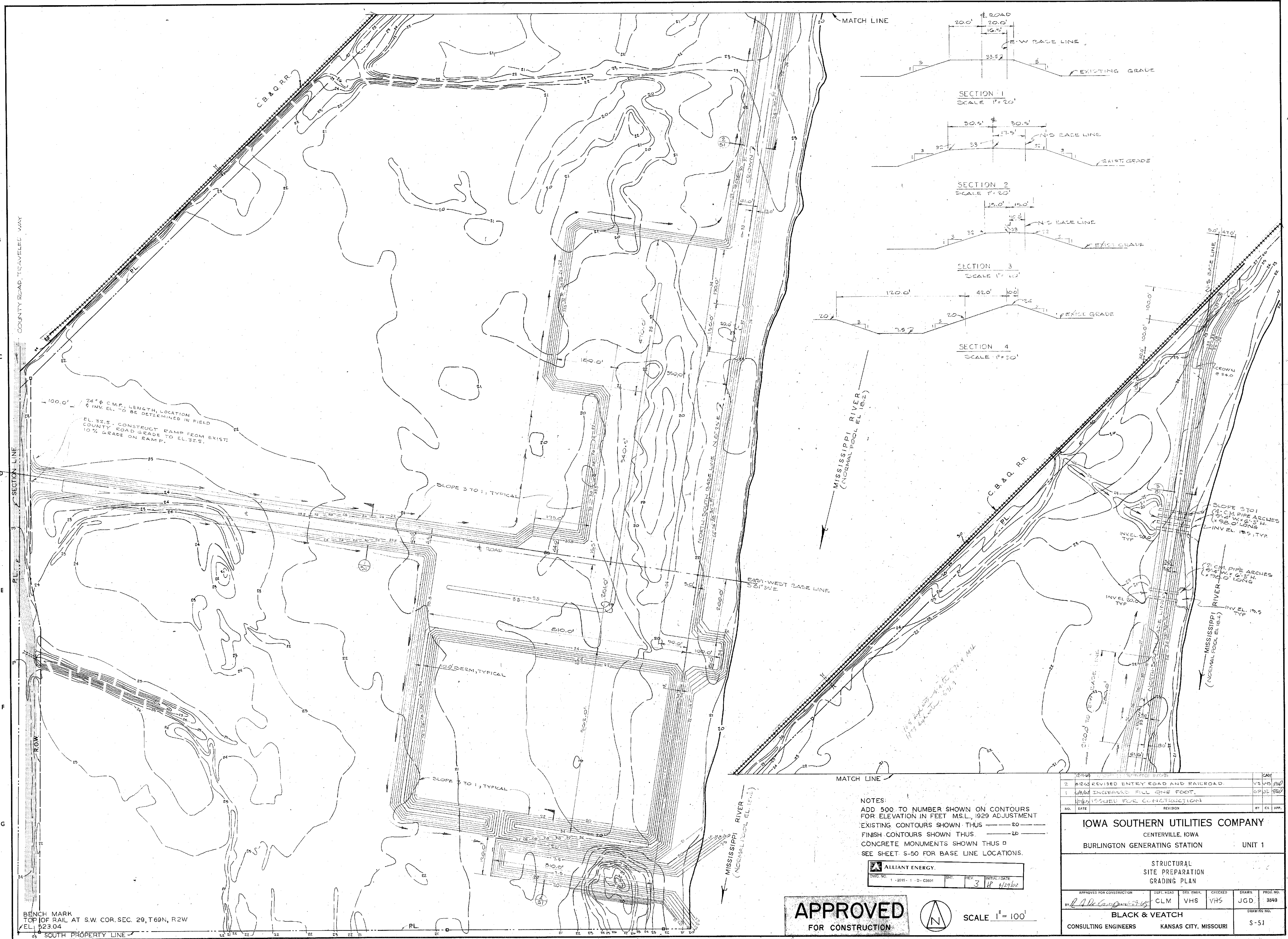
Alliant Energy  
Interstate Power and Light Company  
Burlington Generating Station  
Burlington, Iowa

History of Construction





30' x 42' = 8.75 SQ. FT.

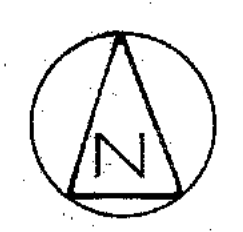


100.0' 24" C.M.P. LENGTH, LOCATION & INV. EL. TO BE DETERMINED IN FIELD  
 EL. 32.5. CONSTRUCT RAMP FROM EXIST. COUNTY ROAD GRADE TO EL. 32.5. 10% GRADE ON RAMP.

NOTES:  
 ADD 500. TO NUMBER SHOWN ON CONTOURS FOR ELEVATION IN FEET M.S.L., 1929 ADJUSTMENT  
 EXISTING CONTOURS SHOWN THUS 20  
 FINISH CONTOURS SHOWN THUS 20  
 CONCRETE MONUMENTS SHOWN THUS   
 SEE SHEET S-50 FOR BASE LINE LOCATIONS.

ALLIANT ENERGY			
SYNO. NO.	REV.	INITIAL DATE	
1 - 2015 - 1 - D - C3501	3	11/14/15	

**APPROVED**  
FOR CONSTRUCTION



SCALE 1" = 100'

NO.	DATE	REVISION	BY	CHK	APP.
2		REVISED ENTRY ROAD AND RAILROAD	VS	MS	PRO
1		INCREASED FILL ONE FOOT.	GP	SL	PRO
		ISSUED FOR CONSTRUCTION			

**IOWA SOUTHERN UTILITIES COMPANY**  
 CENTERVILLE, IOWA  
 BURLINGTON GENERATING STATION UNIT 1

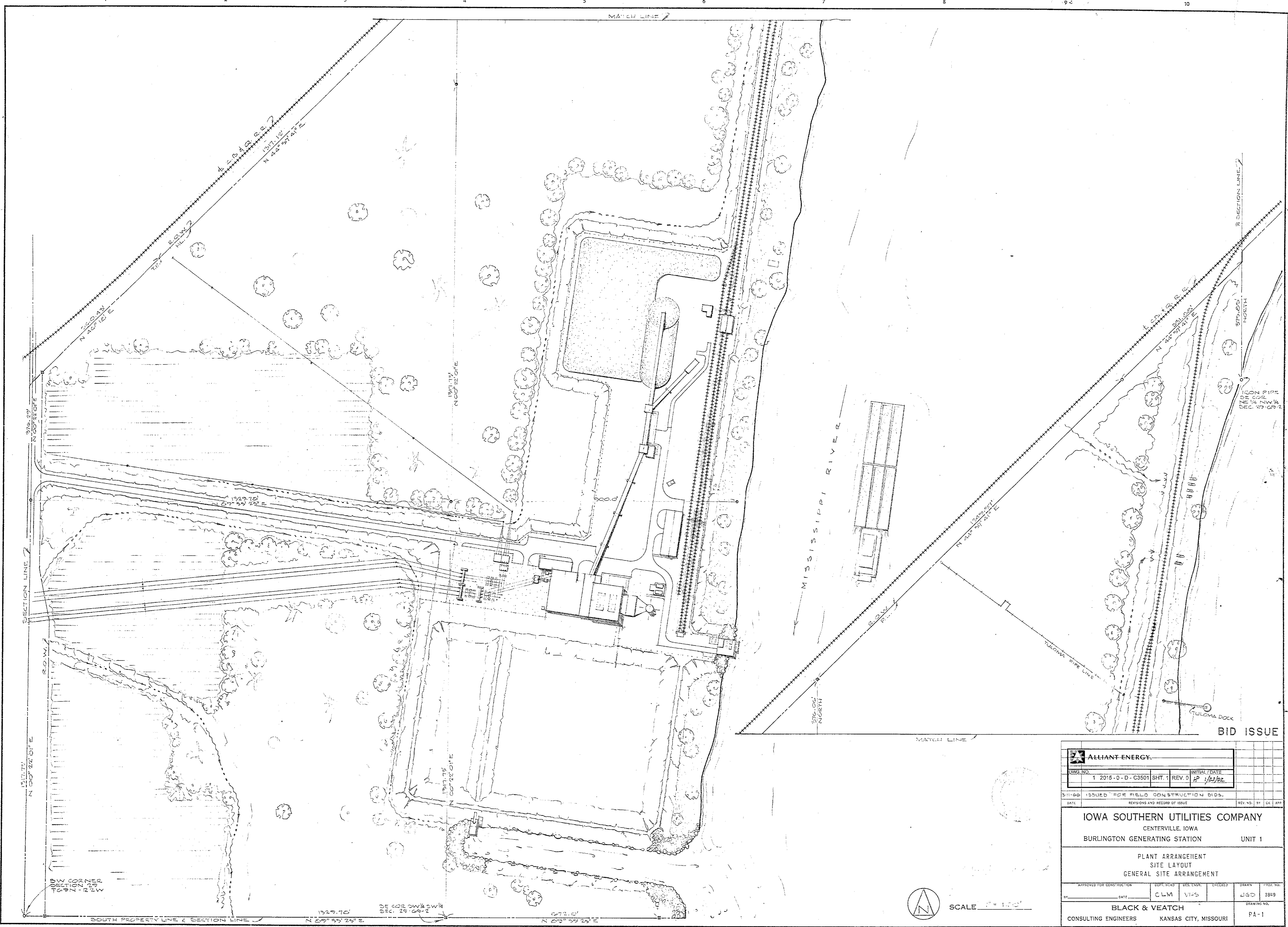
STRUCTURAL  
 SITE PREPARATION  
 GRADING PLAN

APPROVED FOR CONSTRUCTION	DEPT. HEAD	DES. ENGR.	CHECKED	DRAWN	PROJ. NO.
BY <i>R. A. Veatch</i> DATE 11/15/15	CLM	VHS	VHS	JGD	3849

**BLACK & VEATCH**  
 CONSULTING ENGINEERS KANSAS CITY, MISSOURI S-51

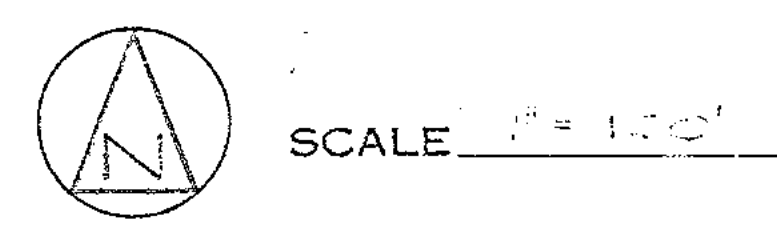
BENCH MARK  
 TOP OF RAIL AT S.W. COR. SEC. 29, T69N, R2W  
 EL. 523.04





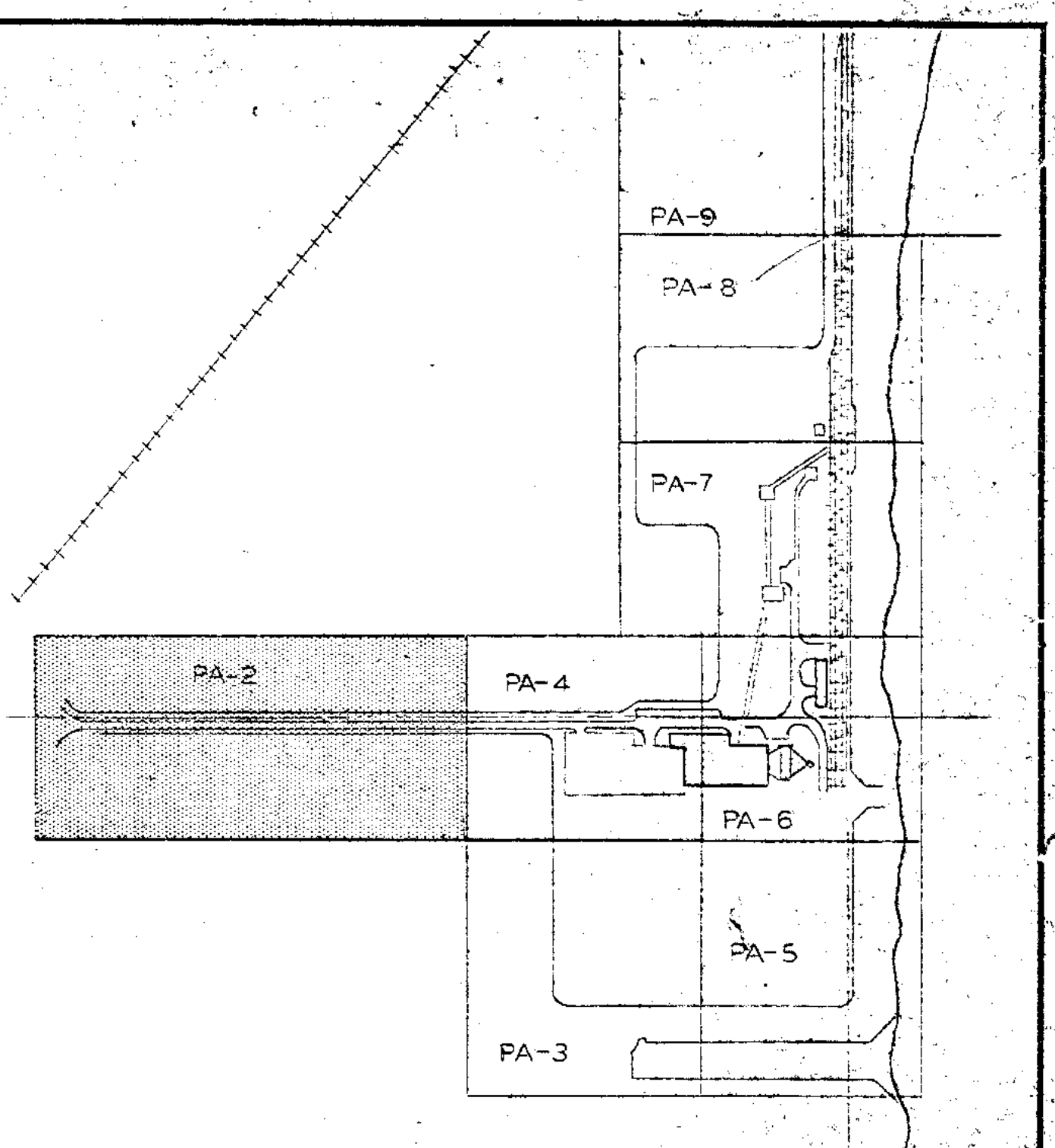
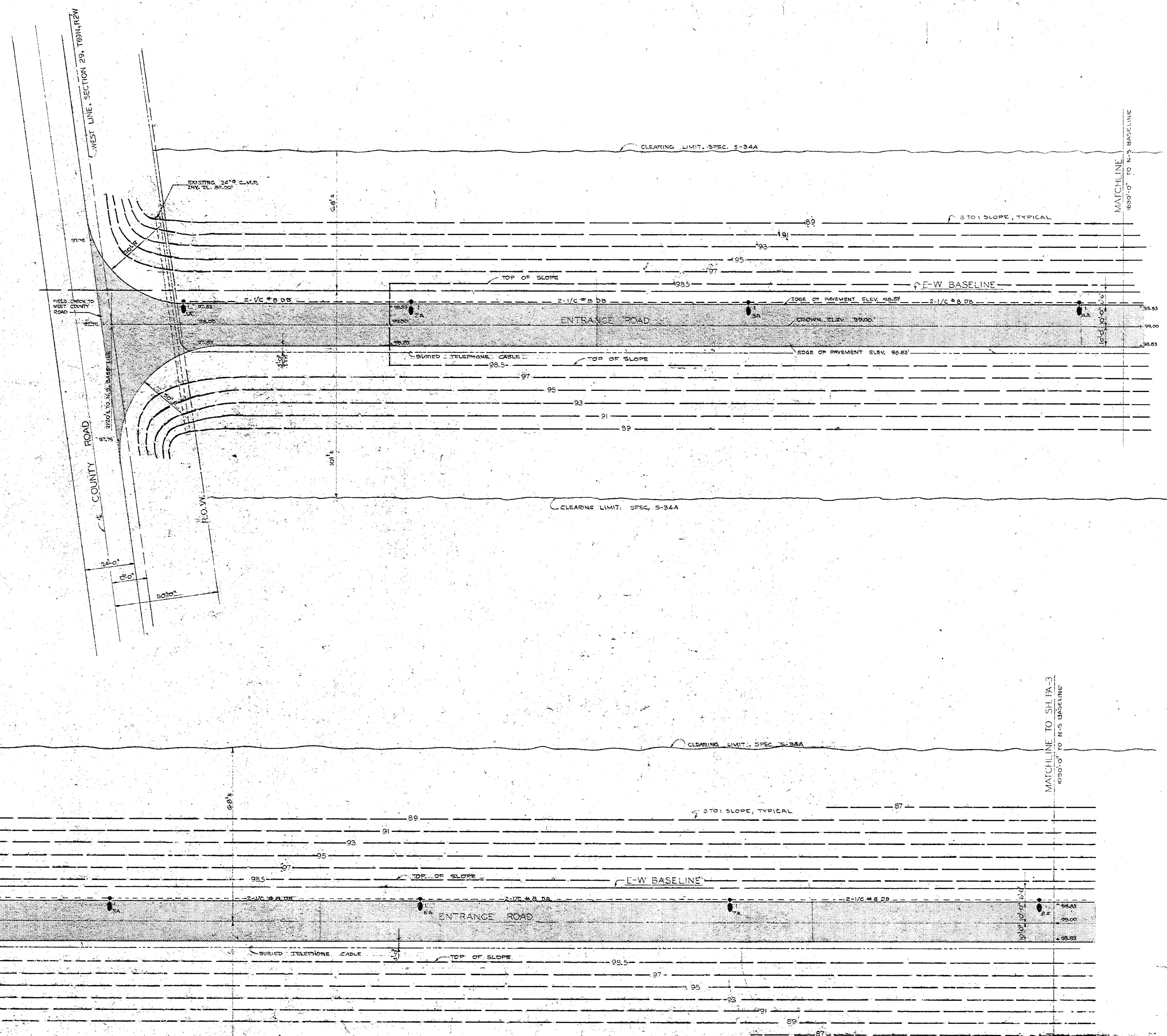
BID ISSUE

<b>ALLIANT ENERGY</b>			
WORK NO.	SHT.	REV.	INITIAL / DATE
1 2015-0-D-C3501	1	0	CLM / 1/23/02
ISSUED FOR FIELD CONSTRUCTION DIDS.			
DATE	REVISIONS AND RECORD OF ISSUE		REV. NO. BY CK / APP
3-11-00			
<b>IOWA SOUTHERN UTILITIES COMPANY</b>			
CENTERTVILLE, IOWA			
BURLINGTON GENERATING STATION		UNIT 1	
PLANT ARRANGEMENT SITE LAYOUT GENERAL SITE ARRANGEMENT			
APPROVED FOR CONSTRUCTION	DEPT. HEAD	DES. ENGR.	CHECKED
DATE	CLM	VHS	JGD
<b>BLACK &amp; VEATCH</b>			PROJ. NO.
CONSULTING ENGINEERS			3889
KANSAS CITY, MISSOURI			DRAWING NO.
			PA-1



Flat 1103  
163





SHEET LAYOUT

LEGEND

- ASPHALT PAVEMENT
- EXISTING CONTOURS
- RIGHT OF WAY
- CLEARING LIMIT, SPEC. S-34A
- CORRUGATED METAL PIPE
- 250 WATT MERCURY VAPOR STREET LIGHTING LUMINAIRE. SUPERSCRIPT 1 DENOTES PANEL CIRCUIT NUMBER, SUBSCRIPT 3 DENOTES INSTALLATION NUMBER. LETTER A DENOTES INSTALLATION DETAIL. SEE DRAWING E-270 FOR DESCRIPTION AND DETAILS.
- TWO SINGLE NUMBER 8 A.W.G. DIRECT BURIAL CABLES.
- BURIED TELEPHONE CABLE BY TELEPHONE COMPANY

**APPROVED**  
FOR CONSTRUCTION

12-18-69	ISSUED FOR CONSTRUCTION RECORDS	DAY
5-10-66	ISSUED FOR FIELD CONSTRUCTION	RD
3-11-66	ISSUED FOR FIELD CONSTRUCTION BIDS	PC
DATE	REVISIONS AND RECORD OF ISSUE	REV. NO. 1 OF 1

**IOWA SOUTHERN UTILITIES COMPANY**  
CENTERVILLE, IOWA  
BURLINGTON GENERATING STATION UNIT 1

PLANT ARRANGEMENT  
SITE LAYOUT  
ENTRANCE ROAD AREA

APPROVED FOR CONSTRUCTION	DEPT. HEAD	DES. ENGR.	CHECKED	DRAWN	PROJ. NO.
<i>R.O. DeChapman</i>	CUM	VHS	VHS	W.M. DLO	3886
<b>BLACK &amp; VEATCH</b>				DRAWING NO.	
CONSULTING ENGINEERS				KANSAS CITY, MISSOURI	
				PA-2	



I hereby certify that this plan, specification or report was prepared by me or under my direct supervision and that I am a duly registered Professional Engineer under the laws of the State of Missouri.  
Date: \_\_\_\_\_  
*Robert A. Veatch*  
SUBSCRIBER



SCALE 1" = 20'

30" X 42" = 875 SQ. FT.



WATCHLINE TO SHEET PA-4  
346'-0" TO E-W BASELINE

FOR CONTINUATION  
SEE SHEET PA-4

#4 AWG CP CABLE

525' TO E-W BASE LINE

571'-0" TO N-S BASELINE

#4 AWG CP CABLE

#4 AWG CP CABLE

#4 AWG CP CABLE

ASH DISPOSAL BASIN #2

ASH DISPOSAL BASIN #1

SEE CIRCULATING  
WATER FROM CONDENSER II

RUBBLE: 3'-0" x 2'-0" DUMP CENTERED ON RISER  
INV. EL. 89.15  
TOP ELBOW LEVEL 91'-0"

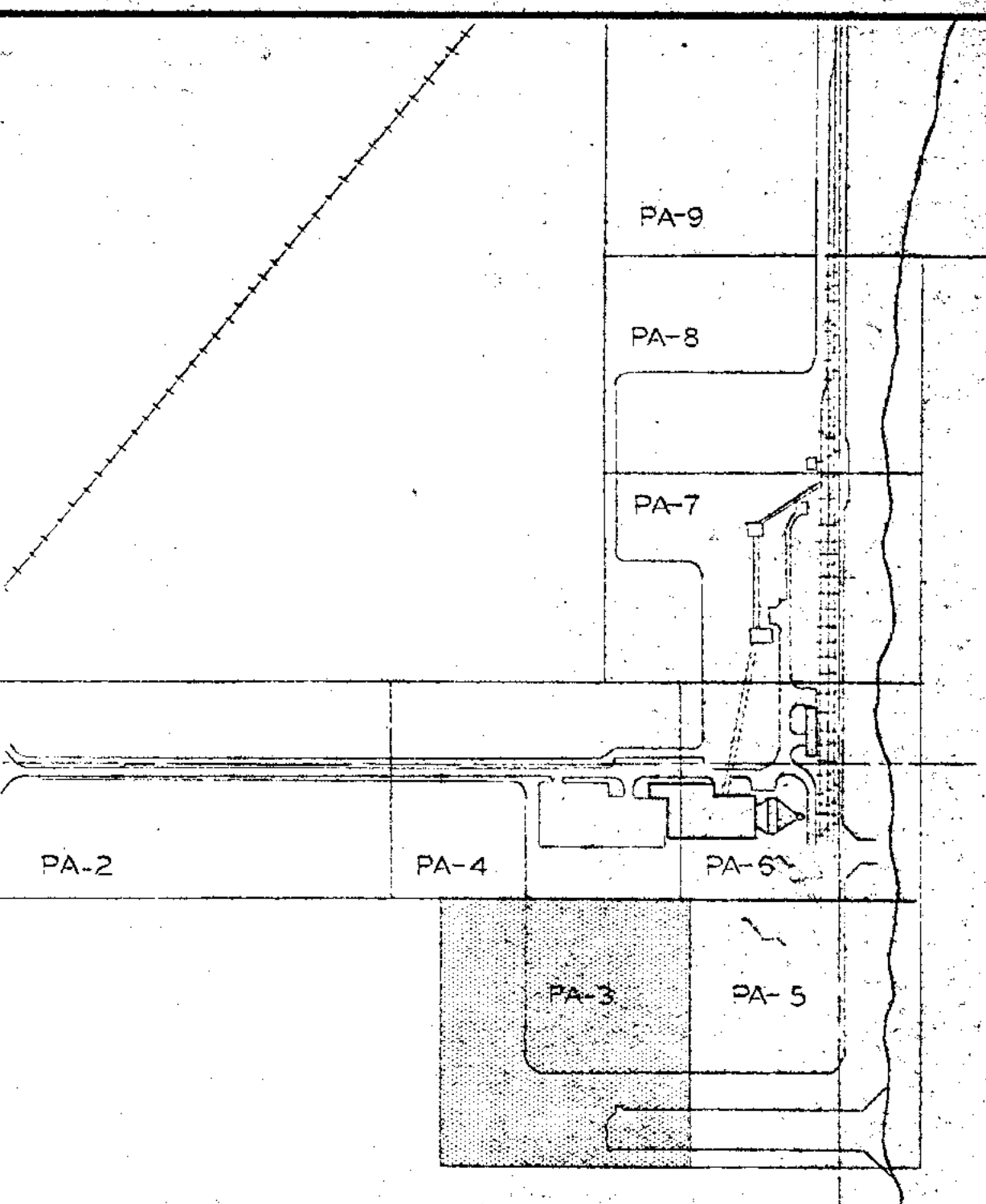
18" x 54" LONG 1/2" GALV. CMP  
WITH 90° ELBOW ON INSIDE  
END

OUTFALL  
STRUCTURE

PRECAST CONCRETE  
PIPERAP 12" DIA. x 10' L  
SEE DETAIL SHEET S-61  
3" DEEP DUMPED  
RIP RAP

SEE TYPICAL CANAL RIPRAP  
SECTION, SHEET S-61

OUTFALL CANAL



SHEET LAYOUT

LEGEND

- RIP RAP
- PRECAST CONCRETE SLAB
- EXISTING CONTOURS
- FINISH CONTOURS
- CLEARING LIMIT, SPEC. S-34A
- C.M.P. CORRUGATED METAL PIPE
- IMPRESSED CURRENT ANODE INSTALLATION



I hereby certify that this plan, specification or report was prepared by me or under my direct supervision and that I am a duly registered Professional Engineer under the laws of the State of Iowa.  
Robert A. DeBany, Date: 5/10/66  
No. 1923, State of Iowa

**APPROVED**  
FOR CONSTRUCTION

12-11-65	ADMITTED TO CONSTRUCTION RECORDS	
5-10-66	ISSUED FOR FIELD CONSTRUCTION	
3-11-66	ISSUED FOR FIELD CONSTRUCTION BIDS	
DATE	REVISIONS AND RECORD OF ISSUE	REV. NO. BY CHK. APP.

IOWA SOUTHERN UTILITIES COMPANY  
CENTERVILLE, IOWA  
BURLINGTON GENERATING STATION UNIT 1

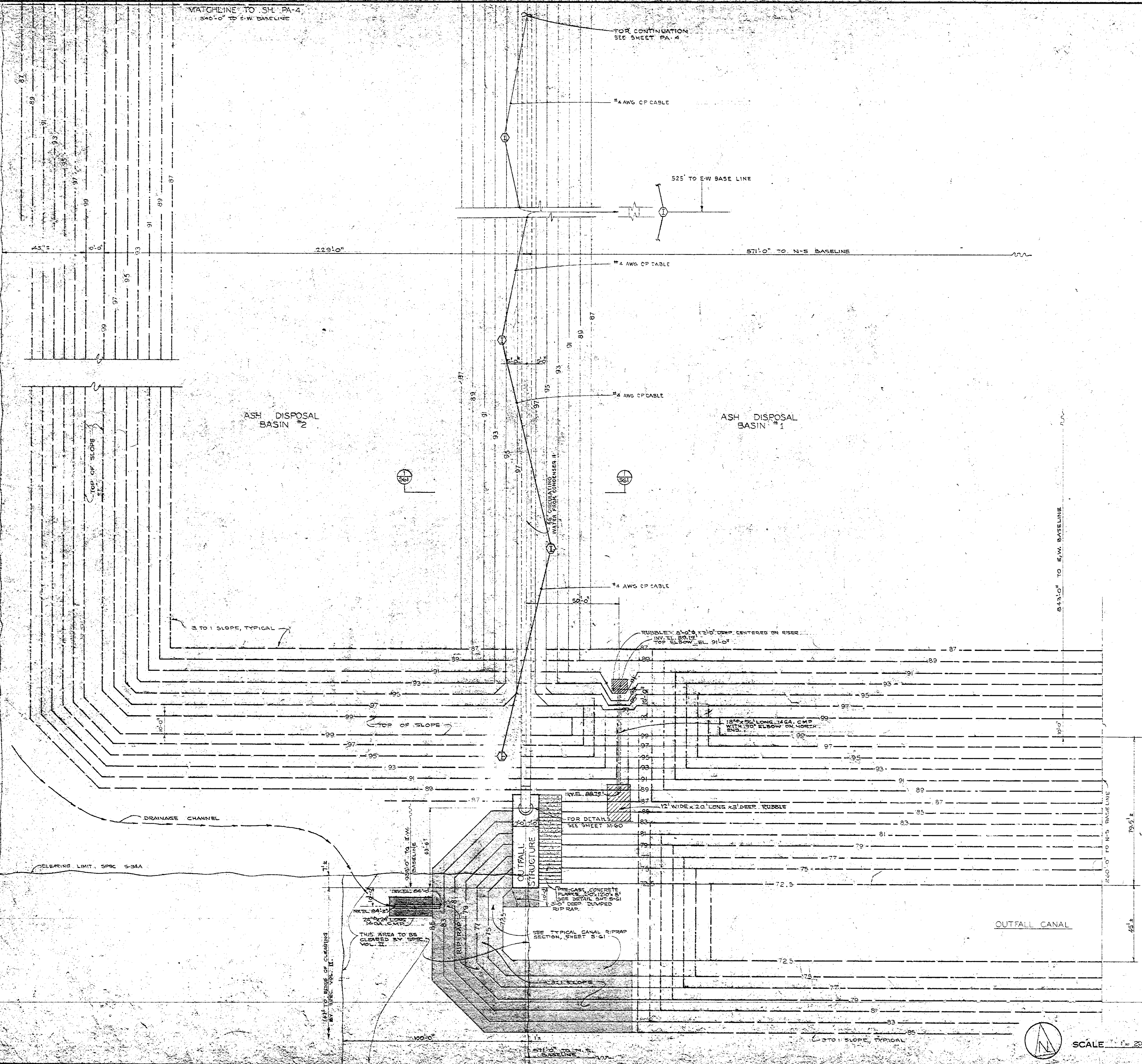
PLANT ARRANGEMENT  
SITE LAYOUT  
OUTFALL STRUCTURE AREA

APPROVED FOR CONSTRUCTION	DEPT. HEAD	DESIGNER	CHECKER	DRAWN	PROJECT NO.
<i>R.A. DeBany</i>	CEM	VMS	VMS	WFM	3885
DATE 5/10/66				DLO	

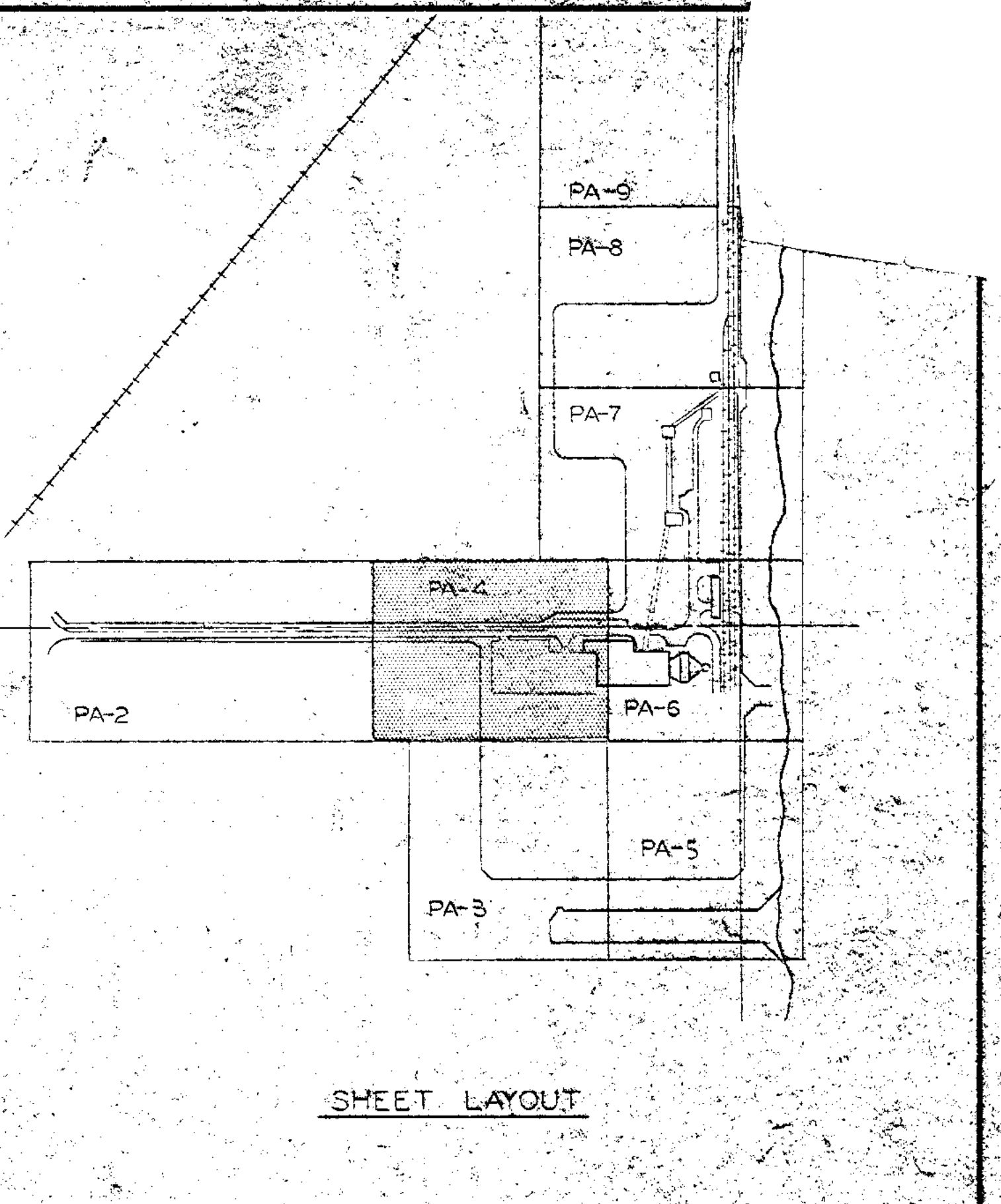
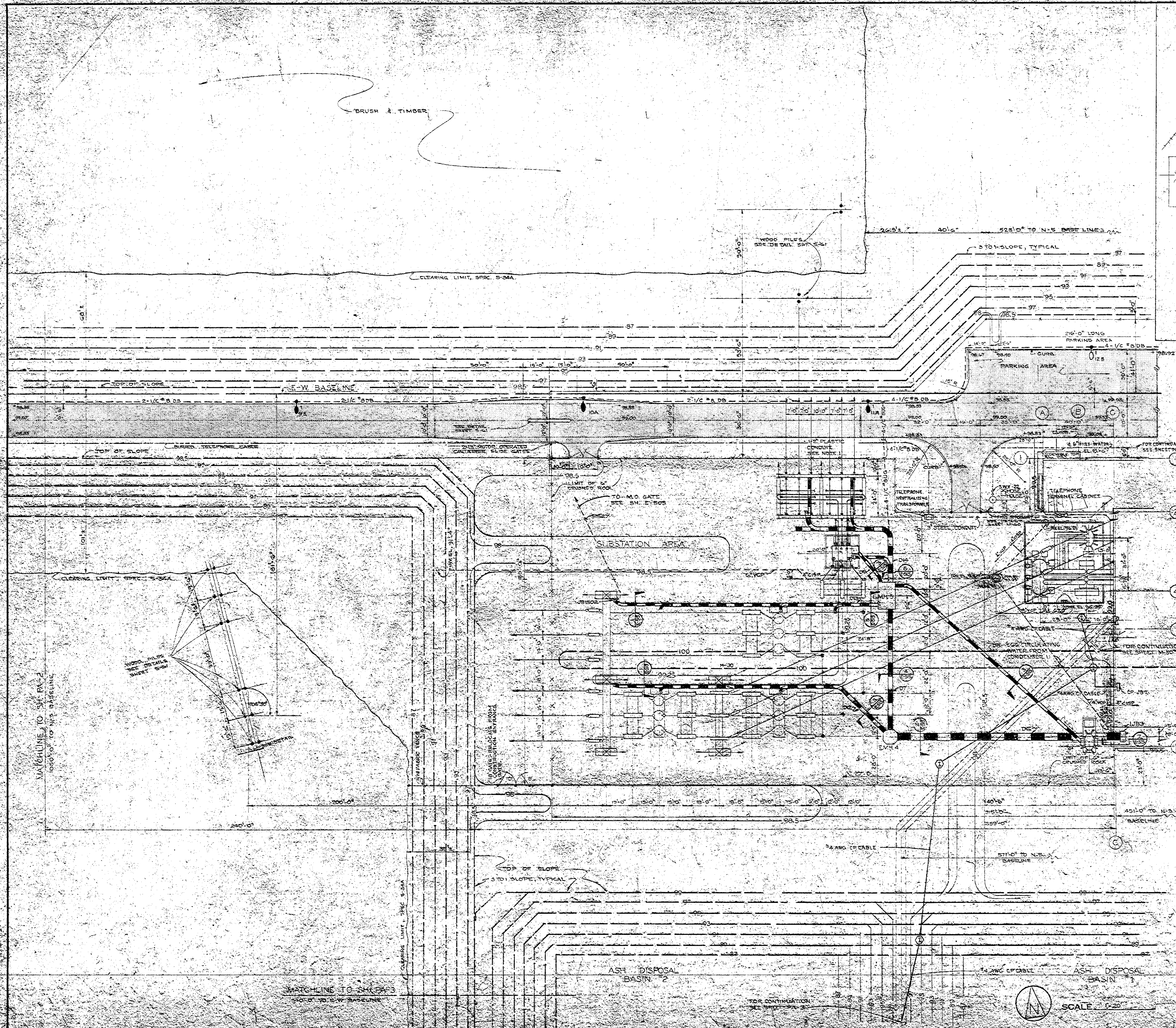
BLACK & VEATCH  
CONSULTING ENGINEERS KANSAS CITY, MISSOURI PA-3



SCALE 1" = 20'

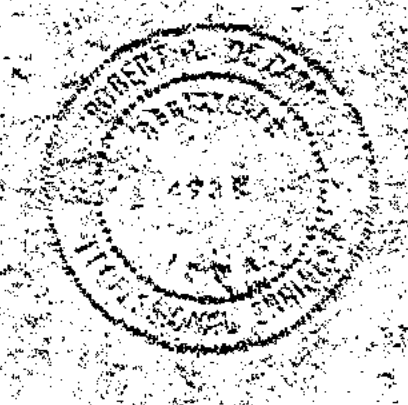






- ### LEGEND
- CONCRETE ENCASED DUCT BANK. SEE SHEET E-510 FOR DUCT BANK TERMINATION & DIMENSIONS. SEE SHEET E-515 FOR SECTIONS & MANHOLE DETAILS.
  - ASPHALT PAVEMENT
  - 30" CHAIN LINK FENCE
  - EXISTING CONTOURS
  - FINISH CONTOURS
  - ELECTRICAL MANHOLE
  - 250 WATT MERCURY VAPOR STREET LIGHTING LUMINAIRE. SUPERSCRIPT 1 DENOTES PANEL CIRCUIT NUMBER. SUBSCRIPT 2 DENOTES INSTALLATION NUMBER. LETTER A DENOTES INSTALLATION DETAIL. SEE DRAWING E-270 FOR DESCRIPTION.
  - 400 WATT MERCURY VAPOR STREET LIGHTING LUMINAIRE. SUPERSCRIPT 1 DENOTES PANEL CIRCUIT NUMBER. SUBSCRIPT 2 DENOTES INSTALLATION NUMBER. LETTER B DENOTES REGULATION DETAIL. SEE DRAWING E-270 FOR DESCRIPTION.
  - TWO SINGLE NUMBER 8 AWG DIRECT BURIAL CABLES.
  - IMPRESSED CURRENT ANODE INSTALLATION
  - BURIED TELEPHONE CABLE BY TELEPHONE COMPANY
  - CLEARING LIMIT SPEC S-34A
  - CAST IRON SOIL PIPE
  - 1/2" VITRIFIED CLAY PIPE

- ### NOTES
1. ELEVATIONS SHOWN AT SUBSTATION ARE ELEVATION OF SUBGRADE. ELEVATION OF TOP OF CRUSHED ROCK TO BE 6" HIGHER.
  2. INSTALL 4/0 BARE COPPER GROUNDWIRE CABLE BELOW THE ENTIRE LENGTH OF DUCT BANKS DB & DB'S. CONNECT TO STATION GROUND SYSTEM AT THE MAIN BUILDING AND THE SUBSTATION.



**APPROVED**  
FOR CONSTRUCTION

DATE	REVISIONS AND RECORD OF ISSUE	REV. NO.	BY	CHKD.
12-11-65	PREPARED TO CONSTRUCTION RECORDS			
8-15-66	ADDED TRANSFORMER DIMENSIONS			
5-10-66	ISSUED FOR FIELD CONSTRUCTION			
3-11-66	ISSUED FOR FIELD CONSTRUCTION BIDS			

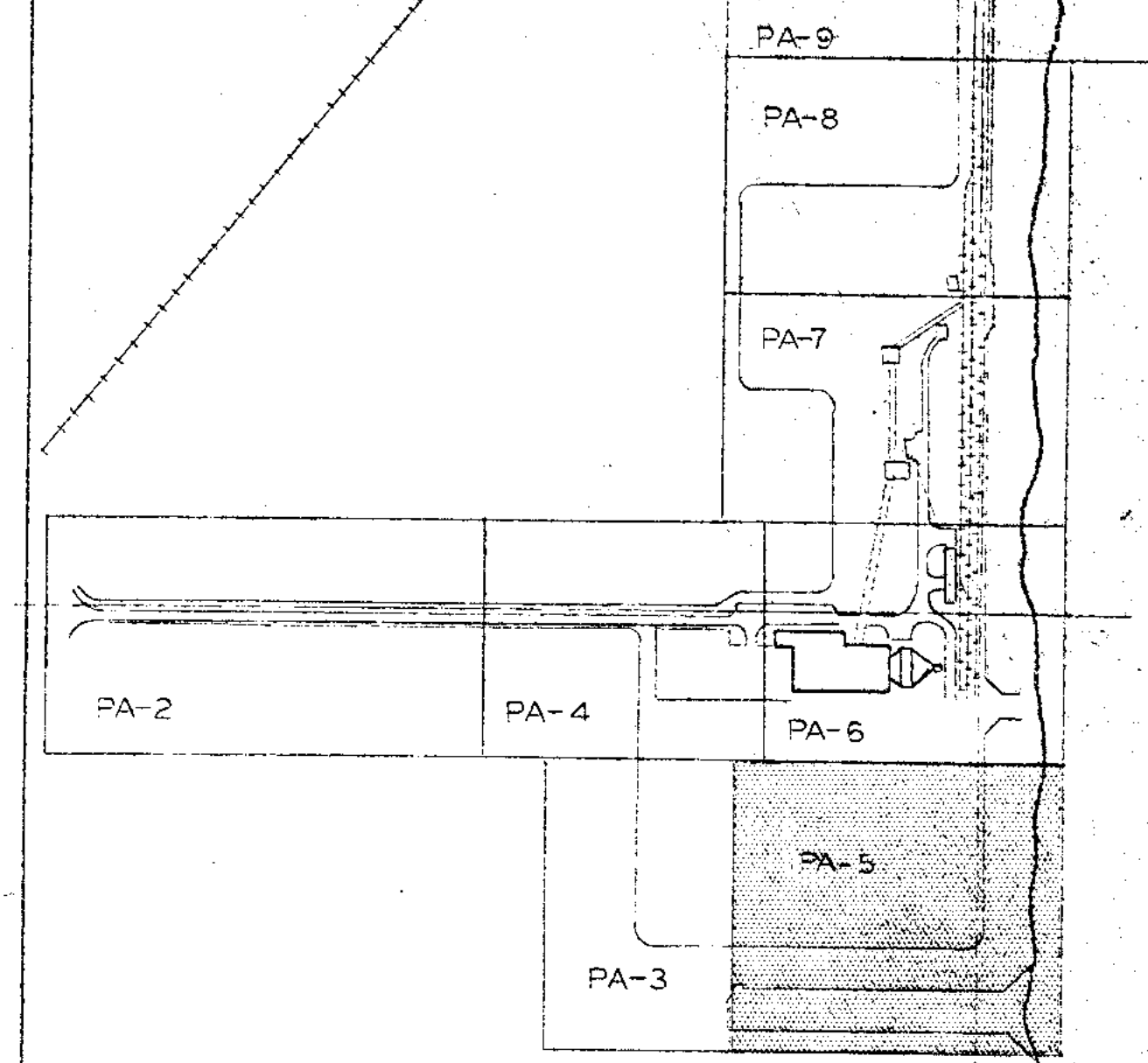
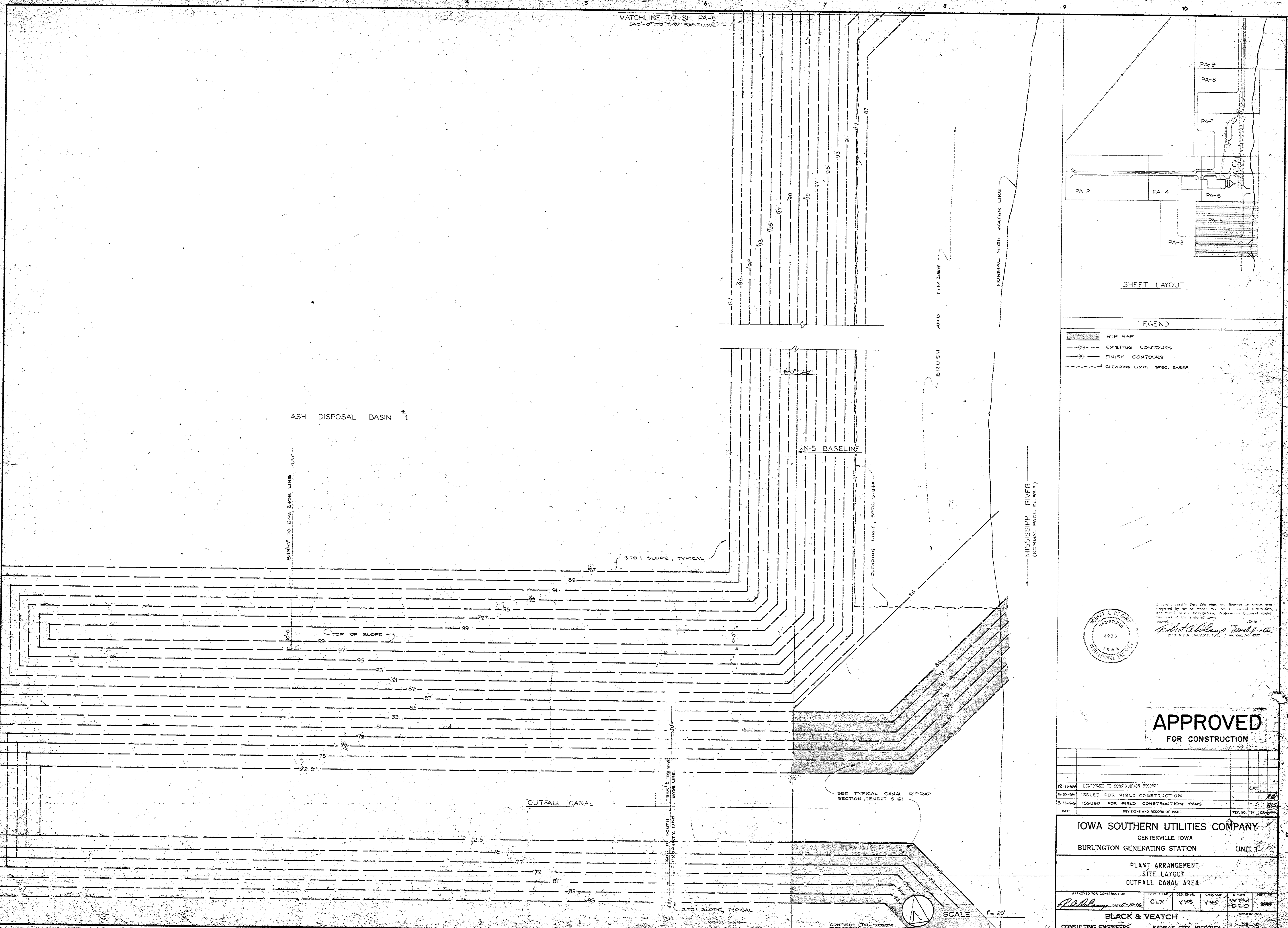
**IOWA SOUTHERN UTILITIES COMPANY**  
CENTERVILLE, IOWA  
BURLINGTON GENERATING STATION UNIT 1

PLANT ARRANGEMENT  
SITE LAYOUT  
SUBSTATION AREA

APPROVED FOR CONSTRUCTION: *R. W. Veatch* (Signature)  
CHECKED: CLM VHS YHS  
BLACK & VEATCH  
CONSULTING ENGINEERS KANSAS CITY, MISSOURI



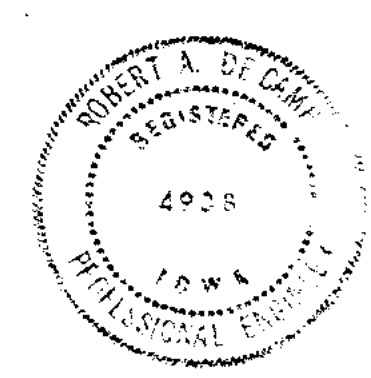
MATCHLINE TO SH PA-6  
240'-0" TO 1'-W BASELINE



SHEET LAYOUT

LEGEND

- ▨ RIP RAP
- - - EXISTING CONTOURS
- FINISH CONTOURS
- CLEARING LIMIT, SPEC. S-34A



I hereby certify that this plan, specification or report was prepared by me or under my direct supervision and that I am a duly registered Professional Engineer under the laws of the State of Iowa.

*Robert A. DeCovi*  
 REGISTERED PROFESSIONAL ENGINEER  
 NO. 4928  
 STATE OF IOWA

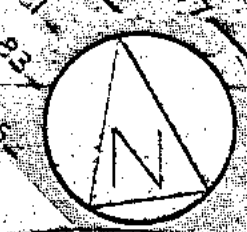
**APPROVED**  
 FOR CONSTRUCTION

12-11-69	CONFORMED TO CONSTRUCTION RECORD	CAY
5-10-66	ISSUED FOR FIELD CONSTRUCTION	
3-11-66	ISSUED FOR FIELD CONSTRUCTION BIDS	
DATE	REVISIONS AND RECORD OF ISSUE	REV. NO. BY

**IOWA SOUTHERN UTILITIES COMPANY**  
 CENTERTVILLE, IOWA  
 BURLINGTON GENERATING STATION UNIT 1

PLANT ARRANGEMENT  
 SITE LAYOUT  
 OUTFALL CANAL AREA

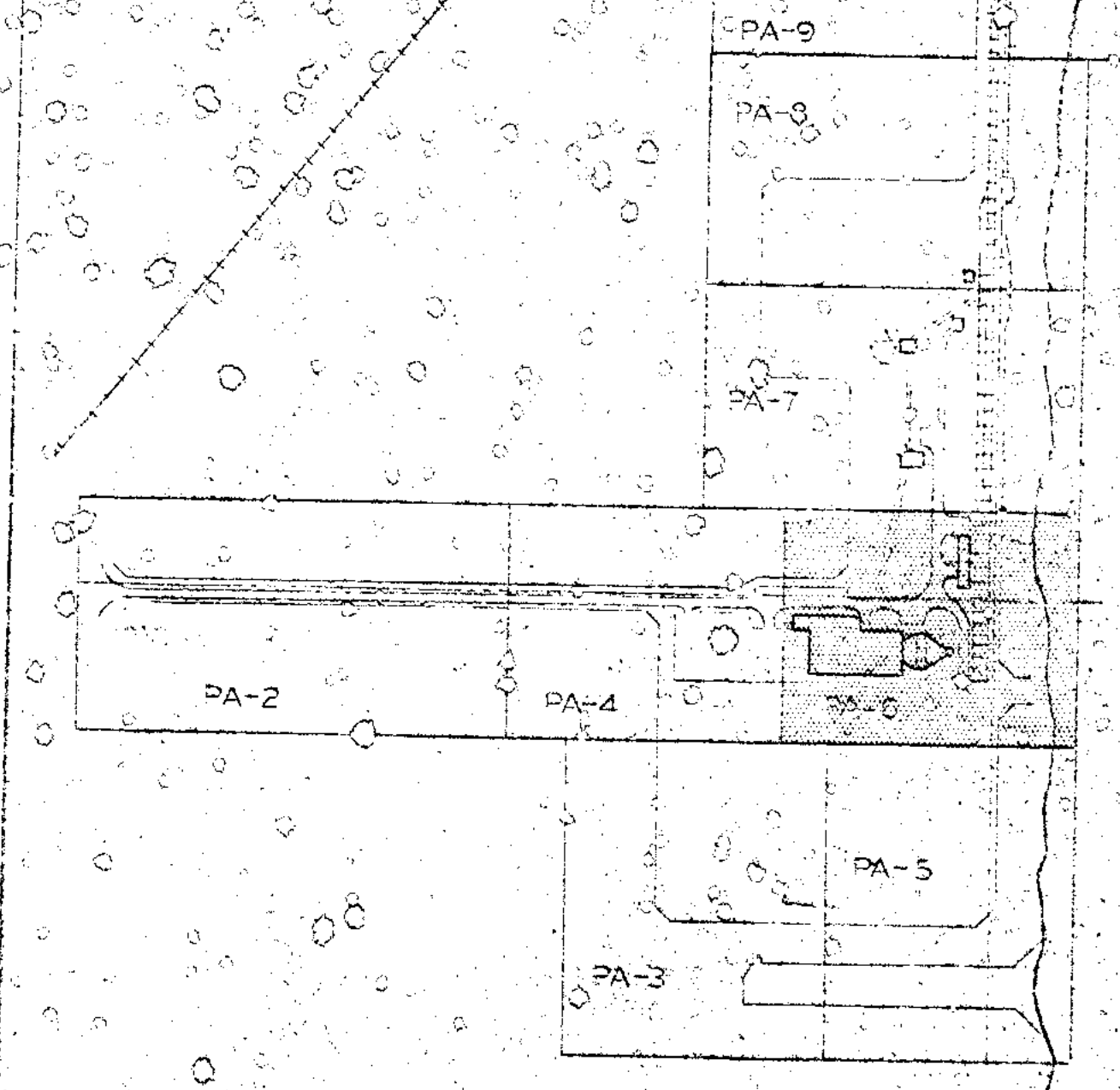
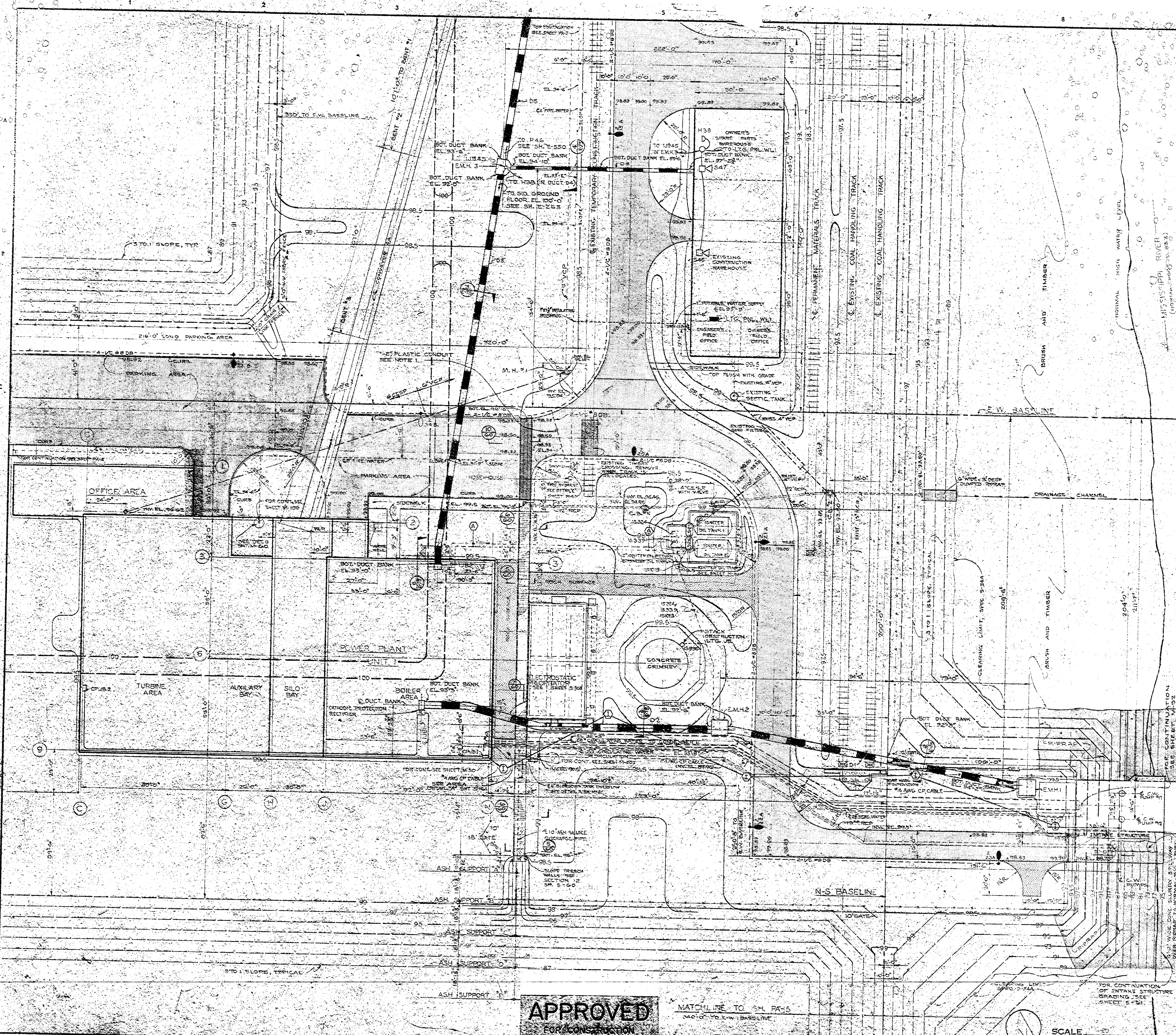
APPROVED FOR CONSTRUCTION	DEPT. HEAD	DES. ENGR.	CHECKED	DRAWN	PROJ. NO.
<i>Robert A. DeCovi</i>	CLM	VHS	VHS	WEM	3888
DATE: 5-17-66	<b>BLACK &amp; VEATCH</b>				
CONSULTING ENGINEERS				KANSAS CITY, MISSOURI	



SCALE 1" = 20'

CONTINUE TO SOUTH PROPERTY LINE





NOTE:  
INSTALL 4/0 BARE COPPER GROUND CABLE BELOW THE ENTIRE LENGTH OF DUCT BANKS D1, D2, D3, & D5. CONNECT TO STATION GROUND SYSTEM AT THE INTAKE STRUCTURE, THE MAIN BUILDING AND THE COAL CRUSHER BUILDING.

- LEGEND
- CONCRETE ENCASED DUCT BANK
  - ASPHALT PAVEMENT
  - ROCK SURFACE
  - RIP RAP
  - STEEL GRATING
  - PRECAST CONCRETE SLAB
  - 6-0" CHAIN LINK FENCE
  - 3-0" W/W FABRIC FENCE
  - EXISTING CONTOURS
  - CLEARING LIMIT, SPEC S-36A
  - RAILROAD TRACK
  - AREA DRAINAGE CATCH BASIN
  - SANITARY SEWER MANHOLE
  - ELECTRICAL MANHOLE
  - WORK POINT
  - REINFORCED CONCRETE PIPE
  - CAST IRON SOIL PIPE
  - VITRIFIED CLAY PIPE
  - 250 WATT MERCURY VAPOR STREET LIGHTING LUMINAIRE. SUPERSCRIPT 2 DENOTES PANEL CIRCUIT NUMBER. SUBSCRIPT 22 DENOTES INSTALLATION NUMBER. LETTER A DENOTES INSTALLATION DETAIL. SEE DRAWING E-270 FOR DESCRIPTION.
  - 400 WATT MERCURY VAPOR STREET LIGHTING LUMINAIRE. SUPERSCRIPT 10 DENOTES PANEL CIRCUIT NUMBER. LETTER B DENOTES INSTALLATION DETAIL. SEE DRAWING E-270 FOR DESCRIPTION.
  - 2 SINGLE NUMBER 6 A.W.G. DIRECT BURIAL CABLES.
  - IMPRESSED CURRENT ANODE INSTALLATION
  - SACRIFICIAL ANODE INSTALLATION

NOTE:  
SEE SHEET E-550 FOR INTERCOMMUNICATIONS SPEAKER AND HANDSET SCHEDULE.

DATE	REVISIONS AND RECORD OF ISSUE	REVISION BY	CHKD BY
12-11-68	CONFERRED TO CONSTRUCTION RECORDS		
3-23-67	ISSUED FOR CONTRACT SPECIFICATION S-428		
4-24-67	ISSUED FOR BID SPECIFICATION S-428		
12-24-66	REVISED ASH SUPPORT DIMENSIONS		
5-10-66	ISSUED FOR FIELD CONSTRUCTION		
3-11-64	ISSUED FOR FIELD CONSTRUCTION BIDS		

**IOWA SOUTHERN UTILITIES COMPANY**  
CENTERVILLE, IOWA  
BURLINGTON GENERATING STATION UNIT 1

PLANT ARRANGEMENT  
SITE LAYOUT  
POWER PLANT AREA

APPROVED FOR CONSTRUCTION: *Richard...*  
DATE: 10/16/68

BLACK & VEATCH  
CONSULTING ENGINEERS  
KANSAS CITY, MISSOURI

**APPROVED**  
FOR CONSTRUCTION

MATCHLINE TO SH. PA-5  
346'-0" TO E-W BASELINE

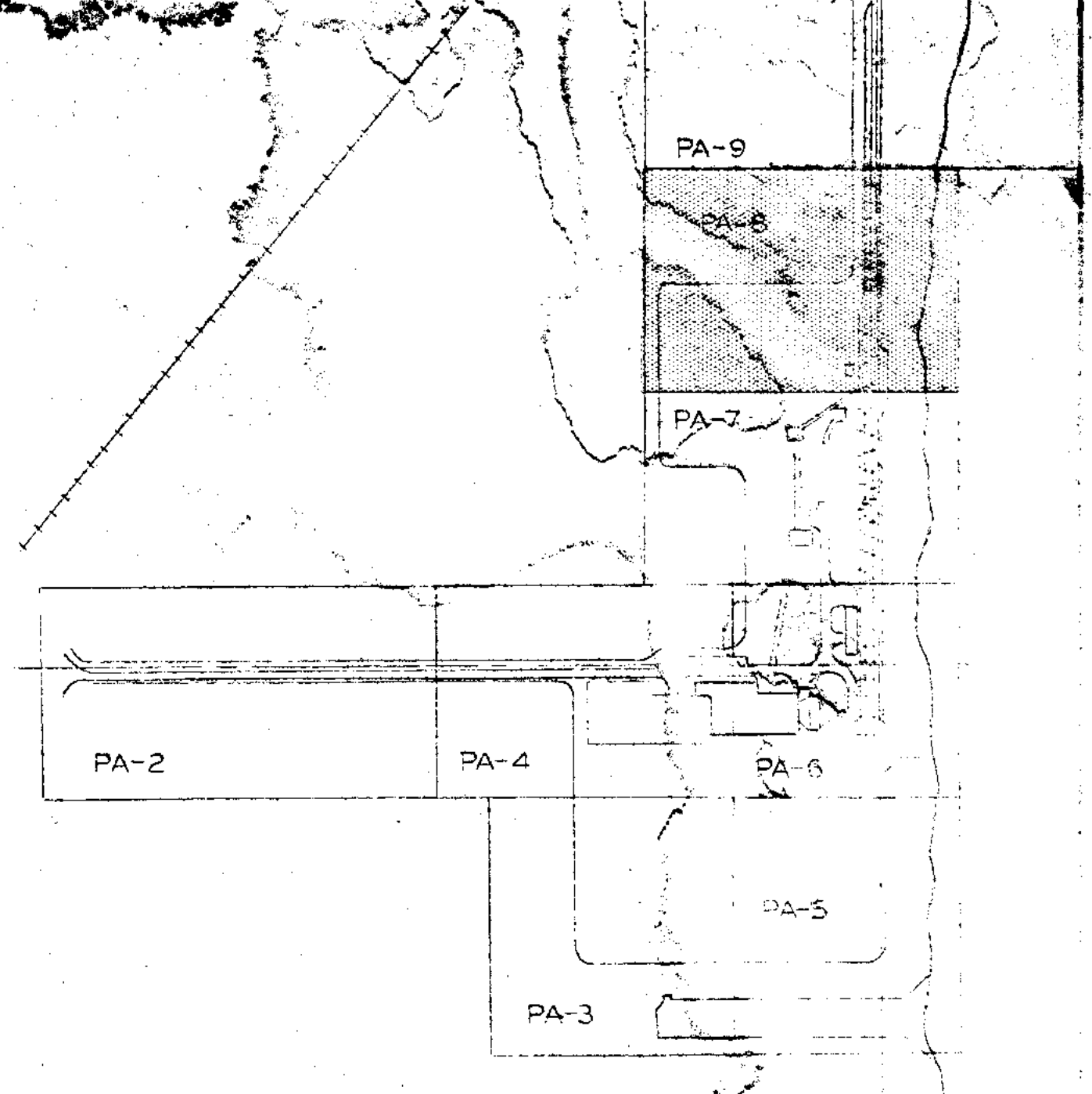
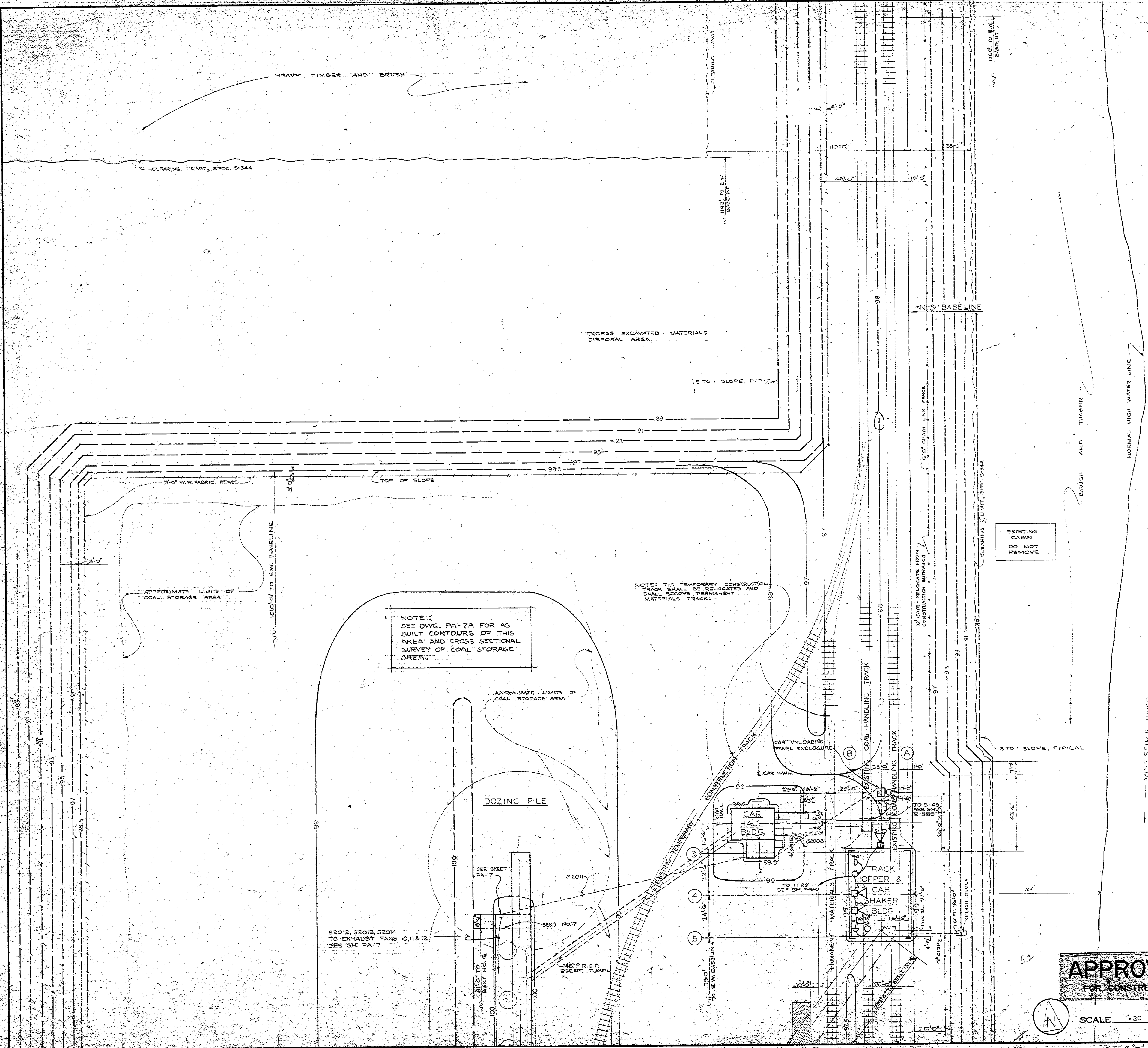


SCALE





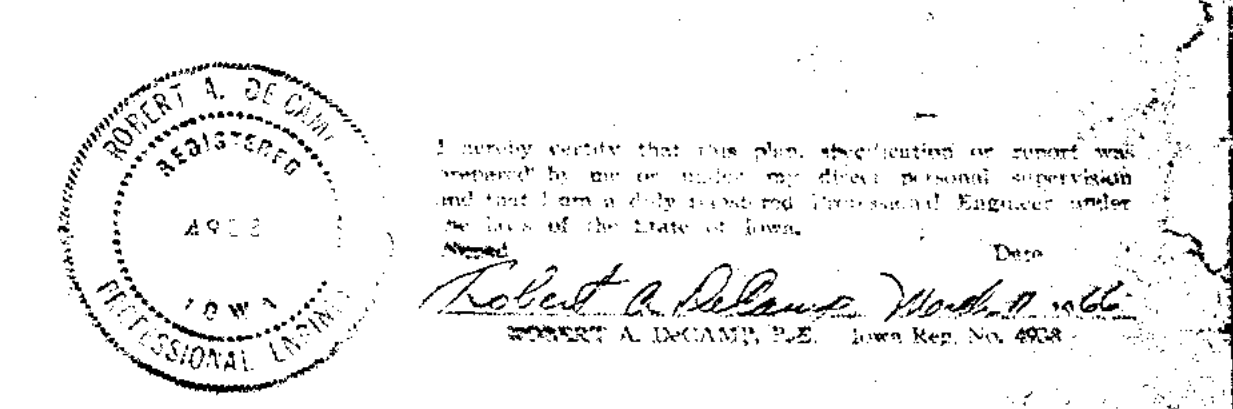




LEGEND

- ROCK SURFACE
- EXISTING CONTOURS
- FINISH CONTOURS
- CLEARING LIMIT, SPEC. S-34A
- 6" CHAIN LINK FENCE
- 5'-0" W.W. FABRIC FENCE
- RAILROAD TRACK

NOTE: SEE SM.E-550 FOR INTERCOMMUNICATIONS SPEAKER AND HANDSET SCHEDULES.



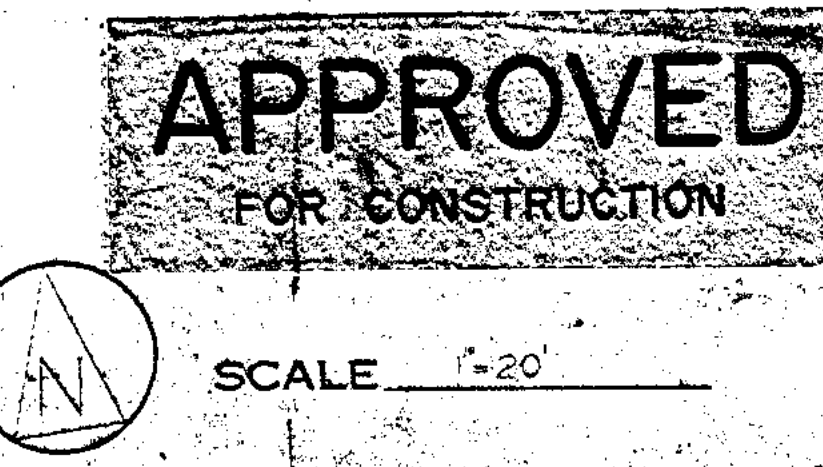
100	535
83.2	16.5
16.8	678.2

12-11-69	CONFORMED TO CONSTRUCTION RECORDS	
5-10-66	ISSUED FOR FIELD CONSTRUCTION	
3-11-64	ISSUED FOR FIELD CONSTRUCTION BIDS	
DATE	REVISIONS AND RECORD OF ISSUE	REV. NO. BY

IOWA SOUTHERN UTILITIES COMPANY  
CENTERVILLE, IOWA  
BURLINGTON GENERATING STATION UNIT 1

PLANT ARRANGEMENT  
SITE LAYOUT  
COAL STORAGE AREA

APPROVED FOR CONSTRUCTION	DEPT. HEAD	DES. ENGR.	CHECKED	DRAWN	PROJECT
<i>Robert A. DeLancey</i>	CLM	VRS	VPS	DLO	PA-8
BLACK & VEATCH					DRAWING NO.
CONSULTING ENGINEERS					KANSAS CITY, MISSOURI

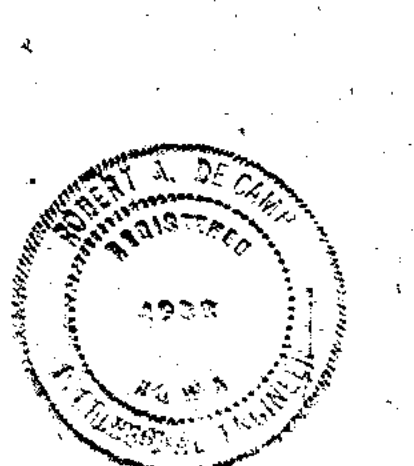
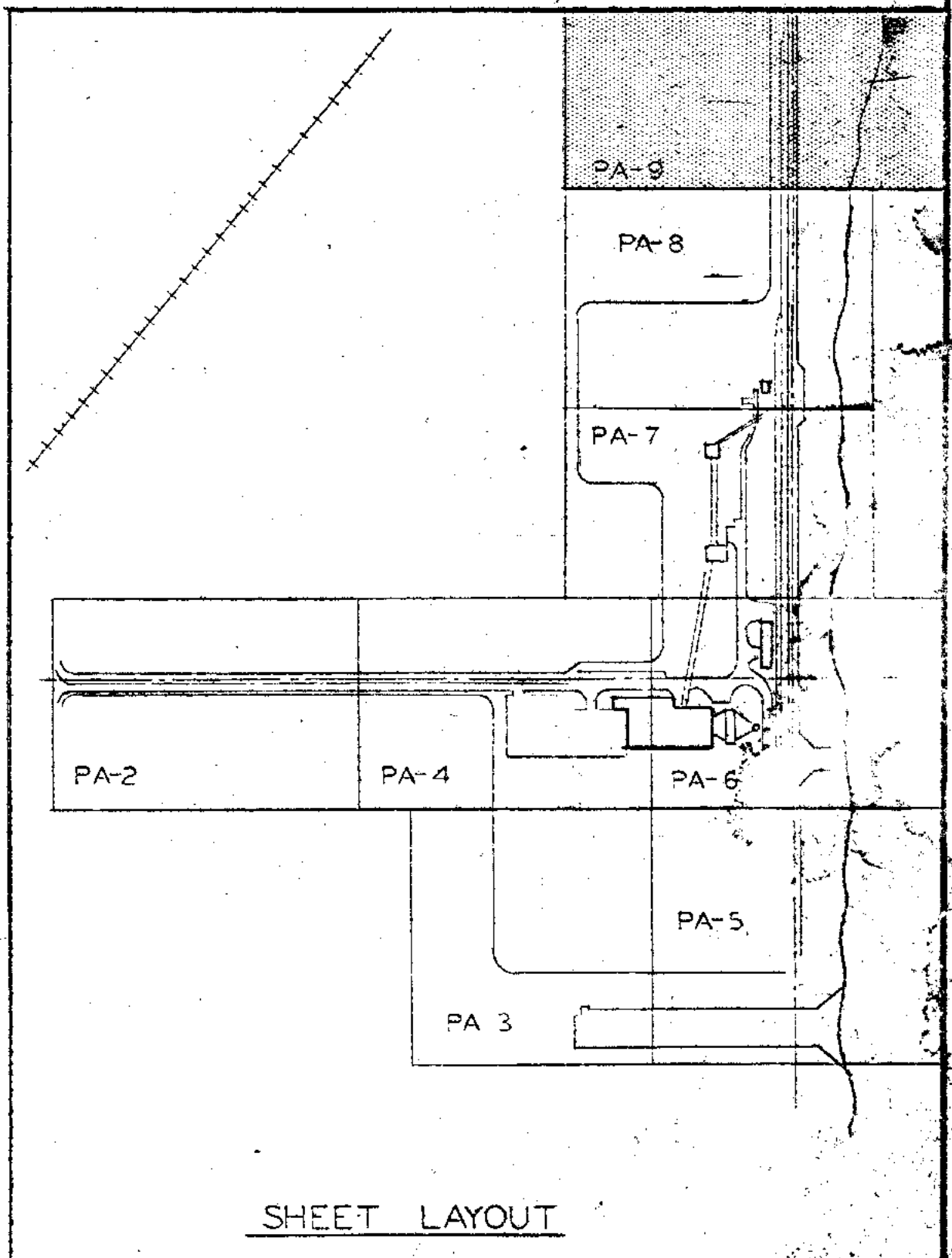
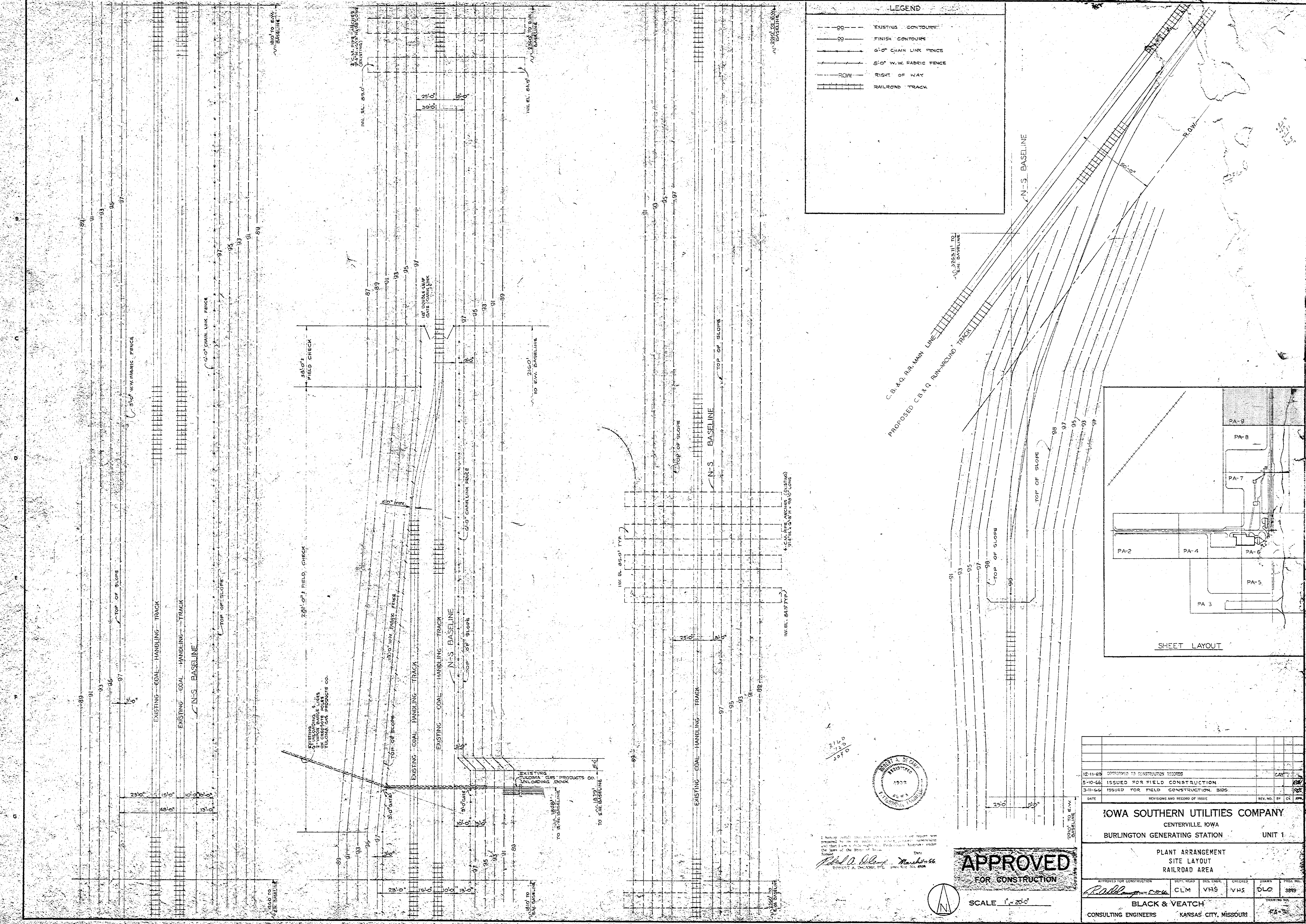


30' X 42' = 876 SQ. FT.



**LEGEND**

- EXISTING CONTOURS
- FINISH CONTOURS
- 6'-0" CHAIN LINK FENCE
- 5'-0" W.W. FABRIC FENCE
- ROW
- RAILROAD TRACK



I hereby certify that this plan and report were prepared by me or under my direct supervision and that I am a duly registered Professional Engineer under the laws of the State of Missouri.

Date: *March 11, 1966*  
 Robert A. Veatch, Inc. Kansas City, Mo. 64108

**APPROVED**  
FOR CONSTRUCTION

SCALE 1" = 20'-0"

12-11-60	CONFERRED TO CONSTRUCTION RECORDS	CAV
5-10-66	ISSUED FOR FIELD CONSTRUCTION	WKS
3-11-66	ISSUED FOR FIELD CONSTRUCTION BIDS	WKS
DATE	REVISIONS AND RECORD OF ISSUE	REV. NO. BY CK APP

**IOWA SOUTHERN UTILITIES COMPANY**  
 CENTERVILLE, IOWA  
 BURLINGTON GENERATING STATION UNIT 1

PLANT ARRANGEMENT  
 SITE LAYOUT  
 RAILROAD AREA

APPROVED FOR CONSTRUCTION	DEPT. HEAD	DES. ENGR.	CHECKED	DRAWN	PROJ. NO.
<i>Robert A. Veatch</i>	CLM	VHS	VHS	DLO	3898

**BLACK & VEATCH**  
 CONSULTING ENGINEERS KANSAS CITY, MISSOURI

PRINTING NO. **F4-3**



**APPENDIX B – EDR Historical Aerial  
Photograph Package**

---

Alliant Energy  
Interstate Power and Light Company  
Burlington Generating Station  
Burlington, Iowa

History of Construction





**Burlington Generating Station**

4282 Sullivan Slough Road

Burlington, IA 52601

Inquiry Number: 4555570.4

March 08, 2016

## The EDR Aerial Photo Decade Package



6 Armstrong Road, 4th Floor  
Shelton, Connecticut 06484  
Toll Free: 800.352.0050  
[www.edrnet.com](http://www.edrnet.com)

# EDR Aerial Photo Decade Package

Environmental Data Resources, Inc. (EDR) Aerial Photo Decade Package is a screening tool designed to assist environmental professionals in evaluating potential liability on a target property resulting from past activities. EDR's professional researchers provide digitally reproduced historical aerial photographs, and when available, provide one photo per decade.

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***Thank you for your business.***  
Please contact EDR at 1-800-352-0050  
with any questions or comments.

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**Date EDR Searched Historical Sources:**

Aerial Photography March 08, 2016

**Target Property:**

4282 Sullivan Slough Road

Burlington, IA 52601

<u><i>Year</i></u>	<u><i>Scale</i></u>	<u><i>Details</i></u>	<u><i>Source</i></u>
1937	Aerial Photograph. Scale: 1"=1200'	Flight Year: 1937	DOT
1951	Aerial Photograph. Scale: 1"=1200'	Flight Year: 1951	USDA
1963	Aerial Photograph. Scale: 1"=1200'	Flight Year: 1963	USDA
1969	Aerial Photograph. Scale: 1"=1200'	Flight Year: 1969	USDA
1976	Aerial Photograph. Scale: 1"=750'	Flight Year: 1976	USGS
1983	Aerial Photograph. Scale: 1"=1200'	Flight Year: 1983	NHAP
2005	Aerial Photograph. Scale: 1"=500'	Flight Year: 2005	USDA/NAIP
2005	Aerial Photograph. Scale: 1"=500'	Flight Year: 2005	USDA/NAIP
2005	Aerial Photograph. Scale: 1"=500'	/DOQQ - acquisition dates: 2005	USGS/DOQQ
2005	Aerial Photograph. Scale: 1"=500'	/DOQQ - acquisition dates: 2005	USGS/DOQQ
2006	Aerial Photograph. Scale: 1"=500'	Flight Year: 2006	USDA/NAIP
2006	Aerial Photograph. Scale: 1"=500'	Flight Year: 2006	USDA/NAIP
2007	Aerial Photograph. Scale: 1"=500'	Flight Year: 2007	USDA/NAIP
2007	Aerial Photograph. Scale: 1"=500'	Flight Year: 2007	USDA/NAIP
2008	Aerial Photograph. Scale: 1"=500'	Flight Year: 2008	USDA/NAIP
2008	Aerial Photograph. Scale: 1"=500'	Flight Year: 2008	USDA/NAIP
2009	Aerial Photograph. Scale: 1"=500'	Flight Year: 2009	USDA/NAIP
2009	Aerial Photograph. Scale: 1"=500'	Flight Year: 2009	USDA/NAIP
2010	Aerial Photograph. Scale: 1"=500'	Flight Year: 2010	USDA/NAIP

<i><b>Year</b></i>	<i><b>Scale</b></i>	<i><b>Details</b></i>	<i><b>Source</b></i>
2010	Aerial Photograph. Scale: 1"=500'	Flight Year: 2010	USDA/NAIP
2011	Aerial Photograph. Scale: 1"=500'	Flight Year: 2011	USDA/NAIP
2011	Aerial Photograph. Scale: 1"=500'	Flight Year: 2011	USDA/NAIP
2012	Aerial Photograph. Scale: 1"=500'	Flight Year: 2012	USDA/NAIP
2012	Aerial Photograph. Scale: 1"=500'	Flight Year: 2012	USDA/NAIP



INQUIRY #: 4555570.4

YEAR: 1937

| = 1200'

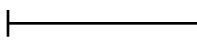






**INQUIRY #:** 4555570.4

**YEAR:** 1951

 = 1200'





INQUIRY #: 455570.4

YEAR: 1963

| = 1200'







INQUIRY #: 455570.4

YEAR: 1969

| = 1200'







**INQUIRY #:** 4555570.4

**YEAR:** 1976

**| = 750'**





INQUIRY #: 4555570.4

YEAR: 1983

| = 1200'







INQUIRY #: 4555570.4

YEAR: 2005

| = 500'







INQUIRY #: 455570.4

YEAR: 2005

| = 500'







INQUIRY #: 455570.4

YEAR: 2005

| = 500'







**INQUIRY #:** 4555570.4

**YEAR:** 2005

| = 500'



EDR





INQUIRY #: 4555570.4

YEAR: 2006

| = 500'







INQUIRY #: 455570.4

YEAR: 2006

| = 500'







INQUIRY #: 455570.4

YEAR: 2007

| = 500'







**INQUIRY #:** 4555570.4

**YEAR:** 2007

| = 500'



EDR





INQUIRY #: 4555570.4

YEAR: 2008

| = 500'







**INQUIRY #:** 455570.4

**YEAR:** 2008

| = 500'







INQUIRY #: 4555570.4

YEAR: 2009

| = 500'







**INQUIRY #:** 4555570.4

**YEAR:** 2009

**Scale:**                      = 500'

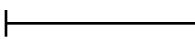






INQUIRY #: 4555570.4

YEAR: 2010

 = 500'







**INQUIRY #:** 4555570.4

**YEAR:** 2010

| = 500'







INQUIRY #: 455570.4

YEAR: 2011

| = 500'







**INQUIRY #:** 4555570.4

**YEAR:** 2011

| = 500'







**INQUIRY #:** 4555570.4

**YEAR:** 2012

| = 500'







**INQUIRY #:** 4555570.4

**YEAR:** 2012

| = 500'



**APPENDIX C – EDR Historical  
Topographic Map Report**

---

Alliant Energy  
Interstate Power and Light Company  
Burlington Generating Station  
Burlington, Iowa

History of Construction





Burlington Generating Station  
4282 Sullivan Slough Road  
Burlington, IA 52601

Inquiry Number: 4555570.3

March 04, 2016

# EDR Historical Topo Map Report

with QuadMatch™



6 Armstrong Road, 4th floor  
Shelton, CT 06484  
Toll Free: 800.352.0050  
[www.edrnet.com](http://www.edrnet.com)

# EDR Historical Topo Map Report

03/04/16

<b>Site Name:</b> Burlington Generating Station 4282 Sullivan Slough Road Burlington, IA 52601 EDR Inquiry # 4555570.3	<b>Client Name:</b> Environmental Site Assessors 932 North Wright Street, Suite 100 Naperville, IL 60563 Contact: Mark W Loerop
--	---



EDR Topographic Map Library has been searched by EDR and maps covering the target property location as provided by Environmental Site Assessors were identified for the years listed below. EDR's Historical Topo Map Report is designed to assist professionals in evaluating potential liability on a target property resulting from past activities. EDR's Historical Topo Map Report includes a search of a collection of public and private color historical topographic maps, dating back to the late 1800s.

## Search Results:

## Coordinates:

<b>Site Name:</b>	Burlington Generating Station	<b>Latitude:</b>	40.741579 40° 44' 30" North
<b>Address:</b>	4282 Sullivan Slough Road	<b>Longitude:</b>	-91.118788 -91° 7' 8" West
<b>City,State,Zip:</b>	Burlington, IA 52601	<b>UTM Zone:</b>	Zone 15 North
<b>P.O.#</b>	154.018.012.001	<b>UTM X Meters:</b>	658833.42
<b>Project:</b>	BGS Historical Docs	<b>UTM Y Meters:</b>	4511772.65
		<b>Elevation:</b>	520.00' above sea level

## Maps Provided:

2012, 2013  
1964  
1937  
1932, 1934

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## Topo Sheet Thumbnails

This EDR Topo Map Report is based upon the following USGS topographic map sheets.

### 2012, 2013 Source Sheets



Lomax  
2012  
7.5-minute, 24000



Dallas City  
2012  
7.5-minute, 24000



Burlington  
2013  
7.5-minute, 24000



West Burlington  
2013  
7.5-minute, 24000

### 1964 Source Sheets



Lomax  
1964  
7.5-minute, 24000  
Aerial Photo Revised 1962



Burlington  
1964  
7.5-minute, 24000  
Aerial Photo Revised 1962



Dallas City  
1964  
7.5-minute, 24000  
Aerial Photo Revised 1962



West Burlington  
1964  
7.5-minute, 24000  
Aerial Photo Revised 1962

### 1937 Source Sheets



Lomax  
1937  
15-minute, 62500

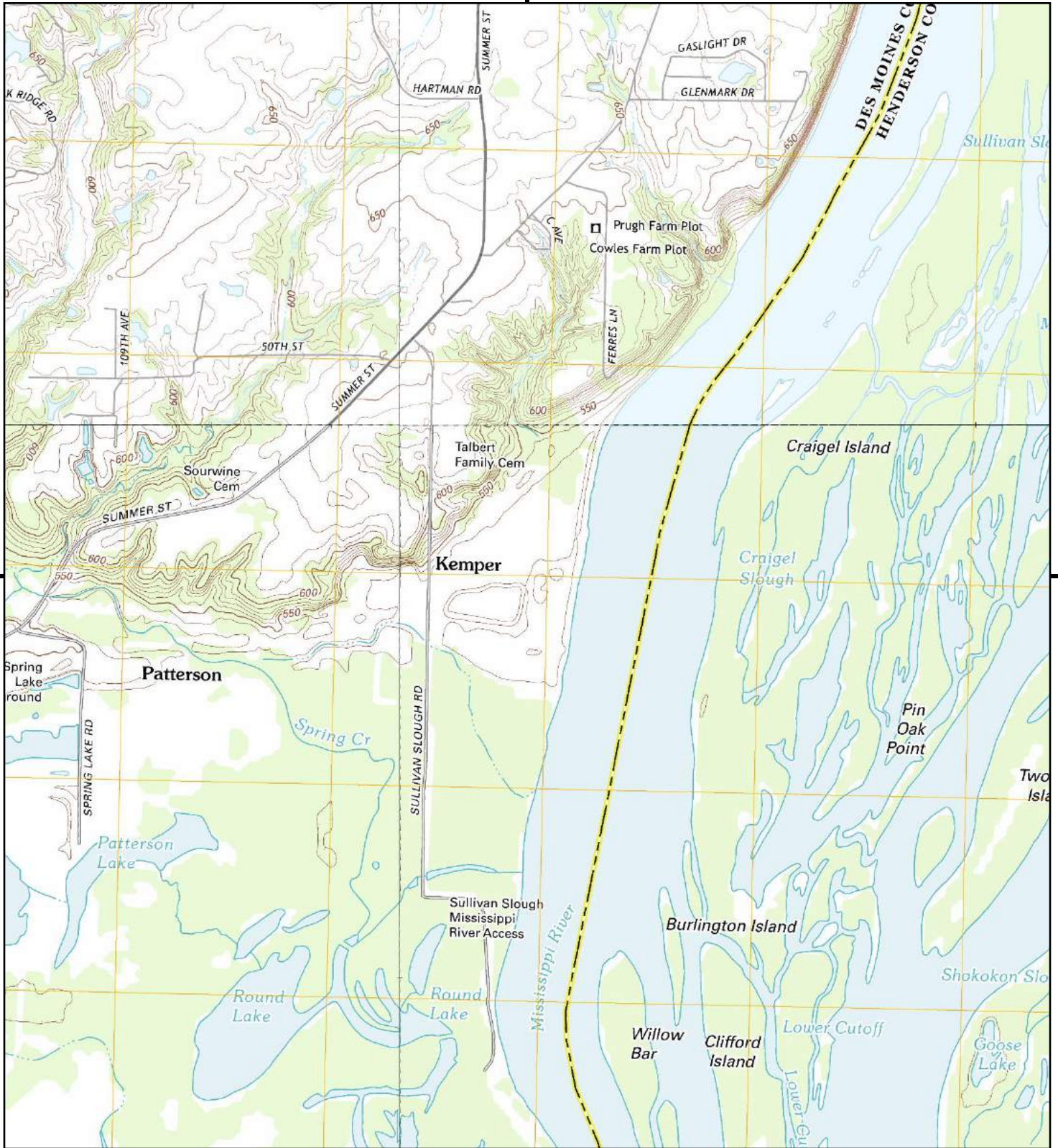
### 1932, 1934 Source Sheets



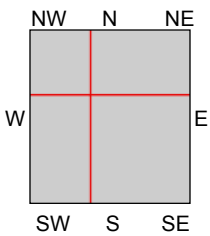
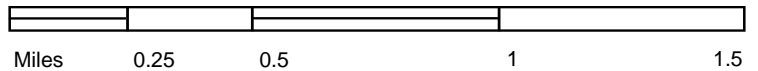
Lomax  
1932  
15-minute, 62500



Burlington  
1934  
15-minute, 62500



This report includes information from the following map sheet(s).

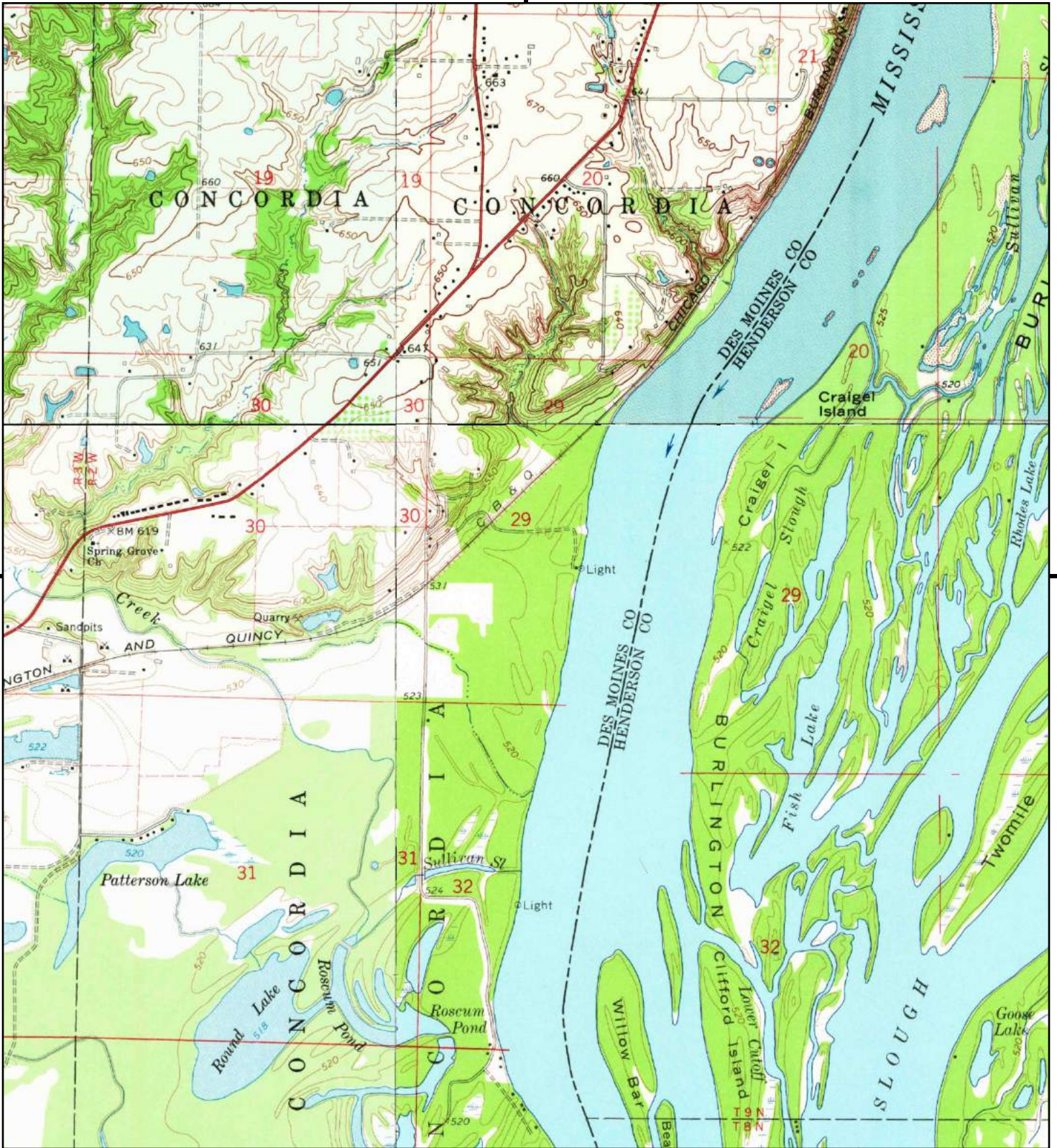


- TP, Lomax, 2012, 7.5-minute
- NE, Burlington, 2013, 7.5-minute
- SW, Dallas City, 2012, 7.5-minute
- NW, West Burlington, 2013, 7.5-minute

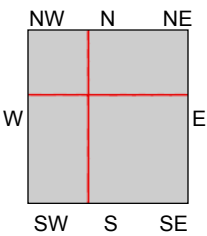
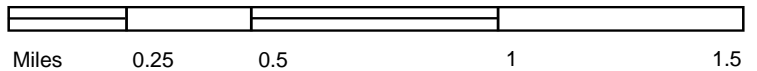
**SITE NAME:** Burlington Generating Station  
**ADDRESS:** 4282 Sullivan Slough Road  
 Burlington, IA 52601  
**CLIENT:** Environmental Site Assessors







This report includes information from the following map sheet(s).

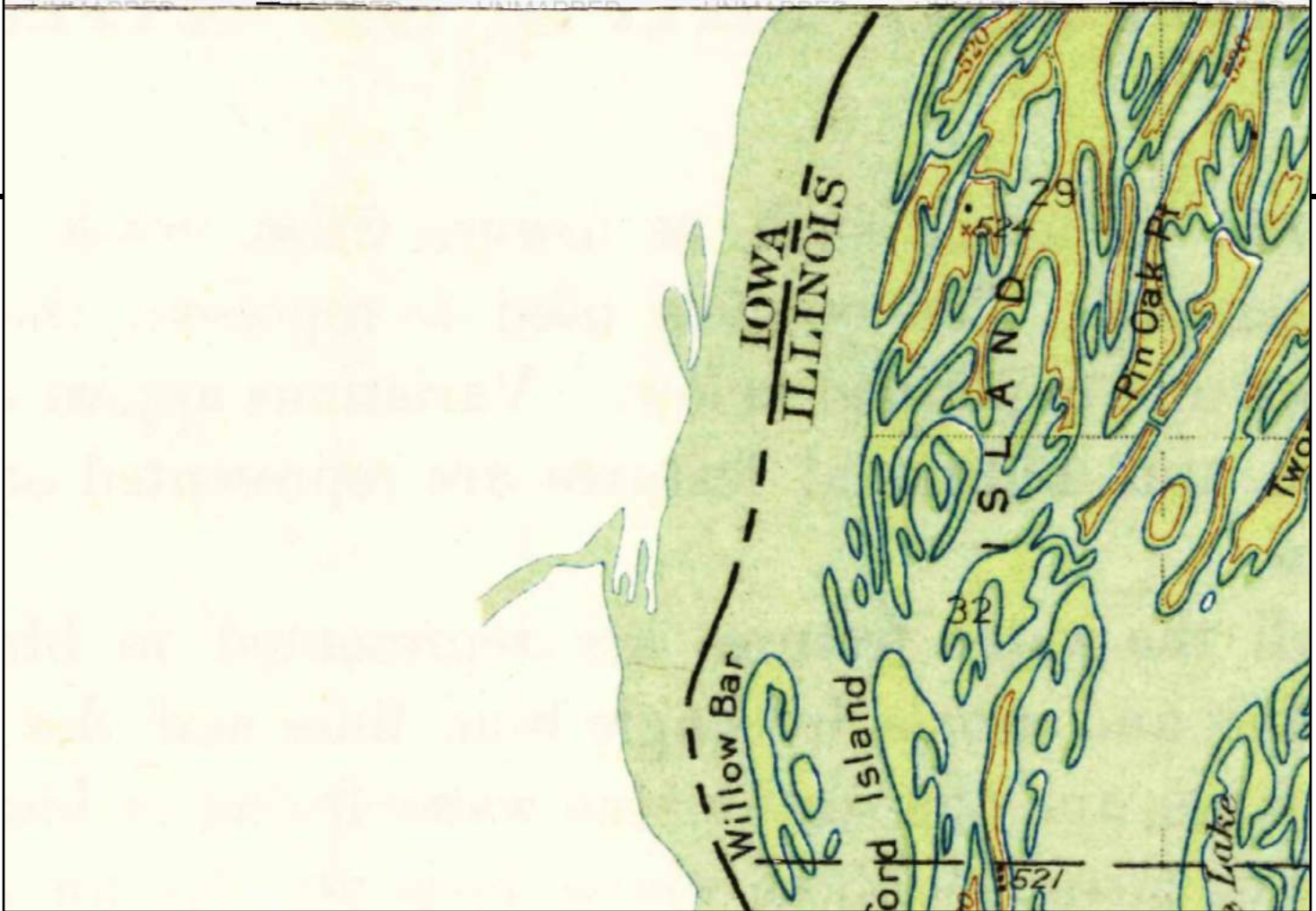
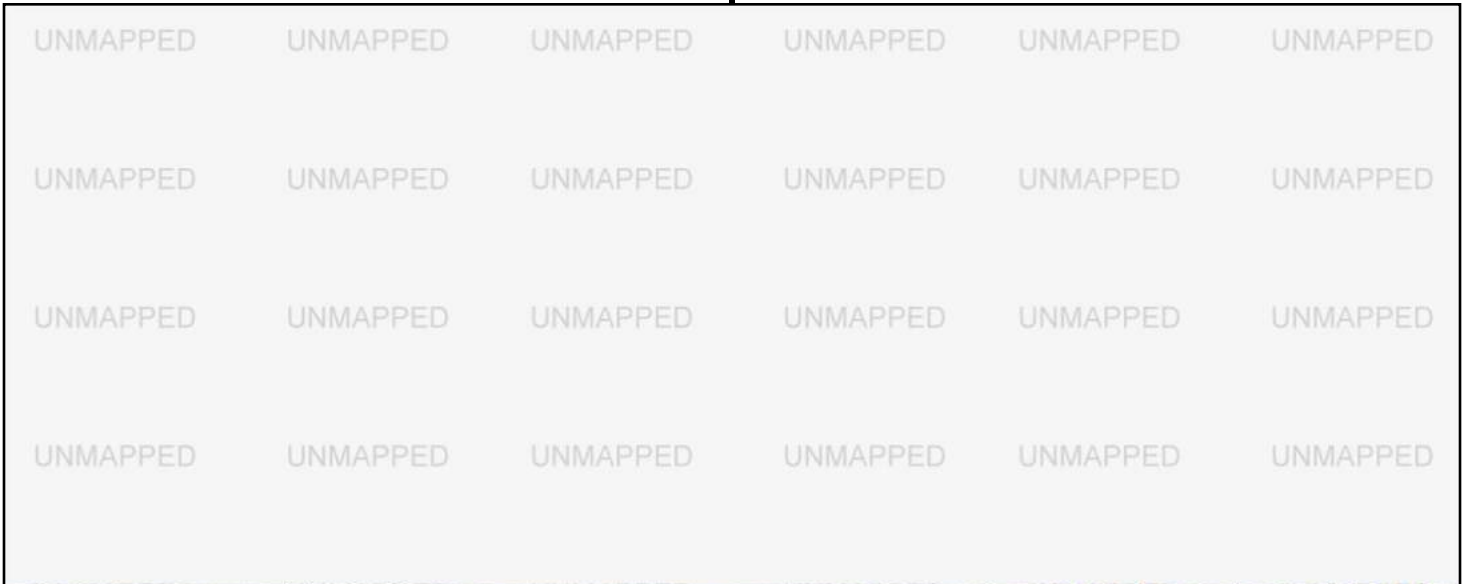


- TP, Lomax, 1964, 7.5-minute
- NE, Burlington, 1964, 7.5-minute
- SW, Dallas City, 1964, 7.5-minute
- NW, West Burlington, 1964, 7.5-minute

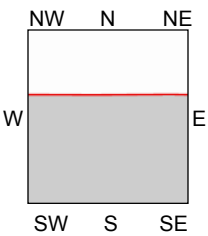
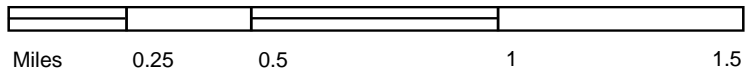
**SITE NAME:** Burlington Generating Station  
**ADDRESS:** 4282 Sullivan Slough Road  
 Burlington, IA 52601  
**CLIENT:** Environmental Site Assessors







This report includes information from the following map sheet(s).

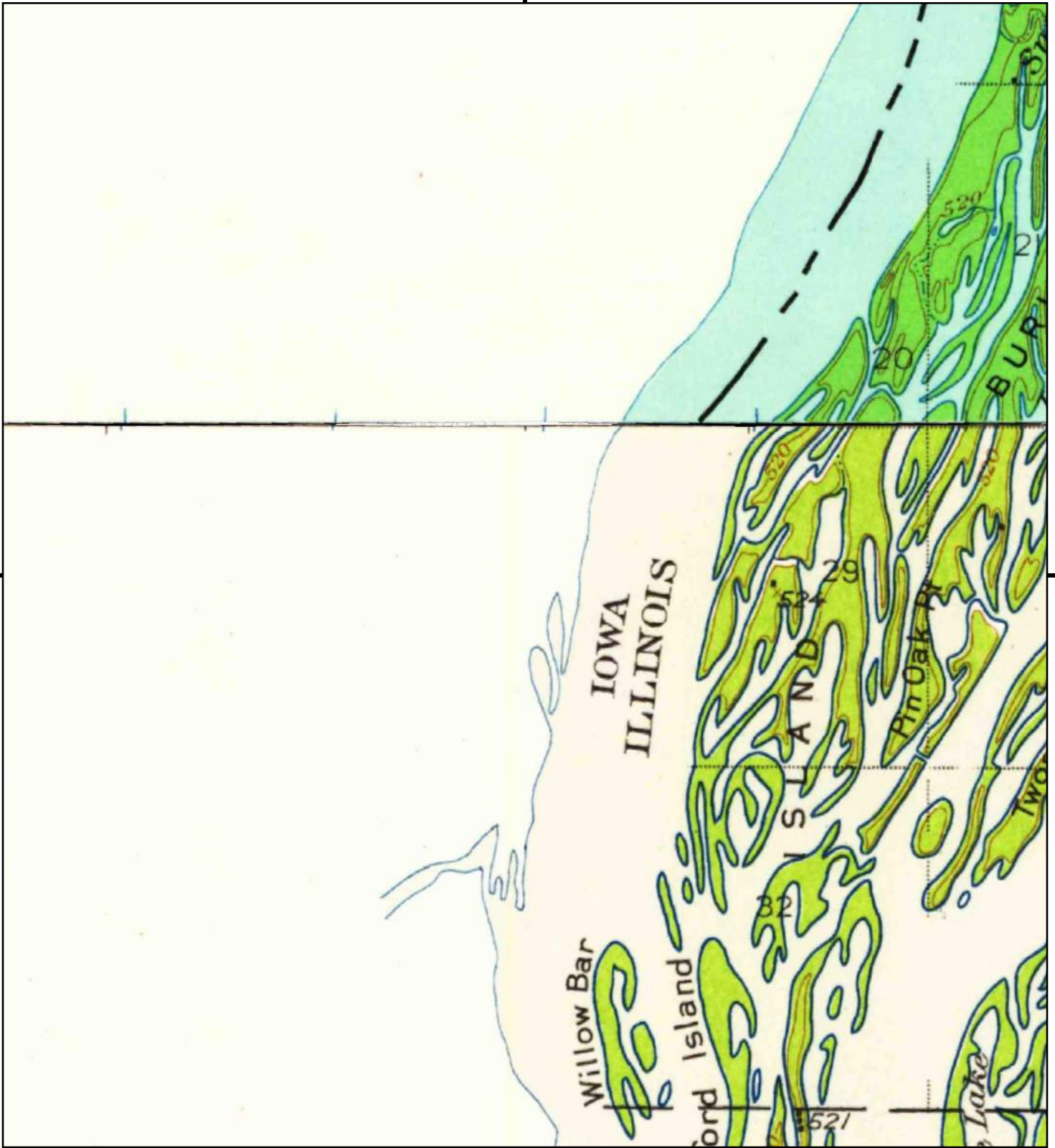


TP, Lomax, 1937, 15-minute

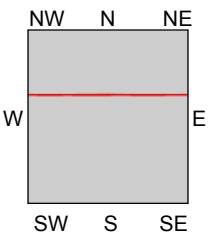
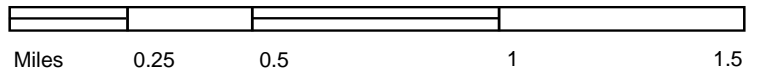
SITE NAME: Burlington Generating Station  
 ADDRESS: 4282 Sullivan Slough Road  
 Burlington, IA 52601  
 CLIENT: Environmental Site Assessors







This report includes information from the following map sheet(s).



TP, Lomax, 1932, 15-minute  
 N, Burlington, 1934, 15-minute

SITE NAME: Burlington Generating Station  
 ADDRESS: 4282 Sullivan Slough Road  
 Burlington, IA 52601  
 CLIENT: Environmental Site Assessors



**APPENDIX D – Geoprobe Soil Borings –  
1962, 2007, 2008, and 2010**

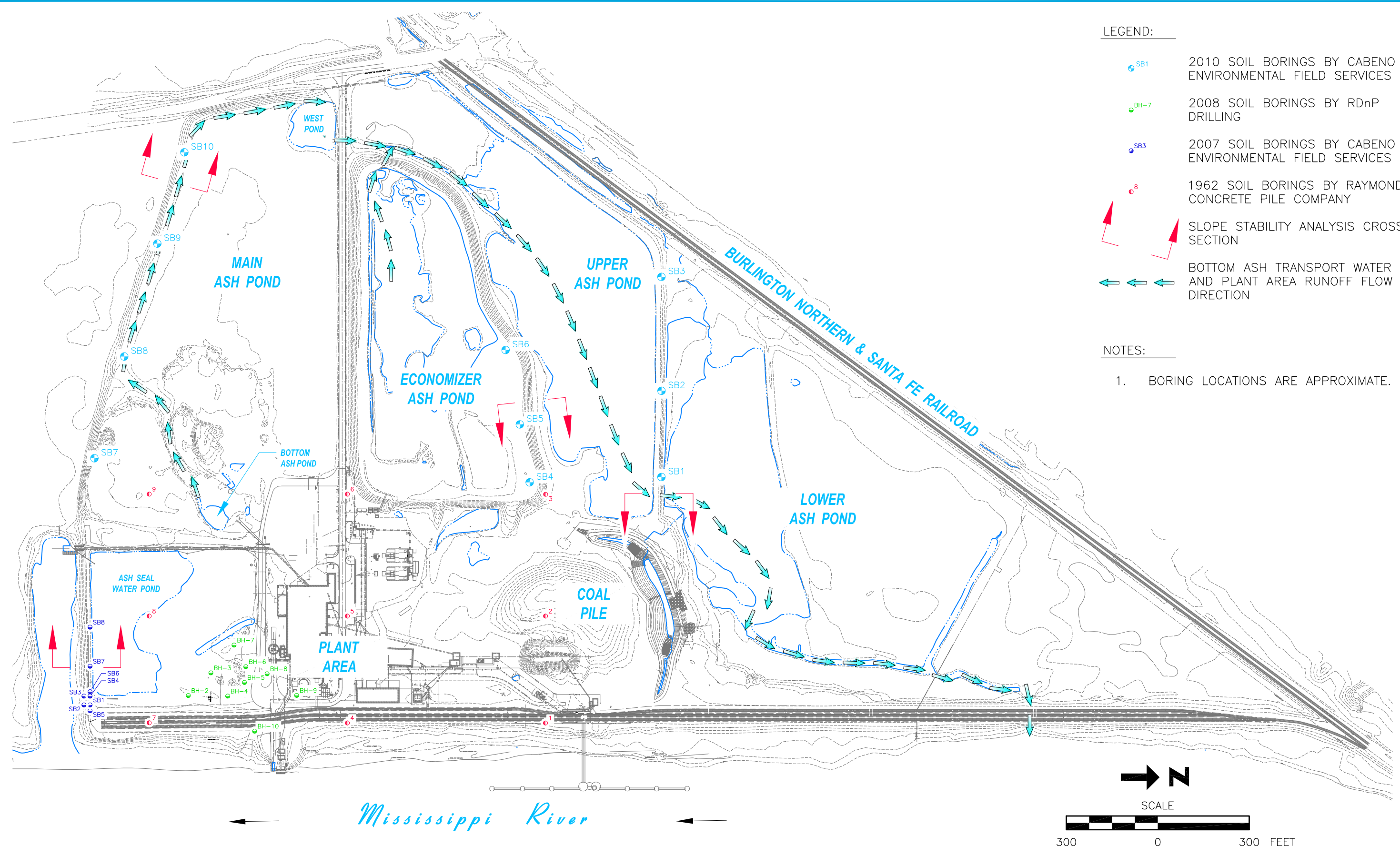
---

Alliant Energy  
Interstate Power and Light Company  
Burlington Generating Station  
Burlington, Iowa

History of Construction

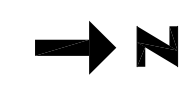






- LEGEND:**
- SB1 2010 SOIL BORINGS BY CABENO ENVIRONMENTAL FIELD SERVICES
  - BH-7 2008 SOIL BORINGS BY RDnP DRILLING
  - SB3 2007 SOIL BORINGS BY CABENO ENVIRONMENTAL FIELD SERVICES
  - 8 1962 SOIL BORINGS BY RAYMOND CONCRETE PILE COMPANY
  - ↗ ↘ SLOPE STABILITY ANALYSIS CROSS SECTION
  - ↔ ↔ ↔ BOTTOM ASH TRANSPORT WATER AND PLANT AREA RUNOFF FLOW DIRECTION

- NOTES:**
1. BORING LOCATIONS ARE APPROXIMATE.



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REV	DATE	BY	DESCRIPTION

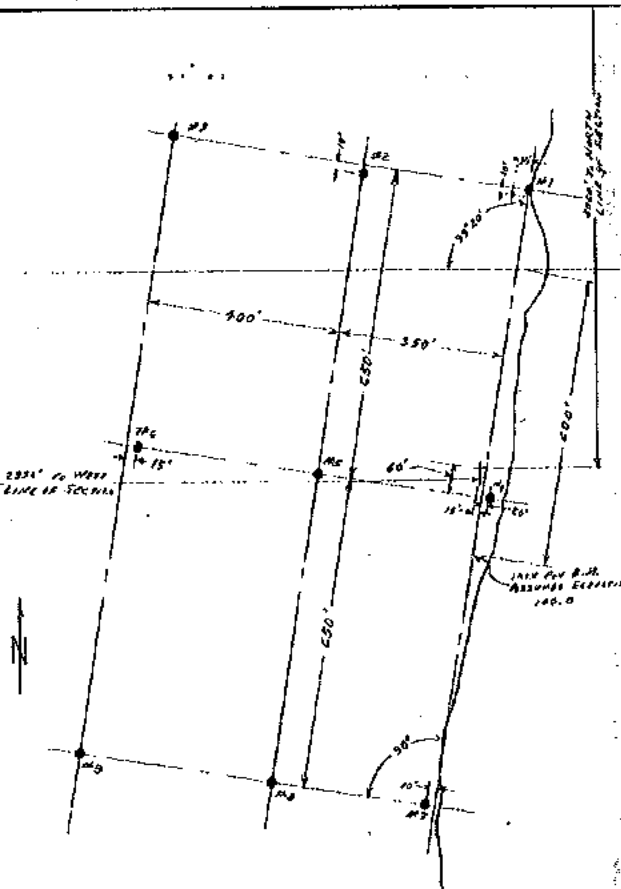


SCALE:	AS SHOWN
DATE:	01-21-11
DRAWN BY:	MM
CHKD. BY:	TCW
APPROVED:	01-21-11

CLIENT / LOCATION	ALLIANT ENERGY BURLINGTON GENERATING STATION BURLINGTON, IOWA
-------------------	---

DRAWING DESCRIPTION	SITE PLAN
---------------------	-----------

JOB	154.002.009
SHT.	1
DWG.	SITE PLAN



	No. 1	No. 2	No. 3	No. 4	No. 5	No. 6	No. 7	No. 8	No. 9
105									
100	ELV. 99.8 SILT AND GRAY SILT AND CLAY 11 3'0"								
95	BROWN SILTY SAND 2 8'0"								
90	BROWN & GRAY SILTY CLAY 4 11'0"								
85	GRAY FINE SAND 6 28'0"								
80	MEDIUM SAND 4 28'0"								
75	GRAY FINE SAND 4 33'0"								
70	GRAY FINE SAND 3 33'0"								
65	SAND 13 33'0"								
60	MUD 11 33'0"								
55	DEBRIS 16 33'0"								
50	GRAY FINE SAND 3 38'0"								
45	GRAY FINE SAND 3 38'0"								
40	GRAY FINE SAND 3 38'0"								
35	BROWN FINE SAND 6 38'0"								
30	BROWN FINE SAND 11 38'0"								
25	BROWN FINE SAND 35 38'0"								
20	BROWN COARSE SAND 11 43'0"								
15	GRAY COMPACT SILT 34 48'0"								
10	SAND 100 48'0"								
05	MUD 100 48'0"								
0	DEBRIS 100 48'0"								

1/25/62      1/27/62      1/31/62      1/10/62      1/15/62      1/22/62      2/1/62      2/2/62      2/5/62

FIGURES IN RIGHT HAND COLUMN SHOWN AS FRACTIONS - NUMERATOR - No. OF BLOWS  
 DENOMINATOR - PENETRATION IN INCHES  
 † INDICATES WASH SAMPLE RECOVERED

CLASSIFICATIONS ARE MADE BY VISUAL INSPECTION.  
 FIGURES IN RIGHT HAND COLUMN INDICATE NUMBER OF BLOWS REQUIRED TO DRIVE 2" O.D. SAMPLING PIPE ONE FOOT, USING 140-LB. WEIGHT FALLING 30 INCHES.

REFERENCES:  
 SEE D-961 FOR BORING LOCATIONS.  
 † TEST BORING REPORT - FEBRUARY 13, 1959,  
 BY RAYMOND CONVERSE PILE COMPANY, 608 BULLOCK,  
 JACOBO, CO. - BIRMINGHAM, ALABAMA






**IOWA SOUTHERN UTILITIES CO.**  
 DENTONVILLE, IOWA  
 PROPOSED DUBLINGTON PLANT SITE  
 TEST BORING REPORTS

SCALE 1" = 10' HORIZONTAL DATE 3-15-62  
 SKETCH BY: DWH      TRED L.L. CRICK  
 D-487      APPROVED





DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	PID READINGS (PPM)	PID vs. DEPTH	POCKET PENETROMETER (TSF)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Mark Lorep</i>	DATE BEGAN: <i>8-7-07</i>	DATE FINISHED: <i>8-7-07</i>	GROUND SURFACE ELEVATION: <i>99.26</i>	DESCRIPTION
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								0		ASH; well graded; fine to coarse grained; dry.
	SPI	3/4'				2.5		2.5		CLAY; dark grayish brown; low to high plasticity; moist; trace sand, gravel and organic matter.
						2.75		2.75		@ 3' and 4' are a thin 1/16" thick sand seams,
						2.75		2.75		wet, trace satl deopsit in sand.
	SP2	2/2'				2.75		-5		
						2.75				Bottom of boring @ 6'.
										Boring advanced w/ track mounted Geoprobe Model 6610DT using Macrocore soil sampling system (60" long x 1.5" wide).
								-10		1-inch PVC temp. well installed to 6-foot bgs w/ 5' screen on 8-7-07. TOC elevation = 102.98
								-15		
								-20		



CLIENT: Hard Hat

COORDINATES: *N NOT SURVEYED*  
*E NOT SURVEYED*

PROJECT: AInt - Burlington

BORING NO.: SB-3

page 1 of 1

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	PID READINGS (PPM)	PID vs. DEPTH	POCKET PENETROMETER (TSF)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Mark Lorep</i>	DATE BEGAN: <i>8-7-07</i>	DATE FINISHED: <i>8-7-07</i>	GROUND SURFACE ELEVATION: <i>99.47</i>	DESCRIPTION
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X								0		ASH; well graded; fine to coarse grained; dry.
	SPI	4/5'				4.0		3.5		CLAY; dark grayish brown; low to high plasticity; moist to wet; trace sand, gravel and organic matter.
X						3.0		-5		@ 1.5' water is present and confined to an approximate 1.0' thick seam are three 1/16-inch thin sand seams, wet.
								-10		Bottom of boring @ 5'.
								-15		Boring advanced w/ track mounted Geoprobe Model 6610DT using Macrocore soil sampling system (60" long x 1.5" wide).
								-20		1-inch PVC temp. well installed to 5-foot bgs w/ 5' screen on 8-7-07. TOC elevation = 101.07

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	PID READINGS (PPM)	PID vs. DEPTH	POCKET PENETROMETER (TSF)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Mark Lorep</i>	DATE BEGAN: <i>8-7-07</i>	DATE FINISHED: <i>8-7-07</i>	GROUND SURFACE ELEVATION: <i>101.21</i>	DESCRIPTION
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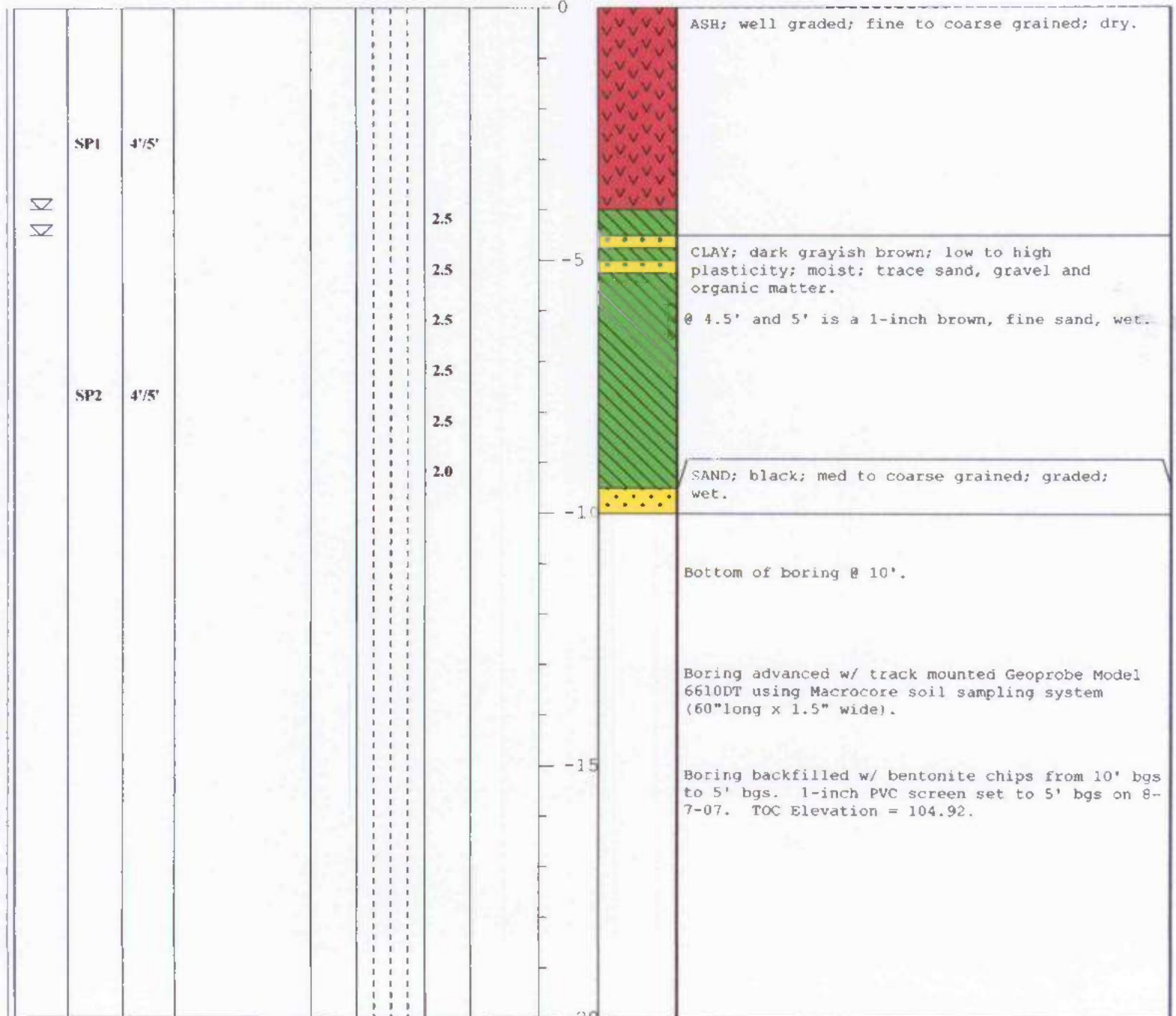




DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	PID READINGS (PPM)	PID vs. DEPTH	POCKET PENETROMETER (TSF)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Mark Lorep</i>	DATE BEGAN: <i>8-7-07</i>	DATE FINISHED: <i>8-7-07</i>	GROUND SURFACE ELEVATION: <i>99.76</i>	DESCRIPTION
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DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	PID READINGS (PPM)	PID vs. DEPTH	POCKET PENETROMETER (TSF)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Mark Lorep</i>	DATE BEGAN: <i>8-7-07</i>	DATE FINISHED: <i>8-7-07</i>	GROUND SURFACE ELEVATION: <i>102.28</i>	DESCRIPTION
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DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	PID READINGS (PPM)	PID vs. DEPTH	POCKET PENETROMETER (TSE)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Mark Lorep</i>	DATE BEGAN: <i>8-7-07</i>	DATE FINISHED: <i>8-7-07</i>	GROUND SURFACE ELEVATION: <i>101.90</i>	DESCRIPTION
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K	SPI	4/5'						0		CLAY; dark brown to black; non-plastic to low plasticity; dry to moist; trace sand, gravel and ash.
	SP2	4/5'						-5	     	Interbedded SAND & CLAY
								-10		Bottom of boring @ 10'.  Boring advanced w/ track mounted Geoprobe Model 6610DT using Macrocore soil sampling system (60" long x 1.5" wide).  1-inch PVC screen set to 10' bgs w/ 5' screen on 8-7-07. TOC Elevation = 105.02.
								-15		
								-20		

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	PID READINGS (PPM)	PID vs. DEPTH	POCKET PENETROMETER (TSF)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Mark Lorep</i>	DATE BEGAN: <i>8-7-07</i>	DATE FINISHED: <i>8-7-07</i>	GROUND SURFACE ELEVATION: <i>101.62</i>	DESCRIPTION
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K	SP1	4/5'						0		CLAY; dark brown to black; non-plastic to low plasticity; dry to moist; trace sand, gravel and ash.
K	SP2	4/5'				2.5 2.25 2.25		-10		SAND; 1st 1.5-inches stained orange-red then grades gray to black; fine to coarse grained; well graded; wet.
								-15		Bottom of boring @ 10'.  Boring advanced w/ track mounted Geoprobe Model 6610DT using Macrocore soil sampling system (60" long x 1.5" wide).  1-inch PVC screen set to 10' bgs w/ 5' screen on 8-7-07. TOC Elevation = 104.60.
								-20		



CLIENT: Hard Hat

COORDINATES: *N NOT SURVEYED*  
*E NOT SURVEYED*

PROJECT: Alnt - Burlington

BORING NO.: SB-9

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	PID READINGS (PPM)	PID vs. DEPTH	POCKET PENETROMETER (TSF)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Mark Lorep</i>	DATE BEGAN: <i>8-7-07</i>	DATE FINISHED: <i>8-7-07</i>	GROUND SURFACE ELEVATION: <i>102.10</i>	DESCRIPTION
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# HARD HAT SERVICES™

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## BORING LOG

PROJECT No. 154.002.008.001

BORING No. **BH-2**

LOGGED BY LES

PAGE No. 1 of 2

PROJECT NAME Alliant Energy - December 2008 Baghouse Geotechnical Investigation

BORING LOCATION Burlington, Iowa

SURFACE ELEVATION 534.13

DRILLER RDnP Drilling - Kris Norwick

DATE: START 12/11/2008

FINISH 12/12/2008

DEPTH	SAMPLE			BLOW COUNT				REC (in)	WC (%)	qu (TSF)	CONPTTACT	ELEV. (MSL)	USCS SOIL TYPE	SOIL DESCRIPTION
				INTERVAL (ft)		0"	6"							
	No.	FROM	TO	6"	12"	18"	24"							
														Frozen ground
5	SS-1	2.0	4.0	2	3	4	4	14.0	0.75	4'3"	529.88	CL	Black and brown mottled SILTY CLAY, little fine to medium sand, medium plasticity, medium stiff, wet	
	SS-2	4.0	6.0	1	6	5	3	17.0					Grey SILT, trace fine sand, medium dense, moist	
	SS-3	6.0	8.0	1	8	15	7	17.5				medium dense		
	SS-4	8.0	10.0	1	6	50/5		18.0				very dense		
10														
	SS-5	13.0	15.0	1	1	1	1	13.0	49	0.75	13'5"	520.71	ML	Dark brown and black mottled CLAY, trace silt, high plasticity, medium stiff, wet
15														
20									48	0.25 0.50	23'6"	510.63	CH	
	SS-6	18.0	20.0	2	2	3	3	15.0						
25														
	SS-7	23.0	25.0	4	5	7	12	20.0						Brown fine to medium SAND, medium dense, wet
30														
	SS-8	28.0	30.0	3	12	17	18	9.0						brownish-grey
35														
	SS-9	33.0	35.0	8	10	11	12	11.5						
40														
	SS-10	38.0	40.0	7	7	10	12	10.0						some coarse sand and wood pieces

Drilled with Dietrich-120

Method: auger and mud rotary

Hole was backfilled with bentonite slurry





# HARD HAT SERVICES™

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## BORING LOG

PROJECT No. 154.002.008.001

BORING No. **BH-2**

LOGGED BY LES

PAGE No. 2 of 2

PROJECT NAME Alliant Energy - December 2008 Baghouse Geotechnical Investigation  
 BORING LOCATION Burlington, Iowa SURFACE ELEVATION 534.13  
 DRILLER RDnP Drilling - Kris Norwick DATE: START 12/11/2008 FINISH 12/12/2008

DEPTH	SAMPLE		BLOW COUNT				REC (in)	WC (%)	qu (TSF)	CORRECTION	ELEV. (MSL)	USCS SOIL TYPE	SOIL DESCRIPTION
			INTERVAL (ft)		0"	6"							
	No.	FROM	TO	6"	12"	18"	24"						
45	SS-11	43.0	45.0	3	6	12	14	15.5			SP	Brownish-grey fine to medium sand, some coarse sand, medium dense, wet (cont.)  2" of black silt at 44'1"	
50	SS-12	48.0	50.0	6	7	8	12	16.0			SW	Brownish-grey fine to coarse SAND, medium dense, wet	
55	SS-13	53.0	55.0	10	11	12	19	21.0					
60	SS-14	58.0	60.0	15	22	32	42	24.0				medium to coarse sand, trace fine sand and fine gravel, very dense	
65													
70													
75													
80												EOB 60' - Sand was causing hole to collapse and would have needed to be cased to 60' to continue.	

Drilled with Dietrich-120  
 Method: auger and mud rotary  
 Hole was backfilled with bentonite slurry

# BORING LOG



## HARD HAT SERVICES™

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PROJECT No. 154.002.008.001  
 BORING No. BH-B-1 (BH-3)  
 LOGGED BY LES  
 PAGE No. 1 of 2

PROJECT NAME Alliant Energy - Baghouse Geotechnical Investigation  
 BORING LOCATION Burlington, Iowa  
 DRILLER RDnP Drilling - Chris DATE: START 7/15/2008 FINISH 7/21/2008

DEPTH	SAMPLE		BLOW COUNT				REC (in)	WC (%)	qu (TSF)	CD O E N T T A H C T	USCS SOIL TYPE	SOIL DESCRIPTION	
			INTERVAL		0"	6"							12"
	No.	FROM	TO	6"	12"	18"	24"						
5	SS-1	0.0	2.0	5	10	10	12	12	23		FILL	Brown and black silty clay FILL, medium dense, dry	
	SS-2	2.0	4.0	10	11	11	15	9.5				2.0	Coarse sand and fine gravel FILL, trace grey fines, medium dense, dry
	SS-3	4.0	6.0	5	10	2	2	10				4.0	some silt
	SS-4	6.0	8.0	1	10	16	12	22				6.0	Grey-black sand and gravel FILL with silt, medium dense wet.
	SS-5	8.0	10.0	6	10	22	32	24				24	10.0
10	SS-6	10.0	12.0	3	8	3	2	14	50		ML	Grey sandy SILT, trace coarse sand, loose, saturated	
	SS-7	12.0	14.0	1	0	1	0	18				50	Grey SILT, little fine sand, very loose, saturated
15	SS-8	14.0	16.0	Rod Weight				17	33			trace low plasticity clay, trace fine sand	
20	SS-9	18.0	20.0	1	1	1	1	16	22'6"		CL	Dark grey SILTY CLAY, trace fine sand, medium to high plasticity, soft, wet	
25	SS-10	23.0	25.0	1	2	2	1	18	26.5			Grey fine to medium grained SAND, trace coarse sand, very loose, saturated	
30	SS-11	28.0	30.0	1	0	0	0	3	18			medium dense	
35	SS-12	33.0	35.0	5	8	12	14	11	13				
40	SS-13	38.0	40.0	8	10	11	12	11					

Drilled with Dietrich-120  
 Method: auger and mud rotary  
 Hole was backfilled with bentonite slurry



# BORING LOG



**HARD HAT SERVICES™**  
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PROJECT No. 154.002.008.001  
BORING No. BH-B-1 (BH-3)  
LOGGED BY LES  
PAGE No. 2 of 2

PROJECT NAME Alliant Energy - Baghouse Geotechnical Investigation  
BORING LOCATION Burlington, Iowa  
DRILLER RDnP Drilling - Chris DATE: START 7/15/2008 FINISH 7/21/2008

DEPTH	SAMPLE			BLOW COUNT				REC (in)	WC (%)	qu (TSF)	CD O E N P T T A H C T	USCS SOIL TYPE	SOIL DESCRIPTION					
				INTERVAL		0"	6"							12"	18"			
	No.	FROM	TO	6"	12"	18"	24"											
45	SS-14	43.0	45.0	5	10	14	22	11	15		SP	Grey fine to medium SAND, trace coarse sand, medium dense, saturated						
50	SS-15	48.0	50.0	9	14	16	16	12	13		SP	several pieces of coarse grained gravel at 58.5'						
55	SS-16	53.0	55.0	8	12	14	15	11	9		SW	dense						
60	SS-17	58.0	60.0	10	11	18	24	10	8		GP	Grey fine to coarse SAND and fine grained gravel, very dense, saturated						
65	SS-18	63.0	65.0	15	24	26	36	10	76.5		GP	Fine GRAVEL with fine to coarse sand, very dense, saturated						
70	SS-19	68.0	70.0	32	32	38		12	79.5		GP	Spoon bounced at 79.5'						
75	SS-20	73.0	75.0	32	75/3			4	8		GP	Spoon bounced at 79.5'						
80	SS-21	78.0	80.0	50	100/3			4			GP	Spoon bounced at 79.5'						
												EOB at 80'						

Drilled with Dietrich-120  
Method: auger and mud rotary  
Hole was backfilled with bentonite slurry



# HARD HAT SERVICES™

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## BORING LOG

PROJECT No. 154.002.008.001

BORING No. **BH-4**

LOGGED BY LES

PAGE No. 1 of 2

PROJECT NAME Alliant Energy - December 2008 Baghouse Geotechnical Investigation  
 BORING LOCATION Burlington, Iowa SURFACE ELEVATION 534.43  
 DRILLER RDnP Drilling - Kris Norwick DATE: START 12/2/2008 FINISH 12/3/2008

DEPTH	SAMPLE		BLOW COUNTS				REC (in)	WC (%)	qu (TSF)	C O E P T T A H C T	ELEV. (MSL)	USCS SOIL TYPE	SOIL DESCRIPTION			
			INTERVAL (ft)		0"	6"								12"	18"	
	No.	FROM	TO	6"	12"	18"	24"									
												Frozen ground				
5	SS-1	2.0	4.0	3	4	5	15	16.0	50	2.00	6'6"	527.93	FILL	Black and brown silty clay FILL, some fine sand, dry		
	SS-2	4.0	6.0	9	8	11	12	17.0				FILL	Black and brown fine to coarse sand and fine gravel FILL, trace fines, wet			
	SS-3	6.0	8.0	10	5	12	15	20.0				ML	Grey SILT, little fine sand, medium dense, saturated loose 4" fine sand seam at 9'6"			
	SS-4	8.0	10.0	2	2	3	20	24.0								
10											11'6"	522.93	CL	Grey SILTY-CLAY, trace fine sand, medium plasticity, soft, moist to wet		
	SS-5	13.0	15.0	2	2	3	4	14.0								
15											18	18'4"	516.10	SP	Grey-brown fine to coarse SAND, medium dense, wet	
	SS-6	18.0	20.0	7	9	8	11	15.0								
20	SS-7	23.0	25.0	10	11	15	15	12.0					36'6"	497.93	SW	trace fine gravel
25									19	36'6"			497.93	SW	Brown fine to coarse SAND, little fine gravel, trace silt, medium dense, wet	
	SS-8	28.0	30.0	6	10	12	14	11.0								
30													36'6"	497.93	SW	Brown fine to coarse SAND, little fine gravel, trace silt, medium dense, wet
	SS-9	33.0	35.0	6	7	9	11	11.0								
35													36'6"	497.93	SW	Brown fine to coarse SAND, little fine gravel, trace silt, medium dense, wet
	SS-10	38.0	40.0	7	9	7	10	10.0								
40																

Drilled with Dietrich-120  
 Method: auger and mud rotary  
 Hole was backfilled with bentonite slurry





# HARD HAT SERVICES™

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## BORING LOG

PROJECT No. 154.002.008.001

BORING No. **BH-4**

LOGGED BY LES

PAGE No. 2 of 2

PROJECT NAME Alliant Energy - December 2008 Baghouse Geotechnical Investigation  
 BORING LOCATION Burlington, Iowa SURFACE ELEVATION 534.43  
 DRILLER RDnP Drilling - Kris Norwick DATE: START 12/2/2008 FINISH 12/3/2008

DEPTH	SAMPLE		BLOW COUNT				REC (in)	WC (%)	qu (TSF)	CD O E P T T A H	ELEV. (MSL)	USCS SOIL TYPE	SOIL DESCRIPTION
			INTERVAL (ft)		0"	6"							
	No.	FROM	TO	6"	12"	18"	24"						
45	SS-11	43.0	45.0	5	6	6	8	11.0	14			(cont.) Brown fine to coarse SAND, little fine gravel, medium dense, wet	
50	SS-12	48.0	50.0	12	12	16	19	10.0					
55	SS-13	53.0	55.0	8	9	11	14	12.0	13		SW		
60	SS-14	58.0	60.0	10	8	10	13	12.0				very dense	
65	SS-15	63.0	65.0	18	21	32	50/5	16.0	11				
70	SS-16	68.0	70.0	21	32	42	44	24.0	+4.5	64'6"	469.93	CL	Grey silty CLAY, trace fine sand, medium plasticity, hard, wet
75	SS-17	73.0	75.0	10	17	22	23	20.0	25	75'	459.43		EOB 75'
80													

Drilled with Dietrich-120  
 Method: auger and mud rotary  
 Hole was backfilled with bentonite slurry



# HARD HAT SERVICES™

Engineering, Construction and Management Solutions

## BORING LOG

PROJECT No. 154.002.008.001

BORING No. **BH-5**

LOGGED BY LES

PAGE No. 1 of 2

PROJECT NAME Alliant Energy - December 2008 Baghouse Geotechnical Investigation  
 BORING LOCATION Burlington, Iowa SURFACE ELEVATION 534.71  
 DRILLER RDnP Drilling - Kris Norwick DATE: START 12/4/2008 FINISH 12/5/2008

DEPTH	SAMPLE		BLOW COUNT				REC (in)	WC (%)	qu (TSF)	CORRECTION	ELEV. (MSL)	USCS SOIL TYPE	SOIL DESCRIPTION
			INTERVAL (ft)		0"	6"							
	No.	FROM	TO	6"	12"	18"	24"						
												Frozen ground	
5	SS-1	2.0	4.0	15	19	22	23	12.0				Black and brown sand and gravel FILL, some fines, wet	
	SS-2	4.0	6.0	10	19	34	50/3	16.0			FILL	Brown-grey silt with sand FILL	
	SS-3	6.0	8.0	32	32	22	8	18.0				6" brown-red fine to coarse sand FILL	
	SS-4	8.0	10.0	9	12	23	14	20.0					
10	SS-5	10.0	12.0	1	2	4	1	24.0		10'	524.71	ML	Grey SILT, little fine sand, loose, wet
	SS-6	13.0	15.0	1	1	2	3	21.0	36	13'	521.71		Mottled green, black, and light grey SILTY CLAY, little fine sand, trace silt and wood pieces, medium stiff, wet
20	SS-7	18.0	20.0	2	2	3	3	13.0	34			CL	
	SS-8	23.0	25.0	5	7	7	9	14.5		23'2"	511.54		Black and brown fine to medium SAND, trace coarse sand, medium dense, wet
													23'7" grey
30	SS-9	28.0	30.0	3	4	6	7	13.0	19			SP	
	SS-10	33.0	35.0	7	7	9	11	12.0					
40	SS-11	38.0	40.0	7	10	11	14	14.0	22				5" fine sand seam 2" coarse sand and fine gravel seam

Drilled with Dietrich -120  
 Method: auger and mud rotary  
 Hole was backfilled with bentonite slurry





# HARD HAT SERVICES™

Engineering, Construction and Management Solutions

## BORING LOG

PROJECT No. 154.002.008.001

BORING No. **BH-5**

LOGGED BY LES

PAGE No. 2 of 2

PROJECT NAME Alliant Energy - December 2008 Baghouse Geotechnical Investigation  
 BORING LOCATION Burlington, Iowa SURFACE ELEVATION 534.71  
 DRILLER RDnP Drilling - Kris Norwick DATE: START 12/4/2008 FINISH 12/5/2008

DEPTH	SAMPLE		BLOW COUNT				REC (in)	WC (%)	qu (TSF)	CD O E P T T A H C T	ELEV. (MSL)	USCS SOIL TYPE	SOIL DESCRIPTION
			INTERVAL (ft)		0"	6"							
	No.	FROM	TO	6"	12"	18"	24"						
45	SS-12	43.0	45.0	12	15	22	26	13.5				(cont.) Grey fine to medium SAND, trace coarse sand, wet dense	
50	SS-13	48.0	50.0	10	12	12	15	12	17		SP	medium dense	
55	SS-14	53.0	55.0	5	15	21	15	13				dense, 53'6" - 1" gravel piece	
60	SS-15	58.0	60.0	6	8	11	15	10	12	58'7"	476.13	SW	Grey fine to coarse SAND, some fine gravel, very dense  (rig was grinding heavily to get from 65' to 68')
65	SS-16	63.0	65.0	50/0				0					
70	SS-17	68.0	70.0	50/4				4		70'	464.71		EOB 70'
75													
80													

Drilled with Dietrich -120  
 Method: auger and mud rotary  
 Hole was backfilled with bentonite slurry



# HARD HAT SERVICES™

Engineering, Construction and Management Solutions

## BORING LOG

PROJECT No. 154.002.008.001

BORING No. BH-6

LOGGED BY LES

PAGE No. 1 of 2

PROJECT NAME Alliant Energy - December 2008 Baghouse Geotechnical Investigation

BORING LOCATION Burlington, Iowa

SURFACE ELEVATION 534.33

DRILLER RDnP Drilling - Kris Norwick

DATE: START 12/4/2008

FINISH 12/5/2008

DEPTH H	SAMPLE		BLOW COUNT				REC (in)	WC (%)	qu (TSF)	C O E P T T A H C T	ELEV. (MSL)	USCS SOIL TYPE	SOIL DESCRIPTION
			INTERVAL (ft)		0"	6"							
	No.	FROM	TO	6"	12"	18"	24"						
													Frozen ground
5	SS-1	2.0	4.0	10	11	15	17	17.0					Brown silty sand FILL, trace medium sand, medium dense  (possibly gravel inhibiting sampling)
	SS-2	4.0	6.0	1	3	5	11	13.0					
	SS-3	6.0	8.0	50/5				7.5					
	SS-4	8.0	10.0	41	50/3			5.5					
10	SS-5	10.0	12.0	3	2	1	4	20.0	49		10'	524.33	Brownish-grey SILT, trace fine sand, very loose, saturated  loose
	SS-6	13.0	15.0	3	4	4	5	24.0	53				
											16'6"	517.83	Brownish-grey SILTY CLAY, trace fine sand, soft, wet
20	SS-7	18.0	20.0	1	1	1	2	17.0	49	0.50			Brown fine to medium SAND, trace coarse sand, medium dense, wet
25	SS-8	23.0	25.0	1	3	4	5	16.0			24'	510.33	Brown fine to coarse SAND, little fine gravel, medium dense, wet
30	SS-9	28.0	30.0	6	7	9	11	15.5	18				Brown fine to coarse SAND, little fine gravel, medium dense, wet
35	SS-10	33.0	35.0	10	11	14	14	12.0					Brown fine to coarse SAND, little fine gravel, medium dense, wet
40	SS-11	38.0	40.0	6	8	9	12	12.5	9		36'6"	497.83	Brown fine to coarse SAND, little fine gravel, medium dense, wet

Drilled with Dietrich-120

Method: auger and mud rotary

Hole was backfilled with bentonite slurry





# HARD HAT SERVICES™

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## BORING LOG

PROJECT No. 154.002.008.001

BORING No. **BH-6**

LOGGED BY LES

PAGE No. 2 of 2

PROJECT NAME Alliant Energy - December 2008 Baghouse Geotechnical Investigation  
 BORING LOCATION Burlington, Iowa SURFACE ELEVATION 534.33  
 DRILLER RDnP Drilling - Kris Norwick DATE: START 12/4/2008 FINISH 12/5/2008

DEPTH	SAMPLE		BLOW COUNT				REC (in)	WC (%)	qu (TSF)	C D O E N P T T A H C T	ELEV. (MSL)	USCS SOIL TYPE	SOIL DESCRIPTION
			INTERVAL (ft)		0"	6"							
	No.	FROM	TO	6"	12"	18"	24"						
45									42' 6"	491.83	SW	Brown fine to coarse SAND, little fine gravel, medium dense, wet (cont.)	
	SS-12	43.0	45.0	8	10	14	17	12.0					
50									14		SP	little coarse sand	
	SS-13	48.0	50.0	8	9	12	14	12.0					
55									14		CL	Grey SILTY CLAY, little fine to medium sand, medium plasticity, hard, wet 1" fine to medium sand seam at 63'6" 1" gravel piece at 6'8"	
	SS-14	53.0	55.0	10	17	17	15	12.5					
60									14				
	SS-15	58.0	60.0	10	12	14	14	10.0					
65									14	4.5+			
	SS-16	63.0	65.0	17	31	36	42	22.0					
70									4.5+	70'	464.33	EOB 70'	
	SS-17	68.0	70.0	21	50/3			9.0					
75													
80													

Drilled with Dietrich-120  
 Method: auger and mud rotary  
 Hole was backfilled with bentonite slurry



# HARD HAT SERVICES™

Engineering, Construction and Management Solutions

## BORING LOG

PROJECT No. 154.002.008.001

BORING No. **BH-7**

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PAGE No. 1 of 2

PROJECT NAME Alliant Energy - December 2008 Baghouse Geotechnical Investigation  
 BORING LOCATION Burlington, Iowa SURFACE ELEVATION 536.51  
 DRILLER RDnP Drilling - Kris Norwick DATE: START 12/5/2008 FINISH 12/8/2008

DEPTH	SAMPLE			BLOW COUNT				REC (in)	WC (%)	qu (TSF)	C O N T A C T	ELEV. (MSL)	USCS SOIL TYPE	SOIL DESCRIPTION
				INTERVAL (ft)		0"	6"							
	No.	FROM	TO	6"	12"	18"	24"							
														Frozen ground
5	SS-1	2.0	4.0	6	7	10	12	22.5	1.00 0.75	6'	530.51	FILL	Black sand, gravel, and silt FILL 6" alternating brown and black fine sand and silt at 3' 6" grey clay, medium stiff, moist at 4'	
	SS-2	4.0	6.0	1	3	10	14	15.0						
	SS-3	6.0	8.0	10	31	21	33	18.0						
10	SS-4	8.0	10.0	15	21	18	15	17.0	67	16'6"	520.01	ML	Dark grey SILT, some fine sand, very dense, wet  trace fine sand  loose	
	SS-5	10.0	12.0	10	22	32	44	21.0						
15	SS-6	13.0	15.0	3	4	1	5	23.0	19	23'6"	513.01	CL	Grey SILTY CLAY, trace fine sand, very soft, wet	
20	SS-7	18.0	20.0	1	2	1	2	24.0	19	26'6"	510.01	SP-SC	Grey fine to medium SAND with clay, loose, wet	
25	SS-8	23.0	25.0	1	2	4	12	16.0	17	26'6"	510.01	SP	Grey fine to medium SAND, medium dense, wet	
30	SS-9	28.0	30.0	2	5	8	8	18.0	17	26'6"	510.01	SP	trace coarse sand  medium dense	
35	SS-10	33.0	35.0	8	14	16	15	12.0	17	26'6"	510.01	SP	trace coarse sand  medium dense	
40	SS-11	38.0	40.0	8	14	10	8	12.0	17	26'6"	510.01	SP	trace coarse sand  medium dense	

Drilled with Dietrich-120  
 Method: auger and mud rotary  
 Hole was backfilled with bentonite slurry





# HARD HAT SERVICES™

Engineering, Construction and Management Solutions

## BORING LOG

PROJECT No. 154.002.008.001

BORING No. BH-7

LOGGED BY LES

PAGE No. 2 of 2

PROJECT NAME Alliant Energy - December 2008 Baghouse Geotechnical Investigation  
 BORING LOCATION Burlington, Iowa SURFACE ELEVATION 536.51  
 DRILLER RDnP Drilling - Kris Norwick DATE: START 12/5/2008 FINISH 12/8/2008

DEPTH	SAMPLE			BLOW COUNT				REC (in)	WC (%)	qu (TSF)	C O N T A C T	ELEV. (MSL)	USCS SOIL TYPE	SOIL DESCRIPTION
	No.	INTERVAL (ft)		0"	6"	12"	18"							
		FROM	TO	6"	12"	18"	24"							
45	SS-12	43.0	45.0	5	8	10	11	12.0	15					Grey fine to medium SAND, trace coarse sand medium dense, wet
50	SS-13	48.0	50.0	8	10	15	18	14.0					SP	Brown fine to coarse SAND, trace fine gravel, medium dense, wet
55	SS-14	53.0	55.0	10	12	15	16	10.0	15					very dense
60	SS-15	58.0	60.0	8	11	15	17	24.0			56'6"	480.01	SW	EOB 65'
65	SS-16	63.0	65.0	18	23	50/4		10.0	7		65'	471.51		
70														
75														
80														

Drilled with Dietrich-120  
 Method: auger and mud rotary  
 Hole was backfilled with bentonite slurry



# HARD HAT SERVICES™

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## BORING LOG

PROJECT No. 154.002.008.001

BORING No. **BH-8**

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PAGE No. 1 of 2

PROJECT NAME Alliant Energy - December 2008 Baghouse Geotechnical Investigation  
 BORING LOCATION Burlington, Iowa SURFACE ELEVATION 534.72  
 DRILLER RDnP Drilling - Kris Norwick DATE: START 12/15/2008 FINISH 12/17/2008

DEPTH	SAMPLE		BLOW COUNT				REC (in)	WC (%)	qu (TSF)	CD O E N T T A C T	ELEV. (MSL)	USCS SOIL TYPE	SOIL DESCRIPTION
			INTERVAL (ft)		0"	6"							
	No.	FROM	TO	6"	12"	18"	24"						
												Frozen ground	
5	SS-1	2.0	4.0	8	12	10	12	18.0				FILL Brown and grey mottled silty clay FILL, little fine to coarse sand, medium dense, frozen fine gravel pieces mixed in clay	
	SS-2	4.0	6.0	3	4	6	6	16.0					
	SS-3	6.0	8.0	3	5	7	10	10.0					
	SS-4	8.0	10.0	3	4	6	9	15.0	17	2.50			
10	SS-5	10.0	12.0	4	5	7	4	14.0	23	3.00	10'6"	524.22	ML Grey SILT, trace fine sand, medium dense to loose, wet alternating silt and brown silty clay, stiff
	SS-6	13.0	15.0	2	3	3	3	8.0	26				
15											16'6"	518.22	CL Grey SILTY CLAY, medium plasticity, medium stiff, moist to wet (LL=46, PI=24)
	SS-7	18.0	20.0	1	2	3	2	10.0	34	1.25			
20													
	SS-8	23.0	25.0	5	6	7	7	12.0			23'3"	511.47	SP Brown fine to medium SAND, loose, wet trace coarse sand
25													
	SS-9	28.0	30.0	2	5	4	5	24.0	20				
30													
	SS-10	33.0	35.0	2	3	4	5	12.0					
35													
	SS-11	38.0	40.0	4	5	5	7	11.5	12				
40													

Drilled with Dietrich-120  
 Method: auger and mud rotary  
 Hole was backfilled with bentonite slurry





# HARD HAT SERVICES™

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## BORING LOG

PROJECT No. 154.002.008.001

BORING No. **BH-8**

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PAGE No. 2 of 2

PROJECT NAME Alliant Energy - December 2008 Baghouse Geotechnical Investigation  
 BORING LOCATION Burlington, Iowa SURFACE ELEVATION 534.72  
 DRILLER RDnP Drilling - Kris Norwick DATE: START 12/15/2008 FINISH 12/17/2008

DEPTH	SAMPLE		BLOW COUNT				REC (in)	WC (%)	qu (TSF)	CORRECTED	ELEV. (MSL)	USCS SOIL TYPE	SOIL DESCRIPTION
			INTERVAL (ft)		0"	6"							
	No.	FROM	TO	6"	12"	18"	24"						
45	SS-12	43.0	45.0	9	10	11	15	11.0				Brown fine to medium SAND, trace coarse sand, medium dense, wet (cont.)	
50	SS-13	48.0	50.0	14	17	9	7	13.0				SP	
55	SS-14	53.0	55.0	4	8	7	6	13.0		49'6"	485.22	Brown fine to coarse SAND, trace fine gravel, medium dense, wet	
60	SS-15	58.0	60.0	8	15	19	22	15.0				SW dense	
65	SS-16	63.0	65.0	5	15	24	26	17.0				little fine gravel	
70	SS-17	68.0	70.0	48	50/4			13.0		66'6"	468.22	CL Grey sandy SILTY CLAY, hard, moist to wet	
75										70'	464.72	EOB 70'	
80													

Drilled with Dietrich-120  
 Method: auger and mud rotary  
 Hole was backfilled with bentonite slurry



# HARD HAT SERVICES™

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## BORING LOG

PROJECT No. 154.002.008.001

BORING No. **BH-9**

LOGGED BY LES

PAGE No. 1 of 2

PROJECT NAME Alliant Energy - December 2008 Baghouse Geotechnical Investigation

BORING LOCATION Burlington, Iowa

SURFACE ELEVATION 534.67

DRILLER RDnP Drilling - Kris Norwick

DATE: START 12/17/2008 FINISH 12/18/2008

DEPTH	SAMPLE		BLOW COUNT				REC (in)	WC (%)	qu (TSF)	CONPTTACT	ELEV. (MSL)	USCS SOIL TYPE	SOIL DESCRIPTION
			INTERVAL (ft)		0"	6"							
	No.	FROM	TO	6"	12"	18"	24"						
												Frozen ground	
5	SS-1	2.0	4.0	3	4	2	2	14.0	8'11"	525.75	FILL	Grey and brown mottled silty clay FILL, some fine to medium sand, very stiff, moist  Alternating grey, brown, and orange clay and silt	
	SS-2	4.0	6.0	3	4	6	5	17.0					
	SS-3	6.0	8.0	4	5	5	8	17.0					
	SS-4	8.0	10.0	4	5	10	10	17.0					
10	SS-5	10.0	12.0	5	7	9	12	16.0	13'	521.67	CL	Grey SILTY CLAY, trace fine sand, medium plasticity, very stiff, moist	
	SS-6	13.0	15.0	3	4	6	6	21.0					
15									24'6"	510.17	CH	Dark grey CLAY, high plasticity, stiff, wet  (LL=64, PI=34)	
	SS-7	18.0	20.0	3	3	4	5	21.0					
20									25		SP	(hole is taking a lot of water)  Grey fine to medium SAND, medium dense, wet	
	SS-8	23.0	25.0	5	6	8	9	0.0					
25									18			trace coarse sand, dense	
	SS-9	28.0	30.0	8	10	12	14	10.0					
30													
	SS-10	33.0	35.0	8	15	19	22	16.0					
35													
	SS-11	38.0	40.0	10	16	17	19	11.0					
40													

Drilled with Dietrich-120

Method: auger and mud rotary

Hole was backfilled with bentonite slurry





# HARD HAT SERVICES™

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## BORING LOG

PROJECT No. 154.002.008.001

BORING No. BH-9

LOGGED BY LES

PAGE No. 2 of 2

PROJECT NAME Alliant Energy - December 2008 Baghouse Geotechnical Investigation

BORING LOCATION Burlington, Iowa

SURFACE ELEVATION \_\_\_\_\_

DRILLER RDnP Drilling - Kris Norwick

DATE: START 12/17/2008

FINISH 12/18/2008

DEPTH	SAMPLE		BLOW COUNT				REC (in)	WC (%)	qu (TSF)	C O N T A C T	ELEV. (MSL)	USCS SOIL TYPE	SOIL DESCRIPTION	
	No.	INTERVAL (ft)		0"	6"	12"								18"
		FROM	TO	6"	12"	18"								24"
45	SS-12	43.0	45.0	10	17	24	29	8.0					Grey fine to medium SAND, trace coarse sand, dense, wet  trace fine gravel	
50	SS-13	48.0	50.0	8	16	20	21	12.0	17			SP		
55	SS-14	53.0	55.0	9	11	15	19	13.0						
60	SS-15	58.0	60.0	10	12	18	17	16.0	17	56'6"	478.17		Grey-brown fine to coarse SAND, trace fine gravel, dense, wet	
65	SS-16	63.0	65.0	12	15	24	26	15.0				SW	dense	
70	SS-17	68.0	70.0	37	50/4			10.0		66'6"	468.17		CL	Grey CLAY, little fine to medium sand, medium plasticity, hard, moist to wet
75										70'	464.67			EOB 70'
80														

Drilled with Dietrich-120

Method: auger and mud rotary

Hole was backfilled with bentonite slurry



# HARD HAT SERVICES™

Engineering, Construction and Management Solutions

## BORING LOG

PROJECT No. 154.002.008.001

BORING No. **BH-10**

LOGGED BY LES

PAGE No. 1 of 2

PROJECT NAME Alliant Energy - December 2008 Baghouse Geotechnical Investigation

BORING LOCATION Burlington, Iowa

SURFACE ELEVATION 531.92

DRILLER RDnP Drilling - Kris Norwick

DATE: START 12/12/2008

FINISH 12/15/2008

DEPTH	SAMPLE			BLOW COUNT				REC (in)	WC (%)	qu (TSF)	CONPTTACT	ELEV. (MSL)	USCS SOIL TYPE	SOIL DESCRIPTION				
	No.	INTERVAL (ft)		0"	6"	12"	18"											
		FROM	TO	6"	12"	18"	24"											
														Frozen ground				
5	SS-1	2.0	4.0	4	5	5	4	13.0	17	2.00	13'	518.92	CL	Grey and brown mottled SILTY CLAY, trace fine sand, medium plasticity, stiff, moist little fine to coarse sand, very stiff				
	SS-2	4.0	6.0	3	4	5	6	15.0	15	2.50								
	SS-3	6.0	8.0	4	4	5	6	15.0	13	2.50								
	SS-4	8.0	10.0	3	6	8	8	15.0	24	2.50 1.50								
10																		
15	SS-5	13.0	15.0	1	2	3	4	15.0	0.75 1.00	29'		502.92	CH	Dark grey CLAY, high plasticity, medium stiff, wet				
20	SS-6	18.0	20.0	4	6	5	7	13.5	1.25									stiff
25	SS-7	23.0	25.0	3	4	5	5	6.0	1.00									
30	SS-8	28.0	30.0	8	9	11	12	0.0										
35	SS-9	33.0	35.0	6	8	5	5	10.0										
40	SS-10	38.0	40.0	8	9	11	12	11.0										

Drilled with Dietrich-120

Method: auger and mud rotary

Hole was backfilled with bentonite slurry





# HARD HAT SERVICES™

Engineering, Construction and Management Solutions

## BORING LOG

PROJECT No. 154.002.008.001

BORING No. **BH-10**

LOGGED BY LES

PAGE No. 2 of 2

PROJECT NAME Alliant Energy - December 2008 Baghouse Geotechnical Investigation  
 BORING LOCATION Burlington, Iowa SURFACE ELEVATION 531.92  
 DRILLER RDnP Drilling - Kris Norwick DATE: START 12/12/2008 FINISH 12/15/2008

DEPTH	SAMPLE		BLOW COUNT				REC (in)	WC (%)	qu (TSF)	C O E P T T A C T	ELEV. (MSL)	USCS SOIL TYPE	SOIL DESCRIPTION	
	No.	INTERVAL (ft)		0"	6"	12"								18"
		FROM	TO	6"	12"	18"								24"
													Grey-brown fine to medium SAND, trace coarse sand, medium dense, wet (cont.)	
45	SS-11	43.0	45.0	3	6	9	15	15.0					dense	
50	SS-12	48.0	50.0	8	15	21	30	15.0				SP	(spoon bouncing, possibly on a cobble or boulder)	
55	SS-13	53.0	55.0	50/0				0.0					trace fine gravel	
60	SS-14	58.0	60.0	14	17	17	15	16.0						
65	SS-15	63.0	65.0	50/1				0.0	64'	467.92		CL	Grey CLAY, little fine sand, hard, moist to wet	
70	SS-16	68.0	70.0	32	50/3			10.0	4.5+	70'	461.92		(spoon bouncing)	
75													EOB 70'	
80														

Drilled with Dietrich-120  
 Method: auger and mud rotary  
 Hole was backfilled with bentonite slurry

CLIENT: Aether dbs

COORDINATES: *N NOT SURVEYED*  
*E NOT SURVEYED*

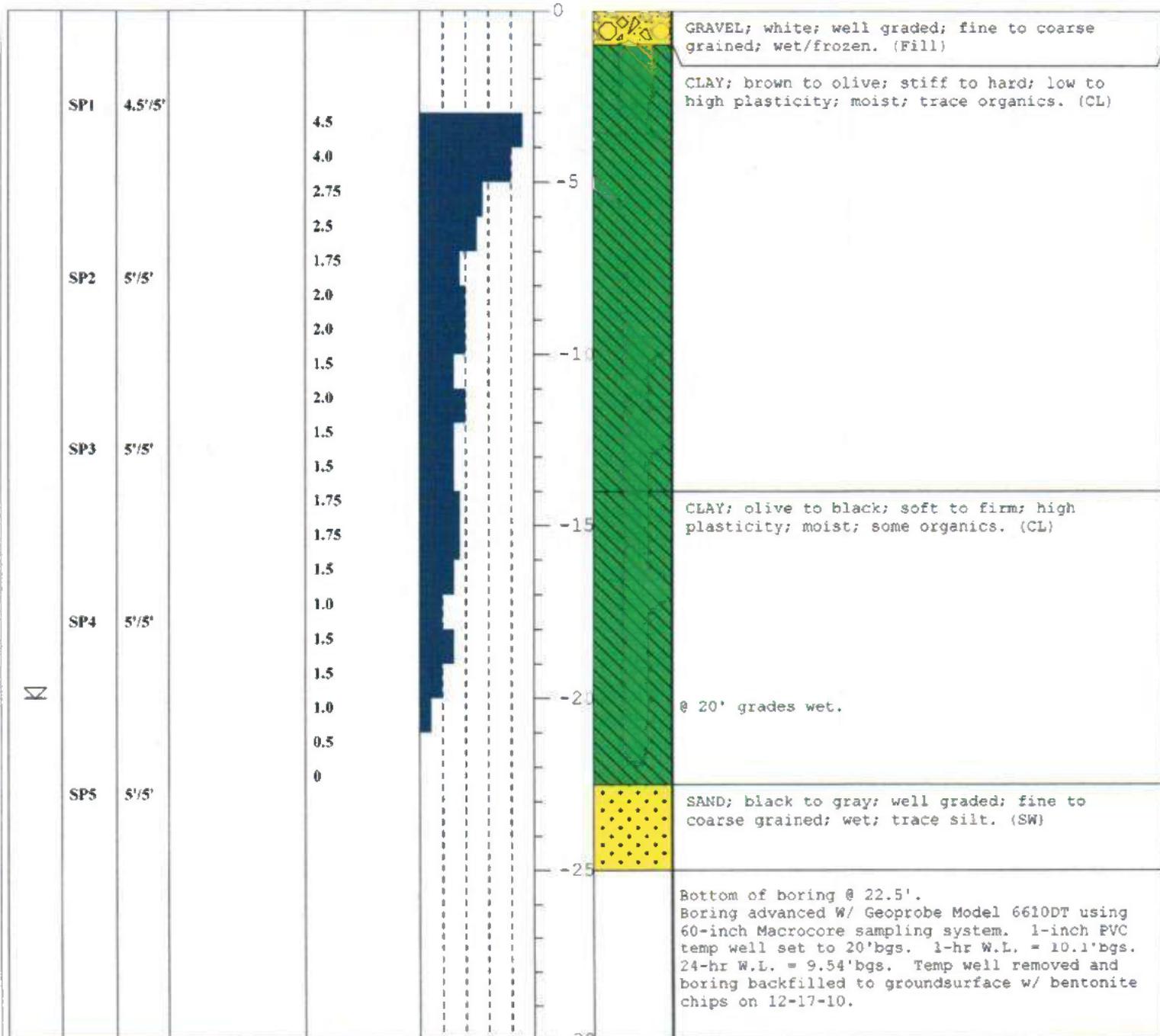
Environmental Field Services, LLC

PROJECT: Burlington, IA

BORING NO.: *SBI*

page 1 of 1

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TSF)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Mark Loerop</i>	DATE BEGAN: <i>12-16-10</i>	DATE FINISHED: <i>12-16-10</i>	GROUND SURFACE ELEVATION:	DESCRIPTION
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CLIENT: Aether dbs

COORDINATES: *N NOT SURVEYED*  
*E NOT SURVEYED*

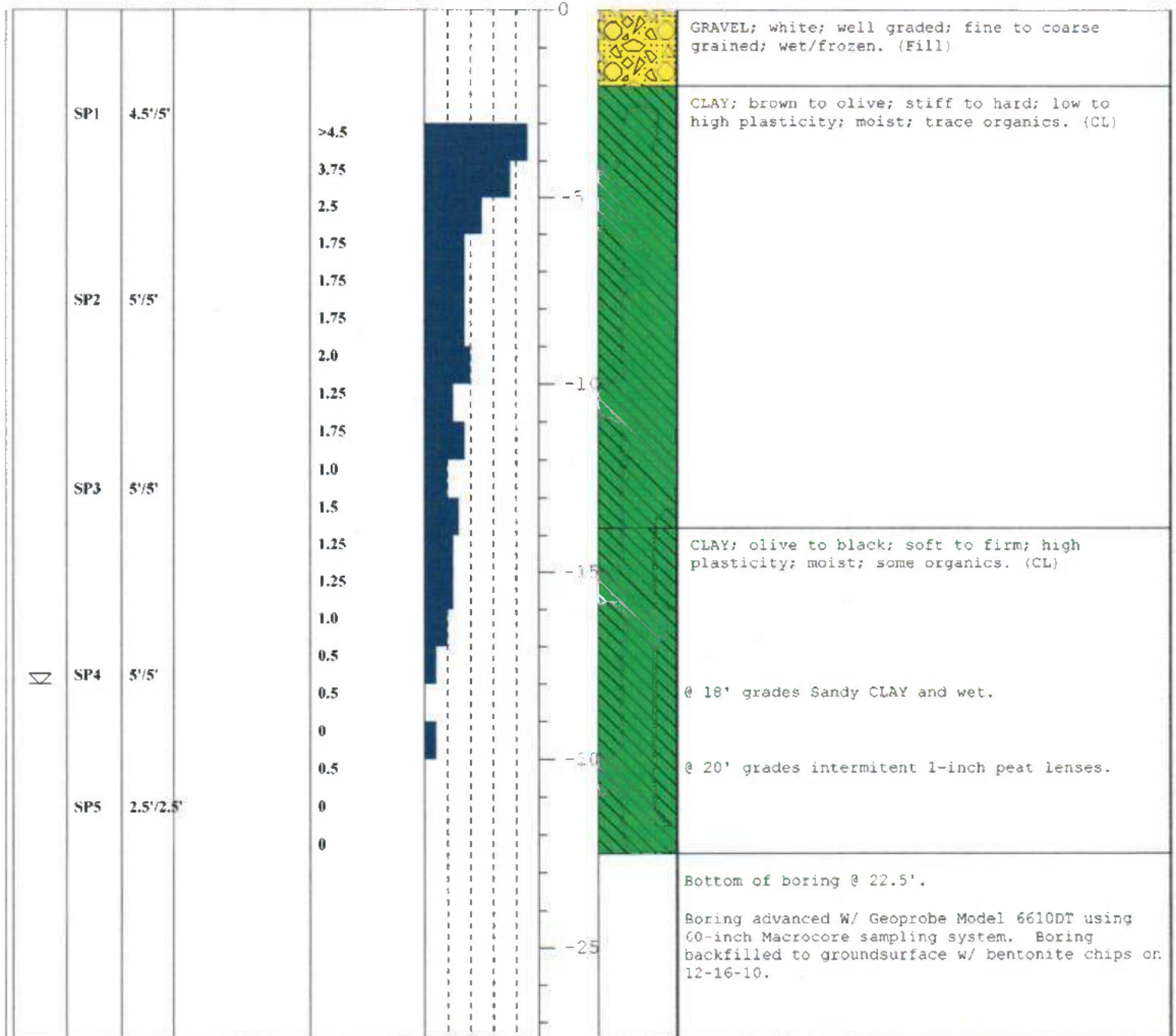
Environmental Field Services, LLC

PROJECT: Burlington, IA

BORING NO.: SB2

page 1 of 1

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TSP)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Mark Loerop</i>	DATE BEGAN: <i>12-16-10</i>	DATE FINISHED: <i>12-16-10</i>	GROUND SURFACE ELEVATION:	DESCRIPTION
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CLIENT: Aether dbs

COORDINATES: *N NOT SURVEYED*  
*E NOT SURVEYED*

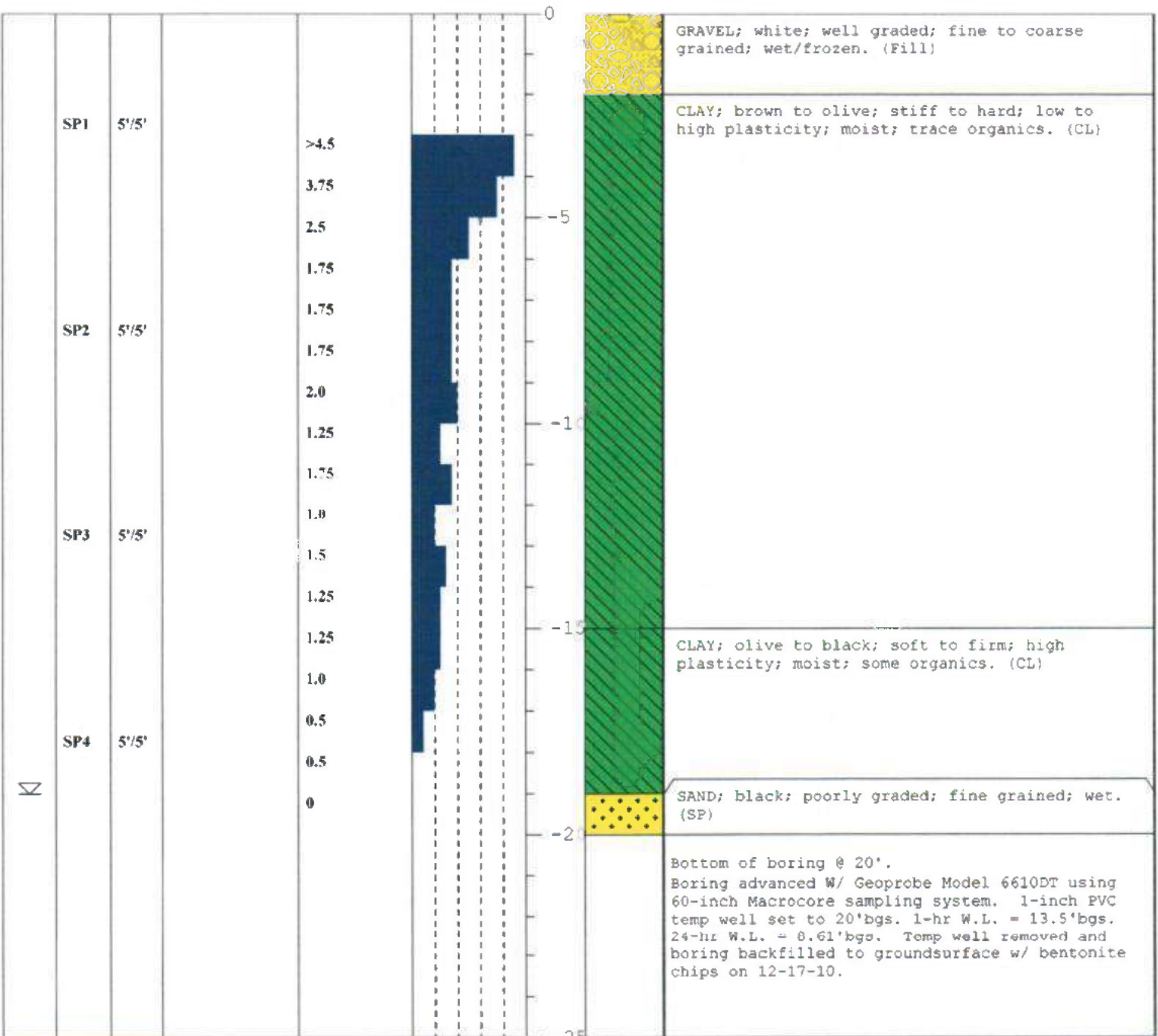
PROJECT: Burlington, IA

BORING NO.: SB3

page 1 of 1

Environmental Field Services, LLC

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TSF)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Mark Loerop</i>	DATE BEGAN: <i>12-16-10</i>	DATE FINISHED: <i>12-16-10</i>	GROUND SURFACE ELEVATION:	DESCRIPTION
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CLIENT: Aether dbs

COORDINATES: *N NOT SURVEYED*  
*E NOT SURVEYED*

Environmental Field Services, LLC

PROJECT: Burlington, IA

BORING NO.: SB4

page 1 of 1

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TSF)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Mark Loerop</i>	DATE BEGAN: <i>12-17-10</i>	DATE FINISHED: <i>12-17-10</i>	GROUND SURFACE ELEVATION:	DESCRIPTION
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X	SP1	5/5'				0	ASH	ASH; yellow to gray; soft; moist to wet. (Fill)						
	SP2	5/5'				-5		(ash is wet but holds form in core, when handled or tapped will liquify)						
	SP3	5/5'				-10								
						-15		Bottom of boring @ 15'. Boring advanced w/ Geoprobe Model 6610DT using 60-inch Macrocore sampling system. 1-inch PVC temp well set to 15'bgs. 1-hr W.L. = dry. 24-hr W.L. = dry. Temp well removed and boring backfilled to ground surface w/ bentonite chips on 12-17-10.						
						-20								

CLIENT: Aether dbs

COORDINATES: *N NOT SURVEYED*  
*E NOT SURVEYED*

PROJECT: Burlington, IA

BORING NO.: SB5

page 1 of 1

Environmental Field Services, LLC

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TSF)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Mark Loerop</i>	DATE BEGAN: <i>12-17-10</i>	DATE FINISHED: <i>12-17-10</i>	GROUND SURFACE ELEVATION:	DESCRIPTION
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N	SP1	2.5/5'				0		ASH; yellow to gray; soft; moist to wet. (Fill)					
	SP2	4/5'				-5		(ash is wet but holds form in core, when handled or tapped will liquify)					
	SP3	3/5'				-10							
						-15		Bottom of boring @ 15'. Boring advanced w/ Geoprobe Model 6610DT using 60-inch Macrocore sampling system. 1-inch PVC temp well set to 15'bgs. 1-hr W.L. = dry. 24-hr W.L. = 15.0'bgs. Temp well removed and boring backfilled to ground surface w/ bentonite chips on 12-17-10.					
						-20							



CLIENT: Aether dbs

COORDINATES: *N NOT SURVEYED*  
*E NOT SURVEYED*

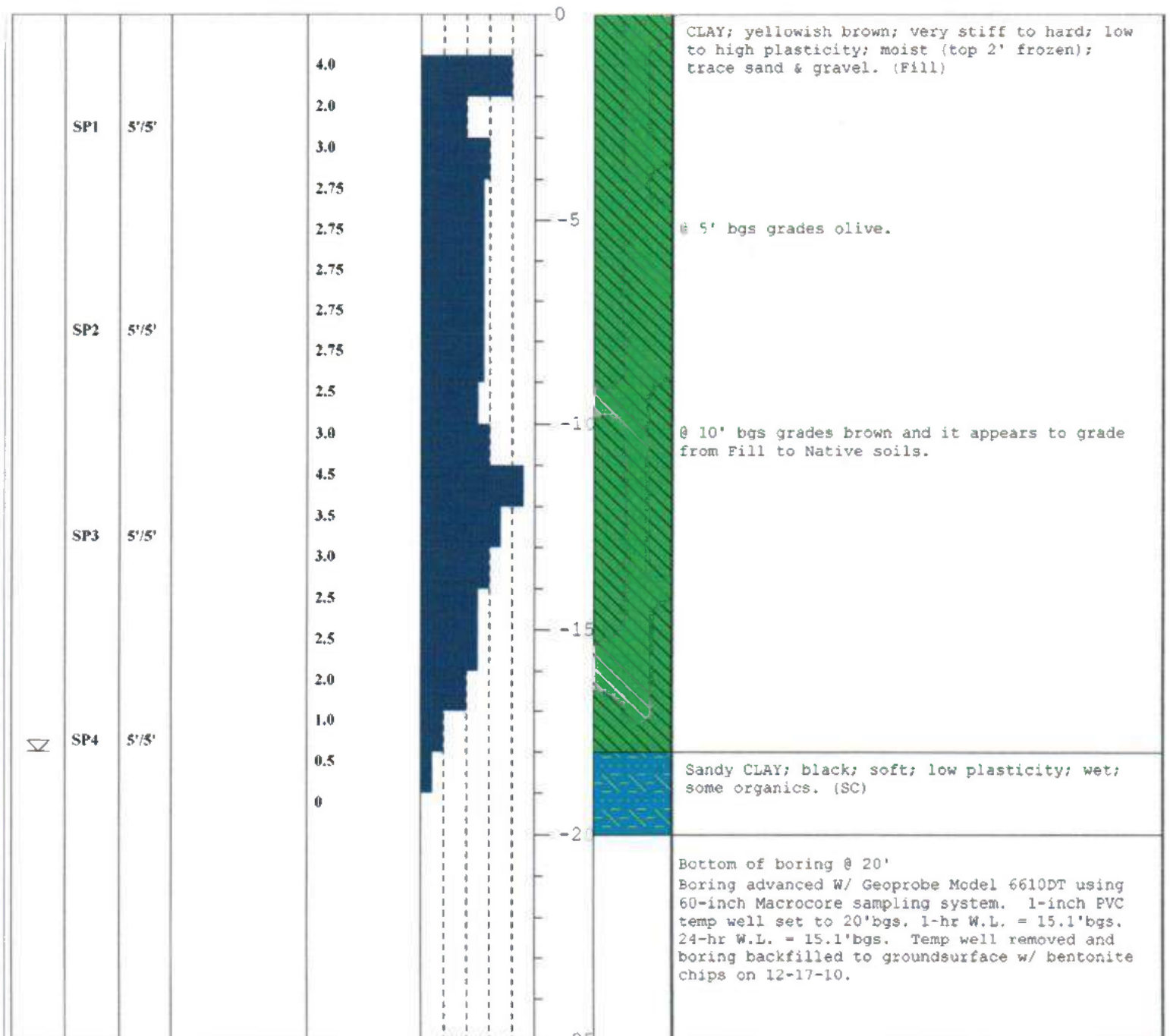
PROJECT: Burlington, IA

BORING NO.: SB6

page 1 of 1

Environmental Field Services, LLC

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TSF)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Mark Loerop</i>	DATE BEGAN: <i>12-17-10</i>	DATE FINISHED: <i>12-17-10</i>	GROUND SURFACE ELEVATION:	DESCRIPTION
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CLIENT: Aether dbs

COORDINATES: *N NOT SURVEYED*  
*E NOT SURVEYED*

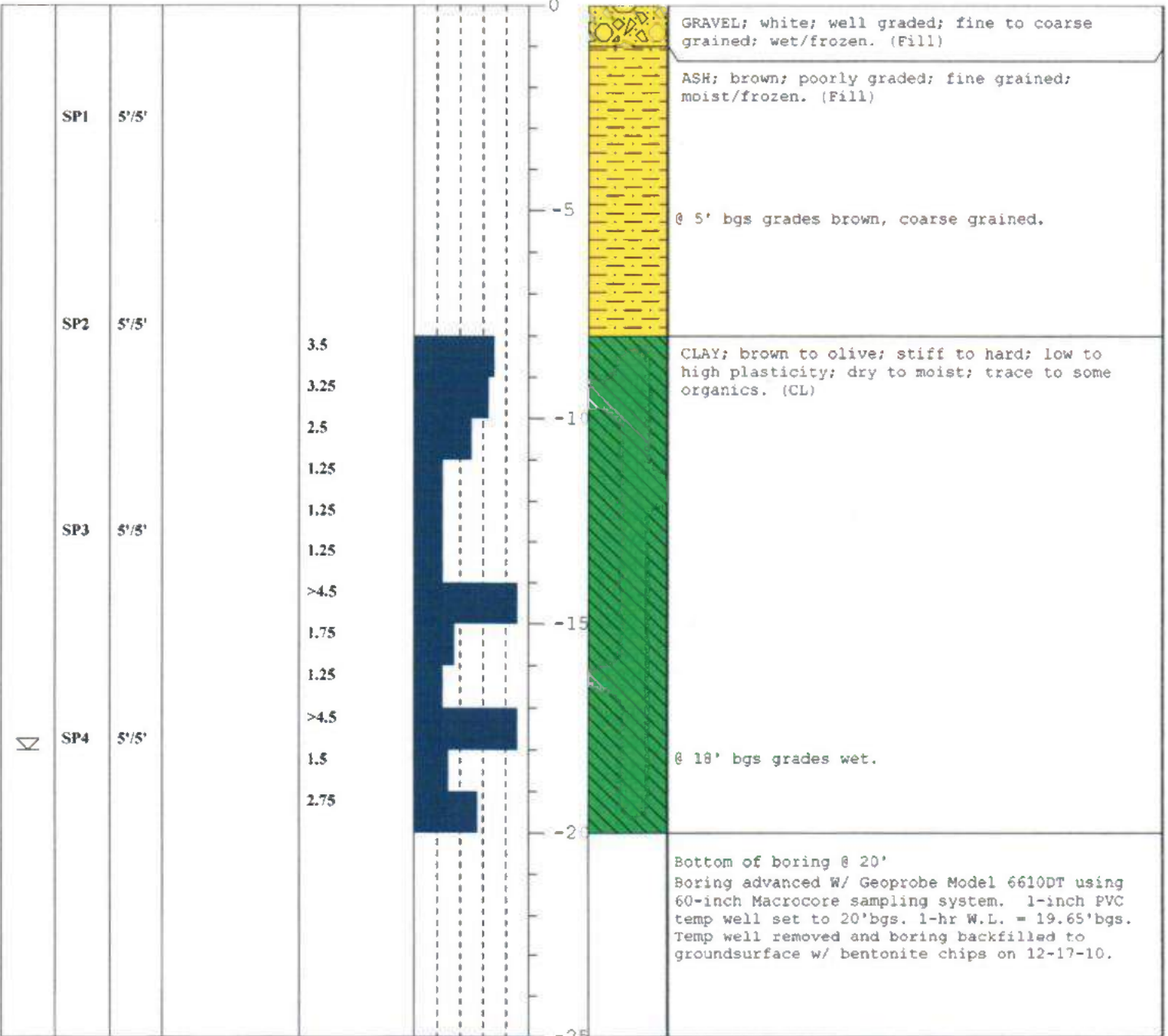
PROJECT: Burlington, IA

BORING NO.: SB7

page 1 of 1

Environmental Field Services, LLC

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TSF)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Mark Loerop</i>	DATE BEGAN: <i>12-17-10</i>	DATE FINISHED: <i>12-17-10</i>	GROUND SURFACE ELEVATION:	DESCRIPTION
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CLIENT: Aether dbs

COORDINATES: *N NOT SURVEYED*  
*E NOT SURVEYED*

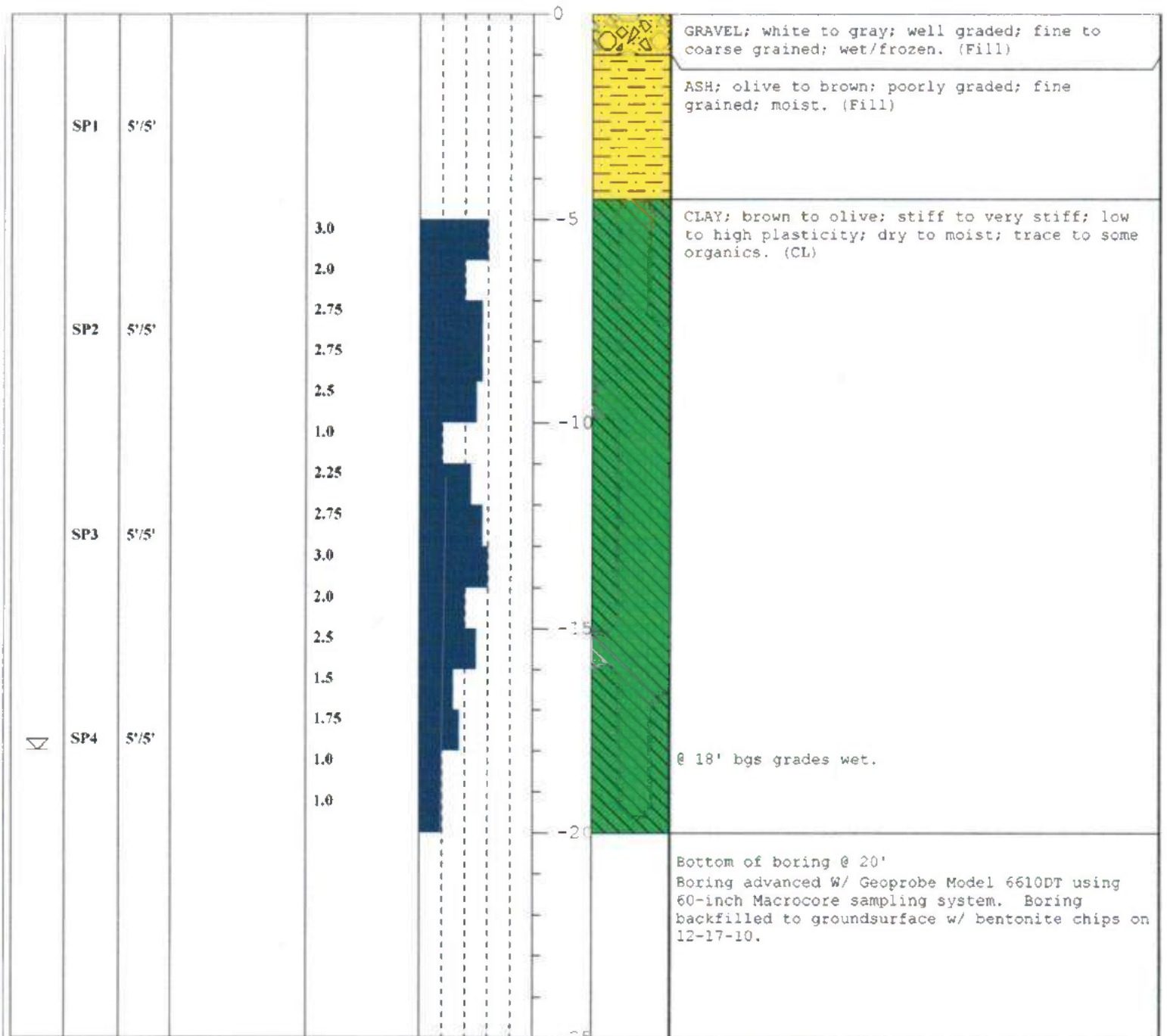
PROJECT: Burlington, IA

BORING NO.: SB8

page 1 of 1

Environmental Field Services, LLC

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TSF)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Mark Loerop</i>	DATE BEGAN: <i>12-17-10</i>	DATE FINISHED: <i>12-17-10</i>	GROUND SURFACE ELEVATION:	DESCRIPTION
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CLIENT: Aether dbs

COORDINATES: *N NOT SURVEYED*  
*E NOT SURVEYED*

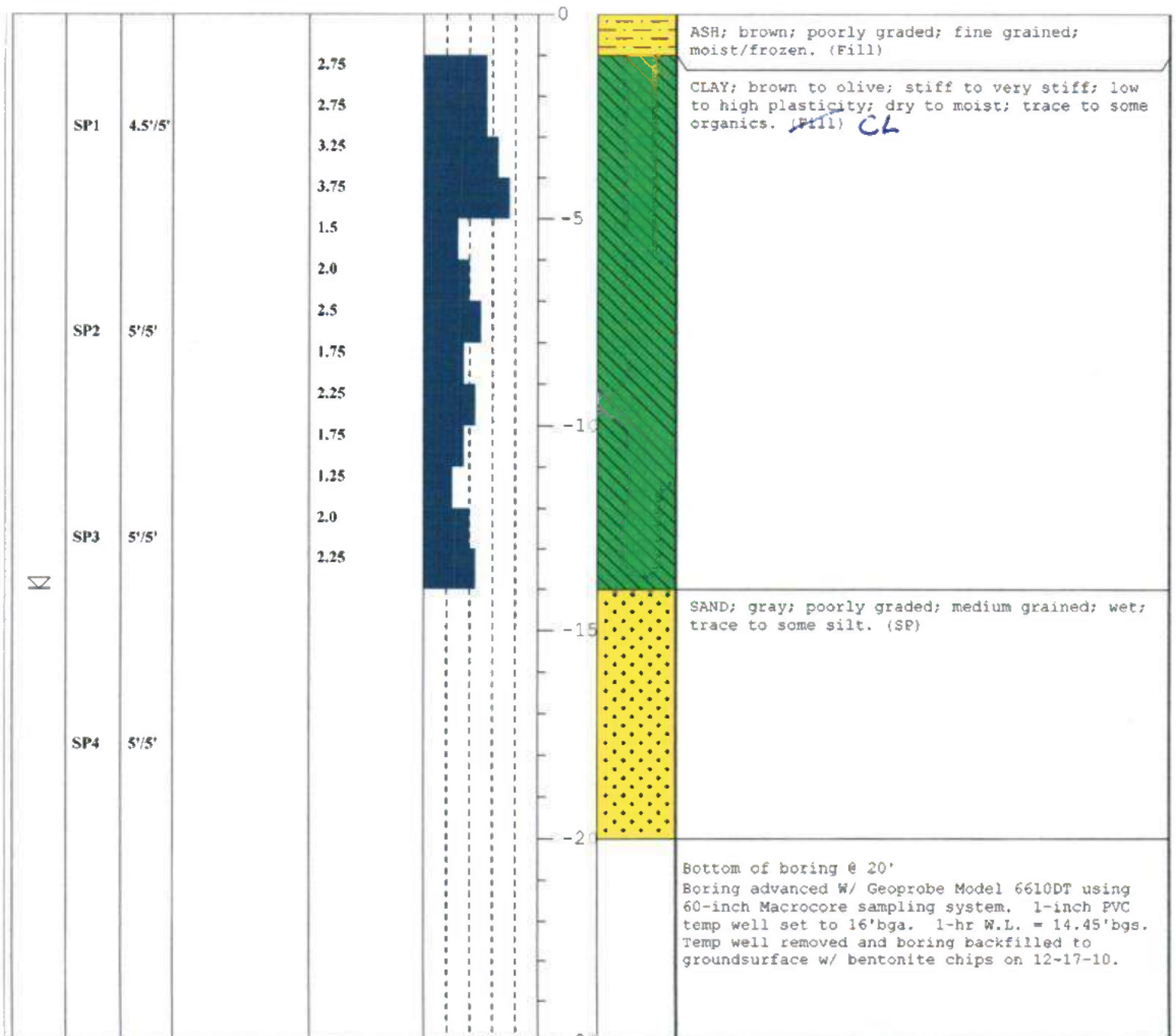
PROJECT: Burlington, IA

BORING NO.: SB9

page 1 of 1

Environmental Field Services, LLC

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TSF)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Mark Loerop</i>	DATE BEGAN: <i>12-17-10</i>	DATE FINISHED: <i>12-17-10</i>	GROUND SURFACE ELEVATION:	DESCRIPTION
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CLIENT: Aether dbs

COORDINATES: *N NOT SURVEYED*  
*E NOT SURVEYED*

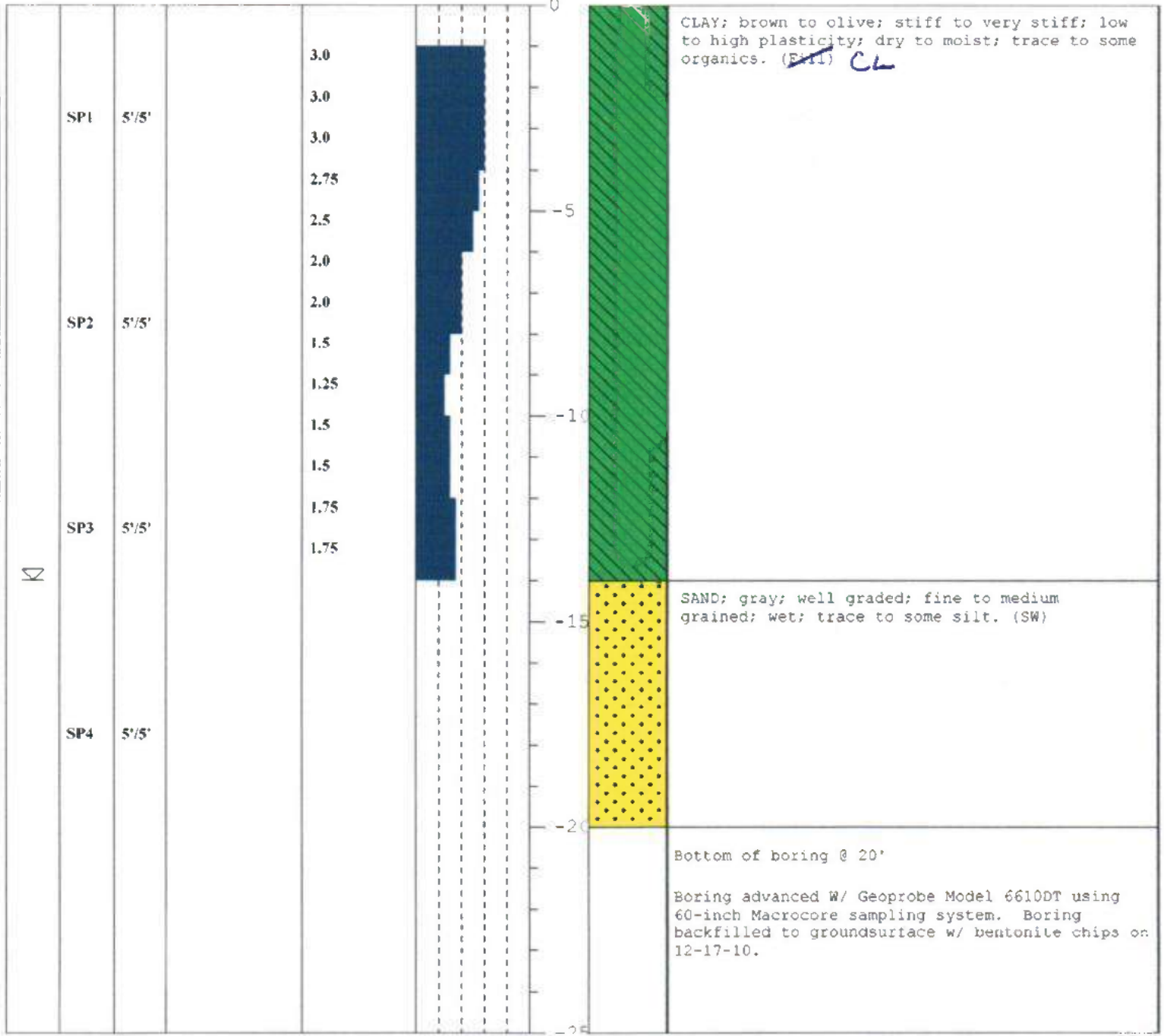
PROJECT: Burlington, IA

BORING NO.: SB10

page 1 of 1

Environmental Field Services, LLC

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (USF)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Mark Loerop</i>	DATE BEGAN: <i>12-17-10</i>	DATE FINISHED: <i>12-17-10</i>	GROUND SURFACE ELEVATION:	DESCRIPTION
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**APPENDIX E – Geoprobe Soil Borings  
and CPT Borings – 2011**

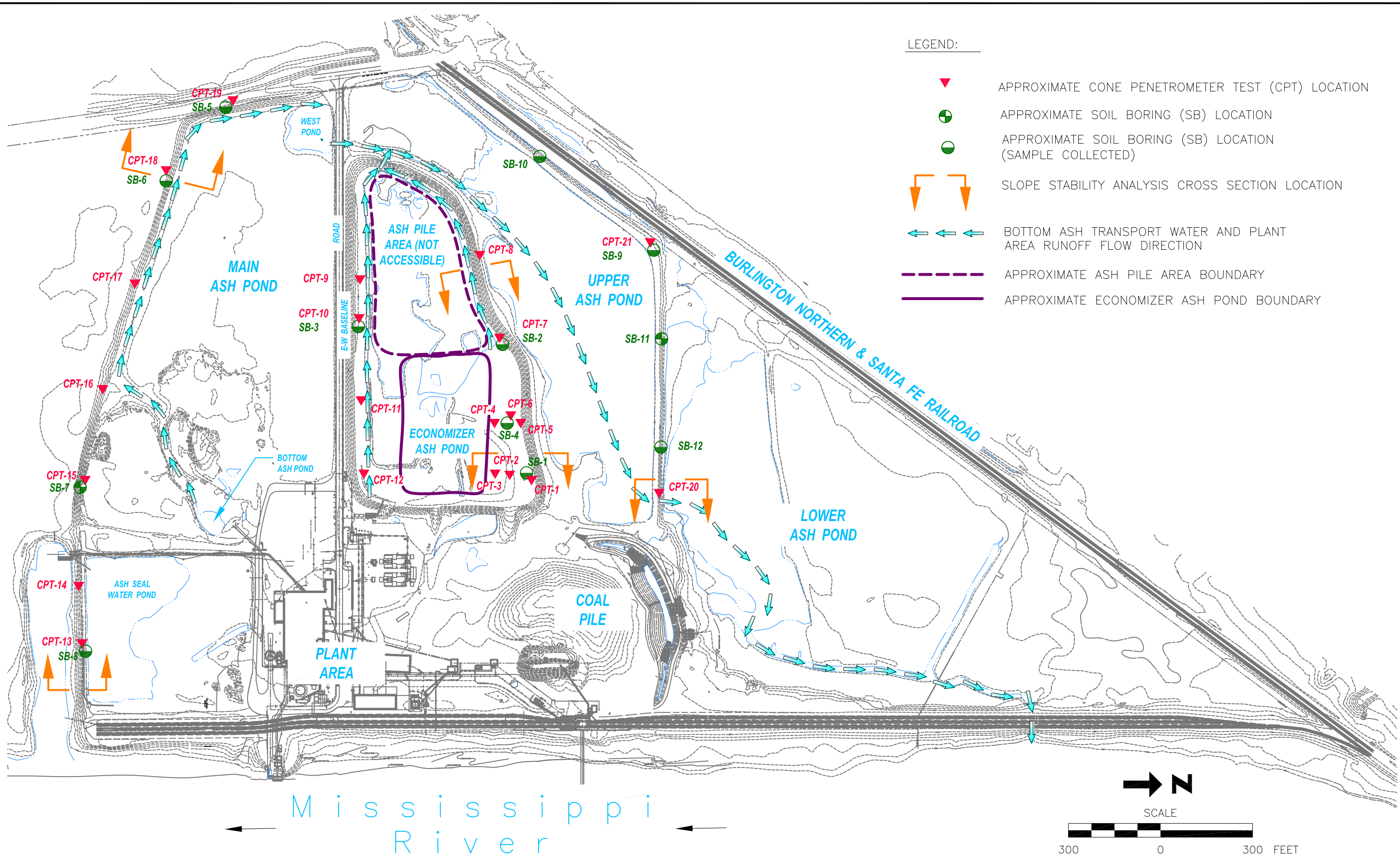
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Alliant Energy  
Interstate Power and Light Company  
Burlington Generating Station  
Burlington, Iowa

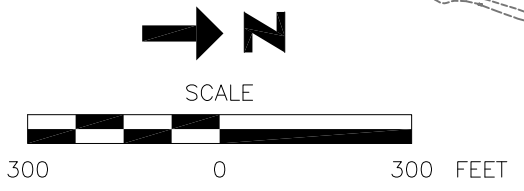
History of Construction







- LEGEND:
- ▼ APPROXIMATE CONE PENETROMETER TEST (CPT) LOCATION
  - APPROXIMATE SOIL BORING (SB) LOCATION
  - APPROXIMATE SOIL BORING (SB) LOCATION (SAMPLE COLLECTED)
  - ↙ ↘ SLOPE STABILITY ANALYSIS CROSS SECTION LOCATION
  - ← ← ← BOTTOM ASH TRANSPORT WATER AND PLANT AREA RUNOFF FLOW DIRECTION
  - APPROXIMATE ASH PILE AREA BOUNDARY
  - APPROXIMATE ECONOMIZER ASH POND BOUNDARY



Mississippi  
River

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WITHOUT PRIOR WRITTEN  
PERMISSION. ALL RIGHTS RESERVED.

REV	DATE	BY	DESCRIPTION

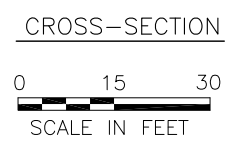
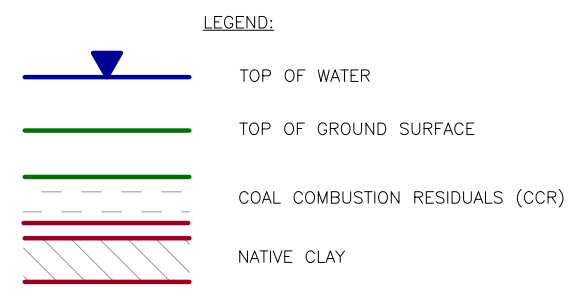
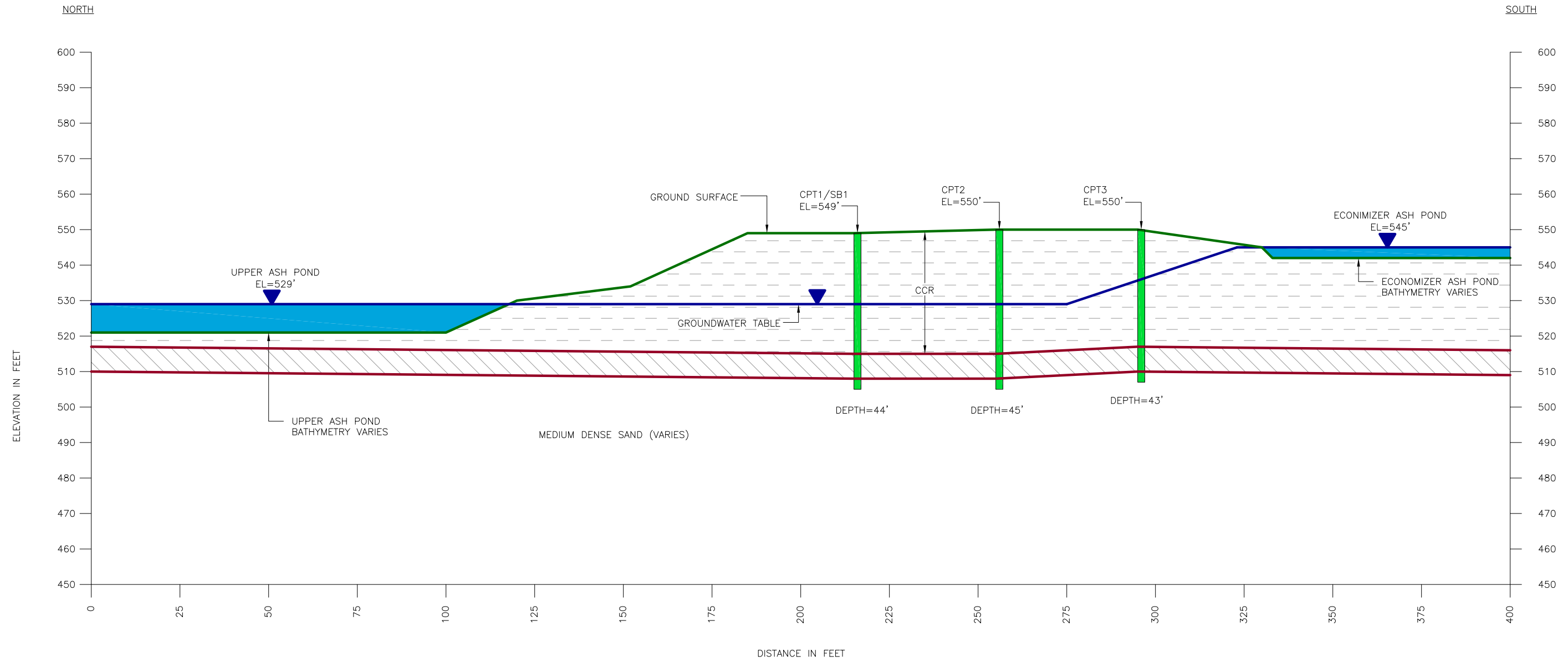


SCALE:	AS SHOWN
DATE:	5-31-11
DRAWN BY:	JFD
CHKD. BY:	CTS
APPROVED:	TJH

CLIENT / LOCATION	ALLIANT ENERGY BURLINGTON GENERATING STATION BURLINGTON, IOWA
-------------------	---

DRAWING DESCRIPTION	CPT AND SB LOCATIONS
---------------------	----------------------

JOB	154.002.009.002
SHT.	1
DWG.	FIGURE 1



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REV	DATE	BY	DESCRIPTION



SCALE:	AS SHOWN
DATE:	5-31-11
DRAWN BY:	JFD
CHKD. BY:	CTS
APPROVED:	TJH

CLIENT / LOCATION  
ALLIANT ENERGY  
BURLINGTON GENERATING STATION  
BURLINGTON, IOWA

DRAWING DESCRIPTION  
ECONOMIZER ASH POND CROSS-SECTION

JOB	154.002.009.002
SHT.	2
DWG.	FIGURE 2

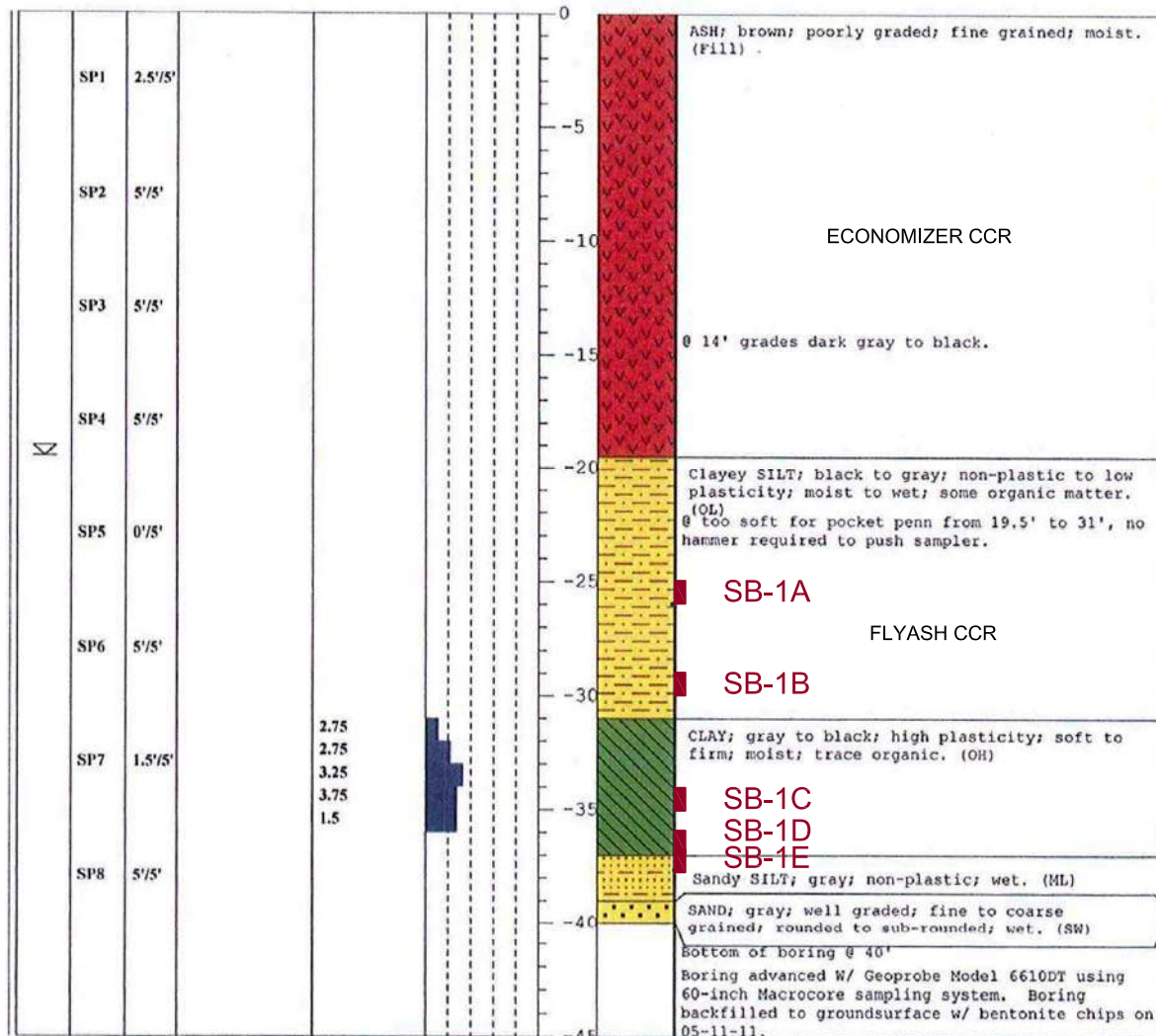


# CABENO

## BORING LOG

CLIENT: Aether dbs  
 PROJECT: Burlington, IA  
 COORDINATES: N NOT SURVEYED, E NOT SURVEYED  
 BORING NO.: SBI (CPT1)  
 page 1 of 1

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TONS/FT <sup>2</sup> )	CONSISTENCY VS. DEPTH	DEPTH IN FEET	PROFILE	DESCRIPTION
								LOGGED BY: John Noyes EDITED BY: John Noyes CHECKED BY: Chris Sullivan DATE BEGAN: 05-11-11 DATE FINISHED: 05-11-11 GROUND SURFACE ELEVATION:



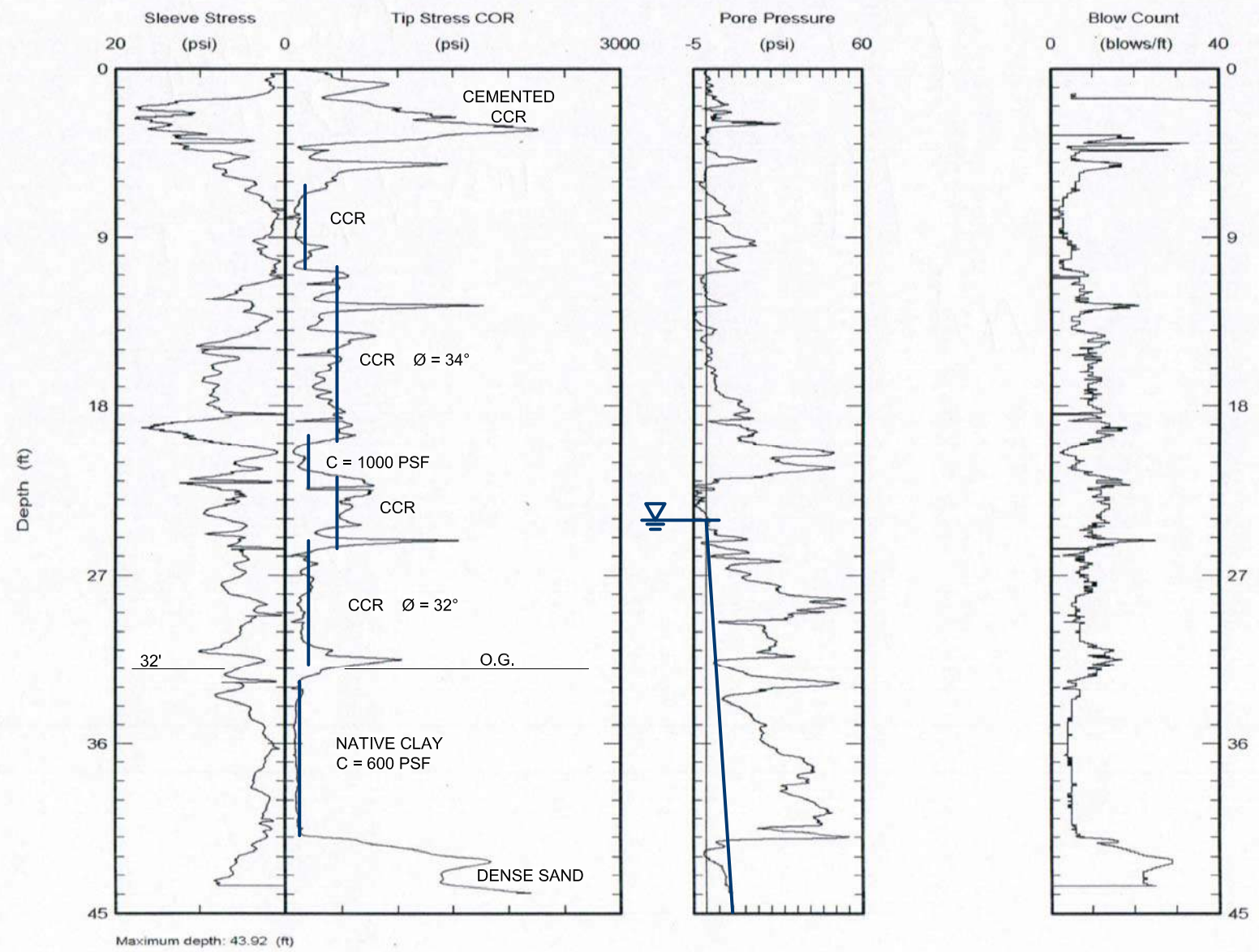
SAMPLE LOACTIONS



Applied Research Associates, Inc.  
 South Royalton, VT 05068  
 802-763-8348  
 cpt@ned.ara.com  
 www.ara.com

Northing:  
 Easting:  
 Elevation:  
 Client: Aetherdbs  
 Job Site: Burlington

Date: 09/May/2011  
 Test ID: cpt1  
 Project: Alliant



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△			
△			
△			
△			
REV	DATE	BY	DESCRIPTION



SCALE: AS SHOWN  
 DATE: 5-31-11  
 DRAWN BY: JFD  
 CHKD. BY: CTS  
 APPROVED: TJH

CLIENT / LOCATION  
 ALLIANT ENERGY  
 BURLINGTON GENERATING STATION  
 BURLINGTON, IOWA

DRAWING DESCRIPTION  
 CPT AND SB CORRELATION

JOB 154.002.009.002  
 SHT. 3  
 DWG. FIGURE 3

# Boring Log Legend

## Sample

No: (Number) Soil samples are numbered consecutively from the ground surface. Core samples are numbered consecutively from the first core run.

Type: A= Auger Cuttings    CR= Core Run    MS= Modified Spoon    PB= Pitcher Barrel  
 PT= Piston Tube    ST= Shelby Tube    SS= Split Spoon (2" O.D.)    WC= Wash Cuttings

Interval: The depth of sampling interval in feet below ground surface

## Blow Count

The number of blows required to drive a 2-inch O.D. split-spoon sampler with a 140 pound hammer falling 30-inches. When appropriate, the sampler is driven 18 inches and blow counts are reported for each 6-inch interval. The sum of blow counts for the last two 6-inch intervals is designated as the standard penetration resistance (N) expressed as blows per foot.

## Recovery in Inches

The length of sample recovered by the sampling device.

## U.S.C.S. Soil Type

The Unified Soil Classification System symbol for recovered soil samples determined by visual examination or laboratory tests. Refer to ASTM D2487-69 for a detailed description of procedure and symbols. Underlined symbols denote classifications based on laboratory tests (i.e. ML), all others are based on visual classification only.

## Percent Moisture

Natural moisture content of sample expressed as percent of dry weight.

## q<sub>u</sub> TSF

Unconfined compressive strength in tons per square foot obtained by hand penetrometer. Laboratory compression test values are indicated by underlining.

## Contact Depth

The contact depth between soil layers is interpreted from significant changes in recovered samples and observations during drilling. Actual changes between soil layers often occur gradually and the contact depths shown on the boring logs should be considered as approximate.

## Soil Description and Remarks

Soil descriptions include consistency or density, color, predominant soil types and modifying constituents.

Cohesive Soils			Cohesionless Soils	
<u>Consistency</u>	<u>q<sub>u</sub> (TSF)</u>	<u>Blows/ft.</u>	<u>Density</u>	<u>Blows/ft.</u>
Very Soft	less than 0.25	0-1	Very Loose	4 or less
Soft	0.25 to 0.50	2-4	Loose	5 to 10
Medium Stiff	0.50 to 1.00	5-8	Medium Dense	11 to 30
Stiff	1.00 to 2.00	9-15	Dense	30 to 50
Very Stiff	2.00 to 4.00	15-30	Very Dense	Over 50
Hard	more than 4.00	Over 30		

## Particle Size Description

Boulder = Larger than 12 inches  
 Cobble = 3 to 12 inches  
 Gravel = 0.187 to 3 inches  
 Sand = 0.074 to 4.76 mm  
 Silt and Clay = smaller than 0.074 mm

## Definition of Terms

Trace = 5 to 12 percent by weight  
 Some = 12 to 30 percent by weight  
 And = Approximately equal fractions  
 ( ) = Driller's observation

## Piezo.

(Piezometer) Screened interval of the piezometer installation is denoted by cross-hatching.

## General Note

The boring log and related information depicted subsurface conditions only at the specified locations and date indicated. Soil conditions and water levels at other locations may differ from conditions occurring at these boring locations. Also the passage of time may result in a change in the conditions at these boring locations.

## Soil Test Boring Refusal

Defined as any material causing a blow count greater than 50 blows/6 inches. Such material may include bedrock, "floating" rock slabs, boulders, dense gravel seams, hard pan clay, or cemented soils. Refusal is usually indicated in fractional notation showing number of blows as the numerator and inches of penetration as the denominator.



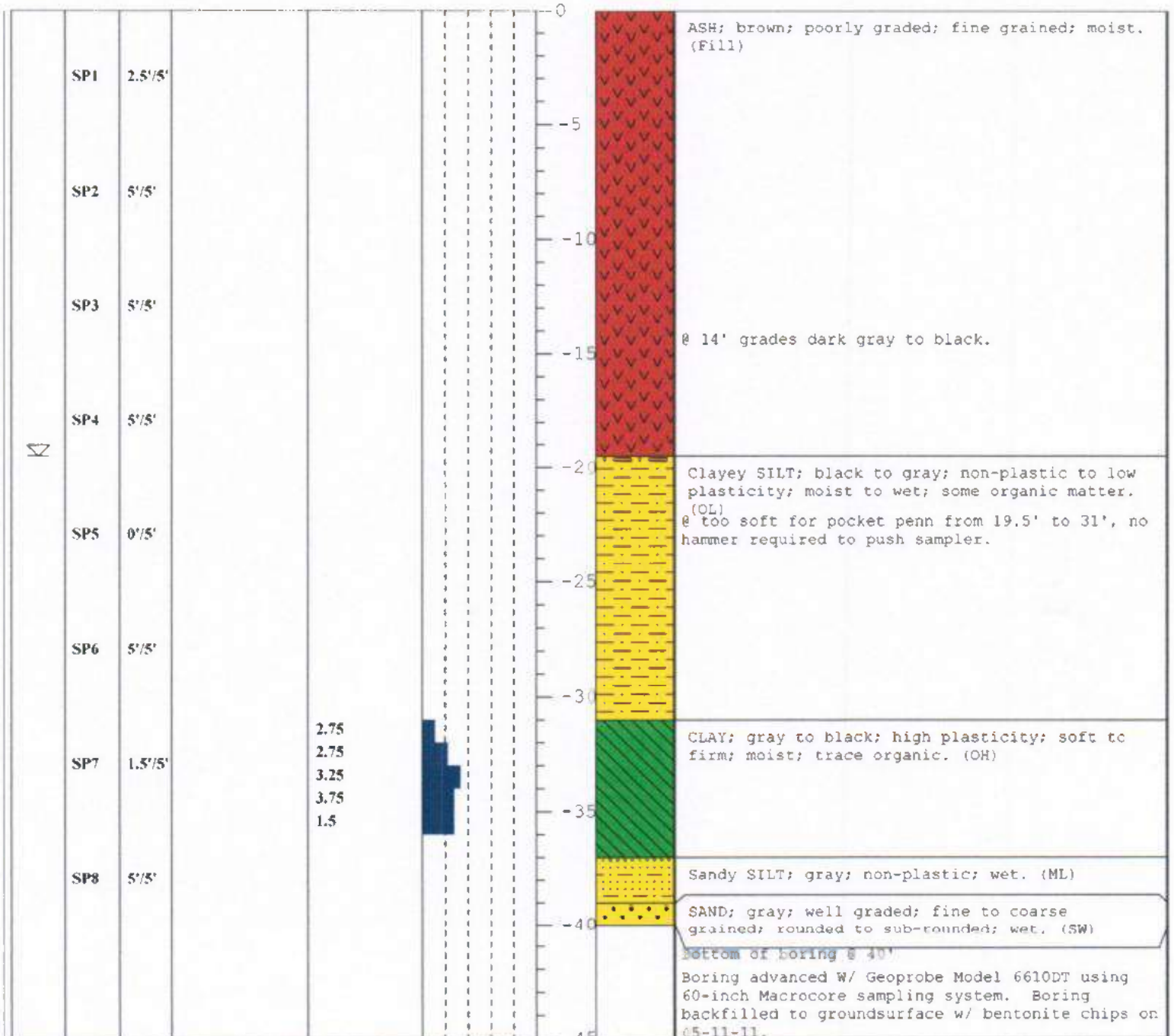
CLIENT: Aether dbs

COORDINATES: *N NOT SURVEYED*  
*E NOT SURVEYED*

PROJECT: Burlington, IA

BORING NO.: *SBI (CPT1)*

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TONS/FT2)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Chris Sullivan</i>	DATE BEGAN: <i>05-11-11</i>	DATE FINISHED: <i>05-11-11</i>	GROUND SURFACE ELEVATION:	DESCRIPTION
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CLIENT: Aether dbs

COORDINATES: *N NOT SURVEYED*  
*E NOT SURVEYED*

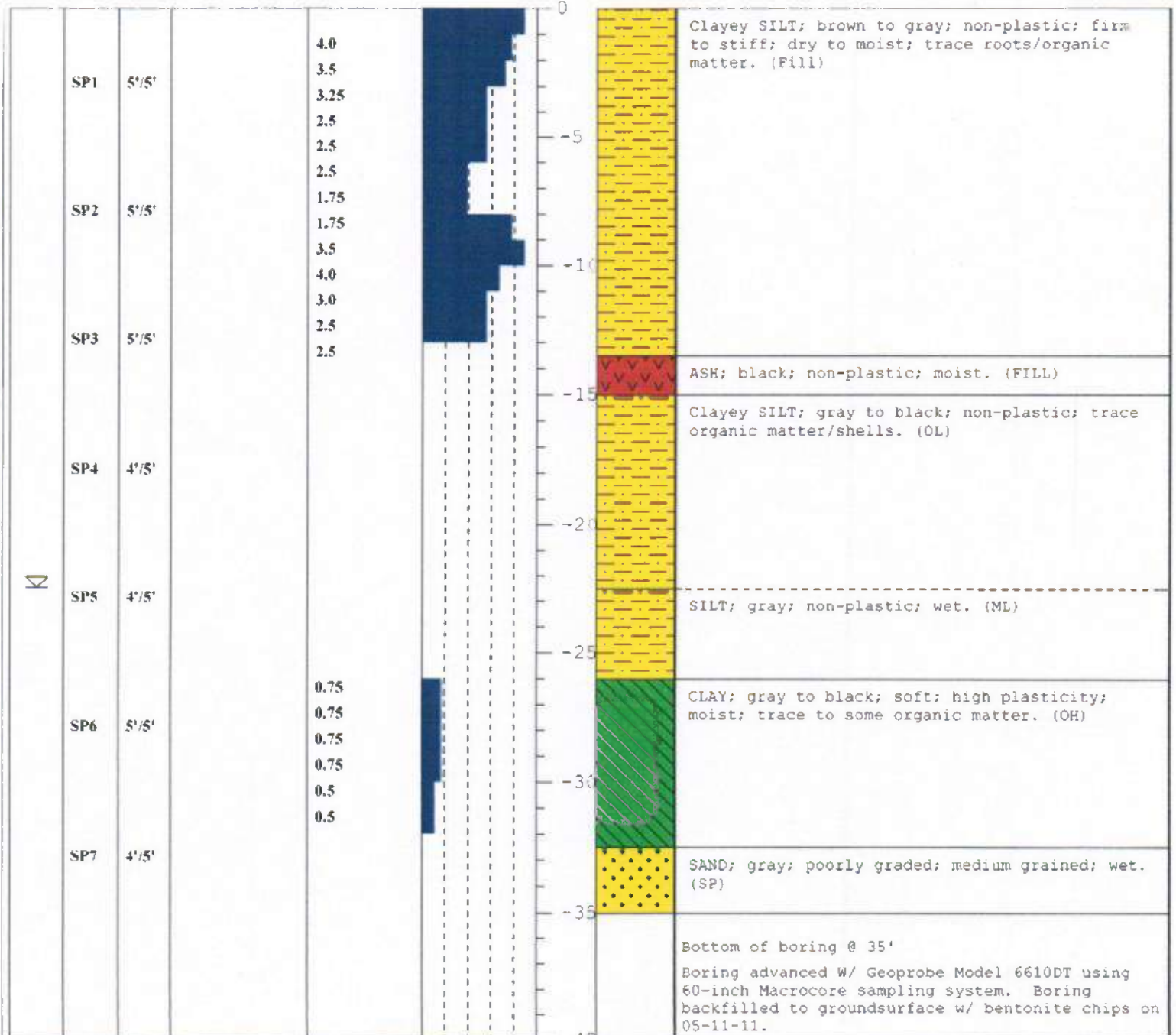
PROJECT: Burlington, IA

BORING NO.: SB2 (CPT7)

page 1 of 1

Environmental Field Services, LLC

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TONS/FT2)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Chris Sullivan</i>	DATE BEGAN: <i>05-11-11</i>	DATE FINISHED: <i>05-11-11</i>	GROUND SURFACE ELEVATION:	DESCRIPTION
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CLIENT: Aether dbs

COORDINATES: *N NOT SURVEYED*  
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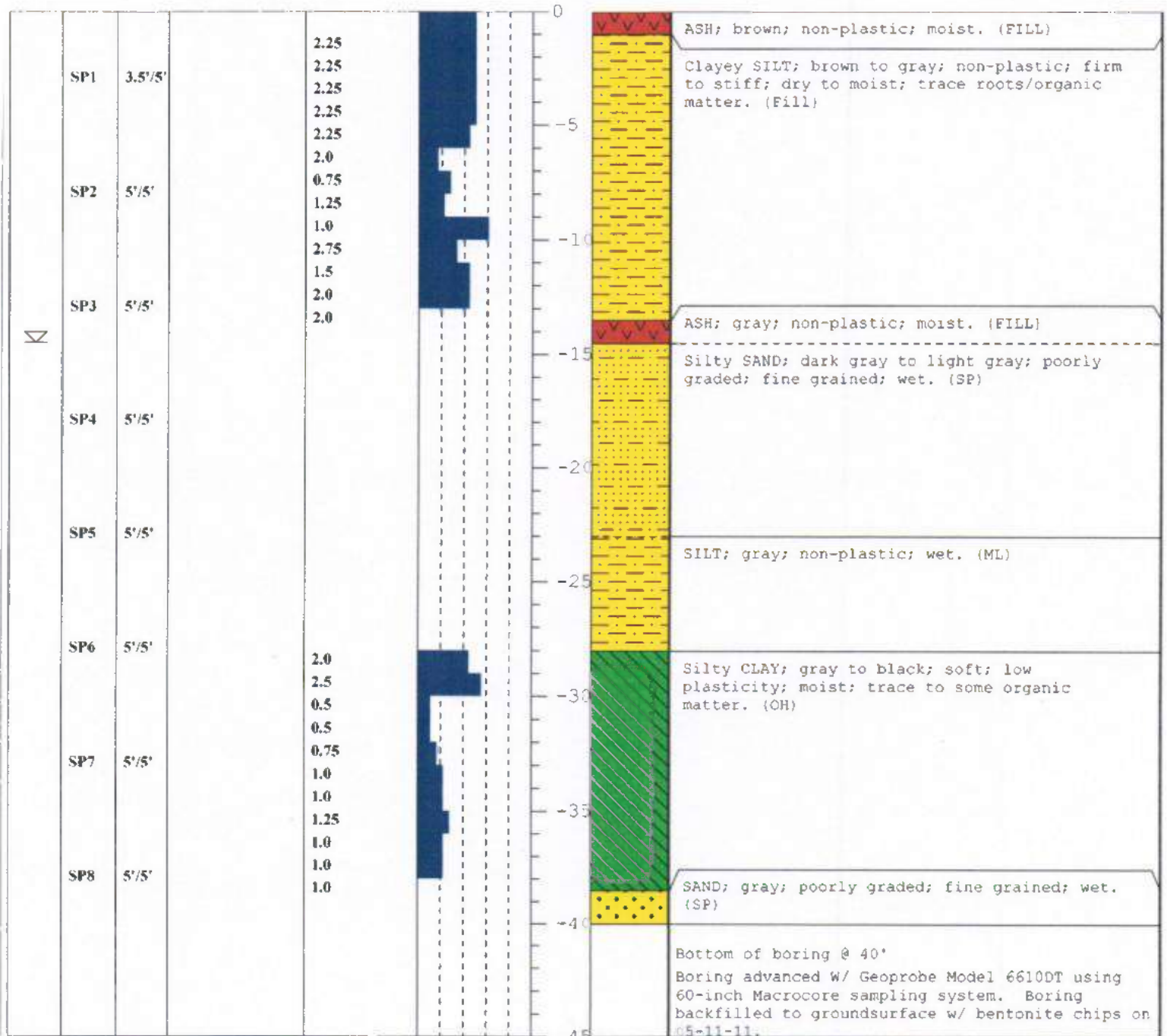
PROJECT: Burlington, IA

BORING NO.: SB3 (CPT10)

page 1 of 1

Environmental Field Services, LLC

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TONS/FT <sup>2</sup> )	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Chris Sullivan</i>	DATE BEGAN: <i>05-11-11</i>	DATE FINISHED: <i>05-11-11</i>	GROUND SURFACE ELEVATION:	DESCRIPTION
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CLIENT: Aether dbs

COORDINATES: *N NOT SURVEYED*  
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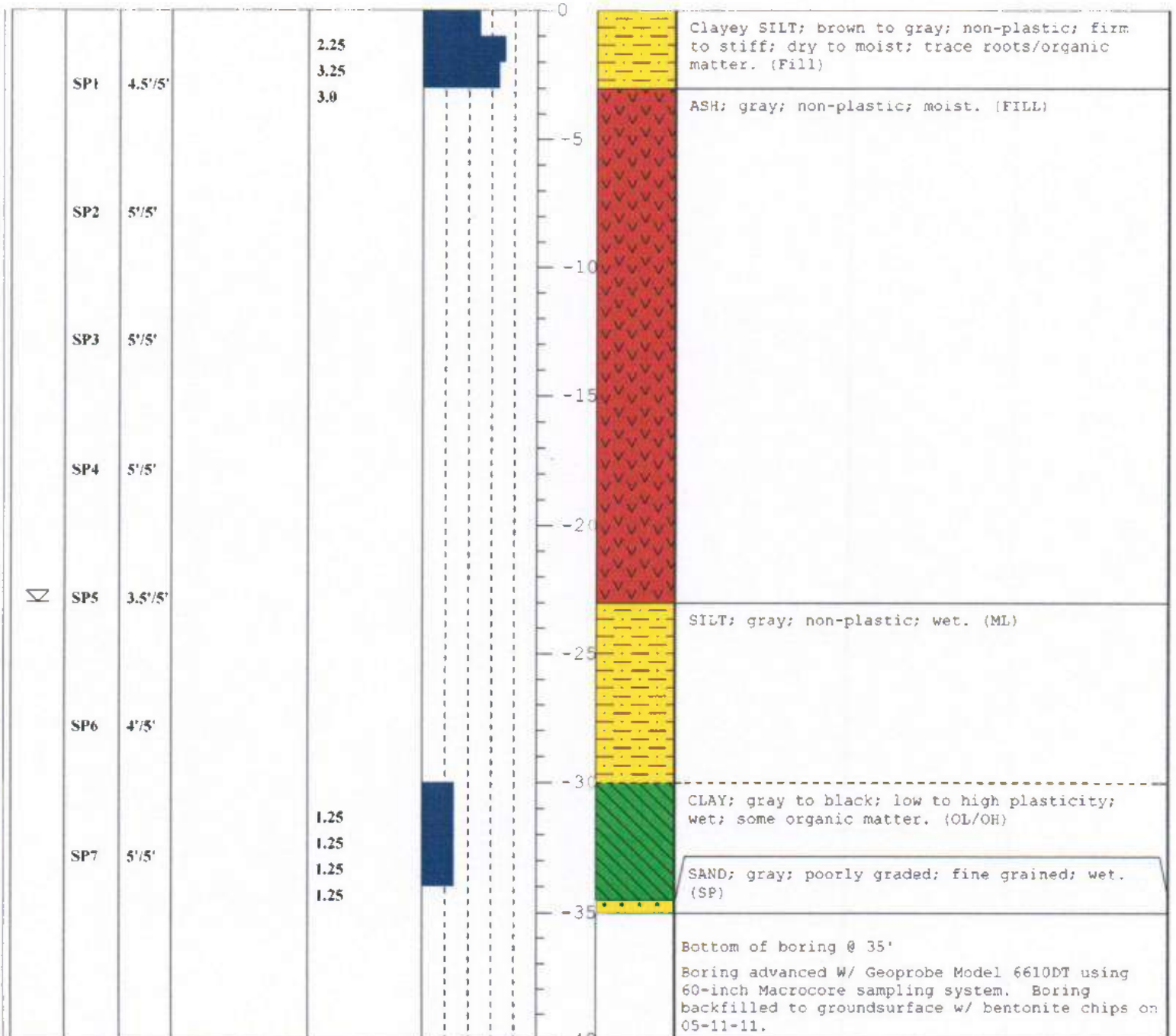
Environmental Field Services, LLC

PROJECT: Burlington, IA

BORING NO.: SB4 (CPT6)

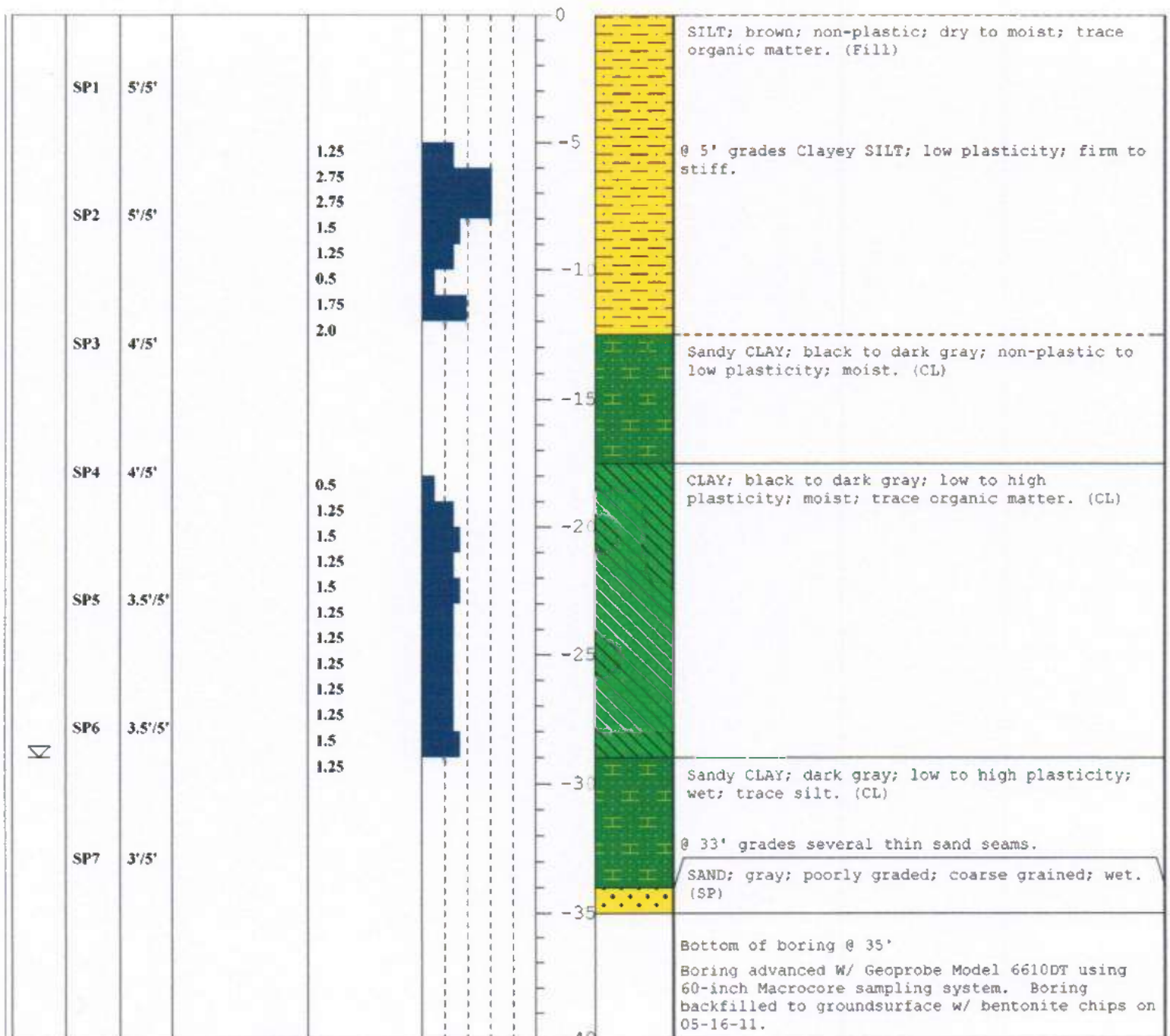
page 1 of 1

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TONS/FT2)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Chris Sullivan</i>	DATE BEGAN: <i>05-11-11</i>	DATE FINISHED: <i>05-11-11</i>	GROUND SURFACE ELEVATION:	DESCRIPTION
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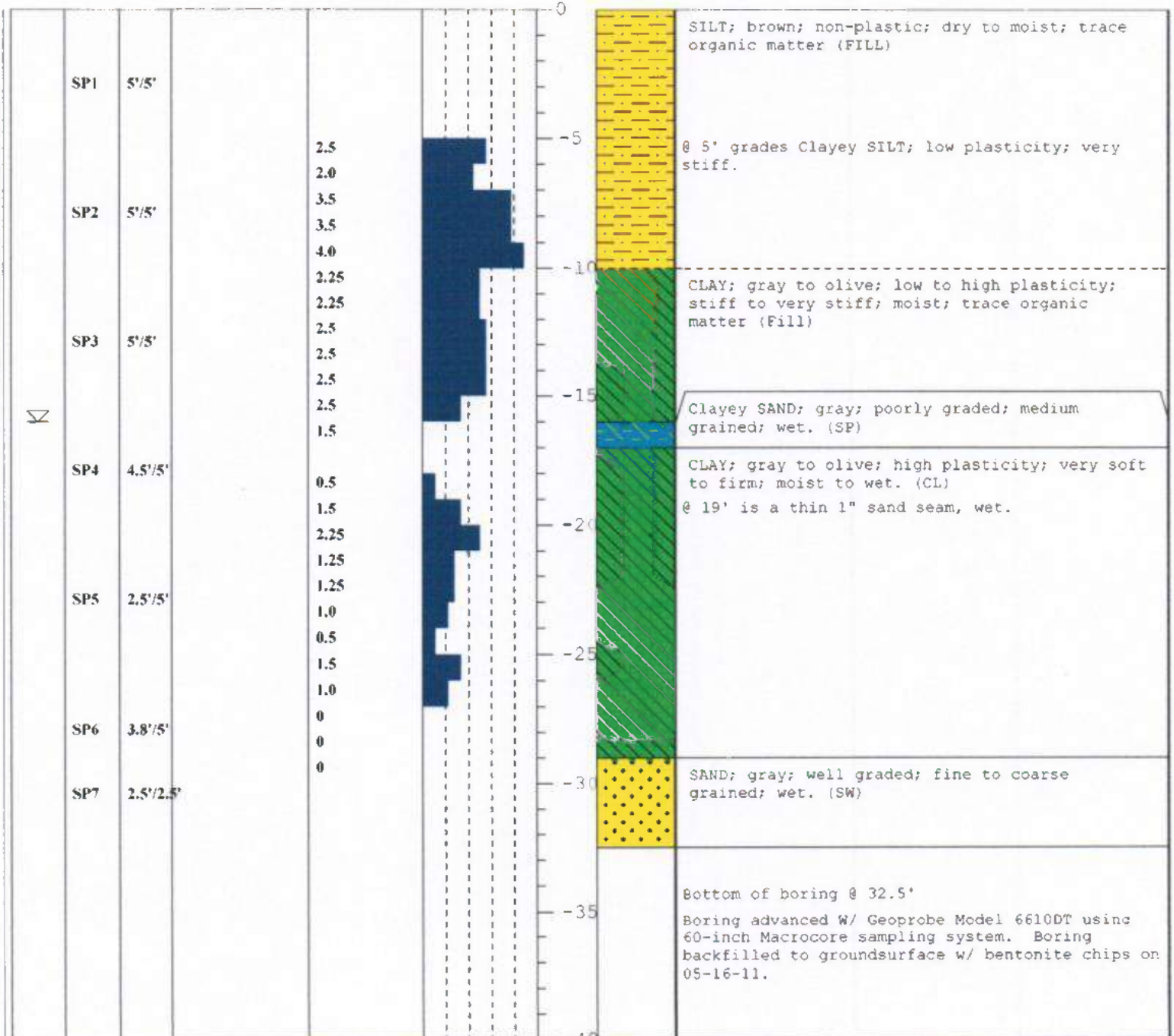




DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TONS/FT2)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Chris Sullivan</i>	DATE BEGAN: <i>05-16-11</i>	DATE FINISHED: <i>05-16-11</i>	GROUND SURFACE ELEVATION:	DESCRIPTION
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DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TONS/FT <sup>2</sup> )	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Chris Sullivan</i>	DATE BEGAN: <i>05-16-11</i>	DATE FINISHED: <i>05-16-11</i>	GROUND SURFACE ELEVATION:	DESCRIPTION
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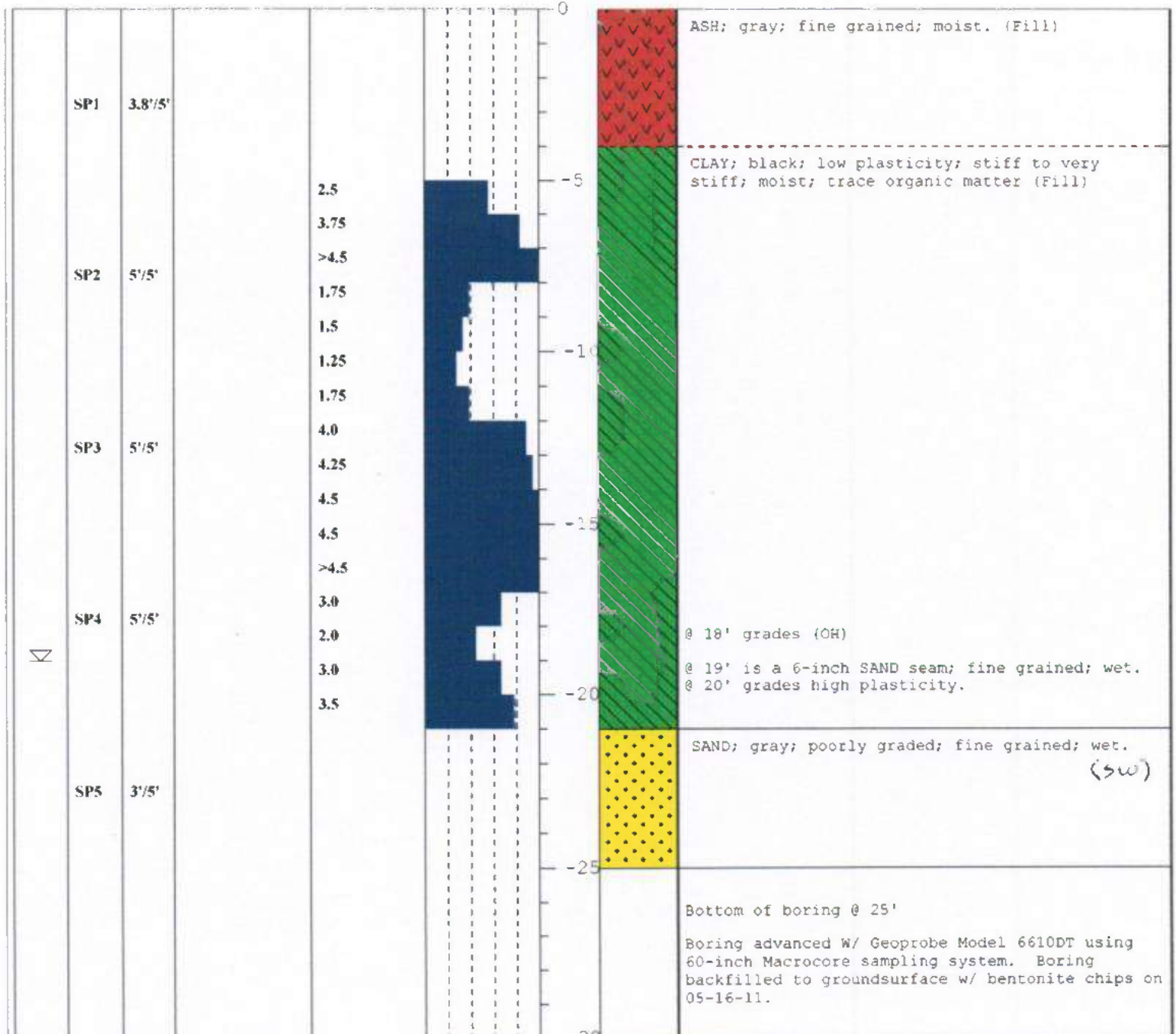




CLIENT: Aether dbs  
PROJECT: Burlington, IA

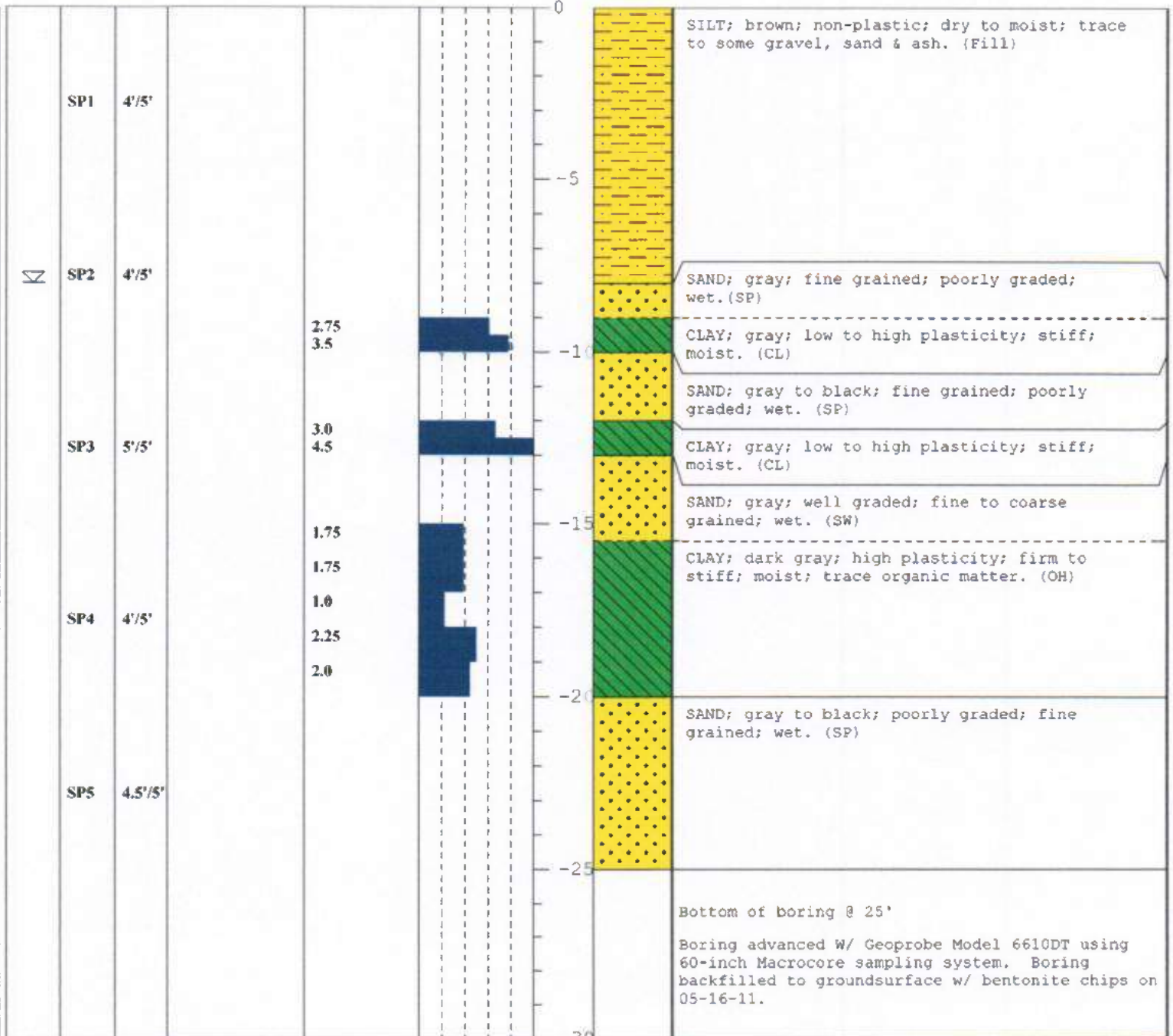
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E NOT SURVEYED  
BORING NO.: SB7 (cpt15)  
page 1 of 1

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TONS/FT2)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Chris Sullivan</i>	DATE BEGAN: <i>05-16-11</i>	DATE FINISHED: <i>05-16-11</i>	GROUND SURFACE ELEVATION:
								DESCRIPTION					



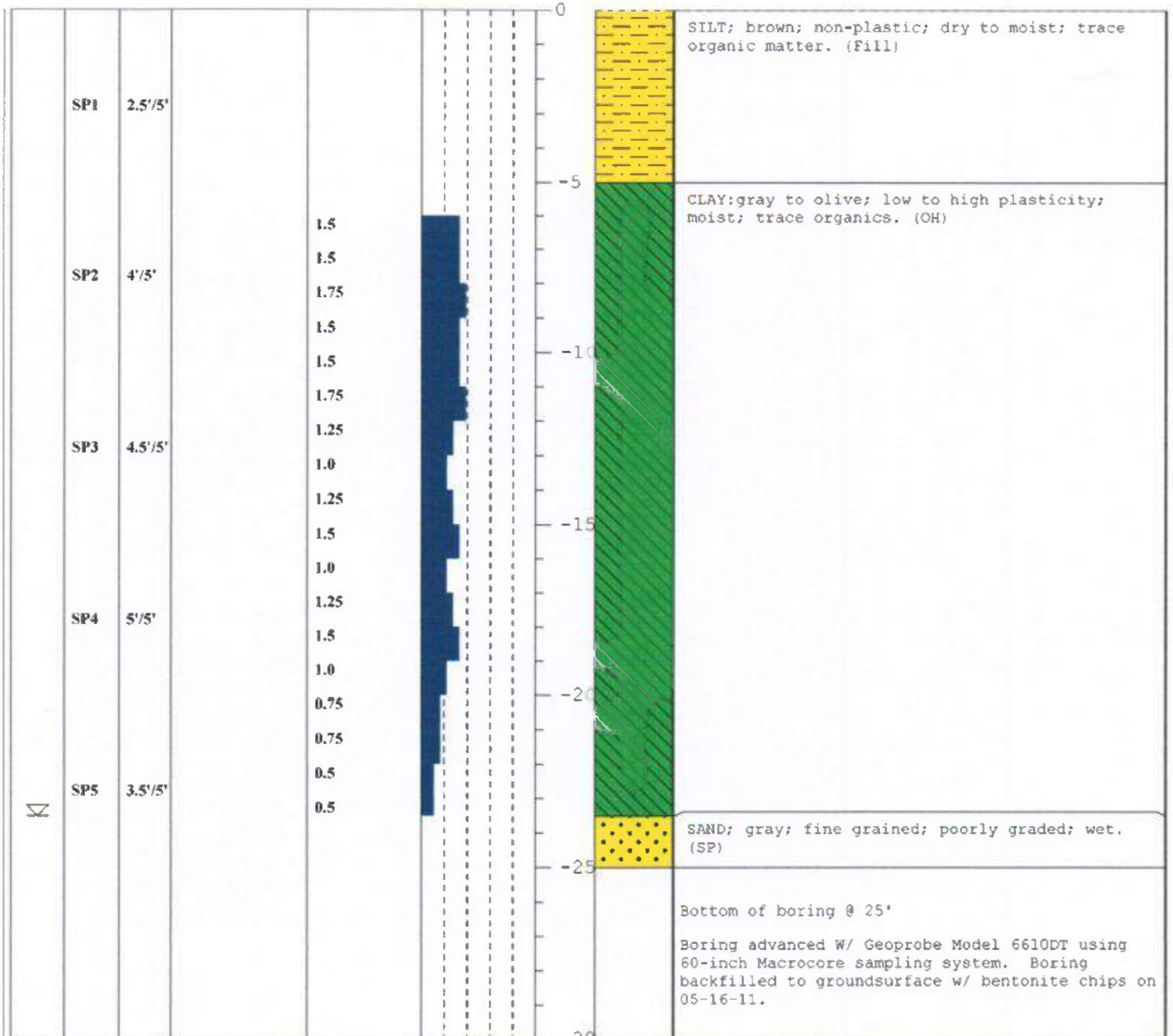
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EDITED BY: *John Noyes*  
CHECKED BY: *Chris Sullivan*  
DATE BEGAN: *05-16-11*  
DATE FINISHED: *05-16-11*  
GROUND SURFACE ELEVATION:  
DESCRIPTION

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TONS/FT2)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	DESCRIPTION
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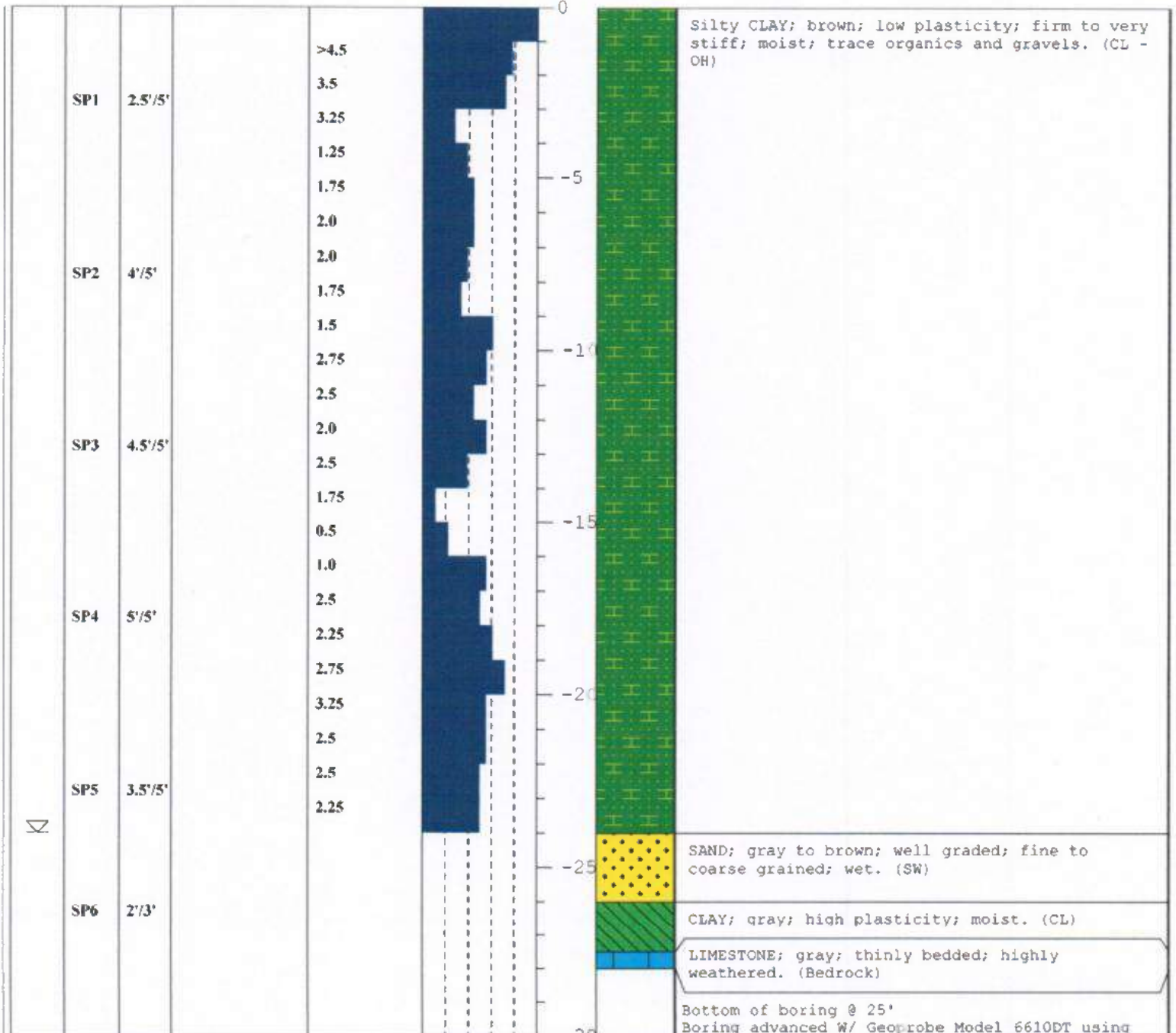




DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TONS/FT <sup>2</sup> )	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Chris Sullivan</i>	DATE BEGAN: <i>05-16-11</i>	DATE FINISHED: <i>05-16-11</i>	GROUND SURFACE ELEVATION:	DESCRIPTION
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DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TONS/FT2)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Chris Sullivan</i>	DATE BEGAN: <i>05-16-11</i>	DATE FINISHED: <i>05-16-11</i>	GROUND SURFACE ELEVATION:	DESCRIPTION
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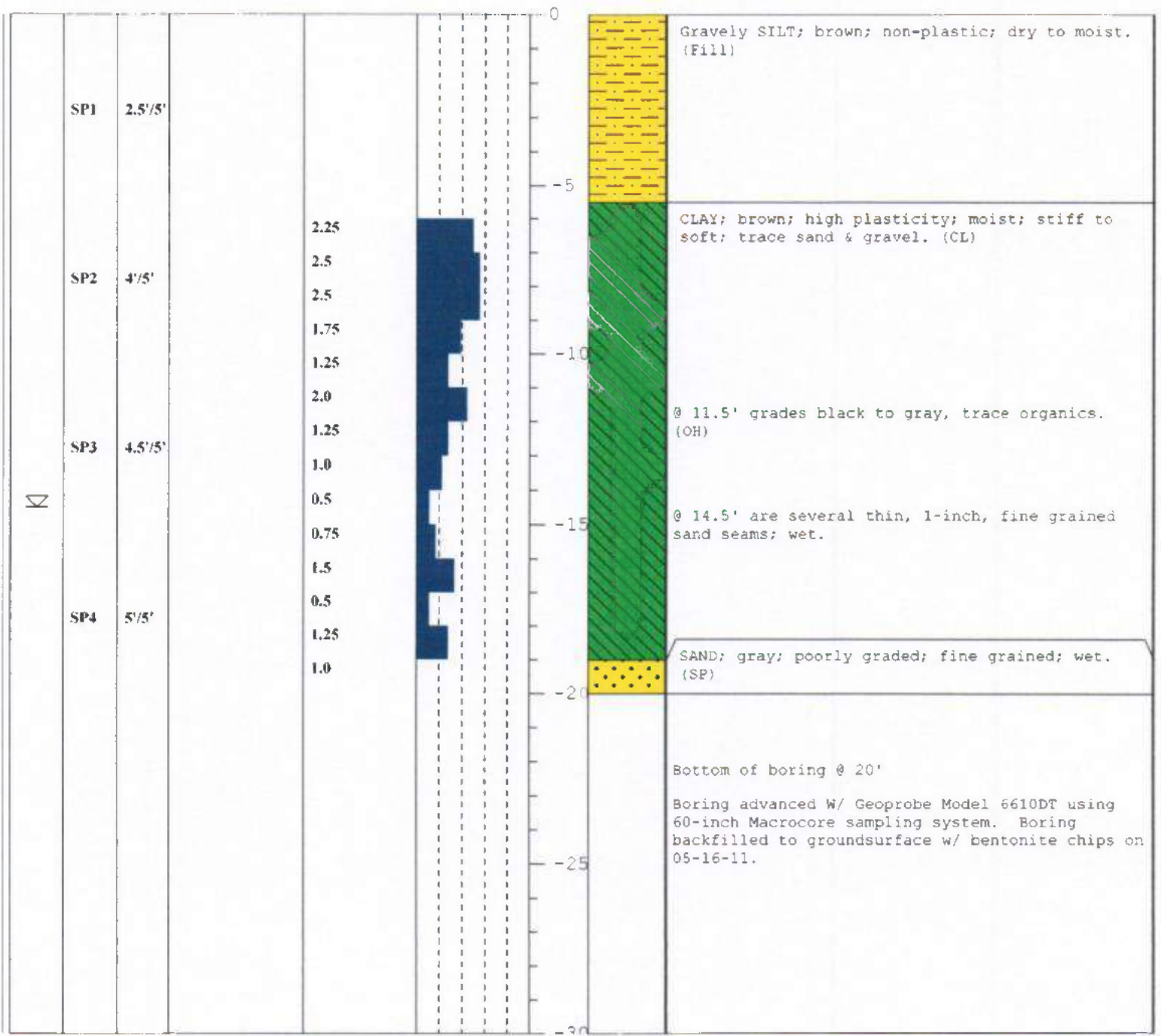


CLIENT: Aether dbs  
PROJECT: Burlington, IA

COORDINATES: *N NOT SURVEYED*  
*E NOT SURVEYED*

BORING NO.: **SB11**  
page 1 of 1

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TONS/FT2)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Chris Sullivan</i>	DATE BEGAN: <i>05-16-11</i>	DATE FINISHED: <i>05-16-11</i>	GROUND SURFACE ELEVATION:	DESCRIPTION
-------------------------------	---------------------	-----------------	--------------------	--------------------------------	-----------------------	---------------	---------	------------------------------	------------------------------	-----------------------------------	-----------------------------	--------------------------------	---------------------------	-------------

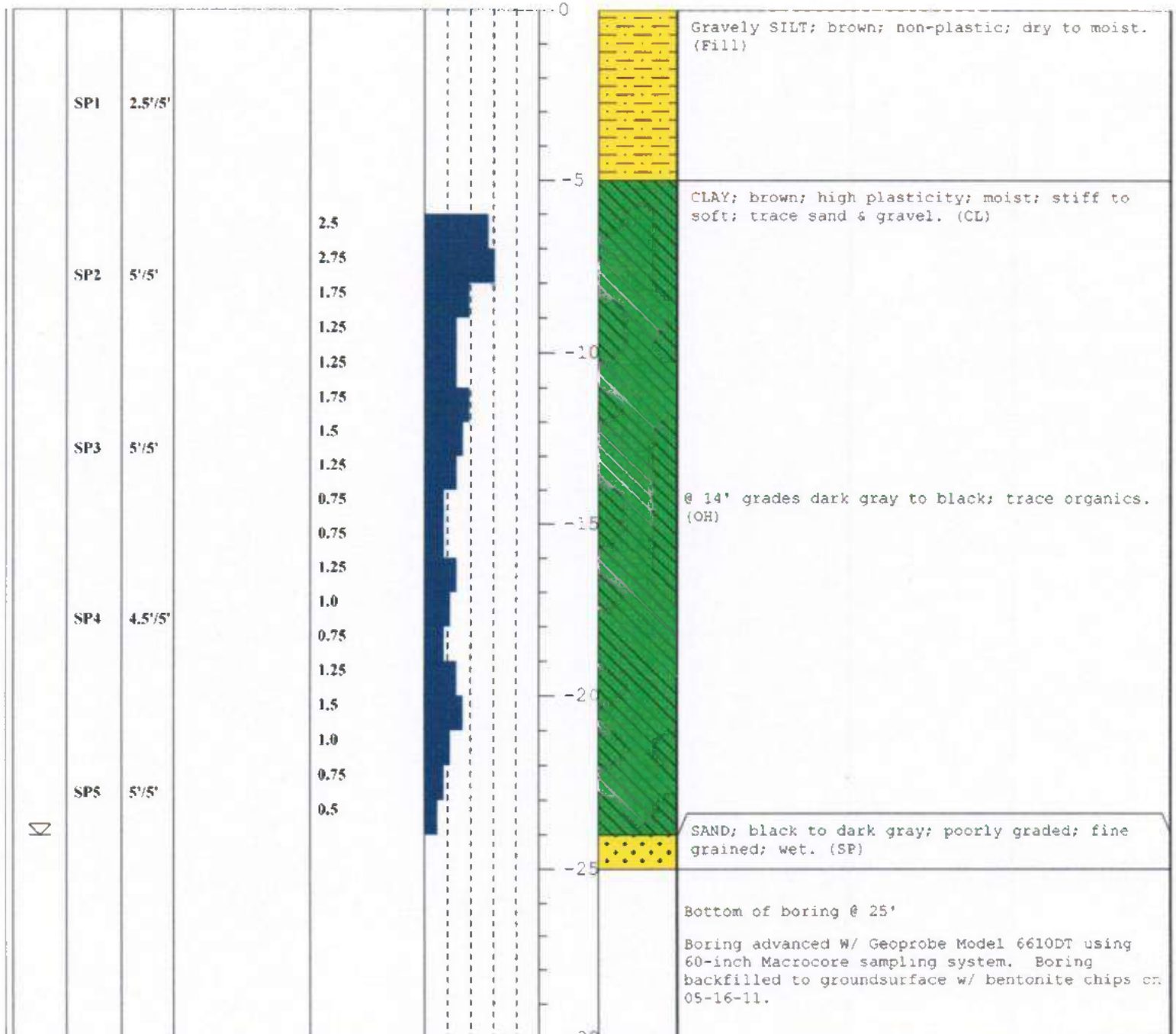


CLIENT: Aether dbs  
PROJECT: Burlington, IA

COORDINATES: *N NOT SURVEYED*  
*E NOT SURVEYED*

BORING NO.: **SB12**  
page 1 of 1

DEPTH TO WATER WHILE DRILLING	SAMPLE NO. AND TYPE	SAMPLE RECOVERY	SAMPLE INFORMATION	POCKET PENETROMETER (TONS/FT2)	CONSISTENCY vs. DEPTH	DEPTH IN FEET	PROFILE	LOGGED BY: <i>John Noyes</i>	EDITED BY: <i>John Noyes</i>	CHECKED BY: <i>Chris Sullivan</i>	DATE BEGAN: <i>05-16-11</i>	DATE FINISHED: <i>05-16-11</i>	GROUND SURFACE ELEVATION:
								DESCRIPTION					





## **CONE PENETROMETER TEST (CPT)**

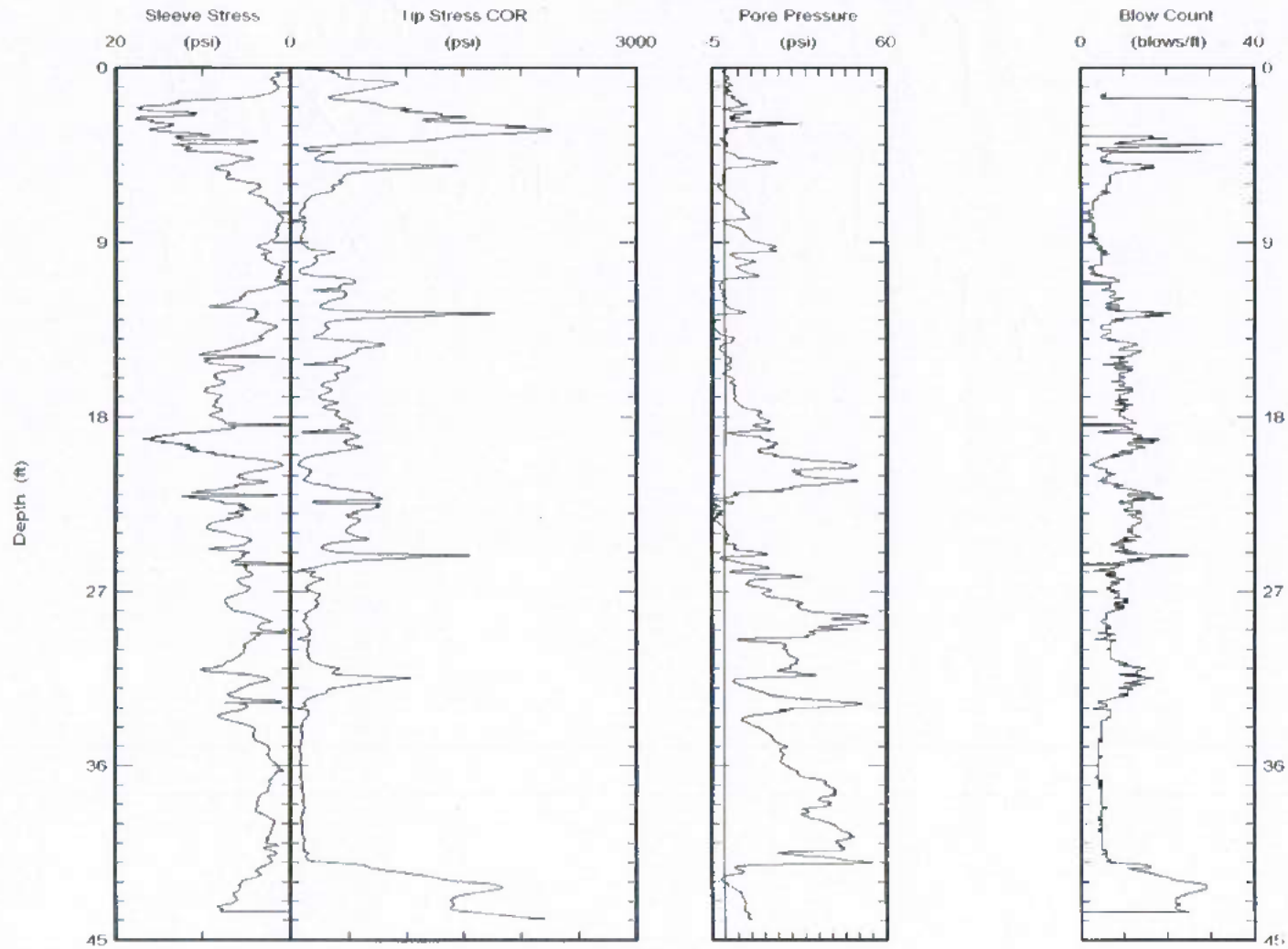
<b>CPT I.D.</b>	<b>LOCATION</b>	<b>GROUND ELEVATION (FT)</b>
CPT-1	Economizer Ash Pond	548.78
CPT-2	Economizer Ash Pond	550.34
CPT-3	Economizer Ash Pond	549.91
CPT-4	Economizer Ash Pond	549.65
CPT-5	Economizer Ash Pond	549.74
CPT-6	Economizer Ash Pond	550.57
CPT-7	Economizer Ash Pond	545.78
CPT-8	Economizer Ash Pond	546.26
CPT-9	Economizer Ash Pond	549.48
CPT-10	Economizer Ash Pond	549.42
CPT-11	Economizer Ash Pond	547.86
CPT-12	Economizer Ash Pond	548.25
CPT-13	Ash Seal Water Pond	534.22
CPT-14	Ash Seal Water Pond	533.67
CPT-15	Main Ash Pond	536.75
CPT-16	Main Ash Pond	534.84
CPT-17	Main Ash Pond	534.52
CPT-18	Main Ash Pond	533.89
CPT-19	Main Ash Pond	535.32
CPT-20	Upper Ash Pond	530.47
CPT-21	Upper Ash Pond	530.42



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South Royalton, VT 05068  
802-763-8348  
cpt@ned.ara.com  
www.ara.com

Northing:  
Easting:  
Elevation:  
Client: Aetherdbs  
Job Site: Burlington

Date: 09/May/2011  
Test ID: cpt1  
Project: Alliant



Maximum depth: 43.92 (ft)

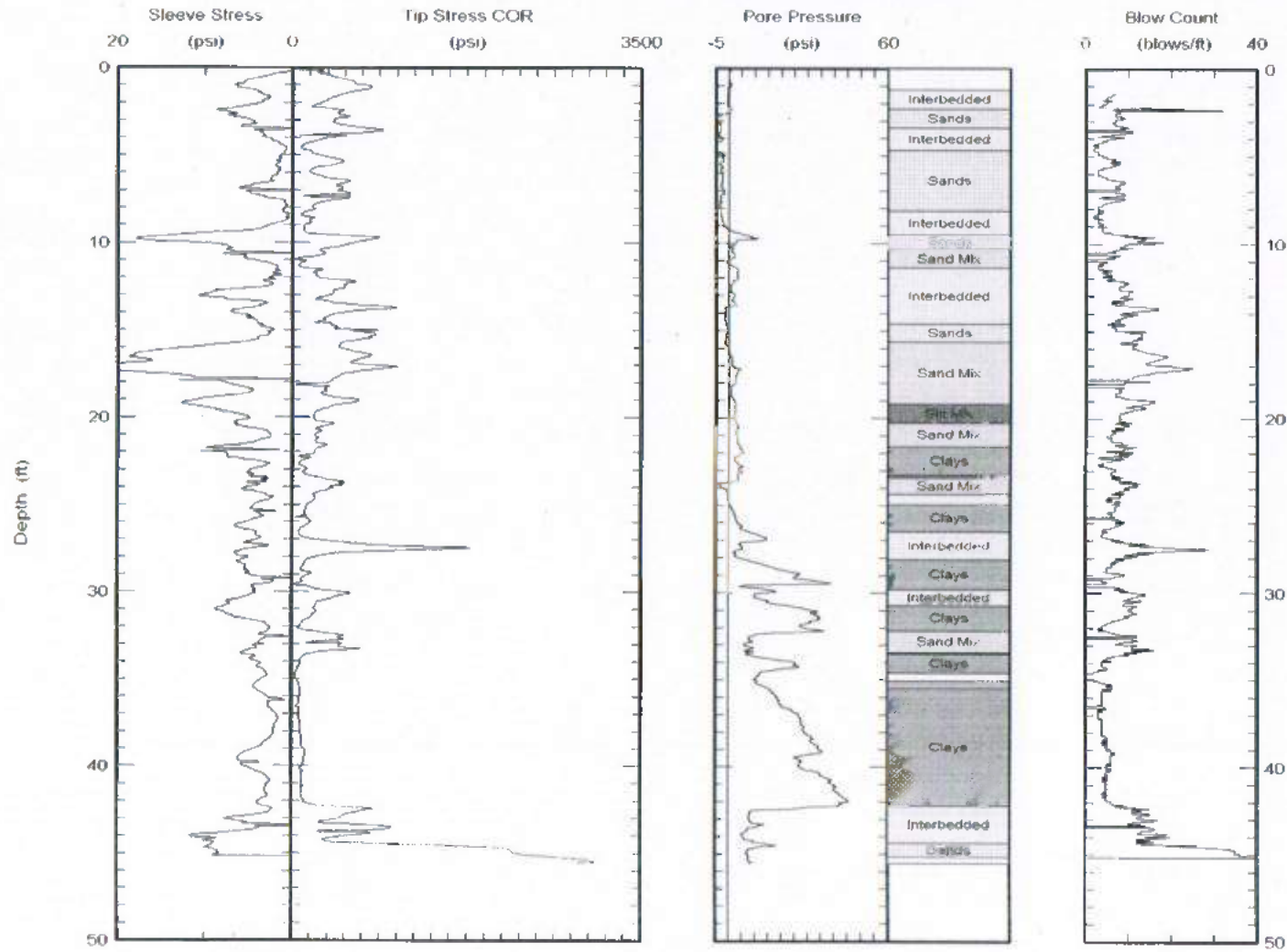




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cpt@ned.ara.com  
www.ara.com

Northing:  
Easting:  
Elevation:  
Client: Aetherdbs  
Job Site: Burlington

Date: 09/May/2011  
Test ID: cpt2  
Project: Alliant



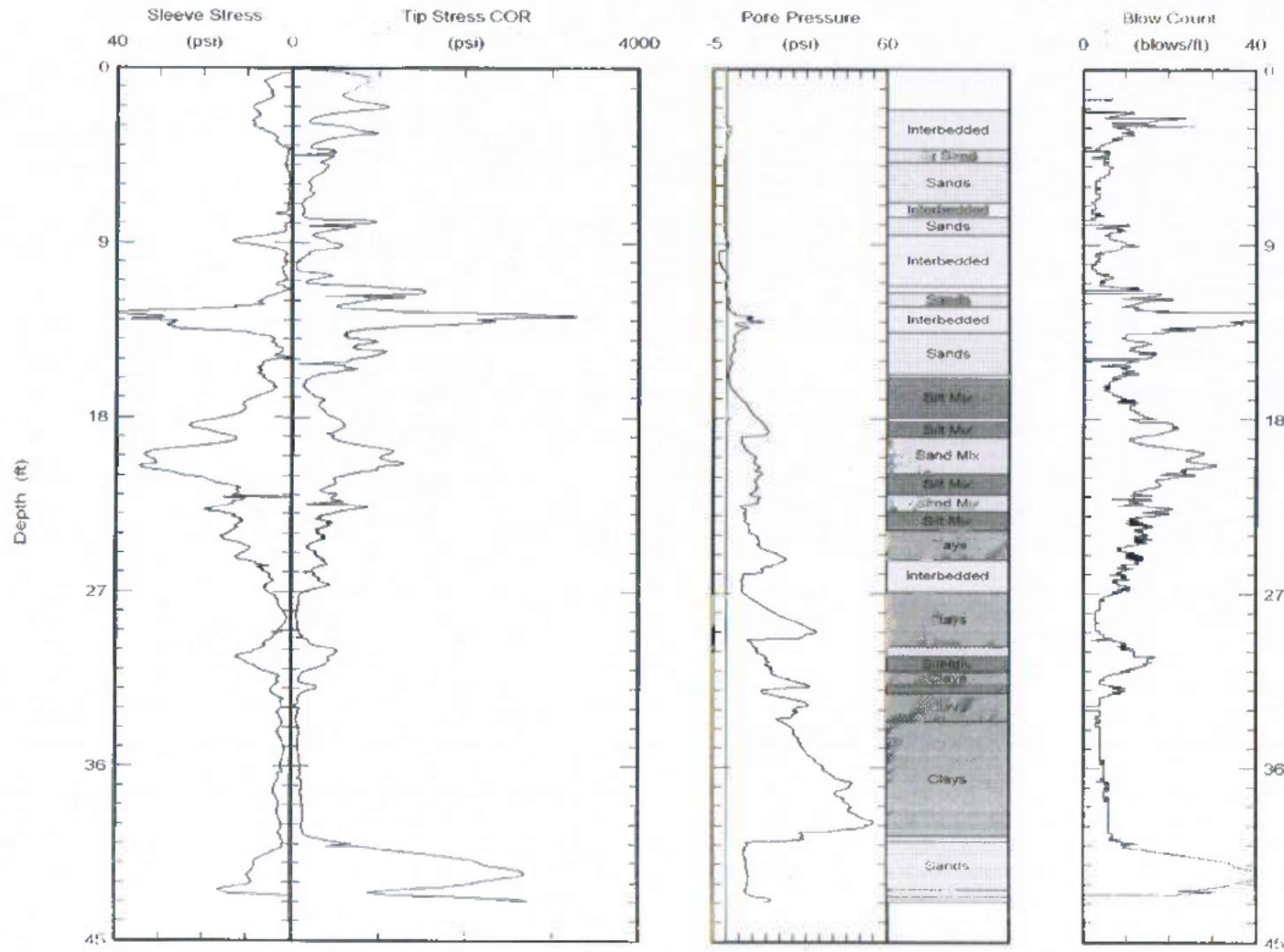
Maximum depth: 45.54 (ft)



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Northing:  
Easting:  
Elevation:  
Client: Aetherdb  
Job Site: Burlington

Date: 09/May/2011  
Test ID: cpt3  
Project: Alliant



Maximum depth: 41.94 (ft)

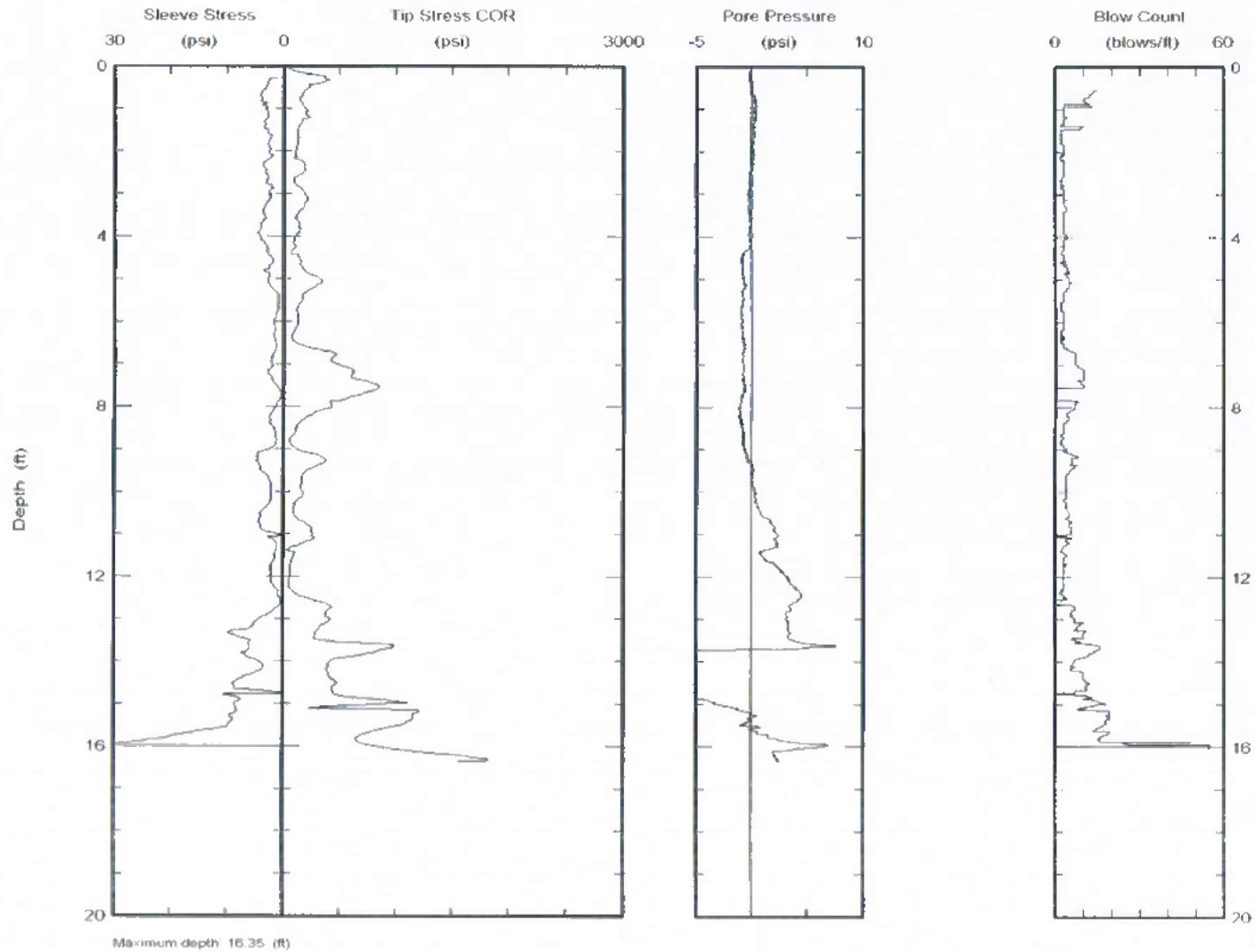




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Northing:  
Easting:  
Elevation:  
Client: Aetherdbs  
Job Site: Burlington

Date: 09/May/2011  
Test ID: cpt4  
Project: Alliant

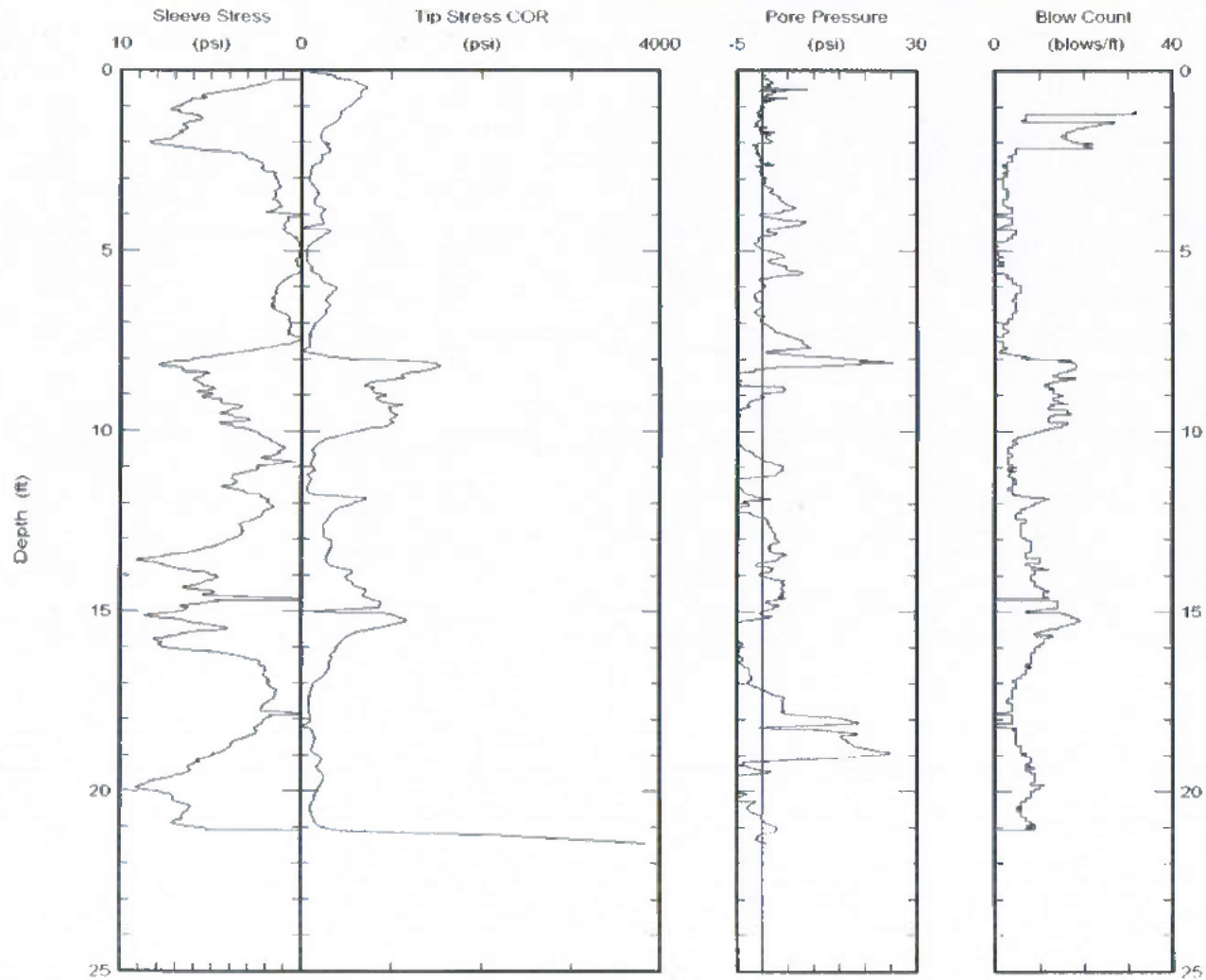




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www.ara.com

Northing:  
Easting:  
Elevation:  
Client: Aetherdbs  
Job Site: Burlington

Date: 10/May/2011  
Test ID: cpt5  
Project: Alliant



Maximum depth 21.43 (ft)

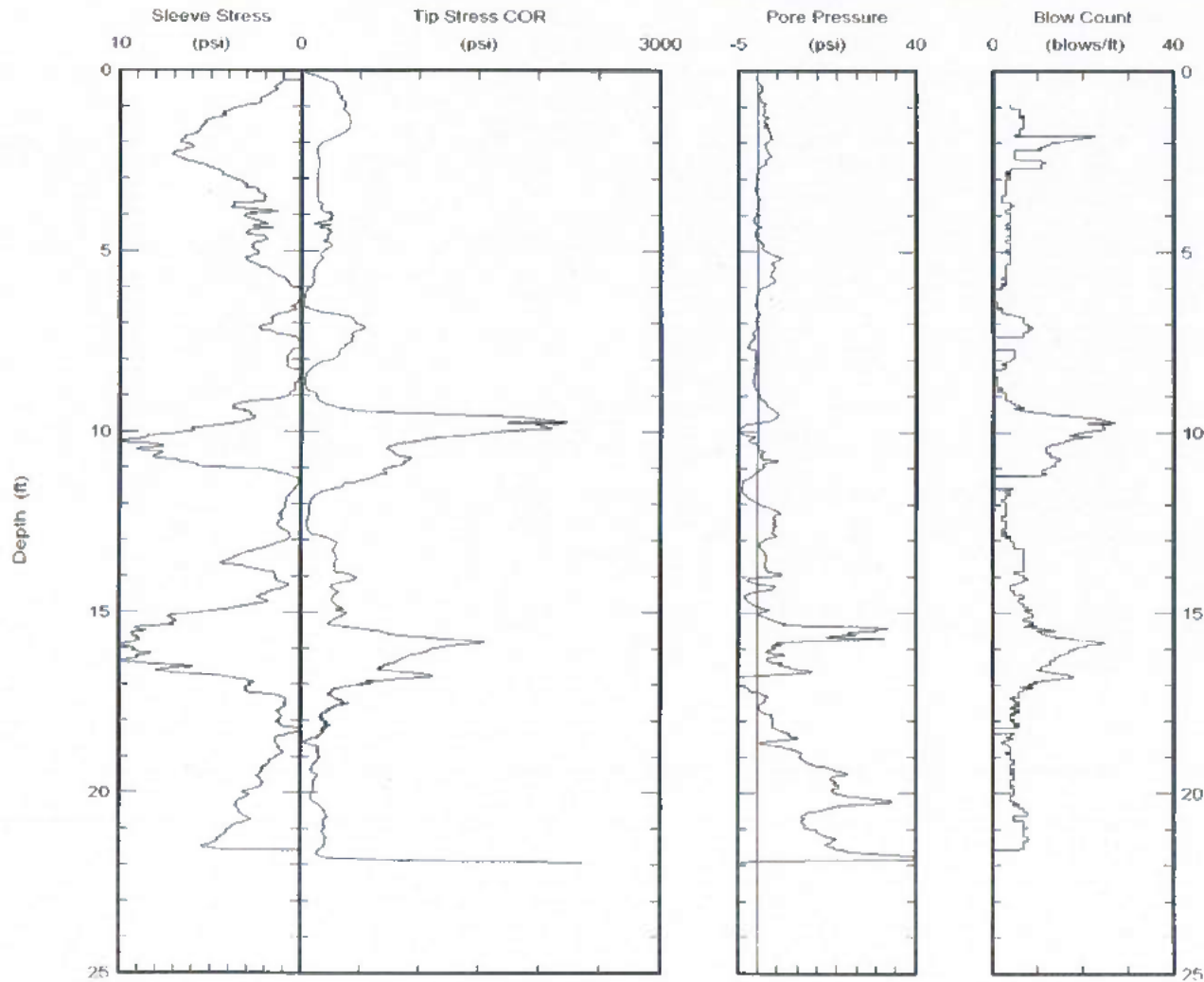




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Northing:  
Easting:  
Elevation:  
Client: Aetherdbs  
Job Site: Burlington

Date: 10/May/2011  
Test ID: cpt6  
Project: Alliant



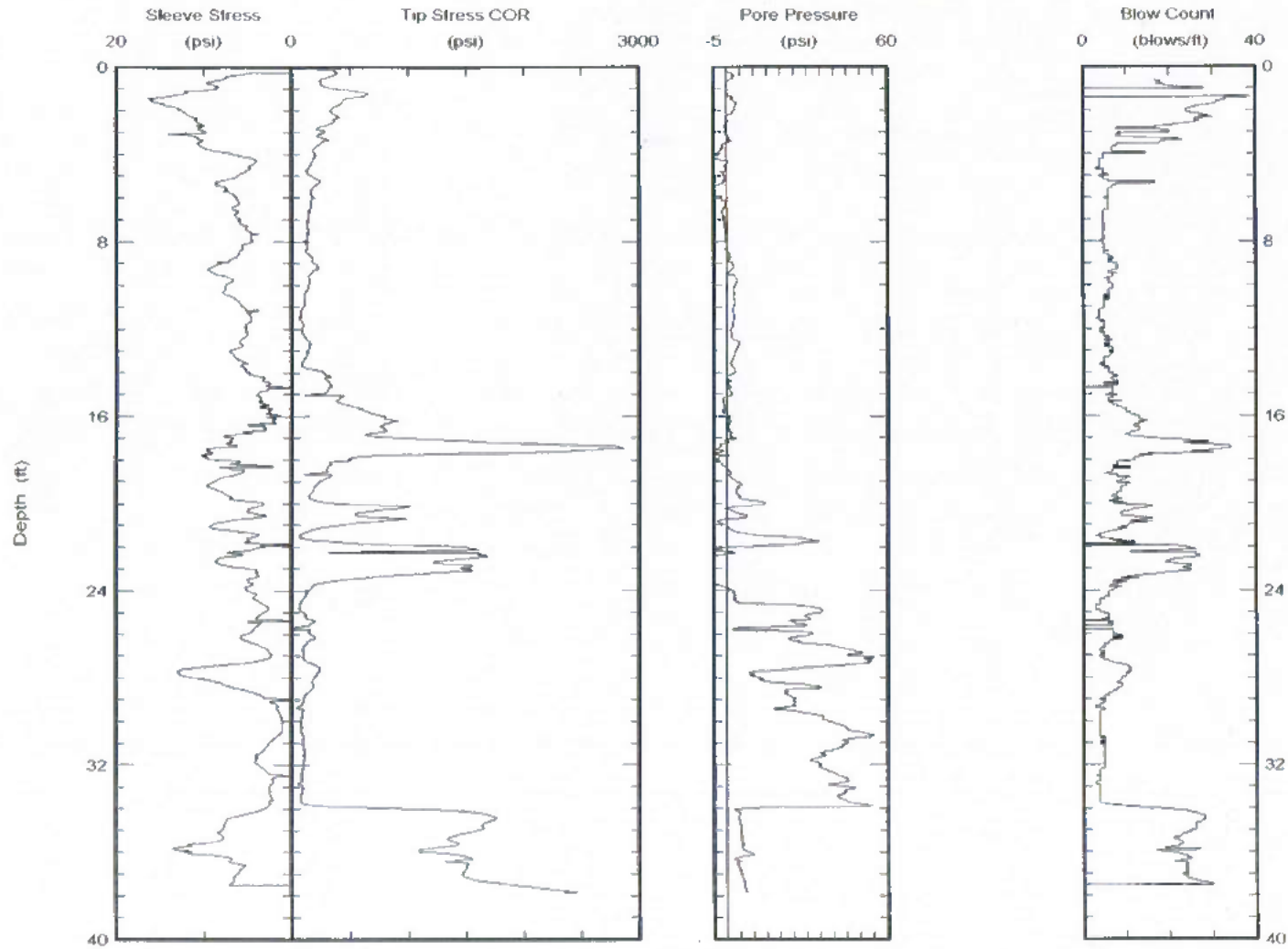
Maximum depth: 21.96 (ft)



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Northing:  
Easting:  
Elevation:  
Client: Aetherdbs  
Job Site: Burlington

Date: 10/May/2011  
Test ID: cpt7  
Project: Alliant



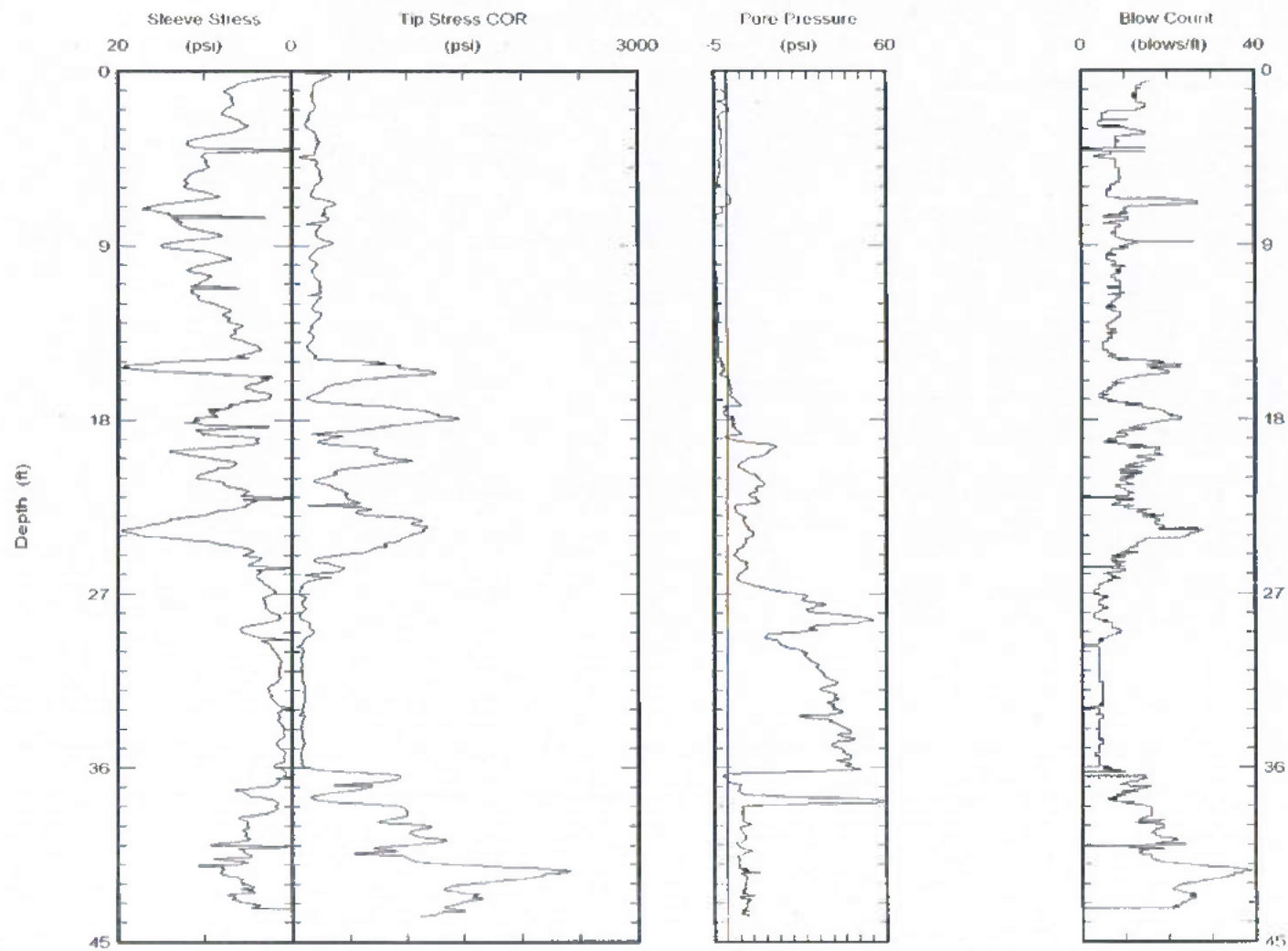
Maximum depth: 37.96 (ft)



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Northing:  
Easting:  
Elevation:  
Client: Aetherdbs  
Job Site: Burlington

Date: 10/May/2011  
Test ID: cpt8  
Project: Alliant



Maximum depth: 43.65 (ft)

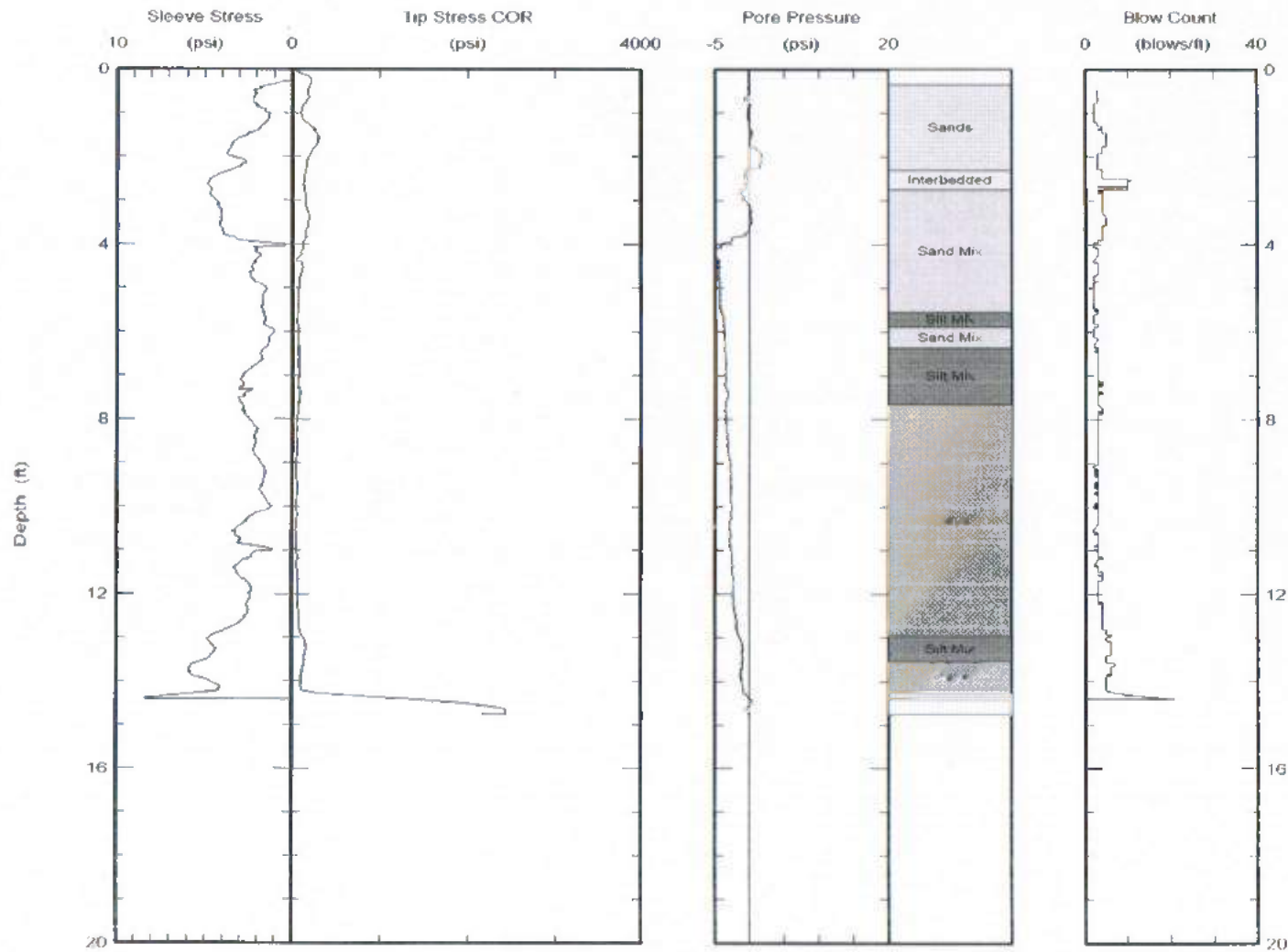




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Northing:  
Easting:  
Elevation:  
Client: Aetherdb  
Job Site: Burlington

Date: 10/May/2011  
Test ID: cpt9  
Project: Alliant

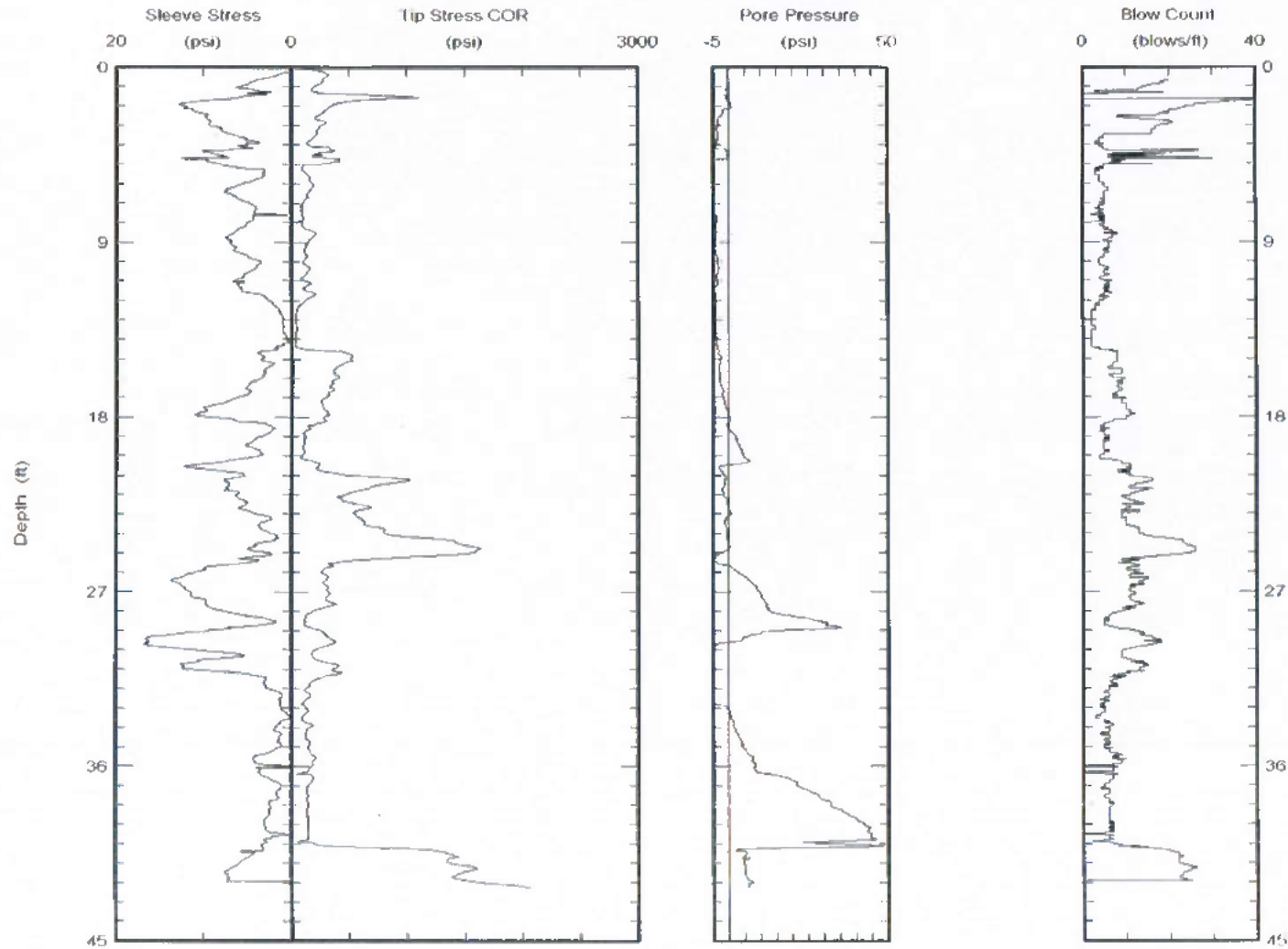




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Northing:  
Easting:  
Elevation:  
Client: Aetherdbs  
Job Site: Burlington

Date: 10/May/2011  
Test ID: cpt10  
Project: Alliant



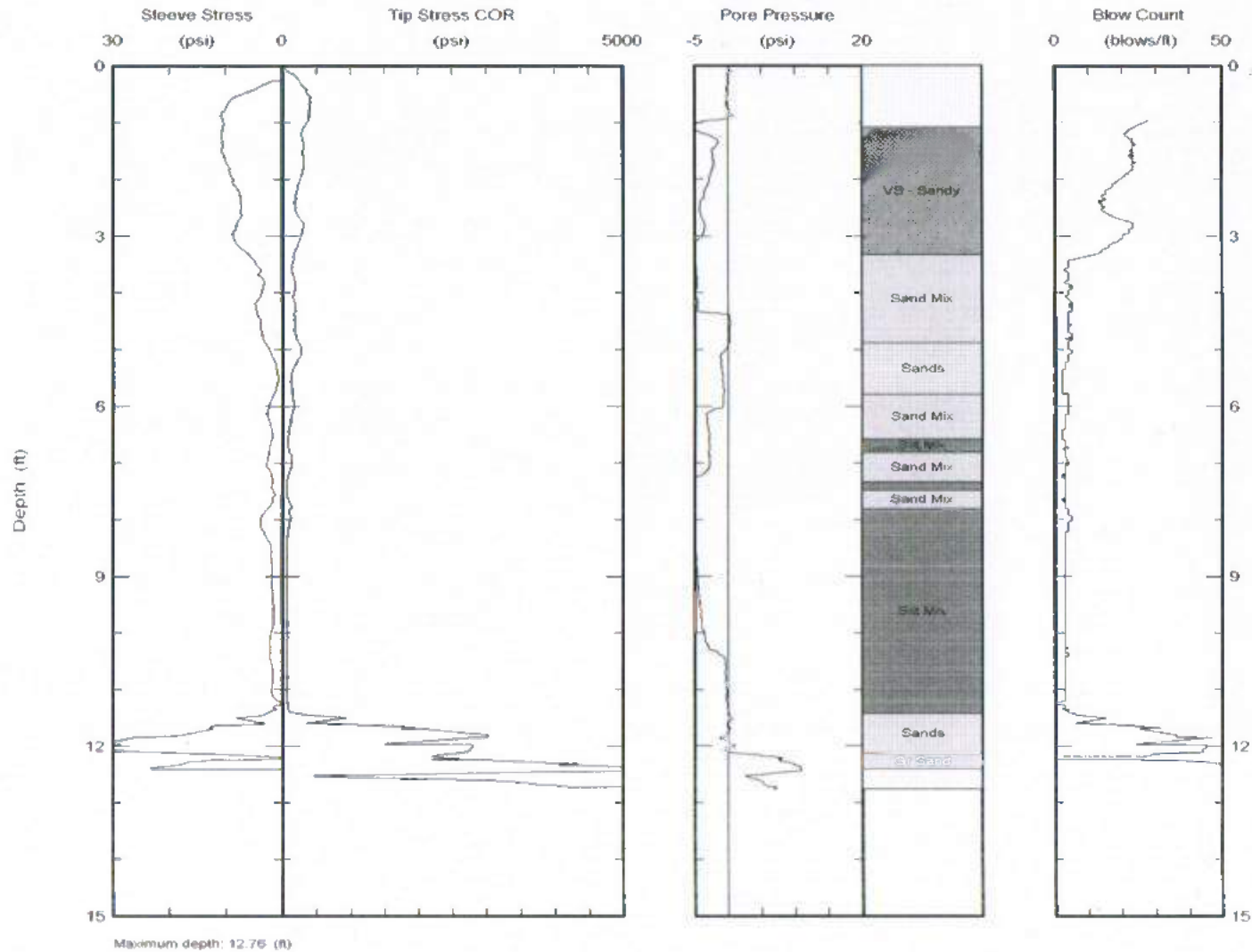
Maximum depth: 42.27 (ft)



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Northing:  
Easting:  
Elevation:  
Client: Aetherdb  
Job Site: Burlington

Date: 10/May/2011  
Test ID: cpt11  
Project: Alliant



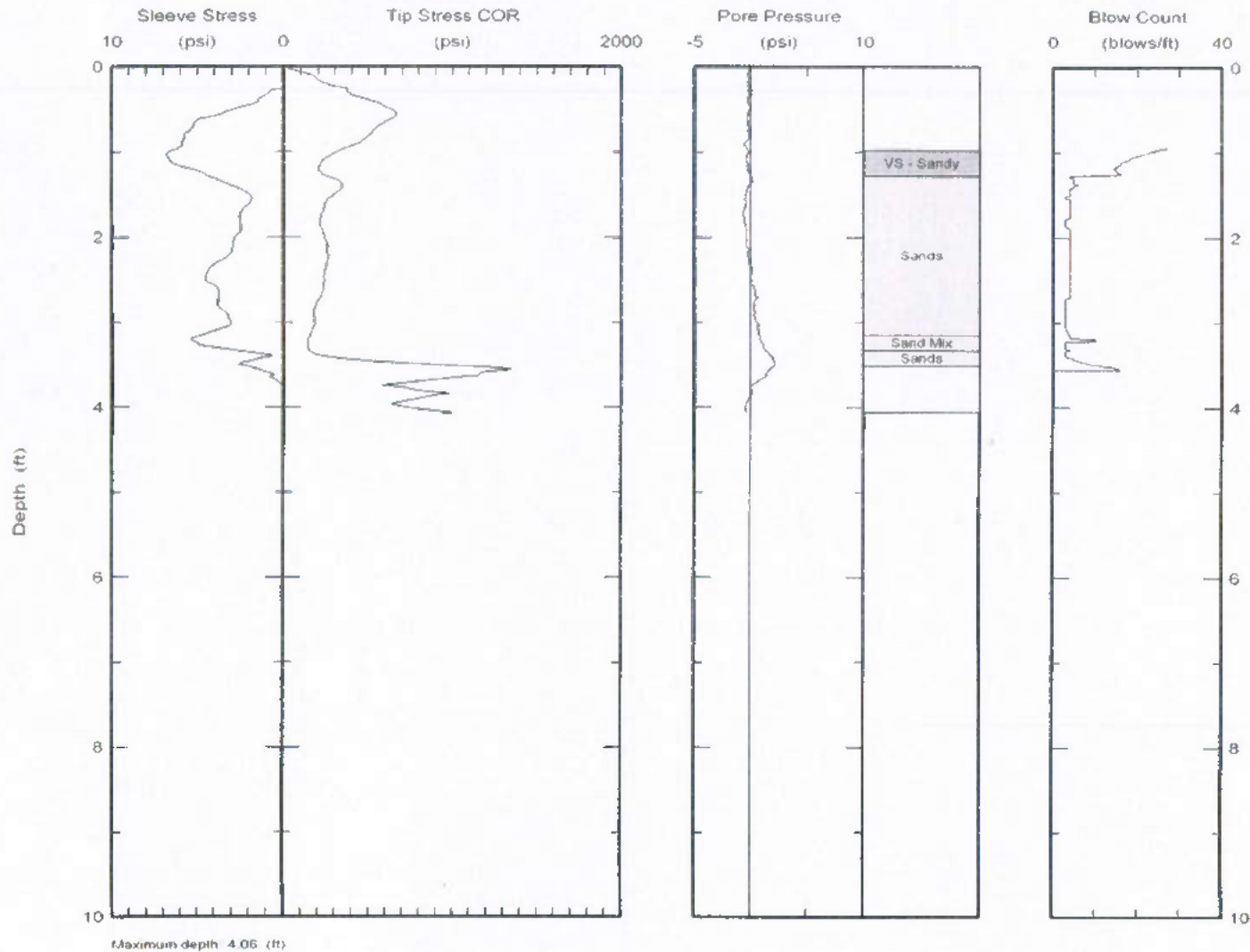




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Northing:  
Easting:  
Elevation:  
Client: Aetherdb  
Job Site: Burlington

Date: 10/May/2011  
Test ID: cpt12  
Project: Alliant

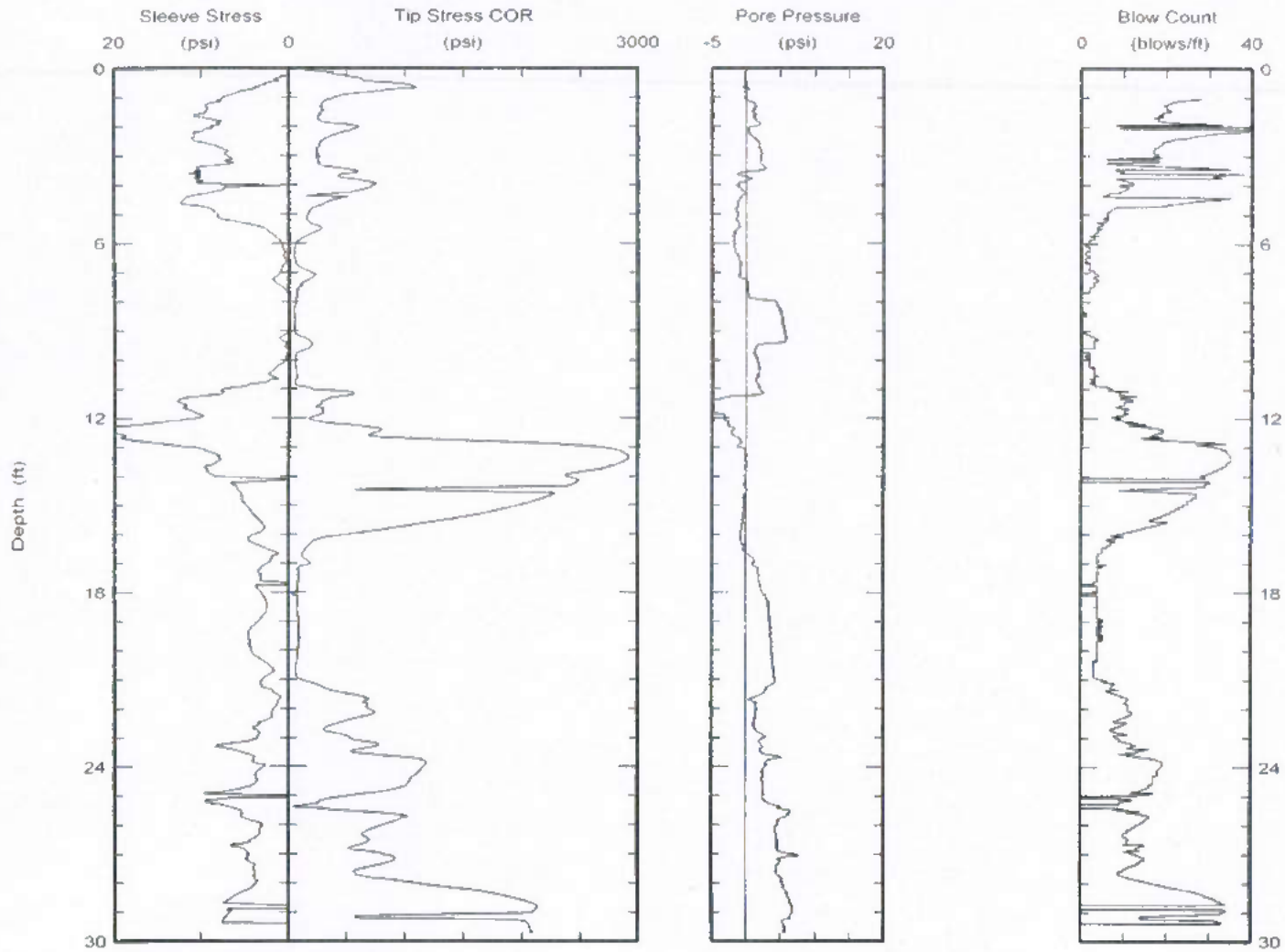




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Northing:  
Easting:  
Elevation:  
Client: Aetherdbs  
Job Site: Burlington

Date: 10/May/2011  
Test ID: cpt13  
Project: Alliant



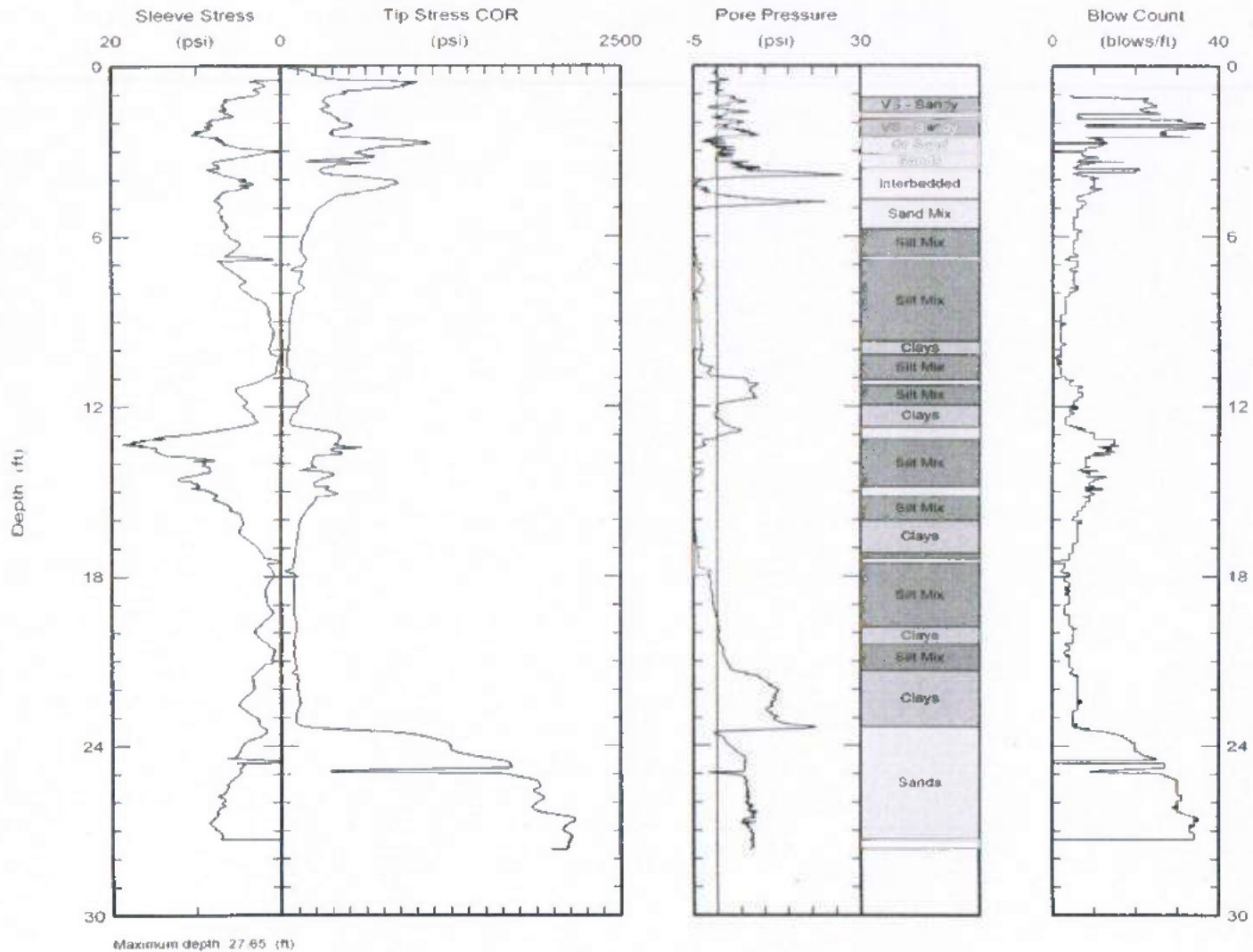
Maximum depth: 29.72 (ft)



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Northing:  
Easting:  
Elevation:  
Client: Aetherdbs  
Job Site: Burlington

Date: 15/May/2011  
Test ID: cpt14  
Project: Alliant



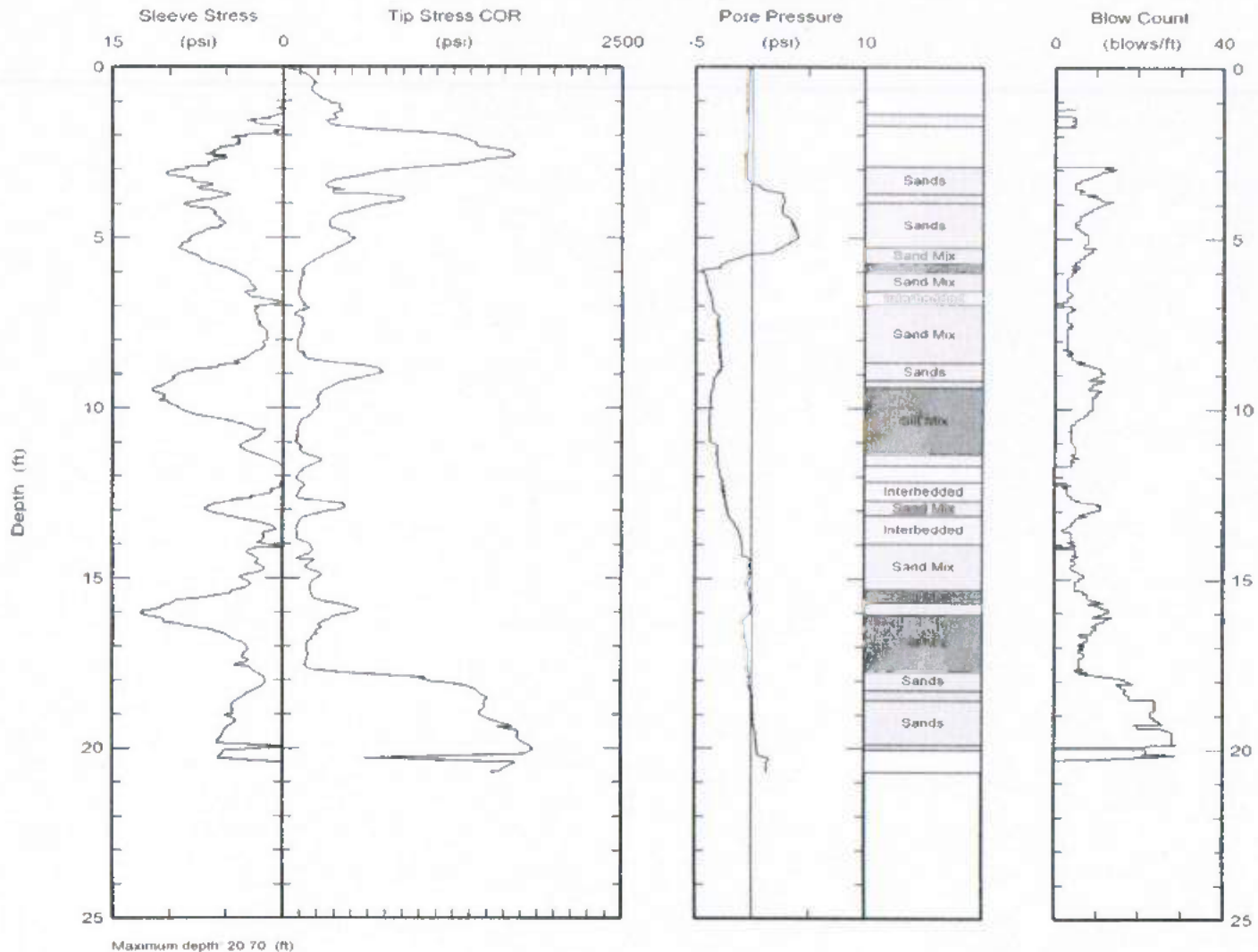




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Northing:  
Easting:  
Elevation:  
Client: Aetherdbs  
Job Site: Burlington

Date: 15/May/2011  
Test ID: cpt15  
Project: Alliant

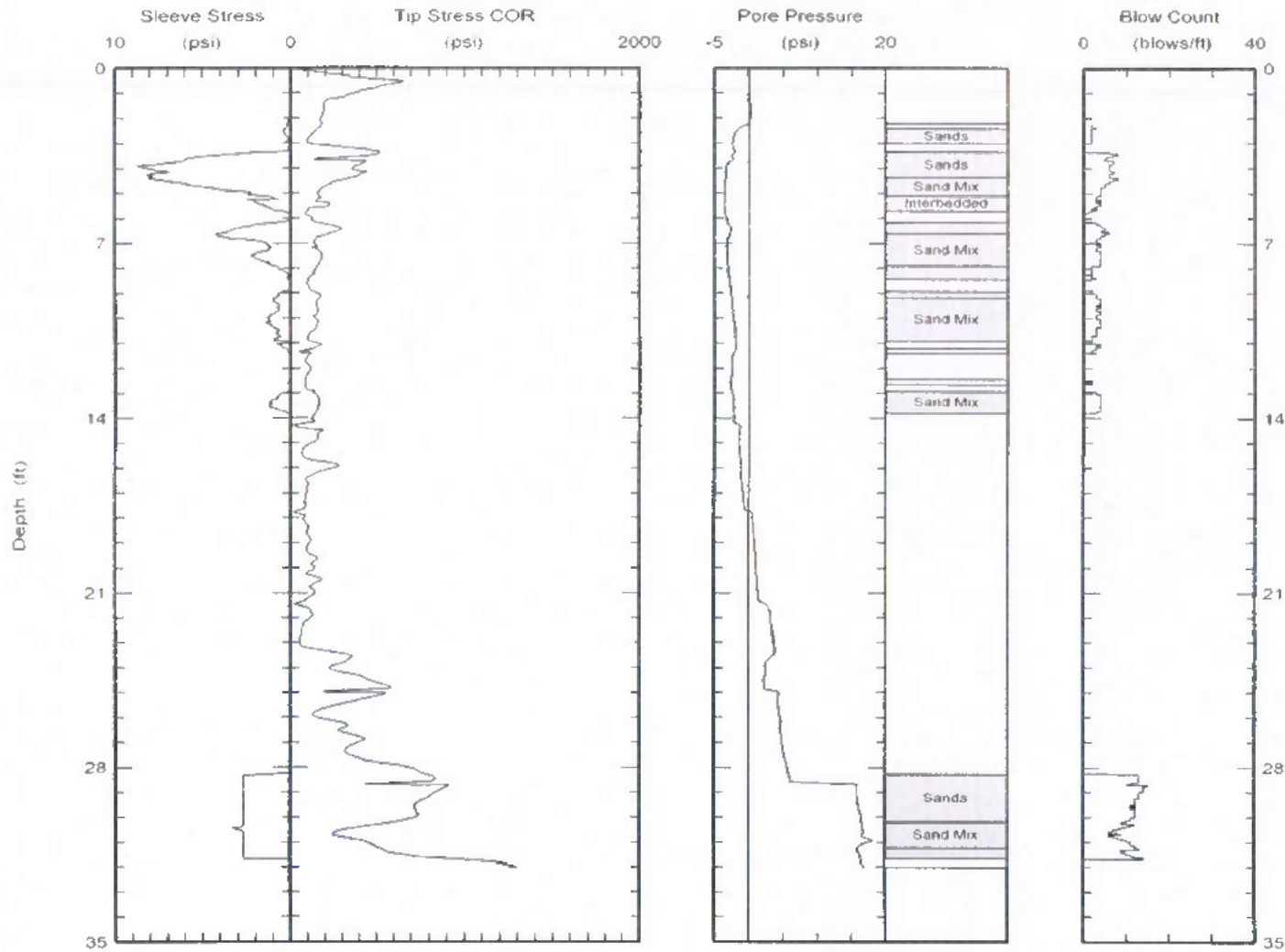




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Northing:  
Easting:  
Elevation:  
Client: Aetherdbs  
Job Site: Burlington

Date: 15/May/2011  
Test ID: cpt16  
Project: Alliant



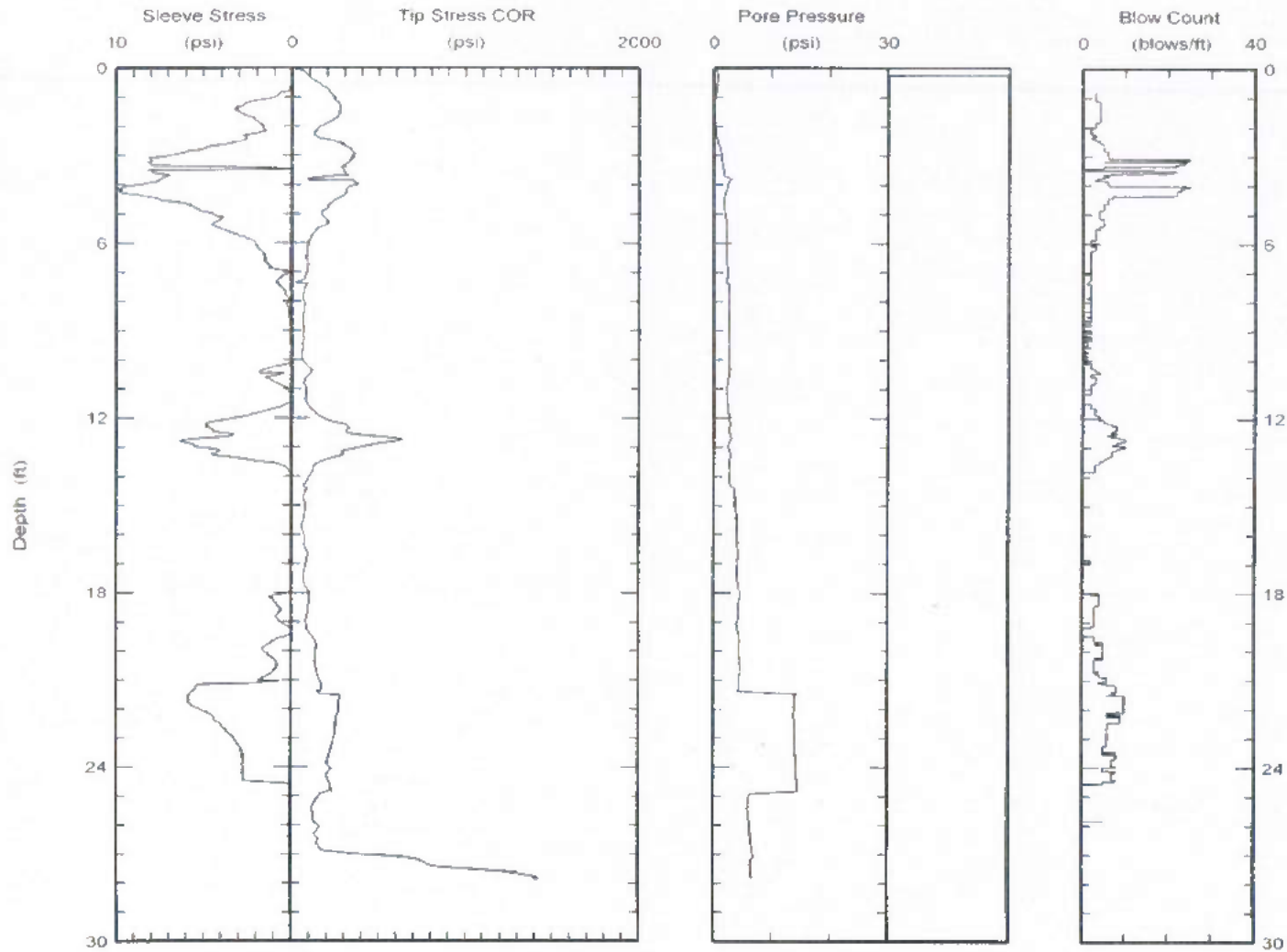
Maximum depth: 32.02 (ft)



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Northing:  
Easting:  
Elevation:  
Client: Aetherdbs  
Job Site: Burlington

Date: 15/May/2011  
Test ID: cpt17  
Project: Alliant



Maximum depth: 27.84 (ft)

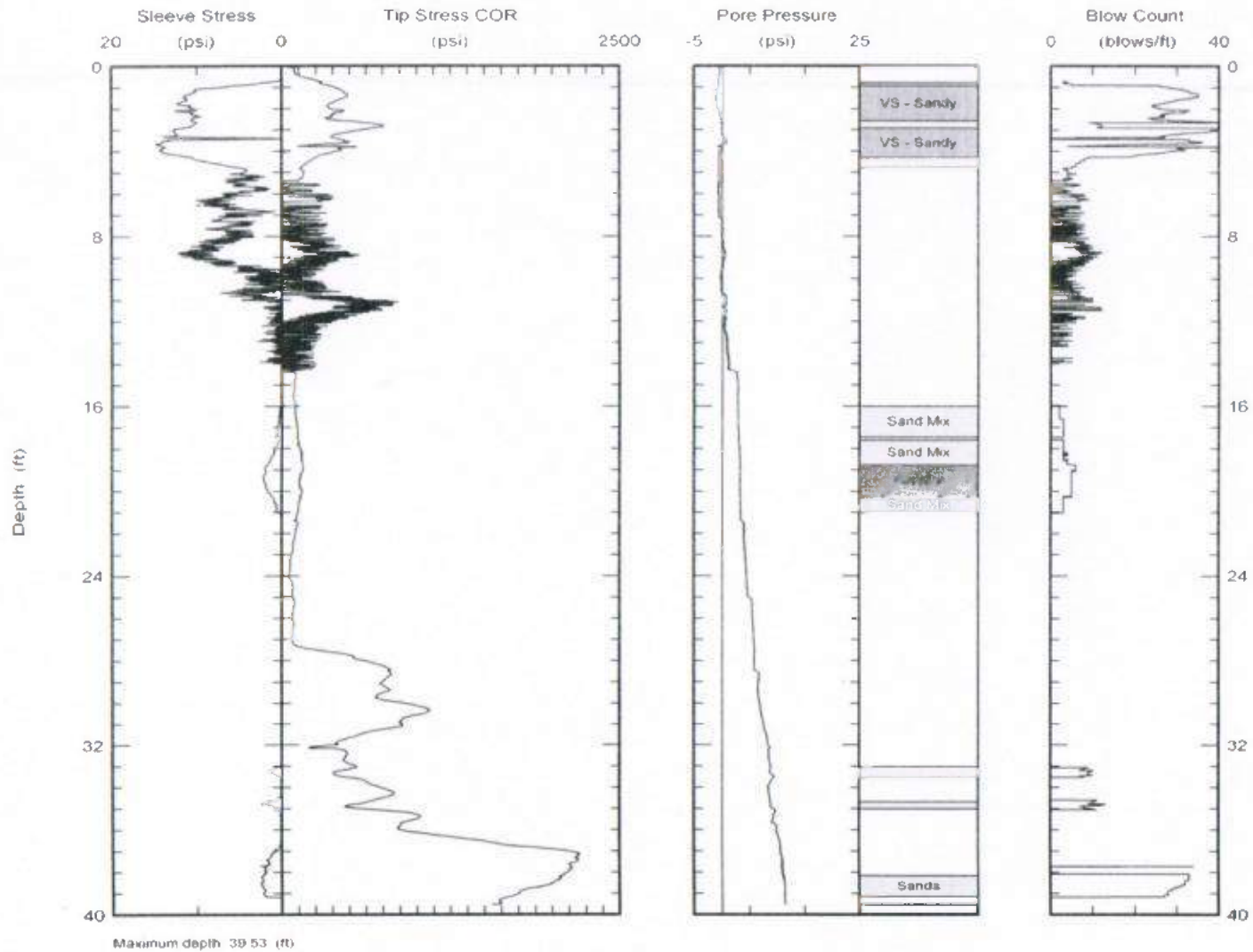




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Northing:  
Easting:  
Elevation:  
Client: Aetherdbs  
Job Site: Burlington

Date: 15/May/2011  
Test ID: cpt18  
Project: Alliant

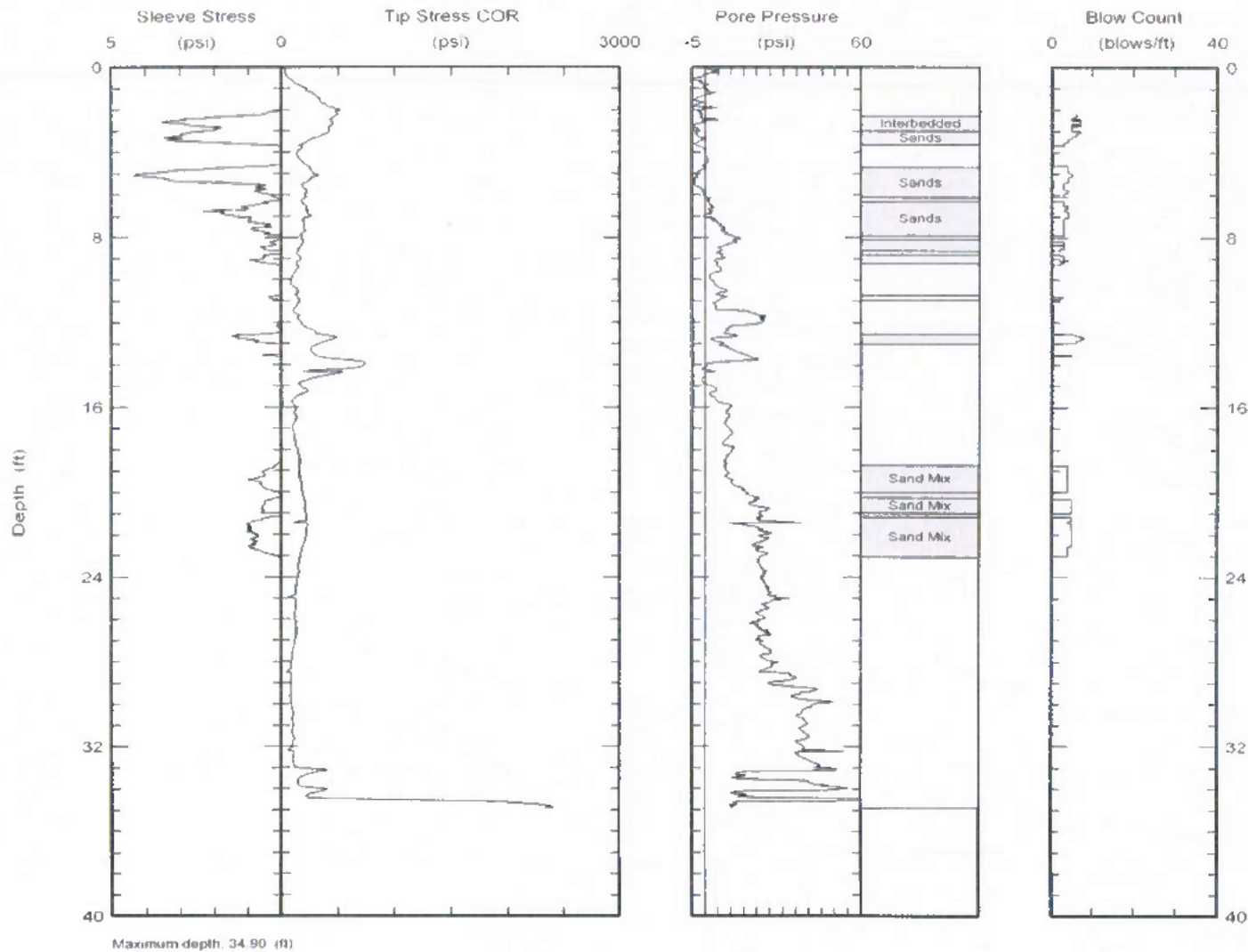




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Northing:  
Easting:  
Elevation:  
Client: Aetherdbs  
Job Site: Burlington

Date: 16/May/2011  
Test ID: cpt19  
Project: Alliant

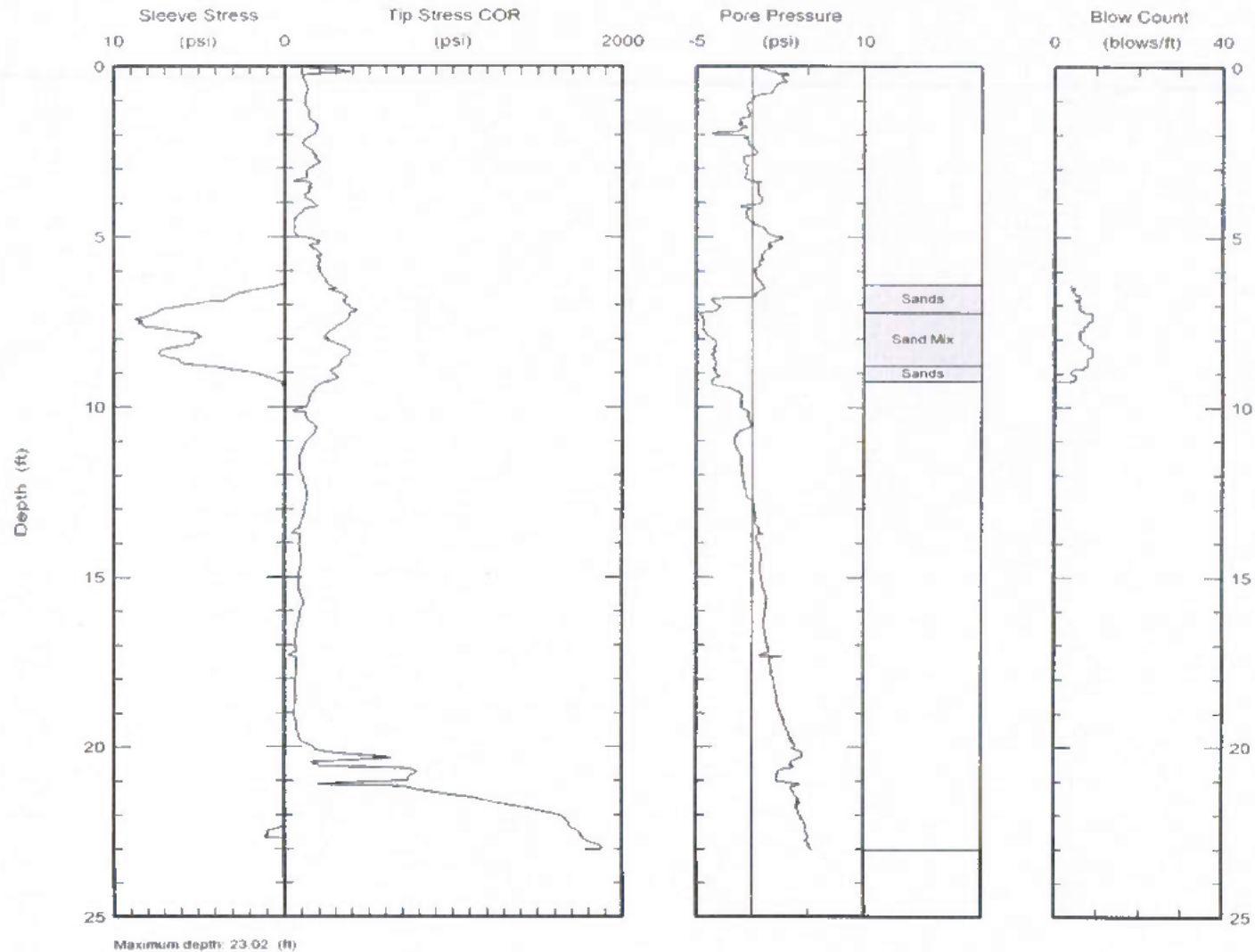




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Northing:  
Easting:  
Elevation:  
Client: Aetherdbs  
Job Site: Burlington

Date: 16/May/2011  
Test ID: cpt20  
Project: Alliant



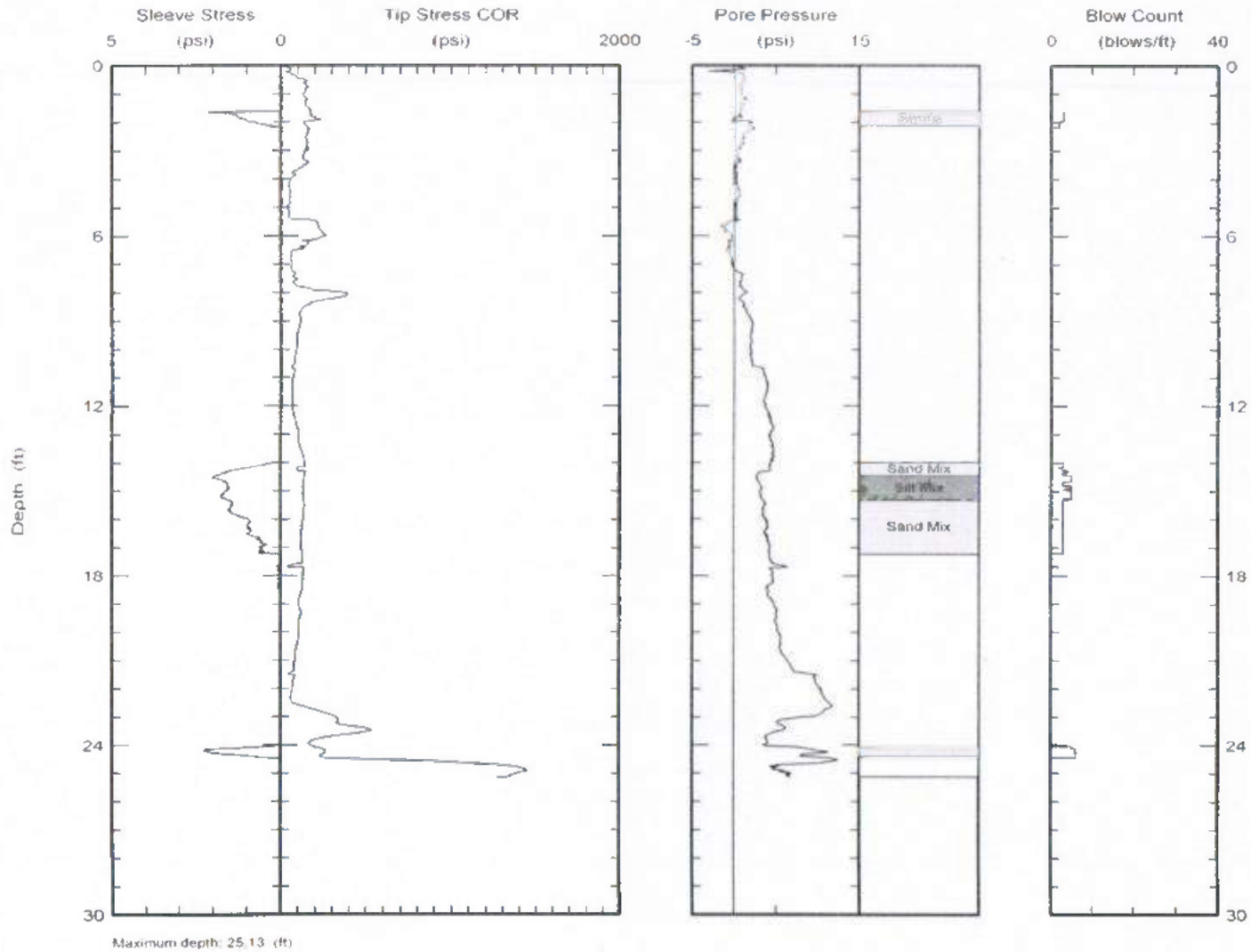


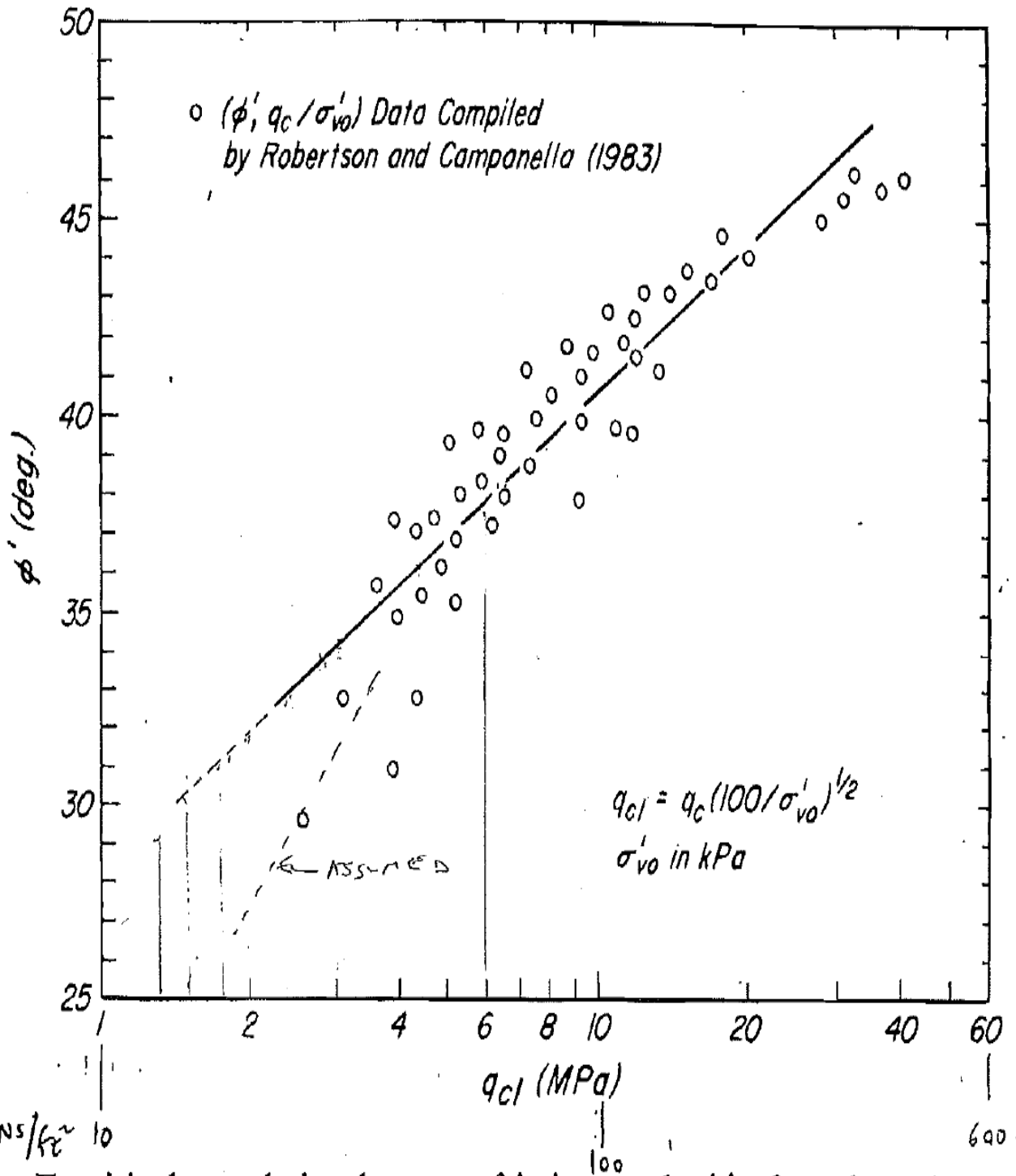


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Northing:  
Easting:  
Elevation:  
Client: Aetherdbs  
Job Site: Burlington

Date: 16/May/2011  
Test ID: cpt21  
Project: Alliant





19.5 Empirical correlation between friction angle  $\phi'$  of sands and normalized penetration resistance.

Re: TERZAGHI, PECK & MESRI  
 (1996), SOIL MECHANICS IN ENG. PRACTICE,  
 3<sup>RD</sup> ED., JOHN WILEY & SONS, INC.

**APPENDIX F – Laboratory Testing on  
CCR Embankment Soils – 2011**

---

Alliant Energy  
Interstate Power and Light Company  
Burlington Generating Station  
Burlington, Iowa

History of Construction



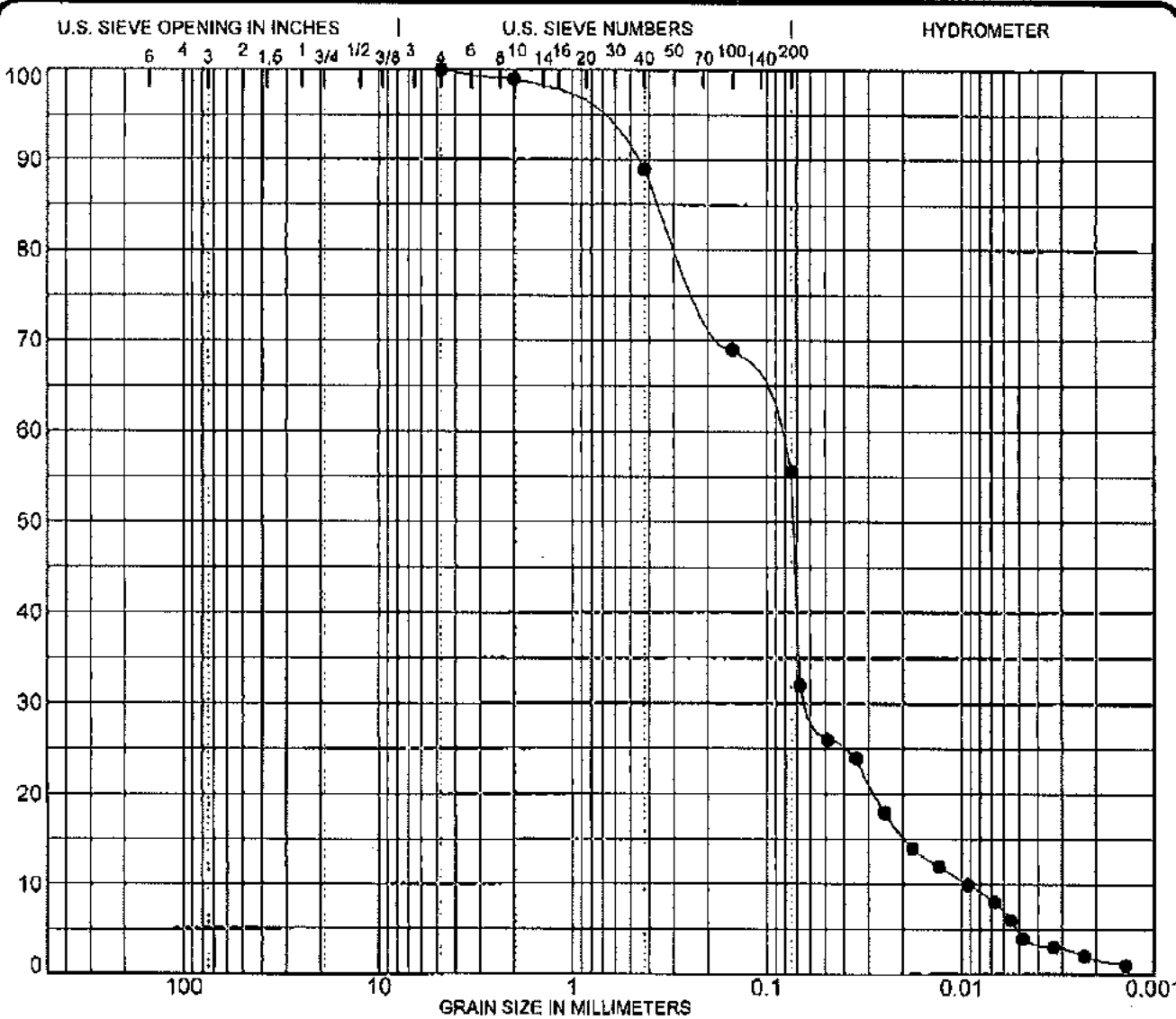


# **Attachment C**

## **Soil Laboratory Results**

### **Burlington Generating Station**

**Source: Testing Service Corporation, May 2011**



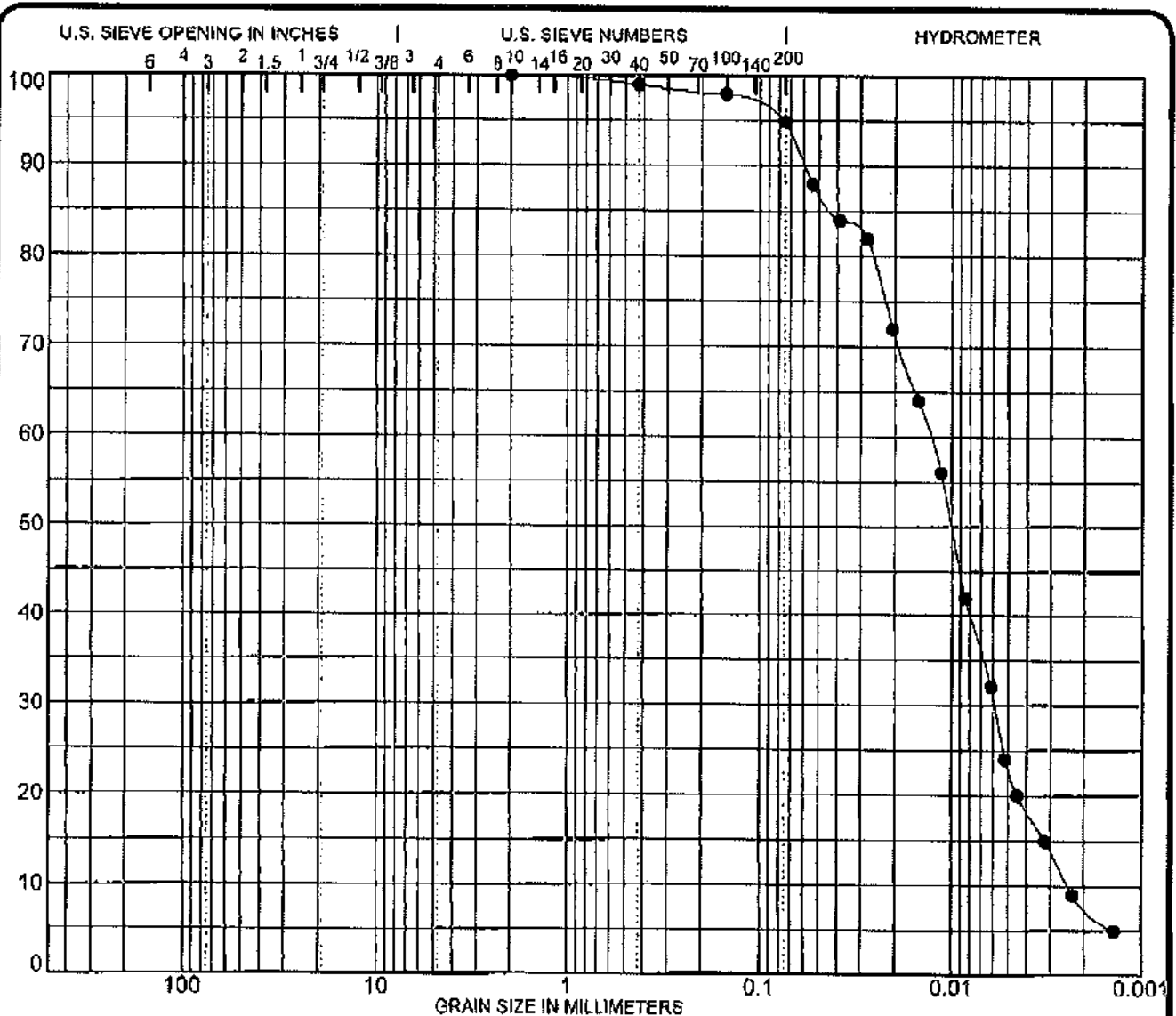
COBBLES	GRAVEL		SAND			SILT OR CLAY
	coarse	fine	coarse	medium	fine	

SPECIMEN IDENTIFICATION	SIEVE	% PASS	SOIL CLASSIFICATION				
Proj: SB-1	3 inch	100	Brown ASH				
Sample: Ash	2	100					
	1 1/2	100					
	1	100	%GRAVEL	%SAND	%SILT	%CLAY	
NOTES:	3/4	100	0	44	54	2	
	3/8	100					
	#4	100	MC%		LL	PL	PI
	#10	99	44.0		NP	NP	NP
	#40	89					
	#100	69					
	#200	56					

PROJECT: Geotechnical Testing      JOB NO.: L-76.757  
 LOCATION:      DATE: May 20, 2011

SB1  
**SOIL DATA SHEET**  
 Testing Service Corporation  
 Carol Stream, IL 60188

SOIL GENR 76757.GPJ TSC ALL.GDT S2011



COBBLES	GRAVEL		SAND			SILT OR CLAY
	coarse	fine	coarse	medium	fine	

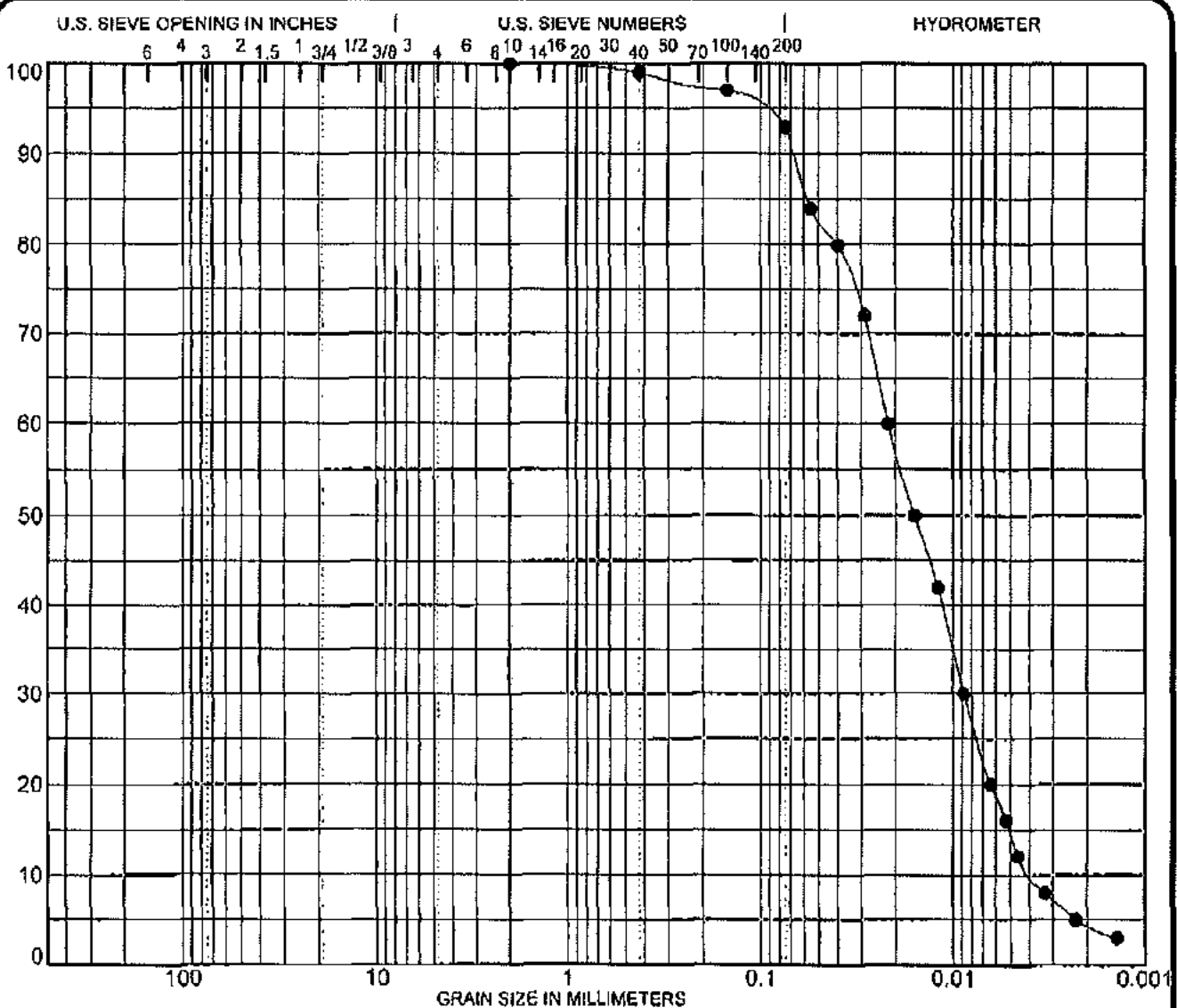
SPECIMEN IDENTIFICATION		SIEVE	% PASS	SOIL CLASSIFICATION				
Boring: SB-1		3 inch	100	Gray clayey SILT, trace sand (ML)				
Sample: A		2	100					
Depth: 25.0'-26.0'		1 1/2	100					
		1	100	%GRAVEL	%SAND	%SILT	%CLAY	
NOTES:		3/4	100	0	5	87	8	
		3/8	100					
		# 4	100	MC%		LL	PL	PI
		# 10	100	69.4		38	31	5
		# 40	99					
		# 100	96					
		# 200	95					

PROJECT: Geotechnical Testing      JOB NO.: L-76,757  
 LOCATION:      DATE: May 20, 2011

SOIL DATA SHEET  
 Testing Service Corporation  
 Carol Stream, IL 60188

SOIL GEN. 7/5/77 GP. TSC ALL.GDT 5/29/11





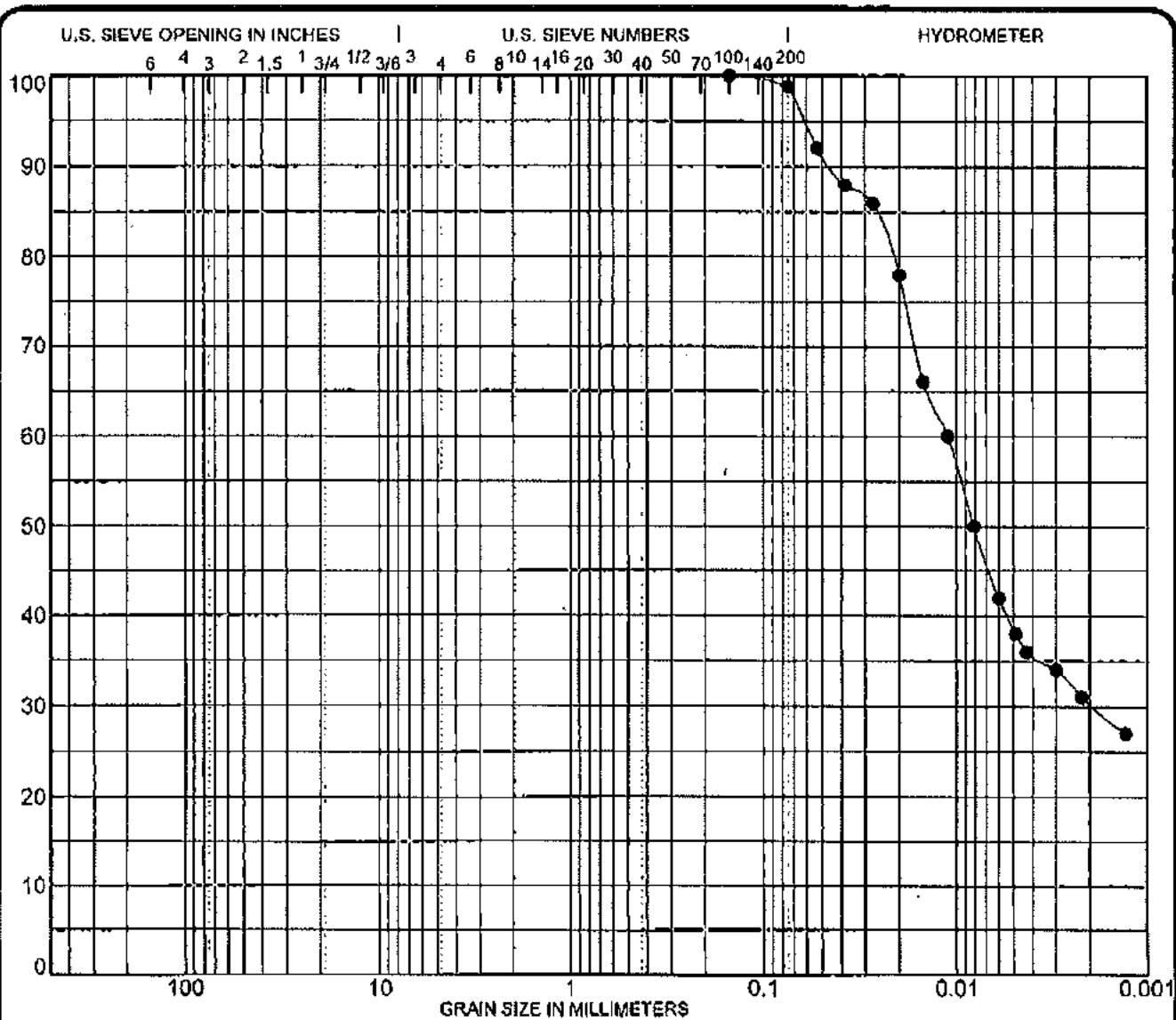
COBBLES	GRAVEL		SAND			SILT OR CLAY
	coarse	fine	coarse	medium	fine	

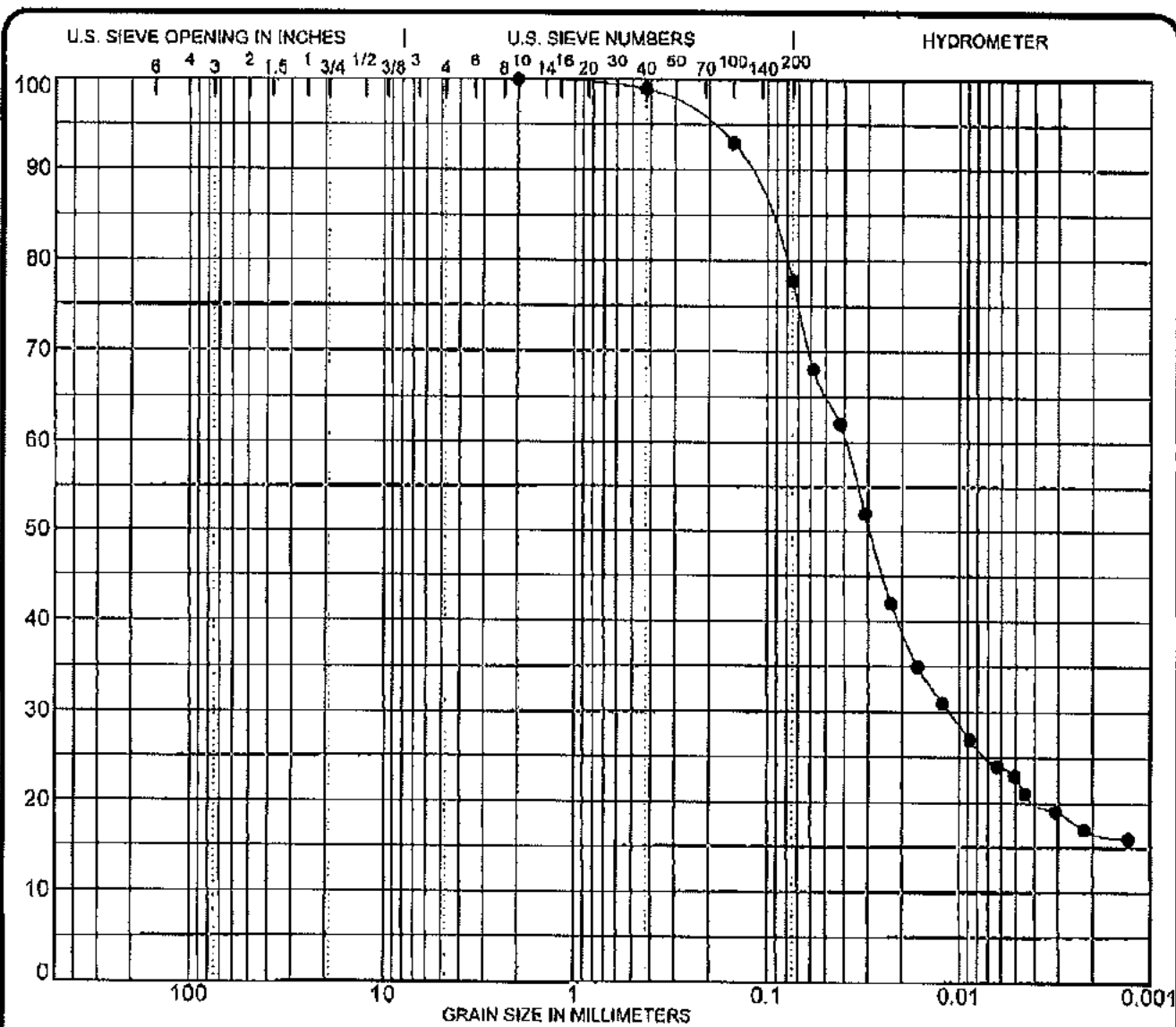
SPECIMEN IDENTIFICATION	SIEVE	% PASS	SOIL CLASSIFICATION			
Boring: SB-1	3 inch	100	Gray clayey SILT, trace sand (ML)			
Sample: B	2	100				
Depth: 29.0'-30.0'	1 1/2	100				
NOTES:	1	100	%GRAVEL	%SAND	%SILT	%CLAY
	3/4	100	0	7	89	4
	3/8	100				
	# 4	100	MC%	LL	PL	PI
	# 10	100	58.6	40	37	3
	# 40	99				
	# 100	97				
	# 200	93				

PROJECT Geotechnical Testing JOB NO. L-76,757  
 LOCATION SBT DATE May 20, 2011

**SOIL DATA SHEET**  
 Testing Service Corporation  
 Carol Stream, IL 60188

SOILGEN 76757.GPJ TSC ALL.GDT 5/20/11





COBBLES	GRAVEL		SAND			SILT OR CLAY
	coarse	fine	coarse	medium	fine	

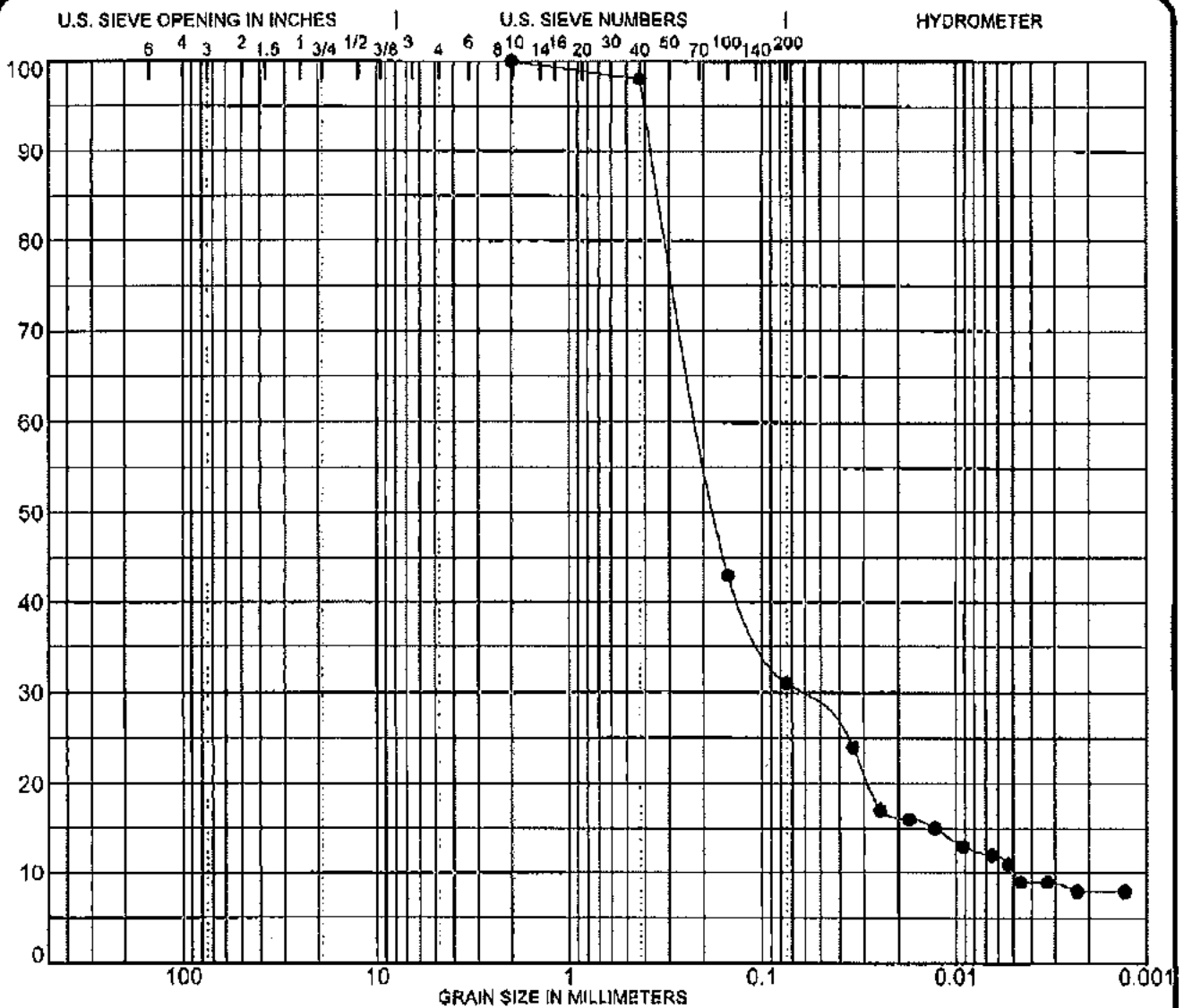
SPECIMEN IDENTIFICATION	SIEVE	% PASS	SOIL CLASSIFICATION				
Boring: SB-1	3 inch	100	Gray very silty CLAY, some sand (CL)				
Sample: D	2	100					
Depth: 36.0'-37.0'	1 1/2	100					
NOTES:	1	100	%GRAVEL	%SAND	%SILT	%CLAY	
	3/4	100	0	22	61	17	
	3/8	100					
	# 4	100	MC%		LL	PL	PI
	# 10	100	29.1		36	16	20
	# 40	99					
	# 100	93					
	# 200	78					

PROJECT LOCATION: Geotechnical Testing JOB NO. L-76.757  
 DATE: May 20, 2011

SOIL DATA SHEET  
 Testing Service Corporation  
 Carol Stream, IL 60188

SOIL GENR 7/57 GPJ TSC ALL GENR 5/20/11





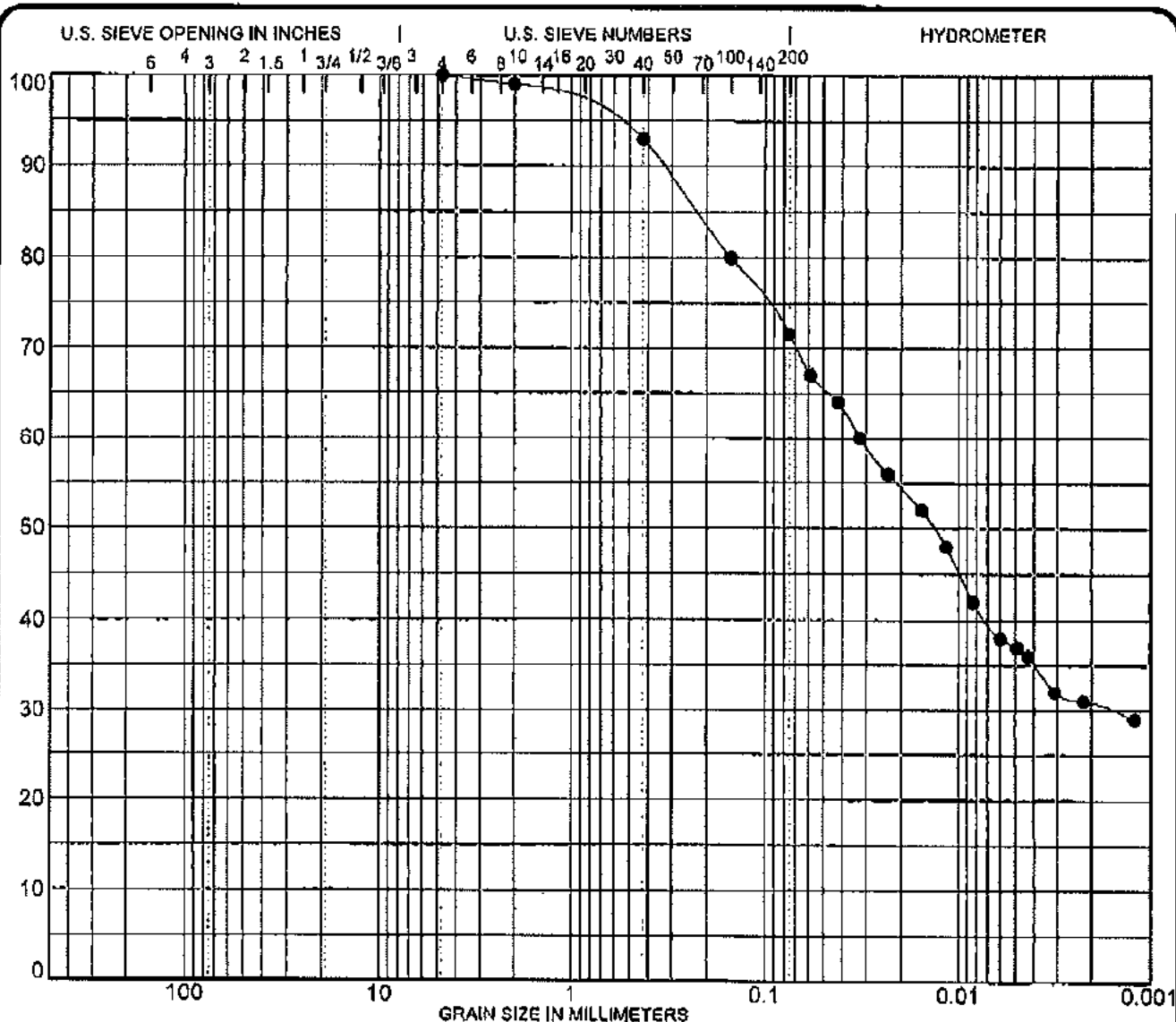
COBBLES	GRAVEL		SAND			SILT OR CLAY
	coarse	fine	coarse	medium	fine	

SPECIMEN IDENTIFICATION	SIEVE	% PASS	SOIL CLASSIFICATION			
Boring: SB-1	3 inch	100	Gray clayey SAND (SC)			
Sample: E	2	100				
Depth: 37.0'-38.0'	1 1/2	100				
	1	100	%GRAVEL	%SAND	%SILT	%CLAY
NOTES:	3/4	100	0	69	23	8
	3/8	100				
	#4	100	MC%	LL	PL	PI
	#10	100	30.4	22	14	8
	#40	98				
	#100	43				
	#200	31				

PROJECT LOCATION: Geotechnical Testing      JOB NO. L - 76,757  
 DATE: May 20, 2011

SB1  
**SOIL DATA SHEET**  
 Testing Service Corporation  
 Carol Stream, IL 60188

SOILCENR 76757.GPJ TSC ALL GDT 52001



COBBLES	GRAVEL		SAND			SILT OR CLAY
	coarse	fine	coarse	medium	fine	

SPECIMEN IDENTIFICATION		SIEVE	% PASS	SOIL CLASSIFICATION				
Boring: SB-2		3 inch	100	Brownish gray silty CLAY, some sand				
Sample: A		2	100	(CL)				
Depth: 8.0'-9.0'		1 1/2	100					
NOTES:		1	100	%GRAVEL	%SAND	%SILT	%CLAY	
		3/4	100	0	28	41	31	
		3/8	100					
		# 4	100	MC%		LL	PL	PI
		# 10	99	15.7		46	12	34
		# 40	93					
		# 100	80					
		# 200	72					

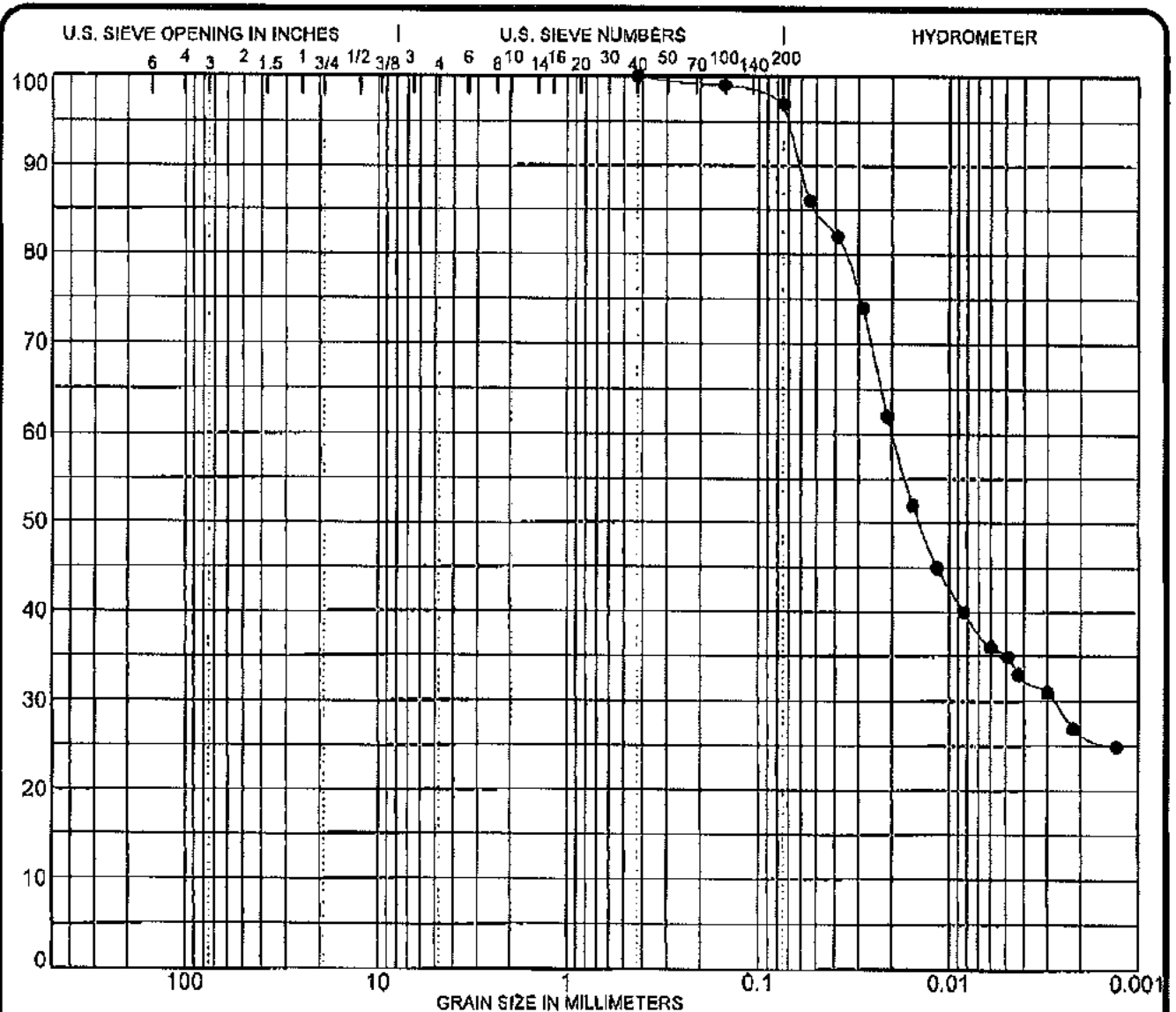
PROJECT Geotechnical Testing JOB NO. L - 76,767  
 LOCATION \_\_\_\_\_ DATE May 20, 2011  
 SB2

**SOIL DATA SHEET**  
 Testing Service Corporation  
 Carol Stream, IL 60188

SOILGEMR 76757.GPJ TSC ALL.GDT 5/20/11







COBBLES	GRAVEL		SAND			SILT OR CLAY
	coarse	fine	coarse	medium	fine	

SPECIMEN IDENTIFICATION		SIEVE	% PASS	SOIL CLASSIFICATION				
Boring: SB-2		3 inch	100	Dark gray silty CLAY, trace sand (CH)				
Sample: C		2	100					
Depth: 32.0'		1 1/2	100					
		1	100	%GRAVEL	%SAND	%SILT	%CLAY	
NOTES:		3/4	100	0	3	70	27	
		3/8	100					
		# 4	100	MC%		LL	PL	PI
		# 10	100	32.8		51	16	35
		# 40	100					
		# 100	98					
		# 200	97					

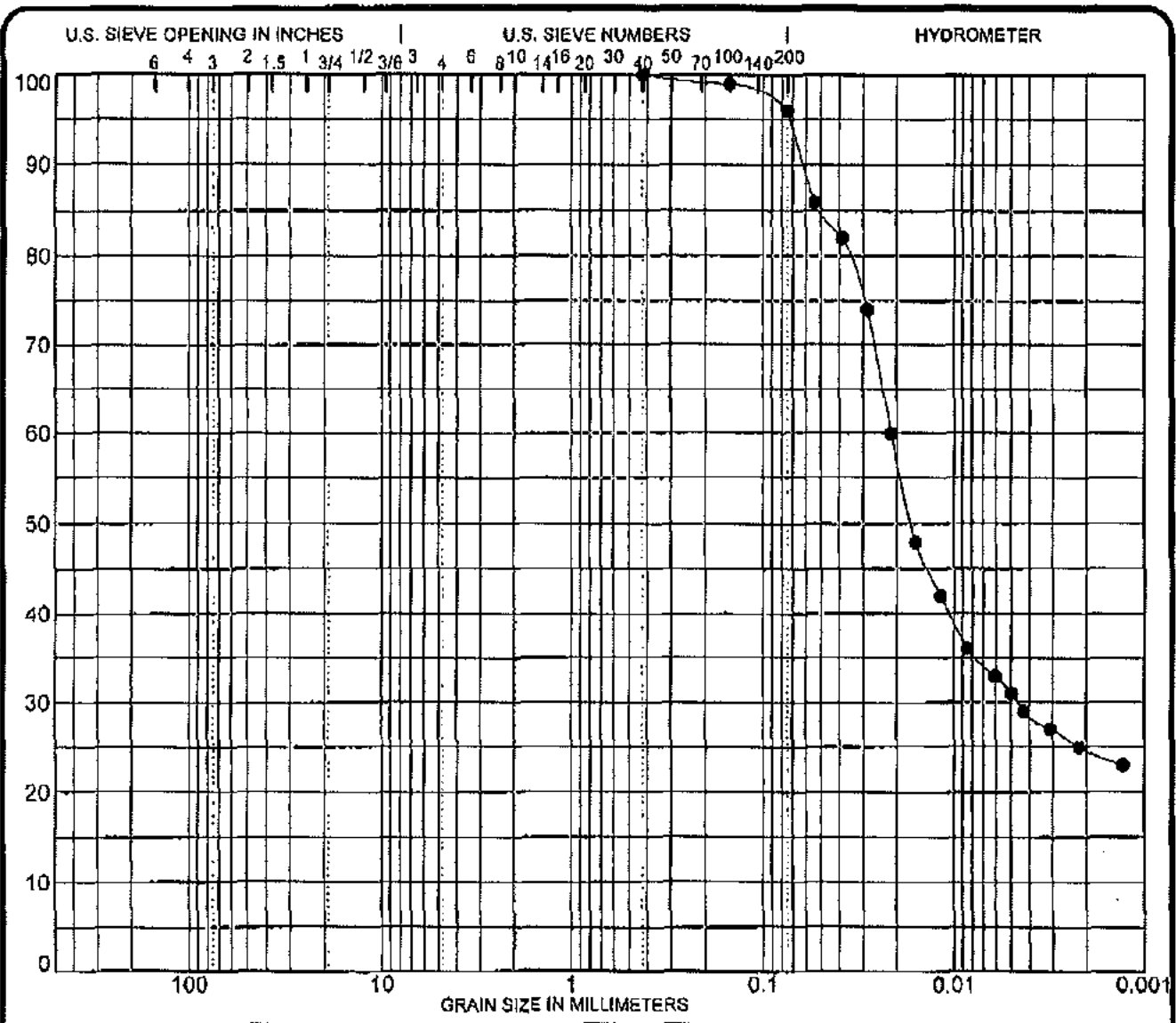
PROJECT Geotechnical Testing  
 LOCATION ,

JOB NO. L - 76,757  
 DATE May 20, 2011

SB2

**SOIL DATA SHEET**  
 Testing Service Corporation  
 Carol Stream, IL 60188

SOILGENR 76757.GPJ TSC ALL.GDT 5/20/11



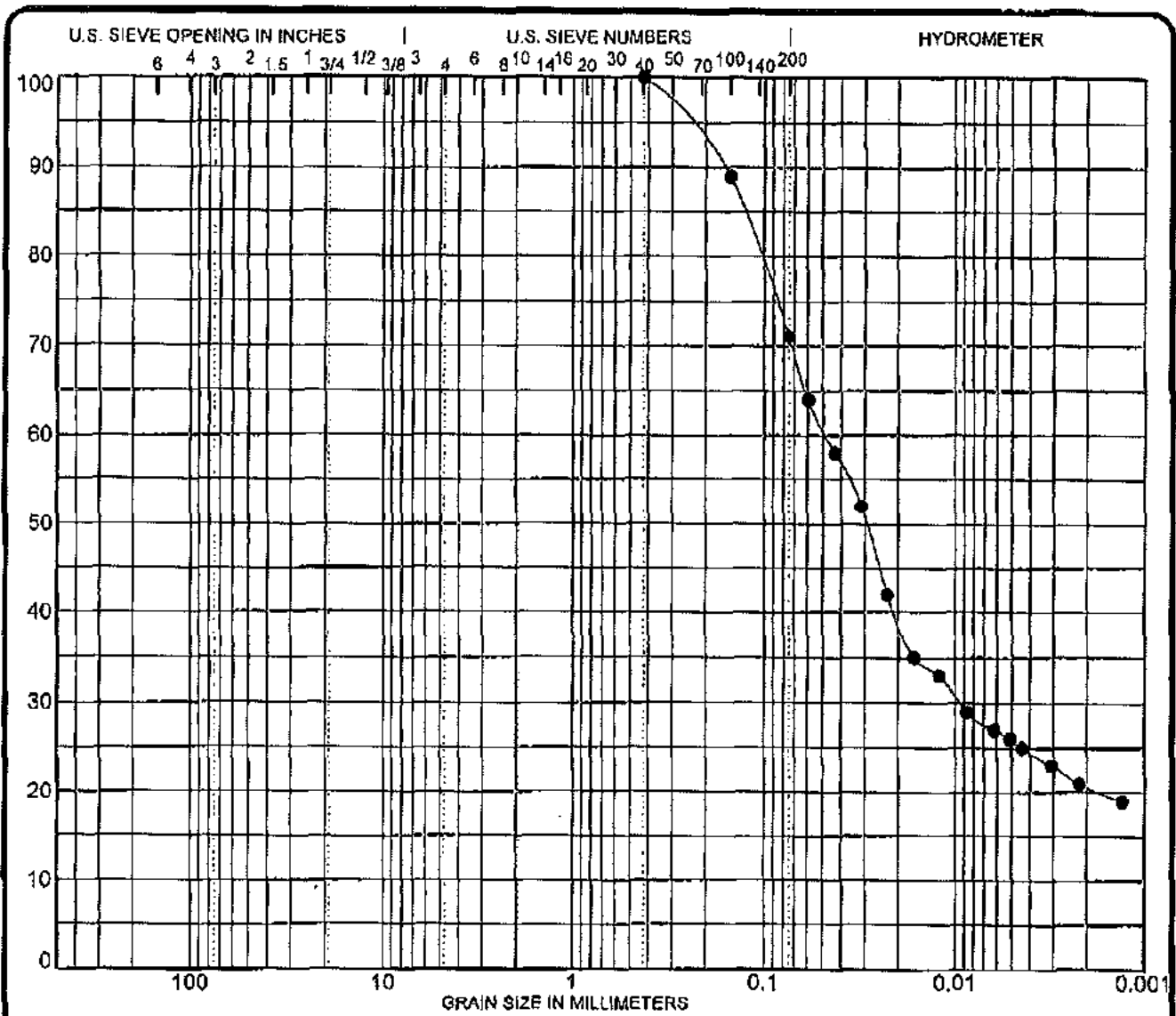
COBBLES	GRAVEL		SAND			SILT OR CLAY
	coarse	fine	coarse	medium	fine	

SPECIMEN IDENTIFICATION		SIEVE	% PASS	SOIL CLASSIFICATION			
Boring: SB-3		3 inch	100	Dark gray very silty CLAY, trace sand			
Sample: A		2	100	(CL)			
Depth: 38.0'		1 1/2	100				
		1	100	%GRAVEL	%SAND	%SILT	%CLAY
NOTES:		3/4	100	0	4	71	25
		3/8	100				
		#4	100	MC%	LL	PL	PI
		#10	100	34.4	46	15	31
		#40	100				
		#100	99				
		#200	96				

PROJECT: Geotechnical Testing      JOB NO.: L-76,757  
 LOCATION:      DATE: May 20, 2011

**SOIL DATA SHEET**  
 Testing Service Corporation  
 Carol Stream, IL 60188

SOILGEMR 76157.GPJ TSC ALL.GDT 5/20/11



COBBLES	GRAVEL		SAND			SILT OR CLAY
	coarse	fine	coarse	medium	fine	

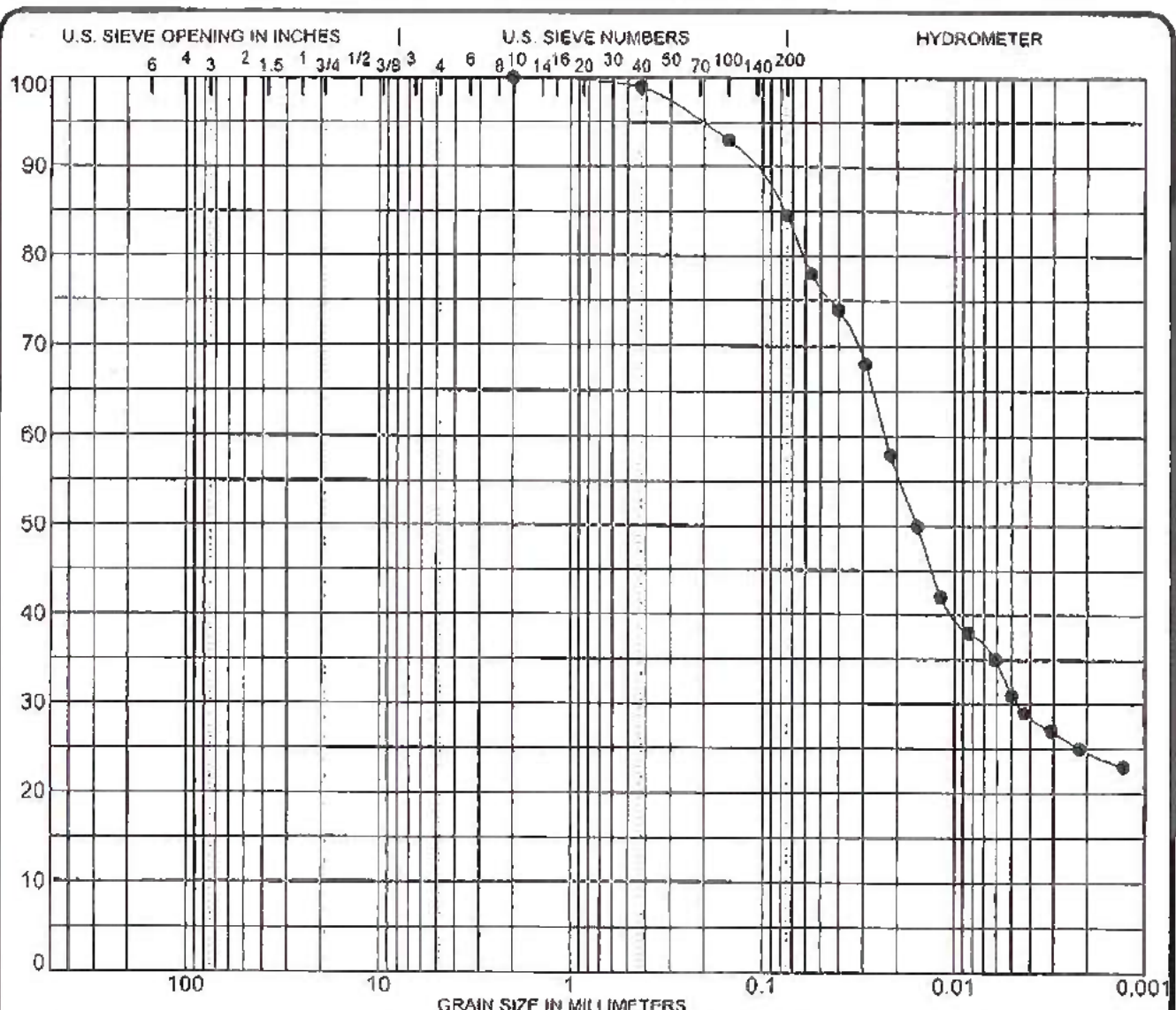
SPECIMEN IDENTIFICATION	SIEVE	% PASS	SOIL CLASSIFICATION				
Boring: SB-4	3 inch	100	Dark gray silty CLAY, some sand (CL)				
Sample: A	2	100					
Depth: 34.0'	1 1/2	100					
NOTES:	1	100	%GRAVEL	%SAND	%SILT	%CLAY	
	3/4	100	0	29	50	21	
	3/8	100					
	#4	100	MC%		LL	PL	PI
	#10	100	24.1		41	12	29
	#40	100					
	#100	89					
	#200	71					

PROJECT LOCATION: Geotechnical Testing JOB NO. L-76.757  
 DATE: May 20, 2011

**SOIL DATA SHEET**  
 Testing Service Corporation  
 Carol Stream, IL 60188

SOIL GEN 76757/SPJ TSC ALL.GDT 5/20/11





COBBLES	GRAVEL		SAND			SILT OR CLAY
	coarse	fine	coarse	medium	fine	

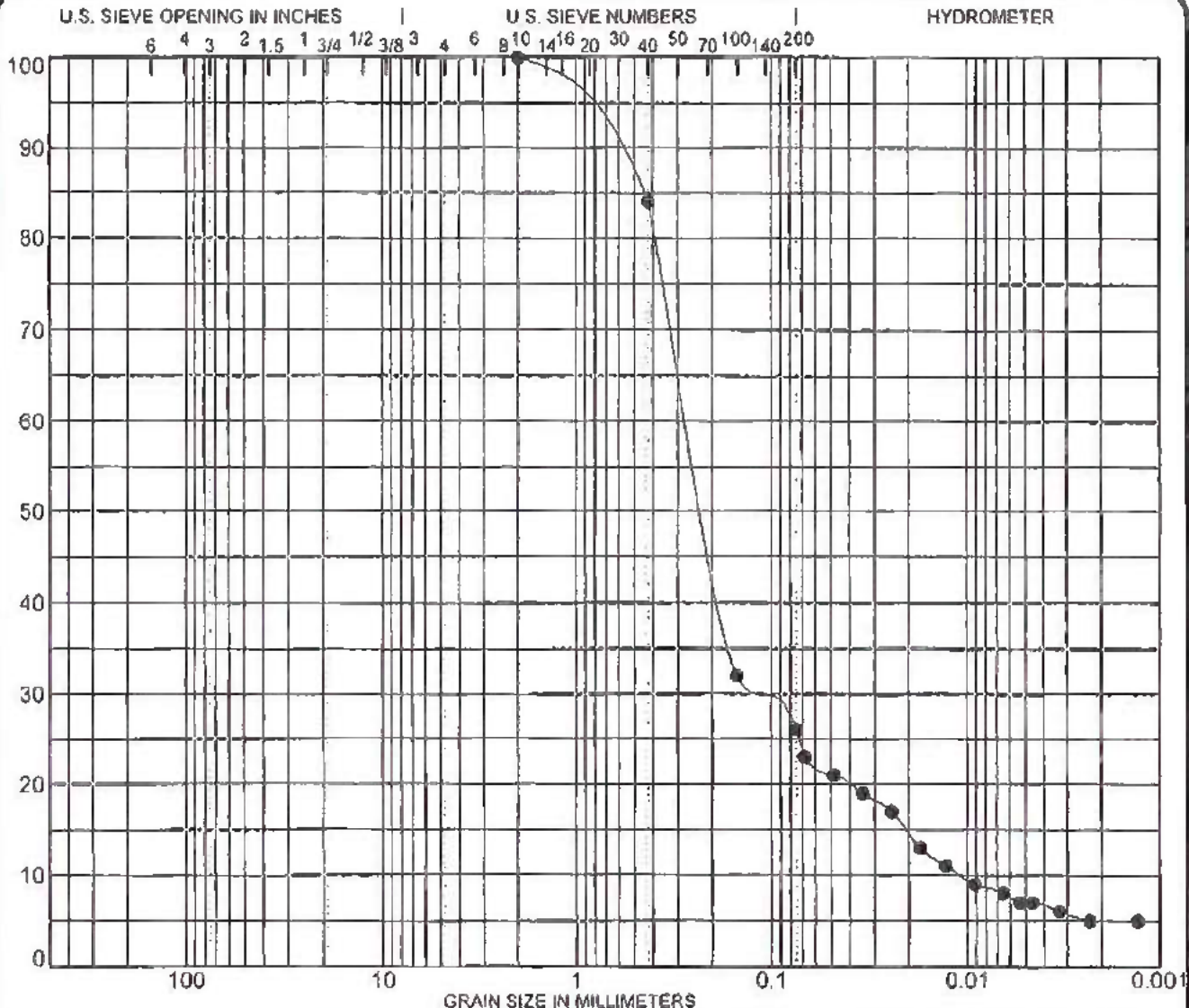
SPECIMEN IDENTIFICATION		SIEVE	% PASS	SOIL CLASSIFICATION				
Boring: SB-5		3 inch	100	Gray very silty CLAY, little sand (CL)				
Sample: A		2	100					
Depth: 34.0'		1 1/2	100					
NOTES:		1	100	%GRAVEL	%SAND	%SILT	%CLAY	
		3/4	100	0	15	60	25	
		3/8	100					
		# 4	100	MC%		LL	PL	PI
		# 10	100	23.3		43	16	27
		# 40	99					
		# 100	93					
		# 200	85					

PROJECT LOCATION: Geotechnical Testing, SB5

JOB NO. L-76,757  
DATE May 23, 2011

**SOIL DATA SHEET**  
Testing Service Corporation  
Carol Stream, IL 60188

SOILGENR 76/57 GP J TSC ALL GDT 5/23/11



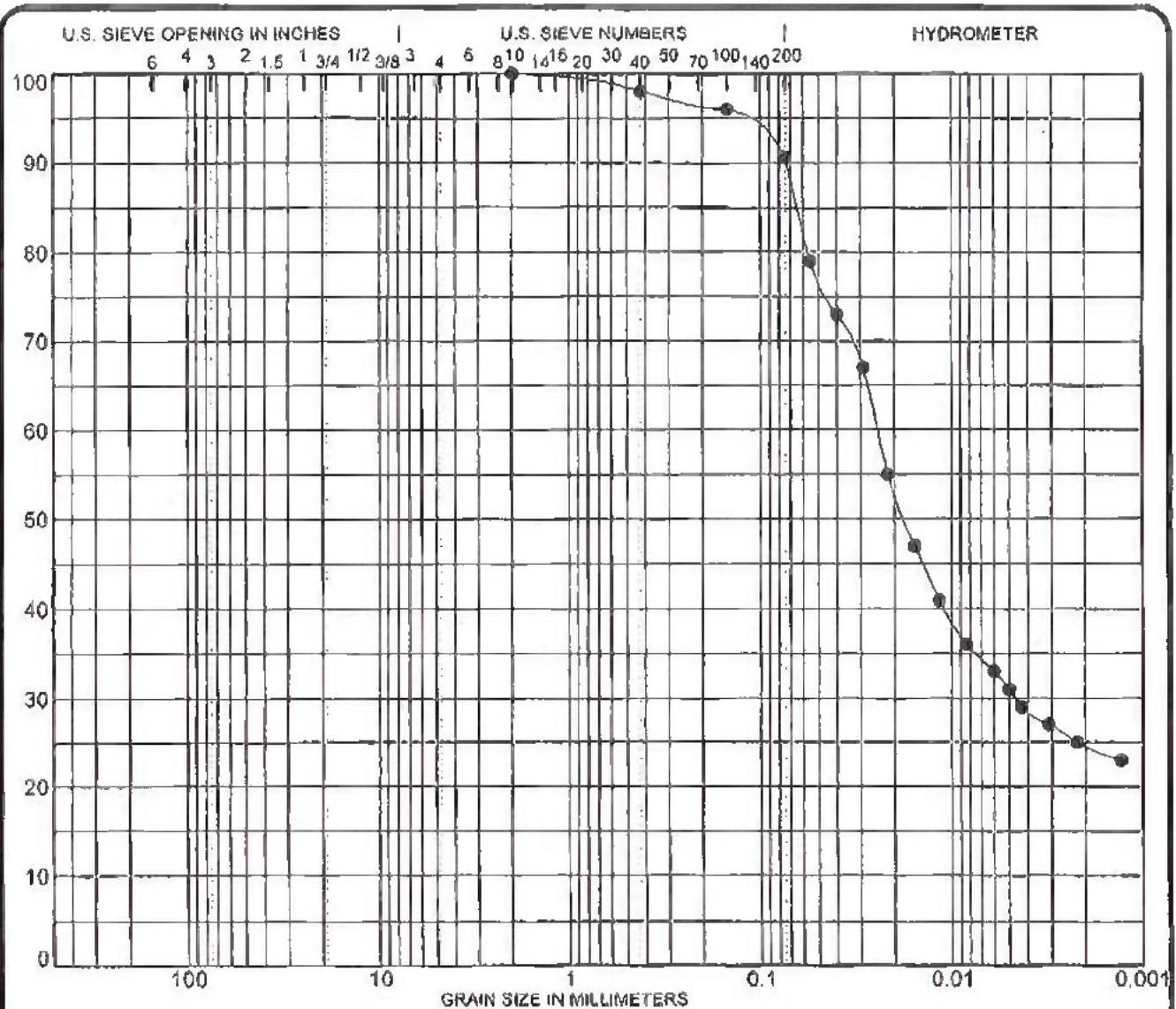
COBBLES	GRAVEL		SAND			SILT OR CLAY
	coarse	fine	coarse	medium	fine	

SPECIMEN IDENTIFICATION	SIEVE	% PASS	SOIL CLASSIFICATION			
Boring: SB-8	3 inch	100	Gray clayey SAND (SC)			
Sample: A	2	100				
Depth: 16.0'-17.0'	1 1/2	100				
	1	100	%GRAVEL	%SAND	%SILT	%CLAY
NOTES:	3/4	100	0	74	21	5
	3/8	100				
	# 4	100	MC%	LL	PL	PI
	# 10	100	24.6	16	13	3
	# 40	84				
	# 100	32				
	# 200	26				

PROJECT LOCATION: Geotechnical Testing JOB NO. L-76757  
 DATE: May 23, 2011

SOIL DATA SHEET  
 Testing Service Corporation  
 Carol Stream, IL 60188

SOILCENK 7/6/07.CPJ ISC ALL.GDT 5/2/11



COBBLES	GRAVEL		SAND			SILT OR CLAY
	coarse	fine	coarse	medium	fine	

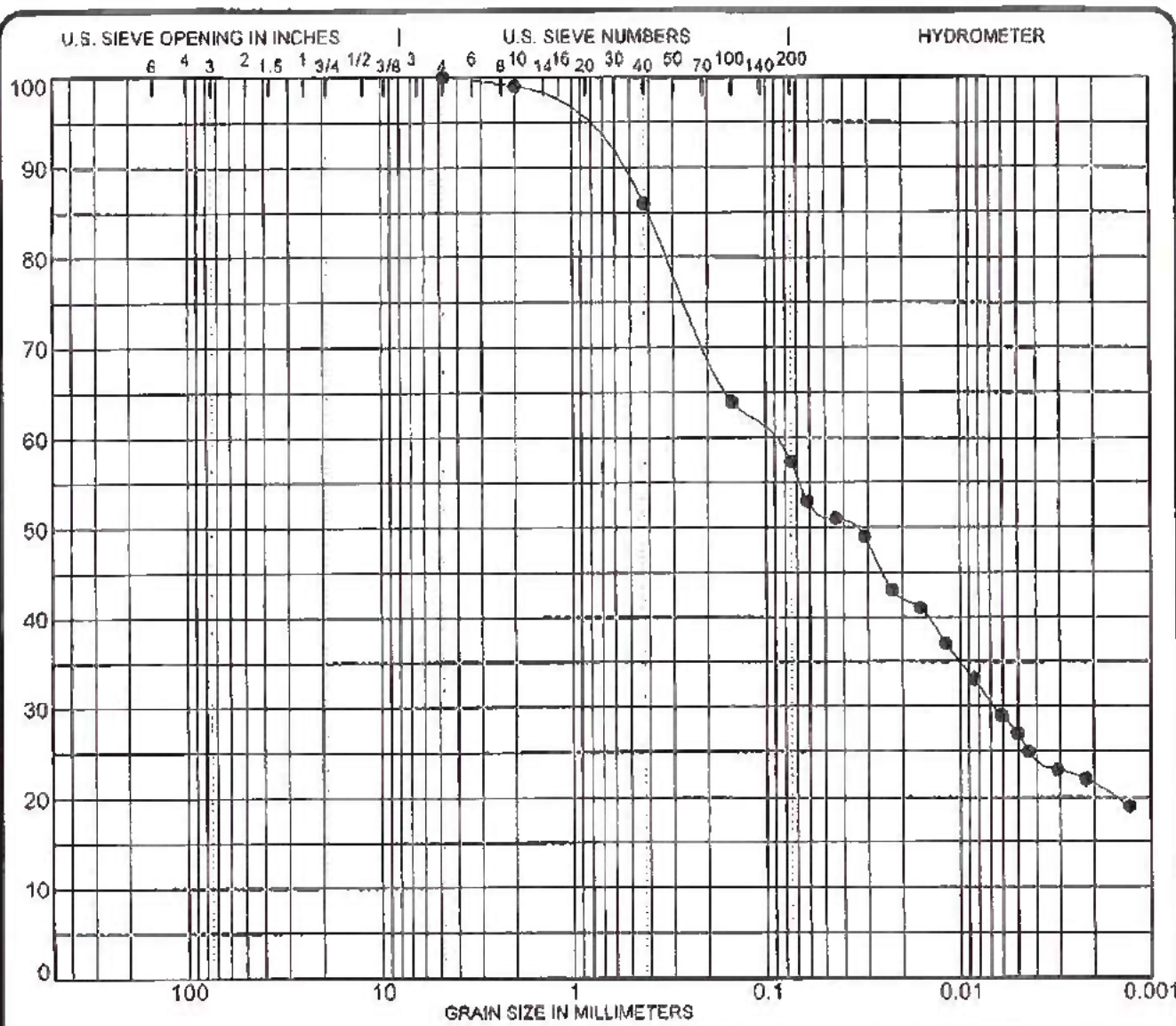
SPECIMEN IDENTIFICATION	SIEVE	% PASS	SOIL CLASSIFICATION			
Boring: SB-6	3 inch	100	Brownish gray very silty CLAY, trace sand			
Sample: B	2	100	(CL)			
Depth: 28.0'-29.0'	1 1/2	100				
NOTES:	1	100	%GRAVEL	%SAND	%SILT	%CLAY
	3/4	100	0	9	66	25
	3/8	100				
	# 4	100	MC%	LL	PL	PI
	# 10	100	28.3	43	13	30
	# 40	98				
	# 100	96				
	# 200	91				

PROJECT: Geotechnical Testing      JOB NO.: L-76,757  
 LOCATION:      DATE: May 23, 2011  
 SB6

**SOIL DATA SHEET**  
 Testing Service Corporation  
 Carol Stream, IL 60188

SOILGENR 76757.GPJ TSC ALL.GDT \$2011





COBBLES	GRAVEL		SAND			SILT OR CLAY
	coarse	fine	coarse	medium	fine	

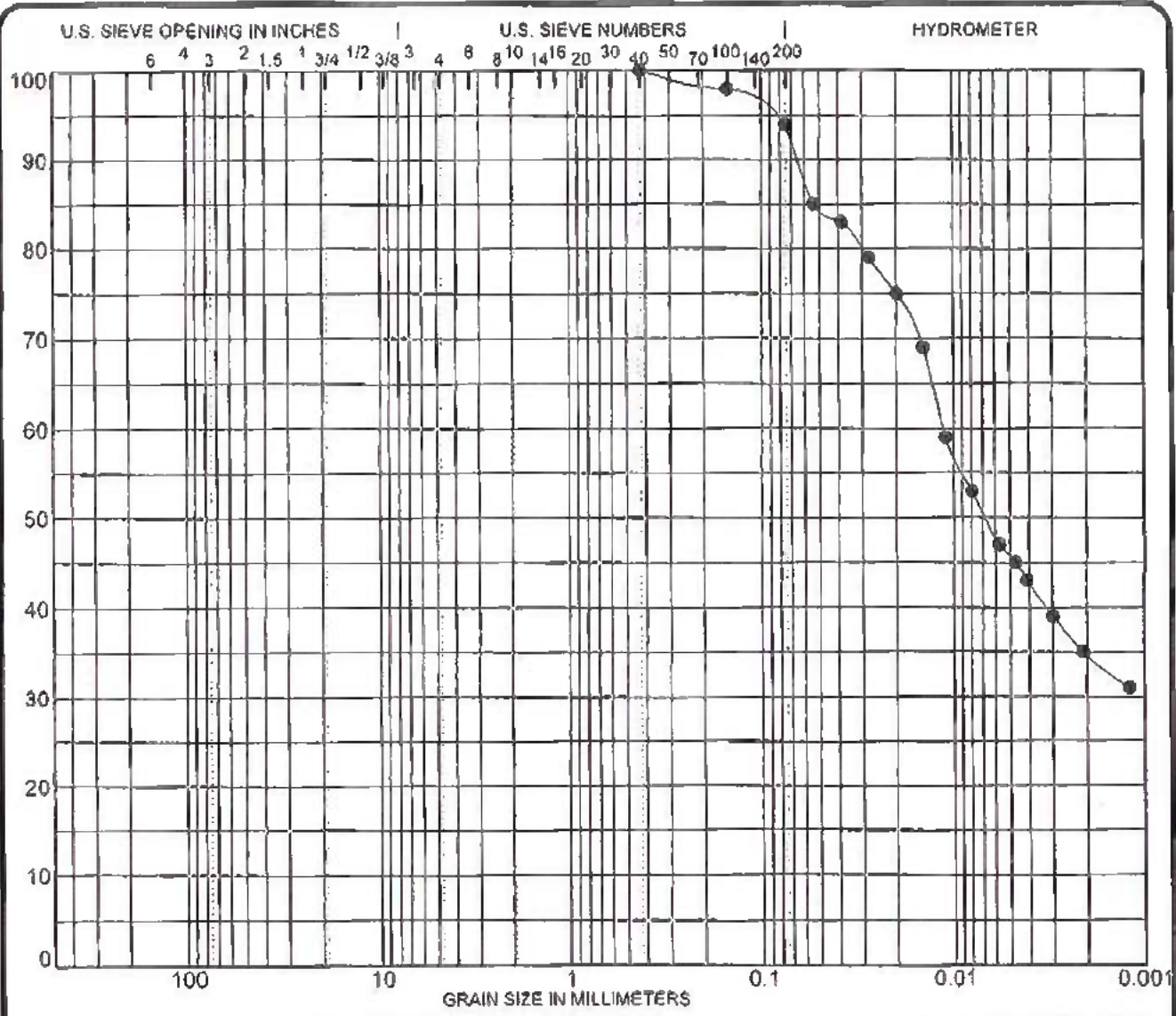
SPECIMEN IDENTIFICATION		SIEVE	% PASS	SOIL CLASSIFICATION				
Boring: SB-8		3 inch	100	Gray sandy CLAY (CL)				
Sample: A		2	100					
Depth: 10.0'		1 1/2	100					
		1	100	%GRAVEL	%SAND	%SILT	%CLAY	
NOTES:		3/4	100	0	43	36	21	
		3/8	100					
		# 4	100	MC%		LL	PL	PI
		# 10	99	21.6		35	12	24
		# 40	86					
		# 100	64					
		# 200	57					

PROJECT LOCATION: Geotechnical Testing JOB NO. L-76,757  
 DATE: May 23, 2011

SB8

**SOIL DATA SHEET**  
 Testing Service Corporation  
 Carol Stream, IL 60188

SOILGENR 16157 GPJ TSC ALL GDT 5/23/11



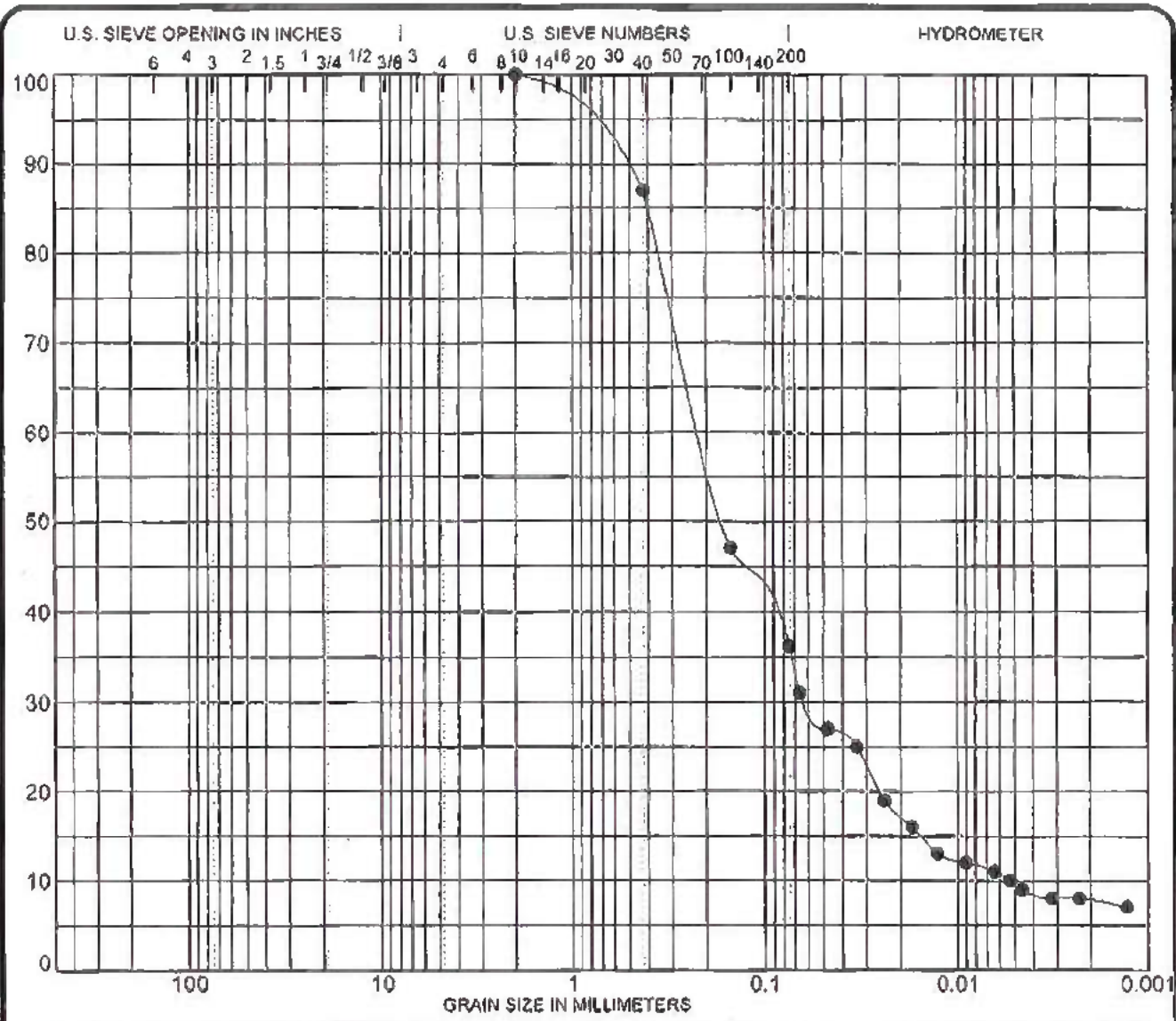
COBBLES	GRAVEL		SAND			SILT OR CLAY
	coarse	fine	coarse	medium	fine	

SPECIMEN IDENTIFICATION	SIEVE	% PASS	SOIL CLASSIFICATION				
Boring: SB-8	3 inch	100	Gray very silty CLAY, trace sand (CL)				
Sample: B	2	100					
Depth: 20.0'	1 1/2	100					
	1	100	%GRAVEL	%SAND	%SILT	%CLAY	
NOTES:	3/4	100	0	0	59	35	
	3/8	100					
	# 4	100	MC%		LL	PL	PI
	# 10	100	31.1		56	19	37
	# 40	100					
	# 100	98					
	# 200	94					

PROJECT Geotechnical Testing JOB NO. L-76,757  
 LOCATION \_\_\_\_\_ DATE May 23, 2011  
 SBB

**SOIL DATA SHEET**  
 Testing Service Corporation  
 Carol Stream, IL 60188

SOILGENR 26757.GPJ TSC ALLGOT 5/23/11



COBBLES	GRAVEL		SAND			SILT OR CLAY
	coarse	fine	coarse	medium	fine	

SPECIMEN IDENTIFICATION	SIEVE	% PASS	SOIL CLASSIFICATION				
Boring: SB-B	3 inch	100	Gray clayey SAND (SC)				
Sample: C	2	100					
Depth: 22.0'	1 1/2'	100					
	1	100	%GRAVEL	%SAND	%SILT	%CLAY	
NOTES:	3/4	100	0	64	28	8	
	3/8	100					
	# 4	100	MC%		LL	PL	PI
	# 10	100	26.9		21	13	8
	# 40	87					
	# 100	47					
	# 200	36					

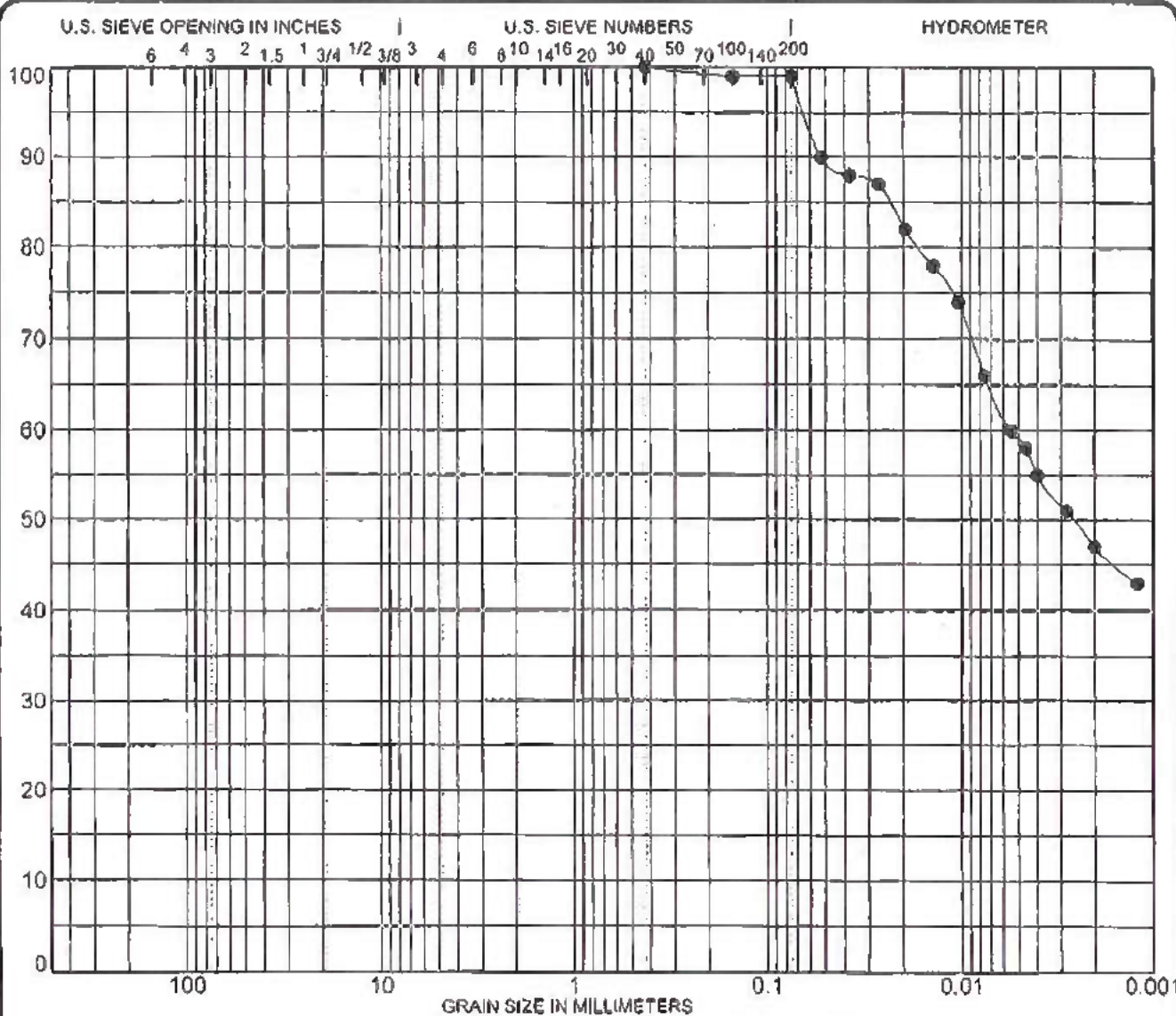
PROJECT LOCATION: Geotechnical Testing JOB NO. L-76,757  
 DATE: May 23, 2011

**SOIL DATA SHEET**  
 Testing Service Corporation  
 Carol Stream, IL 60188

SOIL GENR 76757.GPJ TSC ALL.GDT 5/23/11







COBBLES	GRAVEL		SAND			SILT OR CLAY
	coarse	fine	coarse	medium	fine	

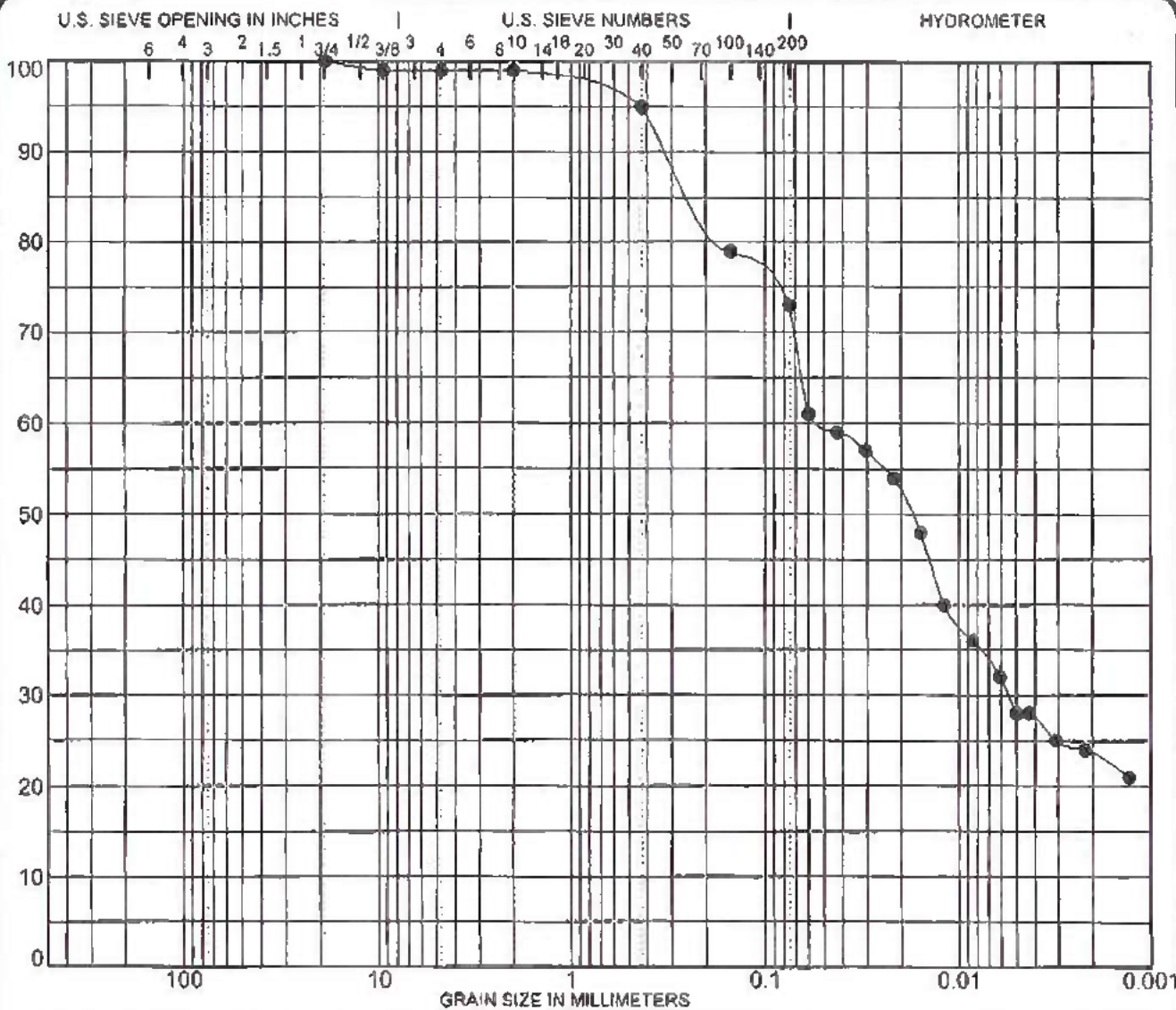
SPECIMEN IDENTIFICATION	SIEVE	% PASS	SOIL CLASSIFICATION				
Boring: SB-10	3 inch	100	Brownish gray silty CLAY, trace sand				
Sample: A	2	100	(CH)				
Depth: 20.0'	1 1/2	100					
NOTES:	1	100	%GRAVEL	%SAND	%SILT	%CLAY	
	3/4	100	0	1	52	47	
	3/8	100					
	#4	100	MC%		LL	PL	PI
	#10	100	26.9		74	15	59
	#40	100					
	#100	99					
	#200	99					

PROJECT Geotechnical Testing  
 LOCATION SB10

JOB NO. L-76,757  
 DATE May 23, 2011

**SOIL DATA SHEET**  
 Testing Service Corporation  
 Carol Stream, IL 60186

SOILGENR 76757 G9J TSC ALLCOT 52301



COBBLES	GRAVEL		SAND			SILT OR CLAY
	coarse	fine	coarse	medium	fine	

SPECIMEN IDENTIFICATION	SIEVE	% PASS	SOIL CLASSIFICATION			
Boring: SB-12	3 inch	100	Gray silty CLAY, some sand, trace gravel			
Sample: A	2	100	(CL)			
Depth: 23.0'-24.0'	1 1/2	100				
	1	100	%GRAVEL	%SAND	%SILT	%CLAY
NOTES:	3/4	100	1	26	50	23
	3/8	99				
	#4	99	MC%	LL	PL	PI
	#10	99	35.9	42	16	26
	#40	95				
	#100	79				
	#200	73				

PROJECT: Geotechnical Testing      JOB NO.: L-76,757  
 LOCATION:      DATE: May 23, 2011  
 SB12

**SOIL DATA SHEET**  
 Testing Service Corporation  
 Carol Stream, IL 60188

SOILGENR 76757.GPJ TSC AUL.GDT 5/23/11



**APPENDIX G – BGS Ash Seal Pond  
Drawings**

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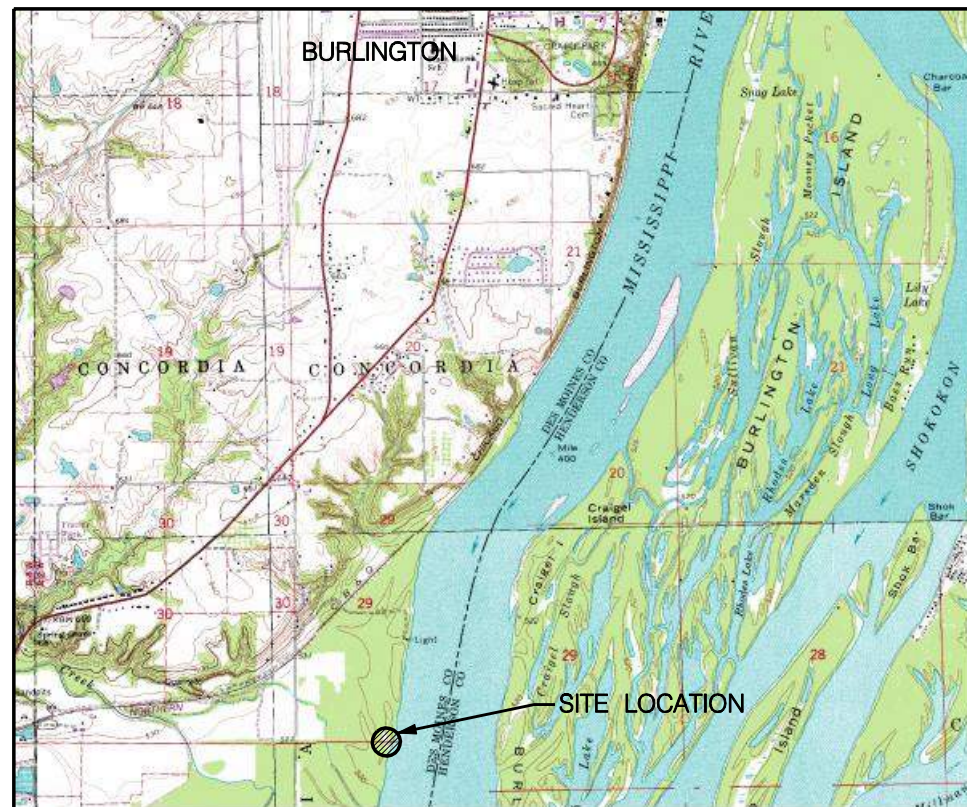
Alliant Energy  
Interstate Power and Light Company  
Burlington Generating Station  
Burlington, Iowa

History of Construction



# ALLIANT ENERGY BURLINGTON GENERATING STATION SLURRY WALL CONSTRUCTION AND SEEP REPAIR

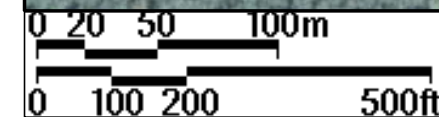
4282 SULLIVAN SLOUGH ROAD  
BURLINGTON, IA 52601  
OCTOBER 2007



AREA QUAD

## DRAWING INDEX

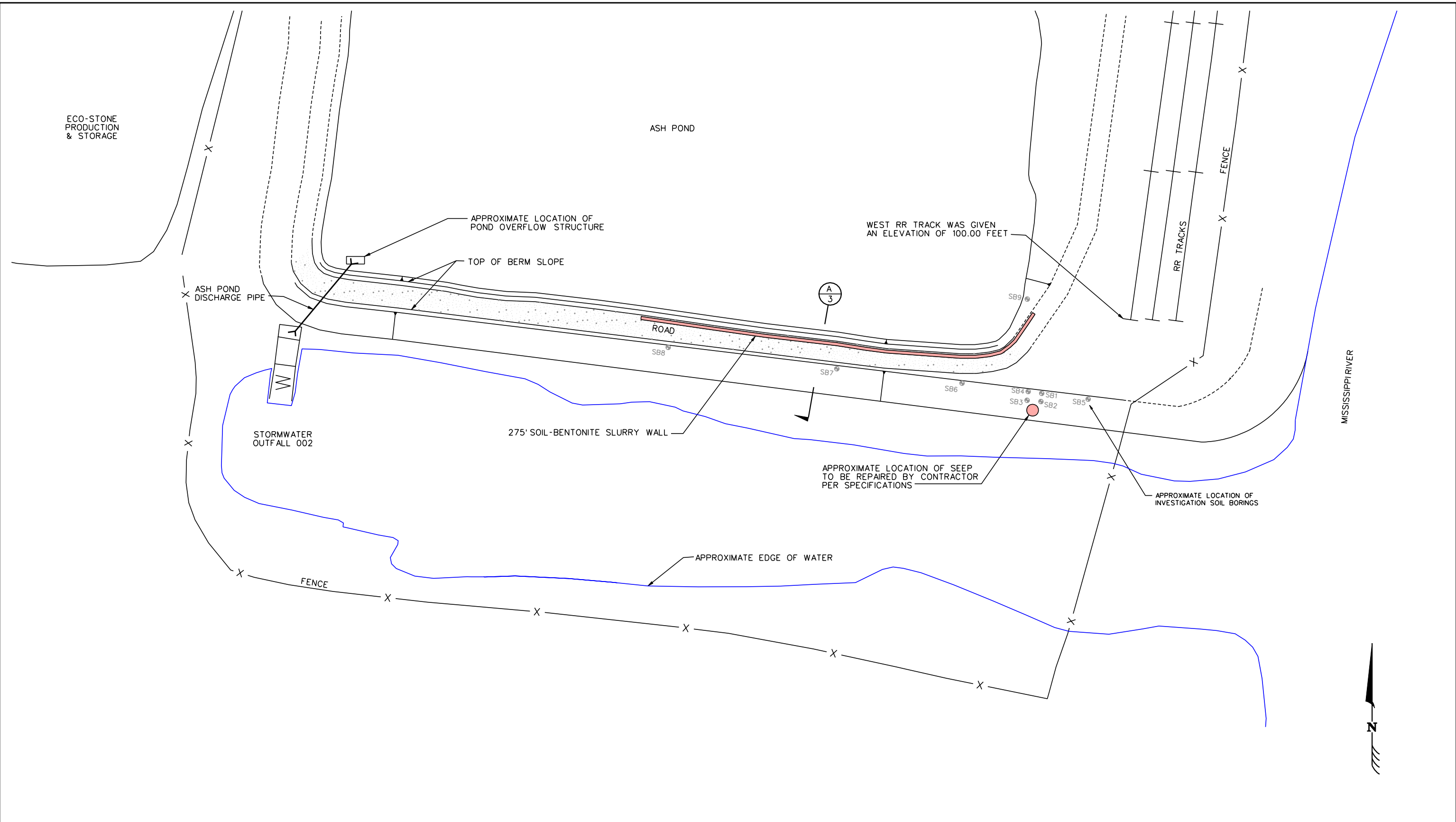
- 1 COVER SHEET
- 2 GENERAL SITE LAYOUT
- 3 SPECIFICATIONS AND DETAILS




SITE AERIAL

REV	DATE	BY	DESCRIPTION	SCALE:	CLIENT:
				NONE	ALLIANT ENERGY BURLINGTON GENERATING STATION
				DESIGNED: M. Loerop	TITLE:
				DRAWN: HHSI	COVER SHEET
				CHECKED: HHSI	
				940 E. Diehl Rd, Suite 150 Noperville, IL 60563 (630) 637-9470	
				<b>HARD HAT SERVICES</b> <sup>TM</sup> Engineering, Construction and Management Solutions	
				SHEET: <div style="text-align: center; font-size: 2em;">1</div> OF 3 SHEETS	

10/12/2007 ...SITE LAYOUT.dgn



REV	DATE	BY	DESCRIPTION	SCALE:	CLIENT:
				0 30 60 SCALE IN FEET	ALLIANT ENERGY BURLINGTON GENERATING STATION
				DESIGNED: M. Loerop	TITLE:
				DRAWN: HHSI	GENERAL SITE LAYOUT
				CHECKED: HHSI	



**HARD HAT SERVICES**™  
Engineering, Construction and Management Solutions

940 E. Diehl Rd, Suite 150  
Naperville, IL 60563  
(630) 637-9470

SHEET:  
**2**  
OF 3 SHEETS



## DESIGN SPECIFICATIONS

### Contractor Experience

An experienced slurry wall Contractor shall construct a soil-bentonite slurry wall. Experience shall include at least 100,000 square feet of soil-bentonite slurry wall construction with the contractor's proposed site superintendent having at least 50,000 square feet of soil-bentonite wall experience. Contractor shall submit their experience to the Project Manager for approval prior to installation of the slurry wall or purchase of materials.

### Sodium Bentonite

Contractor shall supply the Construction Manager with the bentonite manufacturer's certificate of compliance. The bentonite shall be pulverized premium grade sodium cation montmorillonite.

Test results for each lot of bentonite must be provided:

- YP/PV ratio API Std. 13A Less than 3
- Viscosity Greater than 30
- Filtrate Loss 15 - 25 cm<sup>3</sup> loss at 100psi, and 12-15cm<sup>3</sup> loss at 42 psi with no more than 2 mm of filter cake on the paper
- Moisture Content ASTM D 2216 less than 10 percent

Sodium Bentonite must be stored in an above ground dry enclosure. High humidity storage locations shall not be used. Prematurely hydrated sodium bentonite shall not be used for construction of the slurry wall and shall be properly disposed.

### Make-up Water

Clean and fresh water, free from excessive quantities of deleterious substances that could adversely affect the properties of the slurry, shall be used to manufacture the bentonite slurry. It is the responsibility of the contractor that the slurry resulting from the water used shall always meet the following standards:

- pH 6 - 9
- Hardness less than 200 ppm
- Total Dissolved Solids less than 500 ppm
- Oil, organics, acids, alkali less than 50 ppm each
- Chloride report

### Sodium Bentonite Slurry

The initial bentonite slurry must be tested prior to placement in the trench. The slurry may either be mixed in high shear mixers or mixed and hydrated in slurry hydration ponds. If slurry ponds are used for hydration, dry bentonite shall be added in a venturimeter, not in bulk. Sodium Bentonite shall be added to the make-up water at a minimum of 5% by weight.

- Viscosity - Marsh Funnel (API RP 13B-1) less than 40 seconds
- Density less than 64 pcf
- pH 6.5 to 10

A minimum hydration time of 8 hours shall be used.

After placement in the trench, the slurry shall be tested two times at two locations for each 8-hour shift. At each location the slurry shall be tested two feet from the surface and two feet from the bottom of the trench

- The viscosity shall be measured using the Marsh Funnel test (API RP 13B-1) and shall be between 30 to 40 seconds.
- Slurry shall have a unit weight between 64 pcf and 85 pcf unless approved by the Project Manager. If the slurry exceeds 85 pcf the excess solids must be removed by desanding or the slurry replaced with fresh slurry.

In place slurry shall be no more than 2 feet below the top of the working platform and at least 2 feet above the ash pond water elevation.

### Soil-Bentonite Backfill

Soil used to produce the soil-bentonite backfill shall pass the following gradation specification.

- 65 to 100 percent passing #20 sieve
- 40 to 85 percent passing the #40 sieve
- 25 to 40 percent passing the #60 sieve
- Roll soil that passes the #200 sieve to 1/8 inch thread

Bentonite backfill shall be mixed with the soil removed from the excavation and mixed until the material is homogeneous with a slump of 2 to 6 inches, as measured per ASTM D 143. The Contractor shall mix the materials at the location determined by the Project Manager. Contractor shall provide documentation to the Project Manager that the soil-bentonite backfill contains at least 2% bentonite by weight. A passing slump test is required for each 750 CY of backfill material. All particles should be coated with bentonite slurry and large particles (> 4 inches) should be removed or segregated. The tracks of a bulldozer and excavator or other method may be used in reducing the clod size and in producing a homogeneous material prior to material placement within the slurry wall. The slurry wall shall be constructed at least 12 inches above the high water elevation within the settling pond, which will be provided by the Project Manager. The Contractor shall place the soil-bentonite backfill to a depth of 18 inches below the surrounding ground elevation.

The Contractor shall demonstrate, to the satisfaction of the Project Manager, that each section of the slurry-filled trench is continuous prior to backfilling. Trench continuity shall be assured by demonstrating the free action and movement of the excavation equipment within the trench prior to backfilling. Digging tools must pass vertically from top to bottom of the trench, and horizontally along the alignment of the trench, without encountering unexcavated material. The trench shall be verified and documented by the Contractor for proper depth every 10 feet.

The contractor shall demonstrate, to the satisfaction of the Project Manager, that the trench is keyed the minimum specified depth into the underlying hard silty clay. Penetration of the bottom of the trench into the underlying hard silty clay shall be assured by observation of the cuttings removed from the trench and by comparing direct trench depth measurements to anticipated depths based on the design details.

### Temporary and Permanent Clay Cap

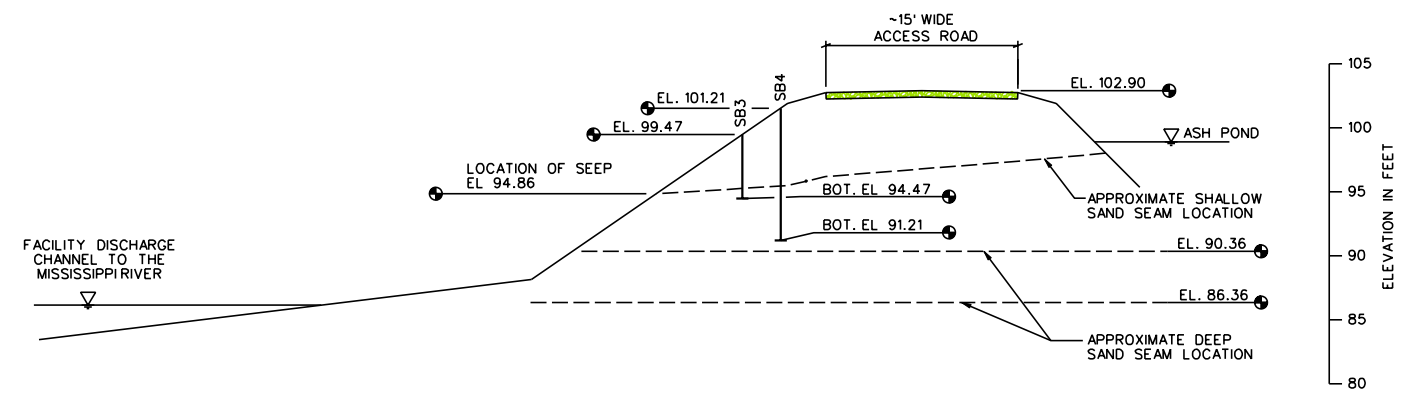
A two-foot deep temporary protective slurry wall cap shall be constructed in the form of non-compacted soil cover and placed within 24-hours of each 100-foot length of slurry wall. The temporary cap shall be completely removed after greater than two weeks of consolidation time. In place of the temporary cap, Contractor may choose to place soil-bentonite to finish grade and then remove soil-bentonite to construct the permanent cap. The permanent clay cap shall be constructed by replacing the void space with at least three, 6-inch compacted clay lifts, placed at +/- 2% of optimum moisture content or as approved by project manager and compacted to 95% of a Standard Proctor, per ASTM D698. The compacted clay lifts shall be installed to match the surrounding ground surface, as necessary. The clay fill material shall pass the backfill gradation requirement as specified above.

### Restoration Activities

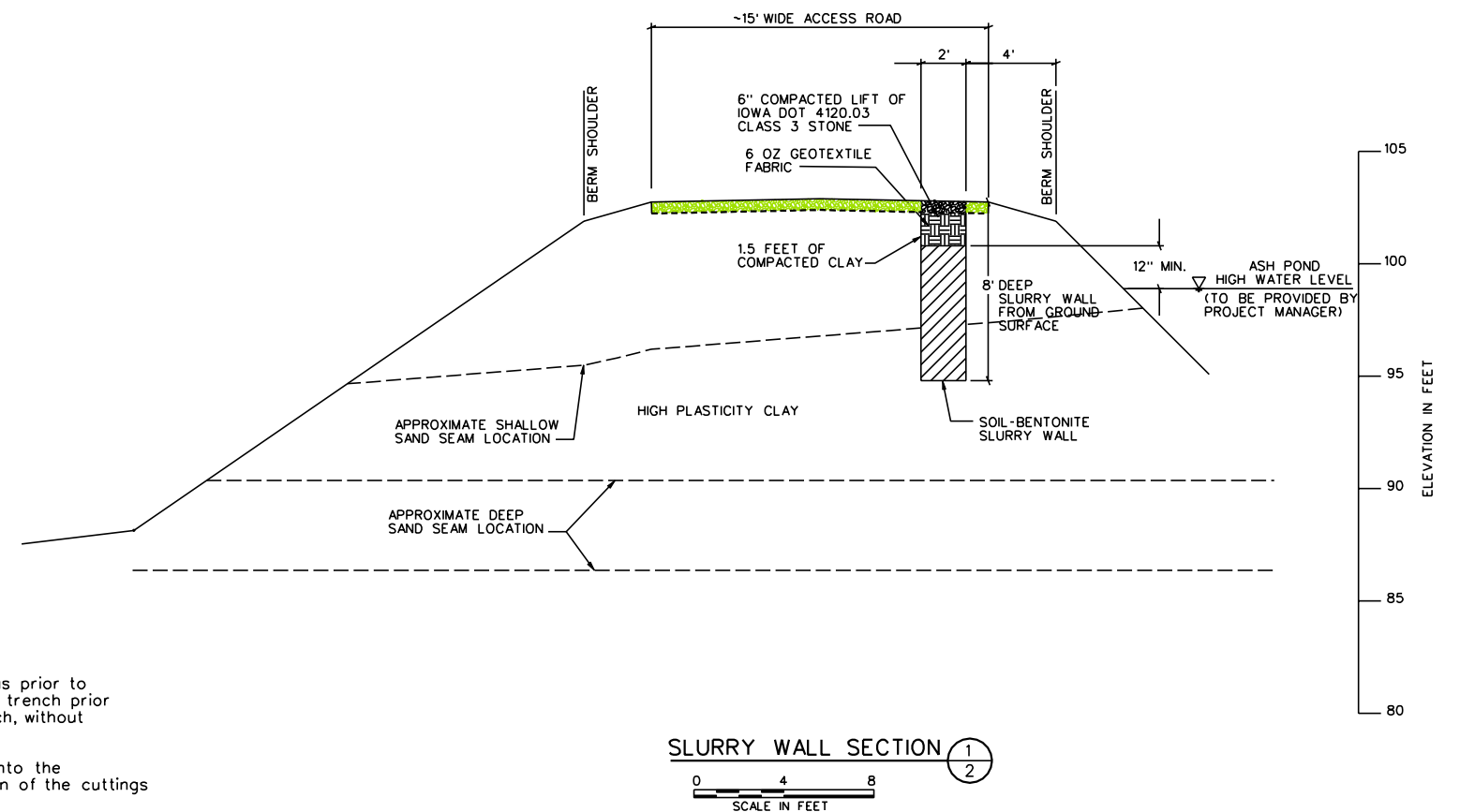
A six-ounce geotextile shall be placed atop the completed soil-bentonite slurry wall in accordance with the manufacturer's installation instructions. The geotextile shall extend 5 feet beyond all disturbed areas along the berm. Finally, 6 inches of well-graded Iowa DOT 4120.03 Class C gravel shall be placed and compacted atop the geotextile at a minimum of 5 passes with a smooth drum roller. The gravel gradation shall be provided to and approved by the Project Manager prior to placement by the Contractor.

The Contractor shall repair the seep on the south east corner of the berm as shown on Sheet 2. The erosion area shall be regraded, seeded with Iowa DOT approved seed mix, and straw shall be placed on disturbed areas to prevent erosion along the berm face.

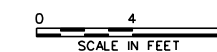
After Completion of backfilling and capping, remove and level all remaining excavated material and slurry as directed by the Project Manager. Dispose of excess slurry by spreading in thin layers at the location designated by the Project Manager. No slurry shall be left in ponds, and all ponds shall be pumped dry and backfilled with suitable material approved by the Project Manager.




EXISTING BERM DETAIL



SLURRY WALL SECTION 1-2



REV	DATE	BY	DESCRIPTION	SCALE:	CLIENT:
				AS SHOWN	ALLIANT ENERGY BURLINGTON GENERATING STATION
				DESIGNED: M. Loerop	TITLE:
				DRAWN: HHSI	SPECIFICATIONS AND DETAILS
				CHECKED: HHSI	
				 <b>HARD HAT SERVICES</b> <sup>TM</sup> Engineering, Construction and Management Solutions	
				940 E. Diehl Rd, Suite 150 Naperville, IL 60563 (630) 637-9470	
				SHEET: <span style="font-size: 2em;">3</span> OF 3 SHEETS	



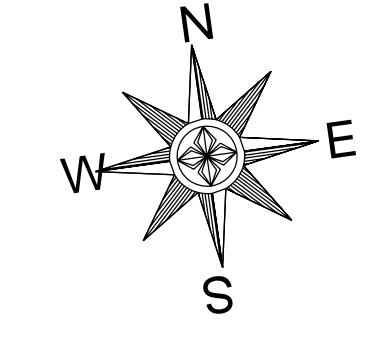
E-W BASELINE

E-W BASELINE

E-W BASELINE

E-W BASELINE

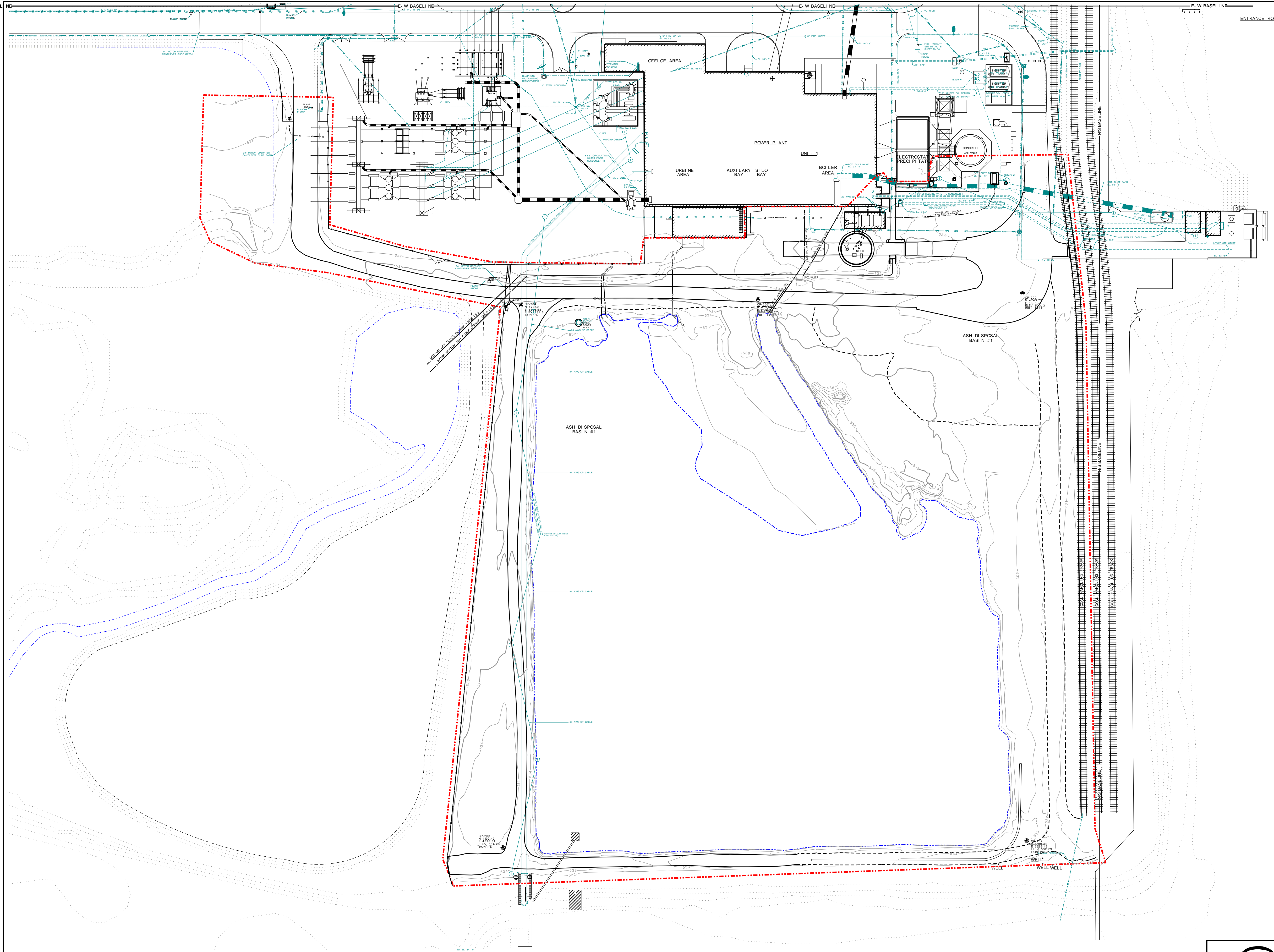
ENTRANCE ROAD



0 50 100  
SCALE IN FEET

LEGEND:

- - - - - APPROX. EXTENT OF JUNE 08 SURVEY
- — — — — DESIGN UTILITY LOCATIONS
- — — — — NEWLY SURVEYED UTILITY LOCATIONS
- - - - - EDGE OF WATER
- - - - - NEWLY SURVEYED CONTOURS
- - - - - PRE-EXISTING CONTOURS



EXISTING SITE LAYOUT  
 PREPARED FOR  
**ALLIANT ENERGY**  
 BURLINGTON, IOWA

 **HARD HAT SERVICES**<sup>TM</sup>  
 Engineering, Construction and Management Solutions  
 940 East Dahl Road, Suite 100    Nipawille, Illinois 62553  
 www.hardhatservices.com

DATE: 6/25/2008	<b>SHEET 1</b>	DRAWING NUMBER
SCALE: AS SHOWN		154.002



# ALLIANT ENERGY BURLINGTON GENERATING STATION

4282 SULLIVAN SLOUGH RD, BURLINGTON, IOWA

## BOILER SEAL WATER REROUTE, ASH POND REDESIGN, AND BAGHOUSE GRADING PLAN

MARCH 2009



PROJECT AERIAL MAP



SITE LOCATION MAP

### DRAWING INDEX

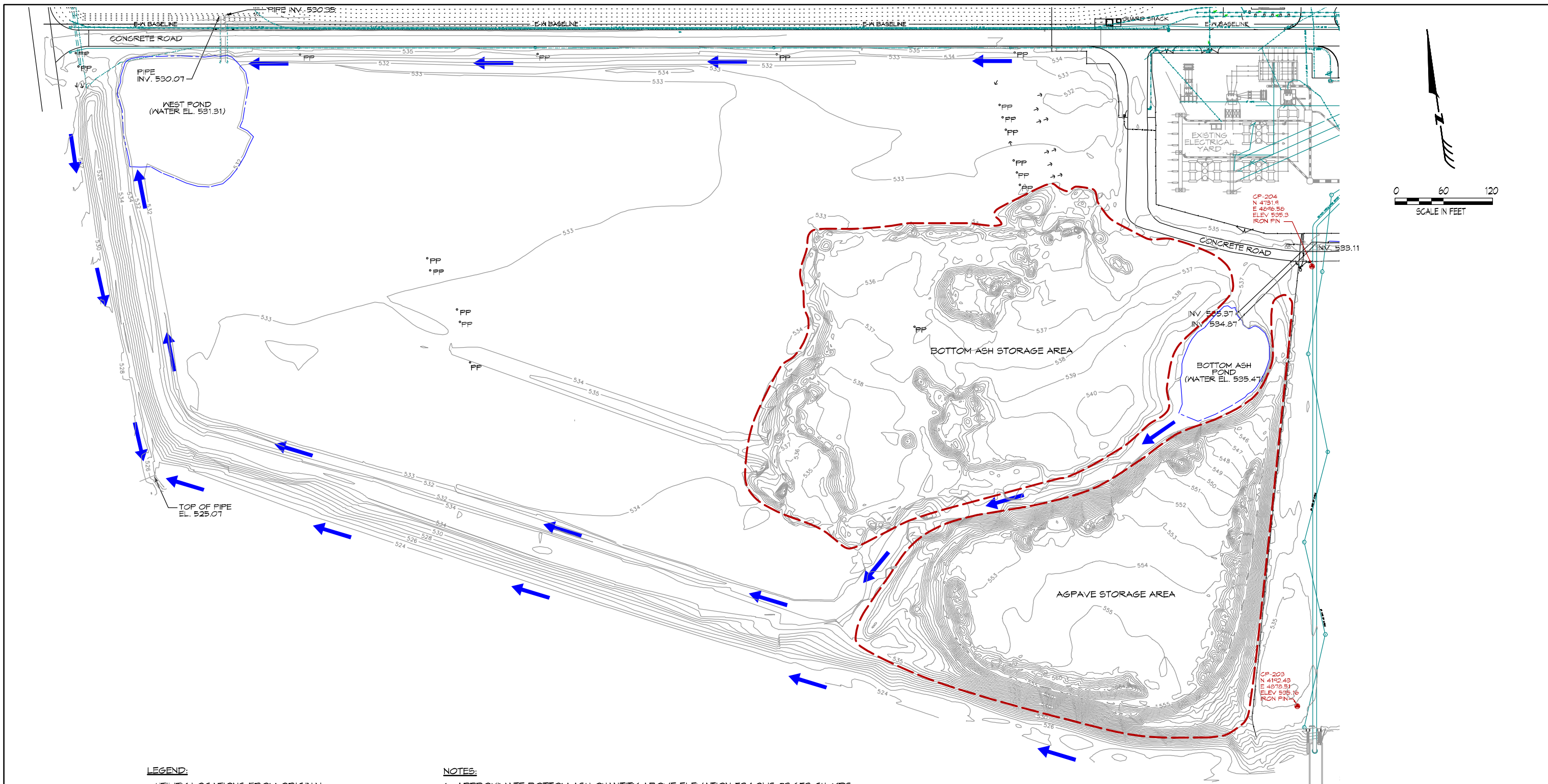
1. COVER SHEET
2. EXISTING CONDITIONS - WEST
3. EXISTING CONDITIONS - EAST
4. PROPOSED BAG HOUSE GRADING PLAN
5. PROPOSED PLAN VIEW STORMWATER DISCHARGE VAULT/  
BOILER SEAL WATER REROUTE
6. STORMWATER POND SECTIONS AND DETAILS
7. LIFT STATION DETAILS
8. PIPE TRENCH SECTION
9. GENERAL NOTES AND SPECIFICATIONS

COVER SHEET  
BURLINGTON GENERATING STATION  
BURLINGTON, IOWA  
PREPARED FOR  
**ALLIANT ENERGY**



DATE: 3-27-09	SHEET 1	DRAWING NUMBER
SCALE: NONE		154.002.D1





**LEGEND:**

- UTILITY LOCATIONS FROM ORIGINAL BLACK & VEATCH DESIGN DRAWINGS
- SURVEYED UTILITY LOCATIONS
- EDGE OF WATER
- ESTIMATED CONTOURS SUPPLIED BY ALLIANT ENERGY
- SURVEYED CONTOURS
- GRAVEL ROAD
- POWER POLE
- CONTROL POINT / MONUMENT
- OVERLAND FLOW DIRECTION

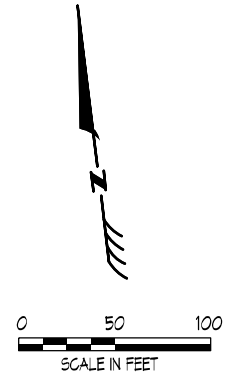
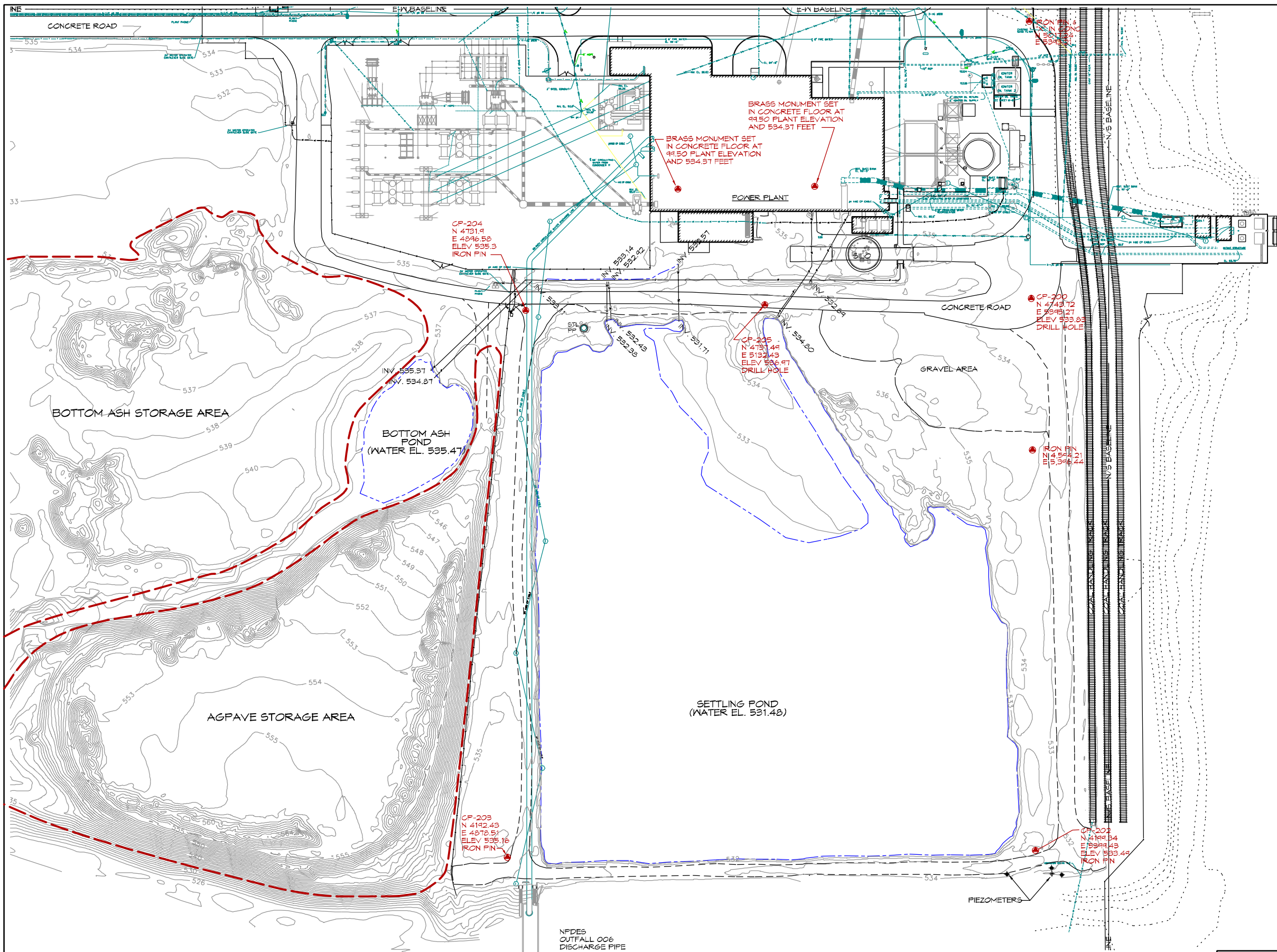
**NOTES:**

1. APPROXIMATE BOTTOM ASH QUANTITY ABOVE ELEVATION 534.0' IS 23,653 CU. YDS.
2. APPROXIMATE AGPAVE QUANTITY ABOVE ELEVATION 534.0' IS 80,493 CU. YDS.

EXISTING CONDITIONS - WEST  
 BURLINGTON GENERATING STATION  
 BURLINGTON, IOWA  
 PREPARED FOR  
**ALLIANT ENERGY**

 **HARD HAT SERVICES™**  
 Engineering, Construction and Management Solutions  
 940 East Diel Road, Suite 150 Naperville, Illinois 60563  
 www.hardhatinc.com

DATE: 3-27-09	SHEET 2	DRAWING NUMBER 154.002.D2
SCALE: AS SHOWN		



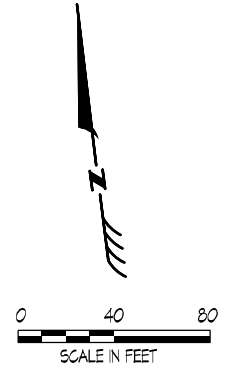
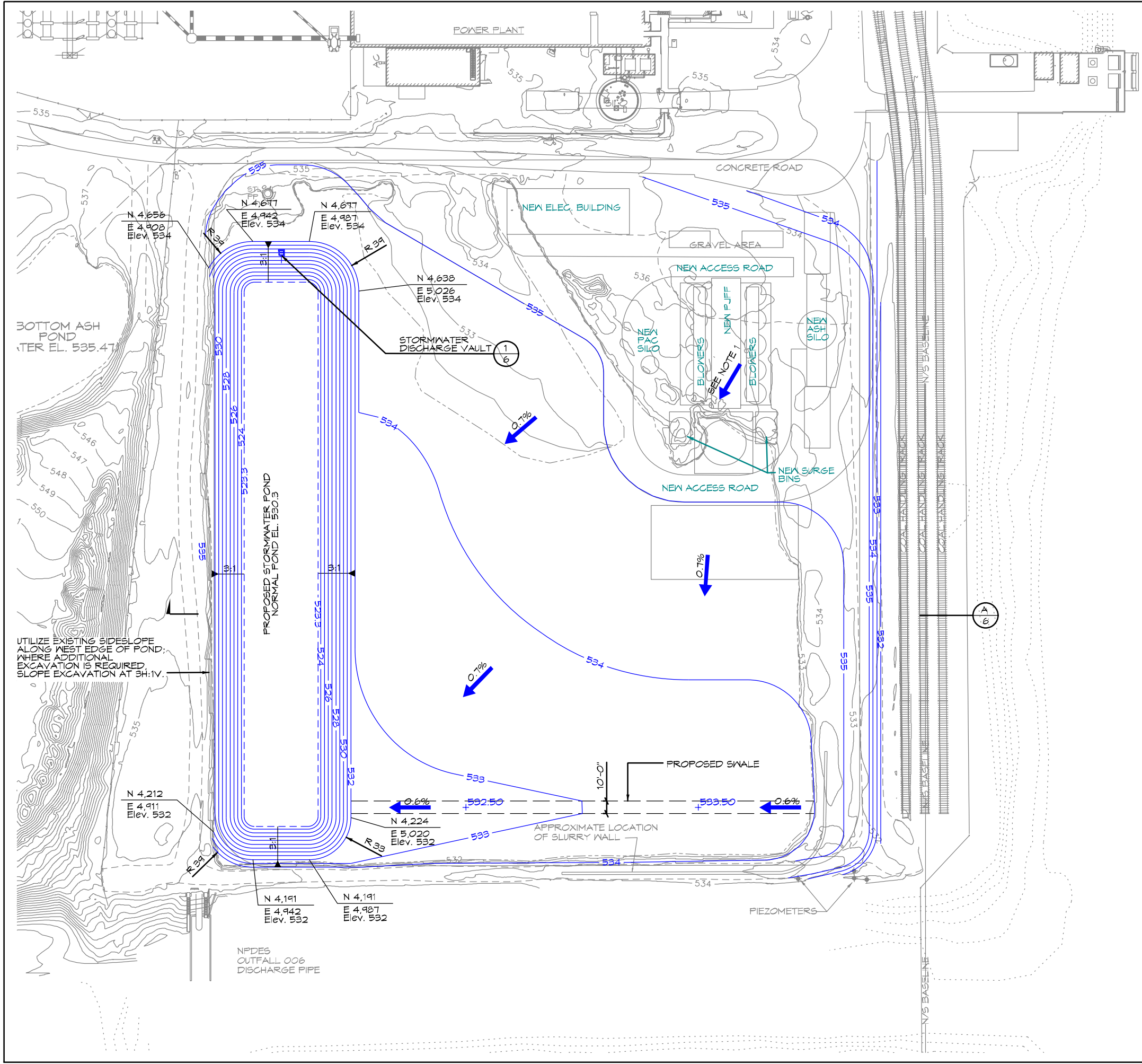
- LEGEND:**
- UTILITY LOCATIONS FROM ORIGINAL BLACK & VEATCH DESIGN DRAWINGS
  - SURVEYED UTILITY LOCATIONS
  - - - EDGE OF WATER
  - - - ESTIMATED CONTOURS SUPPLIED BY ALLIANT ENERGY
  - 536 — SURVEYED CONTOURS
  - - - GRAVEL ROAD
  - °PP POWER POLE
  - CONTROL POINT / MONUMENT

EXISTING CONDITIONS - EAST  
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 BURLINGTON, IOWA  
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DATE: 3-27-09	SHEET 3	DRAWING NUMBER 154.002.D3
SCALE: AS SHOWN		





- LEGEND:**
- 536 — EXISTING CONTOURS
  - 534 — PROPOSED CONTOURS
  - PROPOSED BAGHOUSE FOOTPRINT
  - ← OVERLAND FLOW DIRECTION

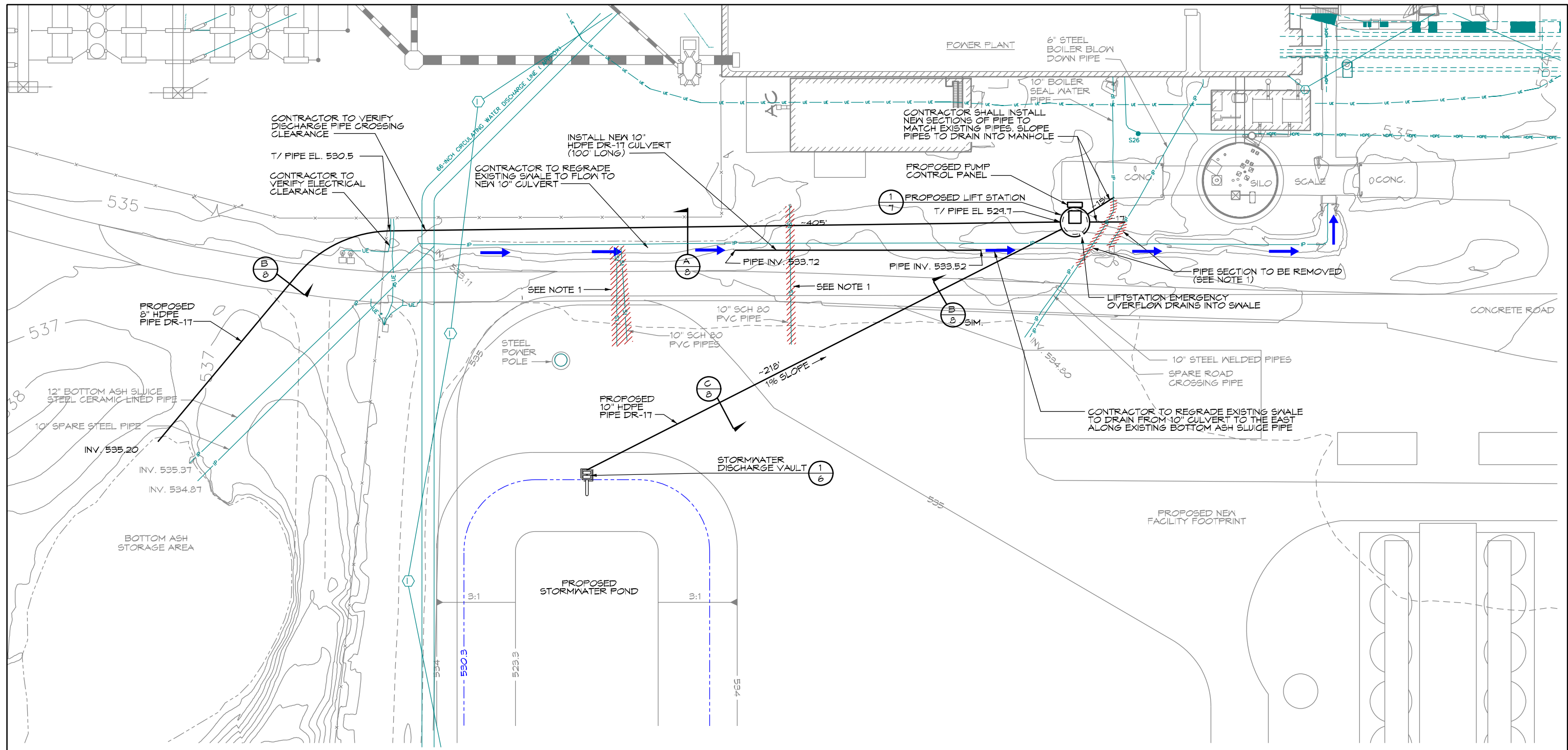
- NOTES:**
1. PROPOSED BAGHOUSE FOOTPRINT SHALL BE DESIGNED BY OTHERS TO DRAIN TOWARD PROPOSED STORMWATER POND.
  2. SEE SHEET 3, EXISTING CONDITIONS - EAST, FOR HORIZONTAL AND VERTICAL CONTROL INFORMATION.

PROPOSED BAG HOUSE  
GRADING PLAN  
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DATE: 3-27-09	SHEET 4	DRAWING NUMBER
SCALE: AS SHOWN		154.002.D4



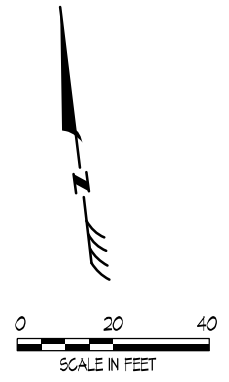


**NOTES:**

- PIPES PASSING UNDER ROADWAY TO BE CUT OFF NEAR GROUND SURFACE AND SEALED WITH GROUT TO PREVENT SURFACE DRAINAGE FROM PASSING UNDER ROADWAY.
- SEE SHEET 3, EXISTING CONDITIONS - EAST, FOR HORIZONTAL AND VERTICAL CONTROL INFORMATION.

**LEGEND:**

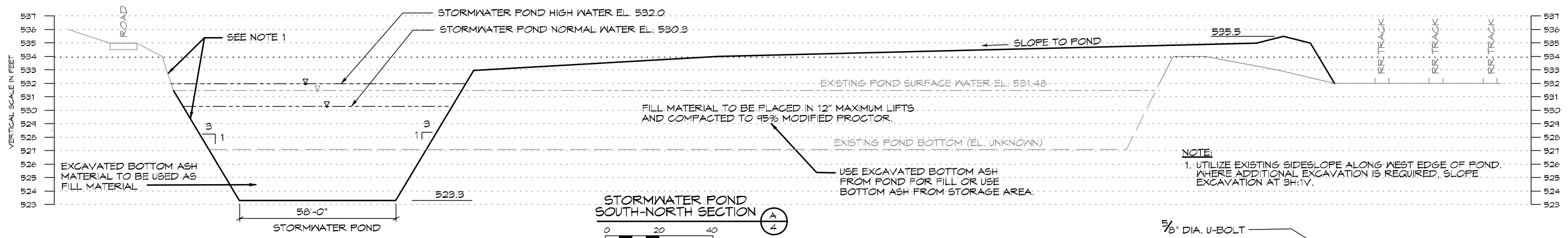
- PROPOSED PIPE ROUTE
- EXISTING PIPE TO BE REMOVED
- UTILITY LOCATIONS FROM ORIGINAL BLACK & VEATCH DESIGN DRAWINGS
- SURVEYED UTILITY LOCATIONS
- EDGE OF WATER
- SURVEYED CONTOURS
- FLOW DIRECTION FOR SWALE REGRADE



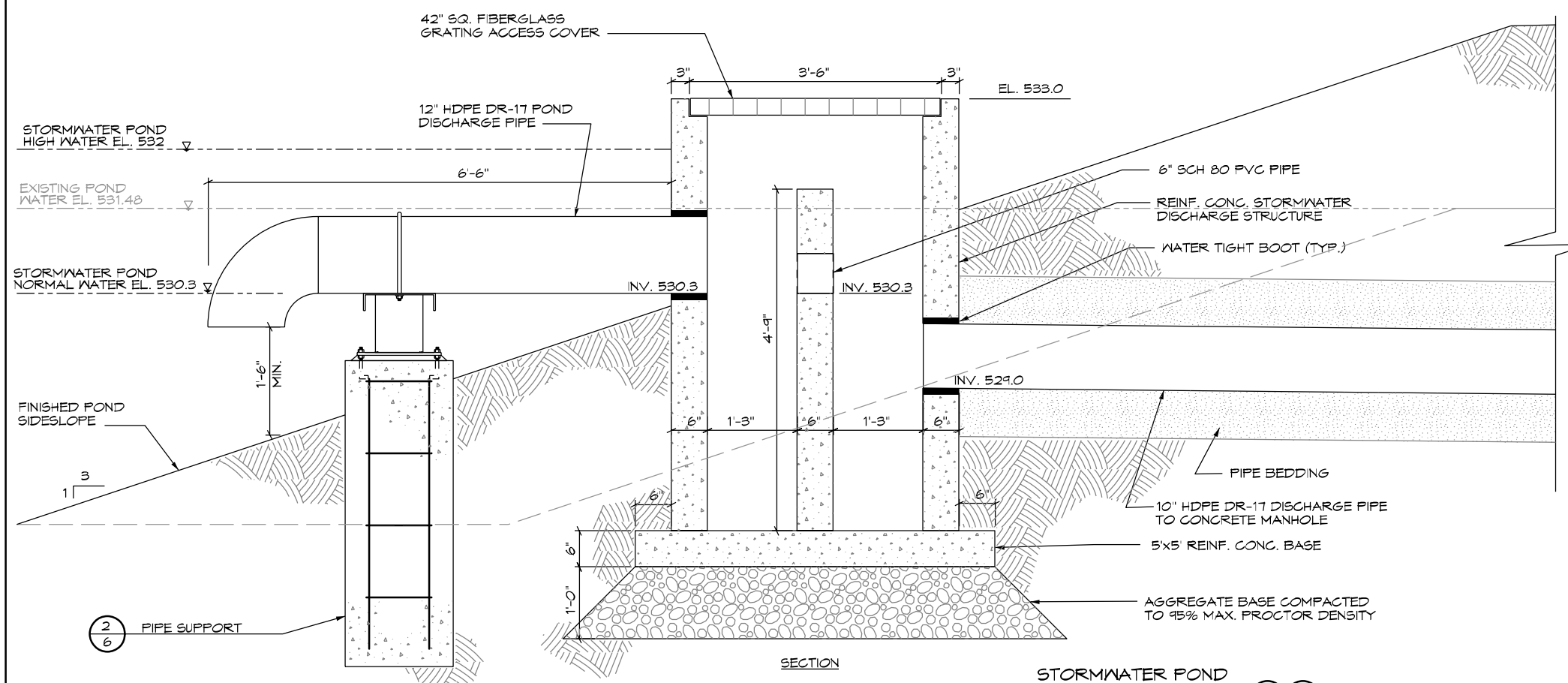
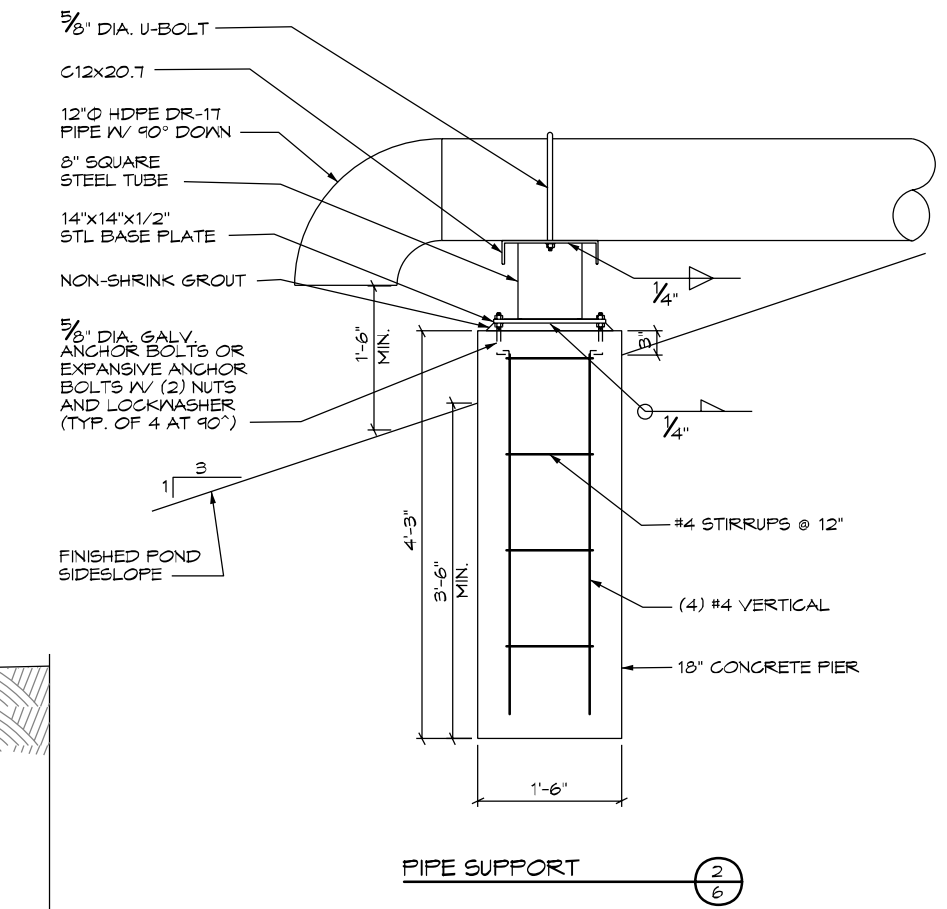
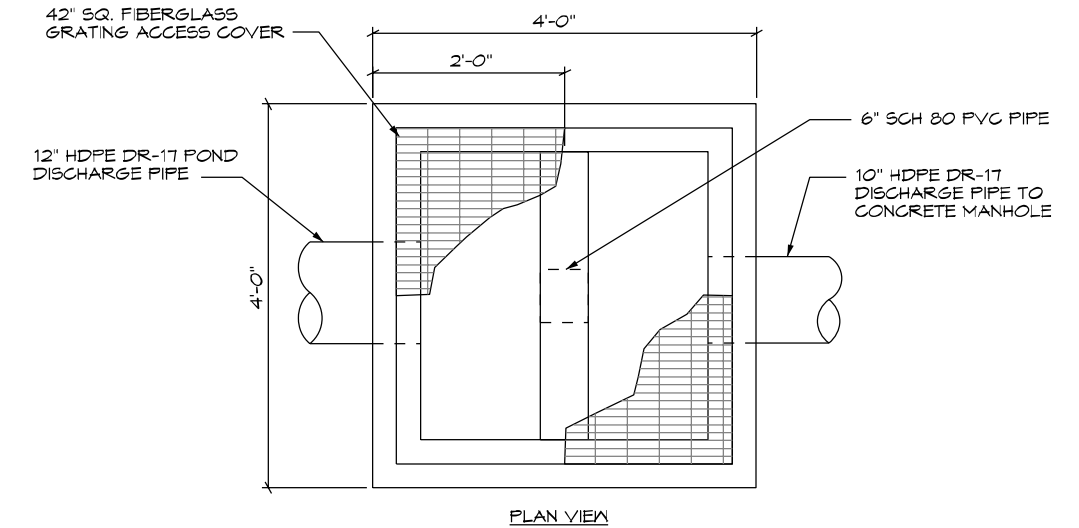
**PROPOSED PLAN VIEW**  
**STORMWATER DISCHARGE VAULT /**  
**BOILER SEAL WATER REROUTE**  
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<b>DATE:</b> 3-27-09	<b>SHEET 5</b>	<b>DRAWING NUMBER:</b> 154.002.05
<b>SCALE:</b> AS SHOWN		



**NOTE:**  
1. UTILIZE EXISTING SIDESLOPE ALONG WEST EDGE OF POND. WHERE ADDITIONAL EXCAVATION IS REQUIRED, SLOPE EXCAVATION AT 3H:1V.

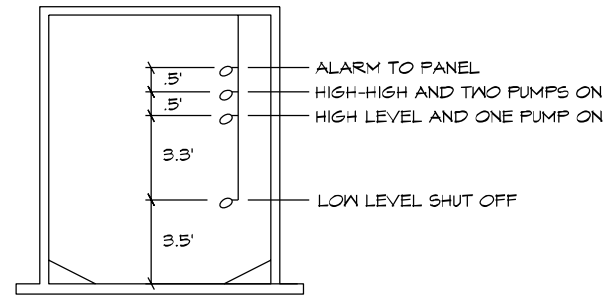
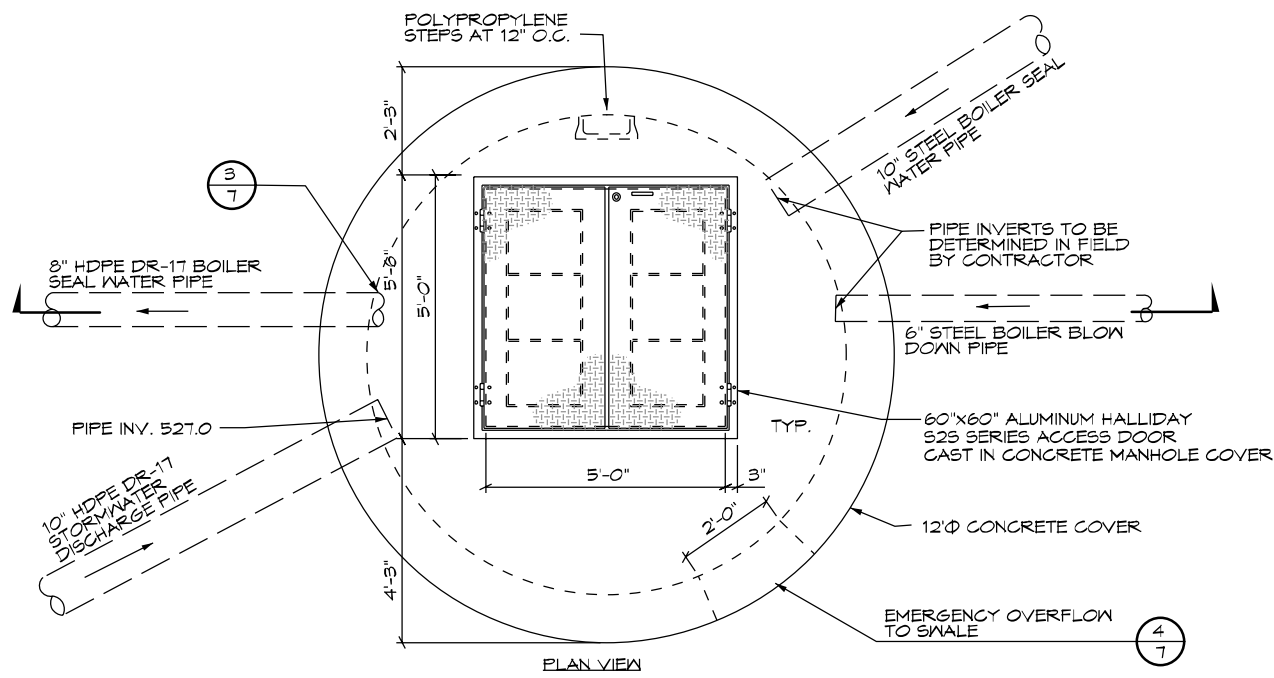


STORMWATER POND  
SECTIONS AND DETAILS  
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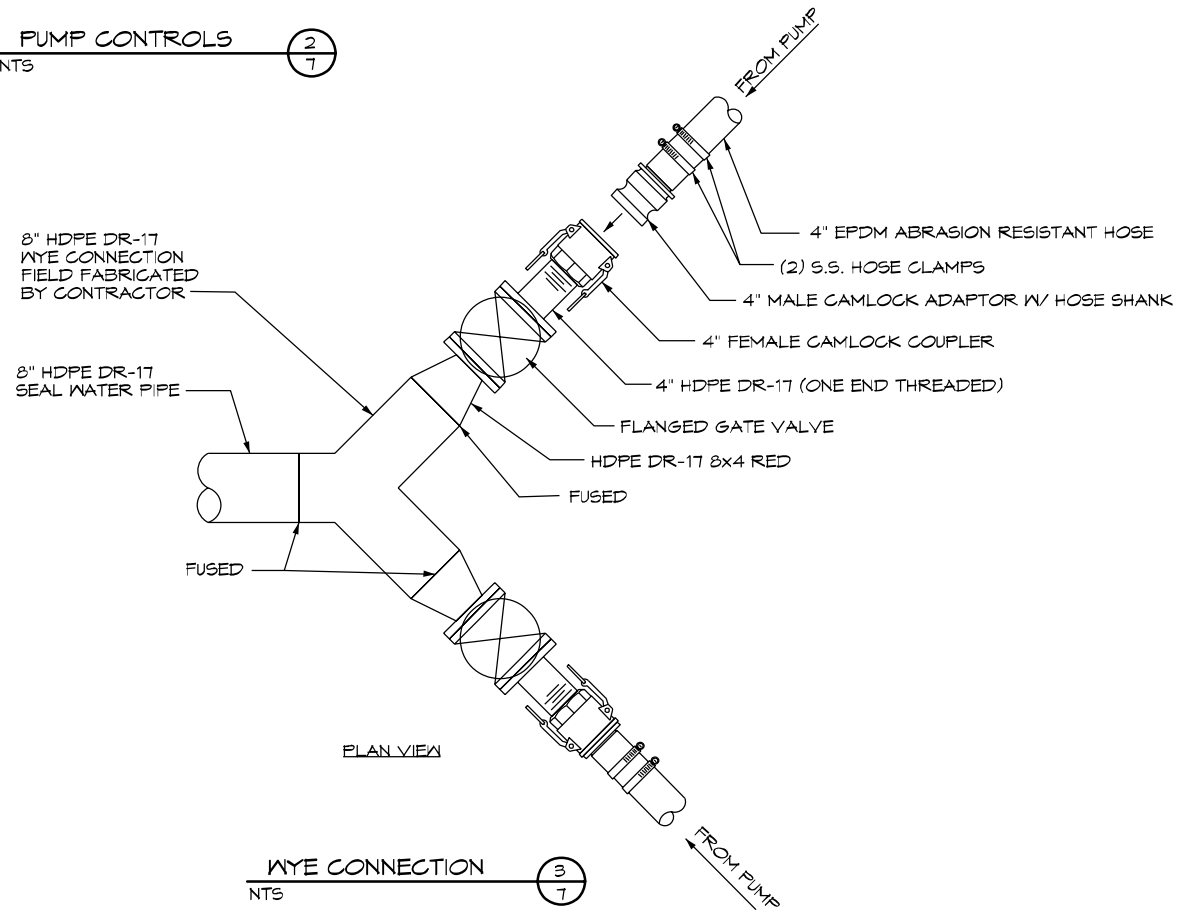
DATE:	3-27-09	DRAWING NUMBER	154.002.D6
SCALE:	AS SHOWN	SHEET 6	

STORMWATER POND  
DISCHARGE STRUCTURE  
SCALE IN FEET

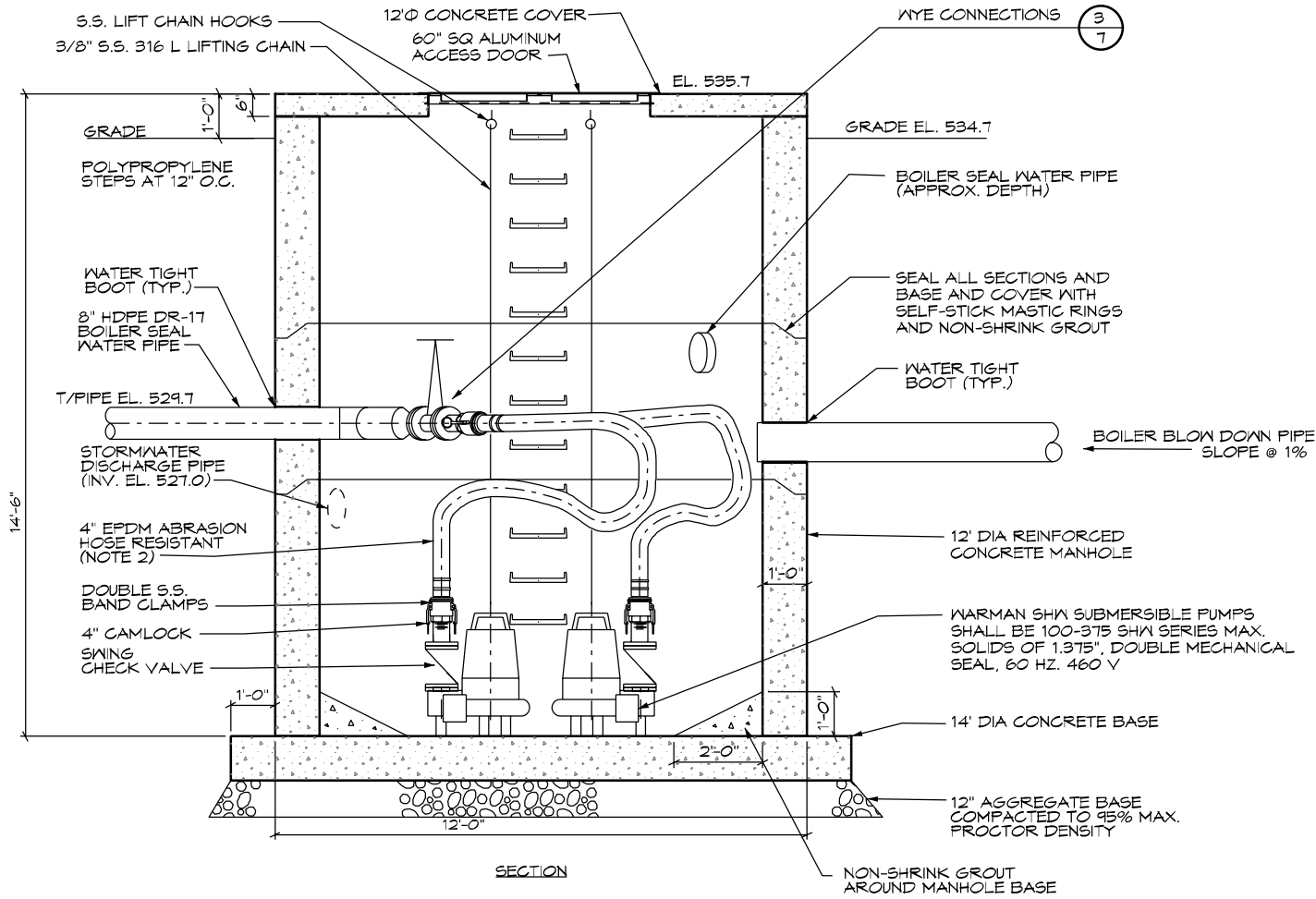


- NOTES:
1. PUMP CONTROL PANEL SHALL BE NEMA 4 RATED FOR OUTDOOR APPLICATIONS.
  2. PUMP OPERATION SHALL BE CONTROLLED AS STATED ABOVE.
  3. CONTROL PANEL SHALL CONTAIN A PUMP ALTERNATOR TO PROVIDE EQUAL USE ON PUMPS, SEPARATE HOUR COUNTERS FOR EACH PUMP, HAND-OFF-AUTO SWITCHES FOR EACH PUMP, LOCAL DISCONNECT FOR EACH PUMP, AND RUN LIGHTS FOR EACH PUMP.
  4. CONTRACTOR SHALL PROVIDE POWER TO THE PUMPS AND PANEL AS DIRECTED BY ALLIANT ENERGY.

PUMP CONTROLS (2/7)  
NTS

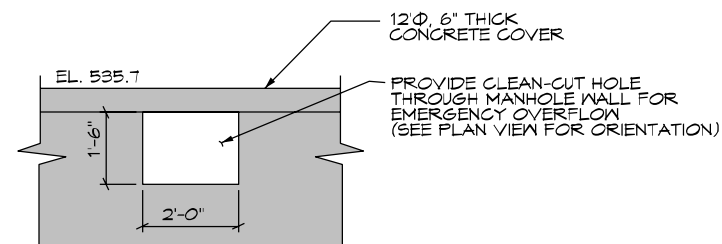


WYE CONNECTION (3/7)  
NTS



- NOTES:
1. CONTRACTOR SHALL BE RESPONSIBLE TO Dewater EXCAVATION TO PROPERLY INSTALL CONCRETE MANHOLE.
  2. EPDM HOSE SHALL BE OF SUFFICIENT LENGTH TO REMOVE PUMPS FROM THE MANHOLE FOR SERVICING.
  3. PIPE AND VALVE SUPPORTS TO BE DETERMINED BY CONTRACTOR.
  4. SEE DETAIL 2/7 FOR PUMP CONTROLS.

CONCRETE LIFT STATION (1/5)  
NTS



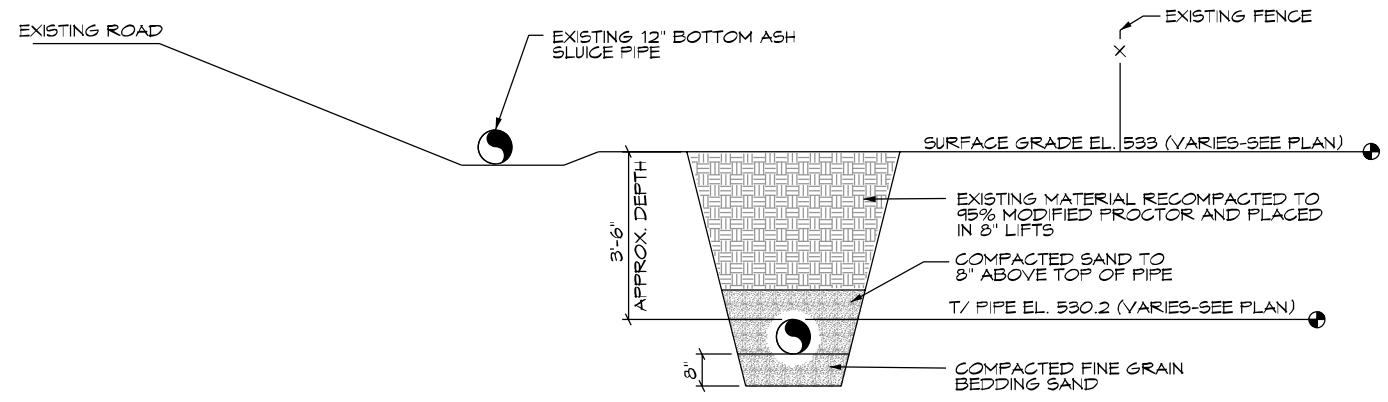
EMERGENCY OVERFLOW (4/7)  
NTS

LIFTSTATION DETAILS  
BURLINGTON GENERATING STATION  
BURLINGTON, IOWA  
PREPARED FOR  
**ALLIANT ENERGY**

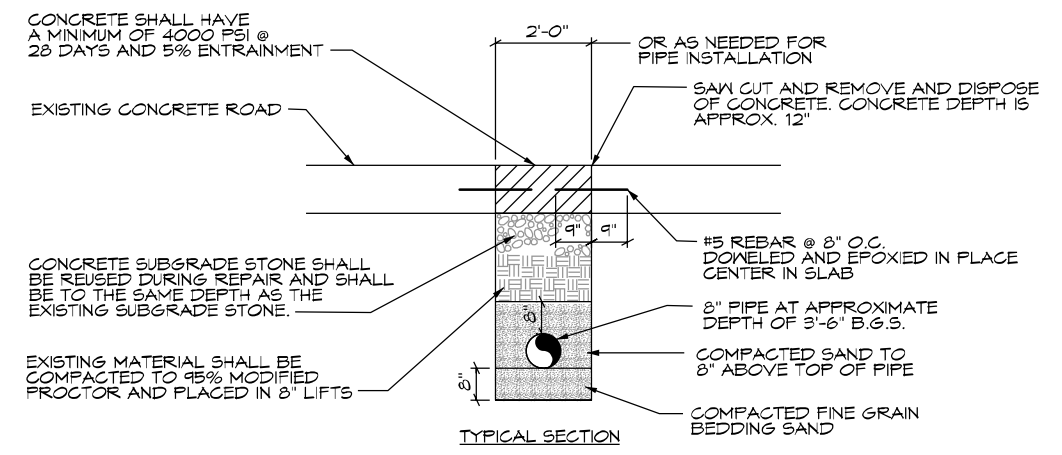
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DATE: 3-27-09	SHEET 7	DRAWING NUMBER 154.002.D7
SCALE: AS SHOWN		

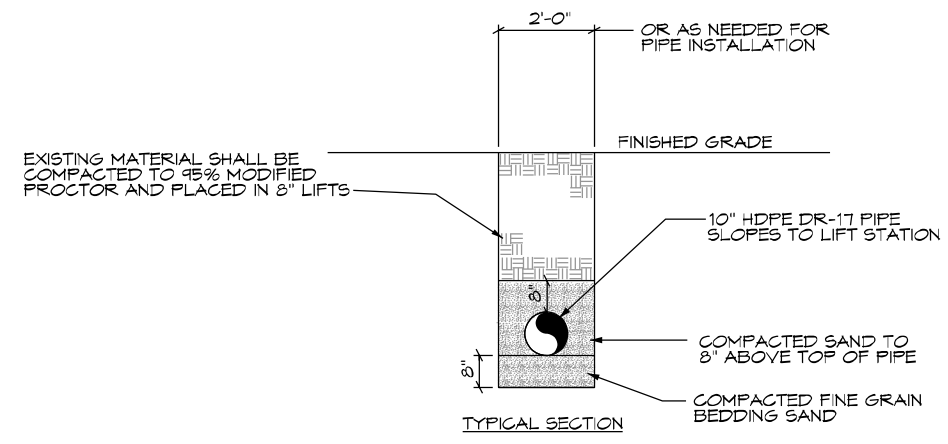




BOILER SEAL WATER DISCHARGE  
PIPE TRENCH SECTION  
NTS (A/5)



ROAD CROSSING  
NTS (B/5)



STORMWATER POND  
DISCHARGE PIPE TRENCH  
NTS (C/5)

PIPE TRENCH SECTIONS  
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DATE: 3-27-09	SHEET 8	DRAWING NUMBER
SCALE: AS SHOWN		154.002.D8

**Process Equipment and Instrument Specifications**

**Level Switches – Float, Submersible**

- A. General: Normally open or normally closed mercury type switch rated for 20 Amperes at 120 Volts AC.
- B. Materials: 20 gauge 316 stainless steel or 5 or 5-1/2 inch diameter sphere permanently assembled to switch cable.
- C. To be provided with a grounding wire.
- D. Cable shall be type SO with a Nitrile PVC jacket containing three #14 AWG fine stranded conductors (black, white and green).
- E. Installation Notes
  - 1. Install per manufacture’s instructions.
  - 2. Provide and install a weighted stainless steel cable or chain or wall mounted stainless steel pipe on which the float switches shall be mounted.
  - 3. Float switches shall be mounted to the stainless steel cable, chain or pipe with stainless steel brackets and stainless steel U-bolts which are to be manufactured by the float switch manufacturer.
  - 4. All hardware shall be stainless steel including bracket anchors.
- F. Standards of Acceptance: Consolidated Electric Company (Model 9G), Anchor Scientific (Rotofloat P20)

**Mechanical Equipment**

**General Requirements**

- A. Perform all work in accordance with applicable Federal, State, and Local codes and ordinances.
- B. Verify locations of existing utilities prior to beginning any earthwork or construction.
- C. Protect existing structures, pipes, pumps, instruments, instruments and items to remain.
- D. Install equipment in accordance with manufacturers’ supplied installation drawings.

**Submersible Pumps (Sum p)**

- A. Quantity: 2
- B. Capacity (GPM): 1500 GPM combined at 70’ TDH
- C. Wastewater pH Range: 6 to 10 SU
- D. Max. Solids Size: 1.375 inch diameter
- E. Maximum Motor Size: 30 horsepower (HP)
- F. Impeller: 14 Inches
- G. Discharge: 4” NPT
- H. Min. Full Load Motor Efficiency: 69.5%
- I. Motor Speed: Constant 1180 RPM
- J. Electrical 3-Phase 60 Hz: 460 volts
- K. Materials of Construction:
  - 1. Impeller: A05 Chrome meeting specification ASTM A532, Class III, Type A
  - 2. Casing: A05 Chrome meeting specification ASTM A532, Class III, Type A
  - 3. Shaft: Stainless Steel
- L. Each pump shall include a short agitator.
- M. Pump and motor capable of continuous operation at conditions specified without excessive noise, vibration, or cavitation.
- N. Pump and motor capable of continuous submergence in water without loss of watertight integrity.
- O. Each pump furnished with a stainless steel chain of sufficient strength and length to permit raising and lowering of the pump.
- P. Materials or features not specified herein shall be manufacturer’s standard equipment and suitable for specified service conditions.
- Q. Standard of Acceptance: Warman SHW Series Model Hazleton 100-375 SHW or equal

**Pump Installation**

- A. Equipment Cleaning: Thoroughly clean equipment of all temporary protective coatings and foreign materials including oil, grease, and dirt prior to assembly or erection.
- B. Installation
  - 1. Verify with Alliant Energy Project Manager that relative dimensions and location of pumps, hatches and piping are correct for proper removal of pumps for replacement and/or maintenance. Note that Contractor is responsible for confirming dimensions.
  - 2. Install pumps and accessories as shown on the Drawings and per manufacturer’s instructions.
  - 3. Install pump, mechanical drive, and motor equipment as recommended by the manufacturer.
  - 4. Connect all piping required for proper operation of the pump assemblies.
  - 5. Pump shall be aligned and lubricated per the manufacturer’s requirements.
- C. Start-up
  - 1. All equipment shall be placed into operation in accordance with a schedule properly coordinated with Alliant Energy Project Manager. Scheduling and acceptance of the equipment start-up shall be approved by Alliant Energy Project Manager.
- D. Field Quality Control - Performance Testing: Perform testing and submit completed Test Sheets in accordance with Hydraulic Institute Standards.

**Precast Manholes, Lids, and Access Hatches**

- A. Base, riser section and flat top shall be constructed in accordance with ASTM C478.
- B. Joints shall meet ASTM C443.
- C. Connections between manhole structure and pipes shall meet ASTM C923. The minimum cored or formed hole must be 12 inches to assure adequate adjustment for manholes to be cut in existing sewer lines.
- D. Manhole Steps:
  - 1. Provide plastic coated steel or cast iron steps with 16-inch spacing. EJIW 8512, M.A. Industries PS-1-PF or Neenah R-1881-J or equal.
  - 2. Top step to be a minimum of 18 inches below top of casting in order to enable clear access through cover.
- E. Lids and Access Hatches:
  - 1. Access hatches shall be corrosion-resistant aluminum with stainless steel hardware and hinges, integral drain gutter, and concealed lock.
- F. Installation
  - 1. Form bottom of excavation clean and smooth to correct elevation.
  - 2. Install sand fill in 6-inch layers and compact to 95% density per the specifications.
  - 1. Use adjusting rings as required, but no more than 4, to obtain proper rim elevations.
  - 4. Mortar joints of adjusting rings, plaster outside and strike inside clean.

**Pipes**

**General Requirements**

- A. Perform all work in accordance with applicable Federal, State, and Local codes and ordinances.
- B. Verify locations of existing utilities prior to beginning any earthwork or construction.
- C. Protect existing structures, pipes, pumps, instruments, and items to remain.

**Piping and Fittings**

- A. HDPE Pipe
  - 1. DR: See Drawings
  - 2. Classified as Type III, Class C, Category 5, Grade P34, Cell Classification PE 345434C, HDPE black pipe.
  - 3. Conforming to ASTM D1248, D3161, and D3350
  - 4. HDPE drawings HDPE piping shall conform to ASTM D 3350. The joints shall be butt fusion welded, flanged or flush threaded as shown on the drawings.
  - 5. Fittings
    - a. All HDPE pipe fittings, as specified in the Contract Document, shall be classified as solid, Type III, Grade PE 3408 HDPE fittings.
    - b. Pipe and fittings shall be joined using fusion thermal welding, flanges, or flush threaded connections, except as specified in the Drawings.
- B. Water Tight Gaskets
  - 1. Connection between a reinforced concrete manhole/structure and pipe shall be joined using a water tight boot or waterstop per ASTM C923.
  - 2. Concrete or mortar to fill in gap between pipe and manhole to ensure that no leakage occurs.

**Buried Pipe and Structure Installation**

- A. Existing Utilities, Piping, and Structures
  - 1. Existing Utilities and Structures:
    - a. Existing structures, utilities, and piping are shown on the Drawings only by general location and the Alliant Energy Project Manager will make all other known records available. However, the Alliant Energy Project Manager does not guarantee the locations as shown on the Drawings.
    - b. The Contractor shall have sole responsibility for providing temporary support and for protecting and maintaining all existing utilities, piping, and structures in the project area during the entire period of construction.
  - 2. Deviations Occasioned by Other Utilities, Pipe, and Structures:
    - a. Wherever existing utilities, pipe, or structures present obstructions to the grade and alignment of the pipe, they shall be permanently supported, removed, relocated or reconstructed by the Contractor through cooperation with the Alliant Energy Project Manager. In those instances where the relocation or reconstruction is impracticable, a deviation from the grade will be ordered and the change shall be made in the manner directed with extra compensation allowed.
- B. Excavation
  - 1. Underpin adjacent structures which may be damaged by excavation work, including utilities, pipe chases, buildings, foundations, etc.
  - 2. Excavate subsoil required to accommodate site structures and construction operations.
  - 3. Grade top perimeter of excavation to prevent surface water from draining into excavation.
  - 4. Perform trench excavation adjacent to structures to prevent damage to structures. If structures are damaged by excavation, notify Alliant Energy Project Manager and replace or repair.
  - 5. Protect excavations by methods required to prevent cave in or loose soil from falling into excavation.
  - 6. Protect excavation activities from undermining or otherwise impacting the existing underground utilities in the areas of excavation and construction.
  - 7. Provide sheeting or bracing as necessary to protect life of property and conform to all applicable federal, provincial, and local codes.
  - 8. Protect bottom of excavations and soil adjacent to and beneath foundations from freezing.
  - 9. Cut out soft areas of subgrade not capable of in-place compaction. Backfill with fill and compact to density equal or greater than requirements for subsequent backfill material.
- C. Pipe Trench and Backfill and Bedding Materials
  - 1. Place pipe bedding below pipe barrel (before setting pipe) in maximum 12 inches lifts and compact to 95% of the modified Proctor maximum dry density (ASTM D 1557). Pipe bedding to be 3/4 inch crushed stone or sand.
  - 2. Cover pipe with bedding in maximum 12 inches lifts and compact to 95% of the modified Proctor maximum dry density (ASTM D 1557). Backfill to be 3/4 inch crushed stone or natural soils.
  - 3. Employ a placement method that does not disturb or damage piping in trenches.
  - 4. Do not backfill over porous, wet, frozen or spongy subgrade surfaces.
  - 5. Make grade changes gradual and blend with surrounding area. Grade to drain.
  - 6. Restore surface to pre-existing conditions.
- D. Placement of Pipe Within Trenches: Install pipe, fittings, and accessories in accordance with specifications and manufacturer’s instructions and at the grade and slope indicated on the drawings. Blow out with compressed air all piping or tubing to be erected as required to remove all foreign material.
- E. Corrosion Protection (For all Buried Metallic Pipe)
  - 1. Conform to AWWA C105.
  - 2. Materials: Polyethylene Film:
    - a. Class C (black).
    - b. Grade: E-1.
    - c. Flow Rate: 0.4 maximum.
    - d. Dielectric Strength: Volume resistivity, minimum ohm – cm<sup>3</sup> = 10<sup>15</sup>.
    - e. Tensile Strength: 1200 psi minimum
    - f. Elongation: 300 percent minimum
    - g. Thickness: 8 mil

**Minimum Tube Size and Sheet Widths**

Pipe Diameter (inches)	Flat Tube (inches)	Sheet (inches)
3 or smaller	14	28
3	16	32
6	20	40
8	24	48
10	27	54
12	30	60
14	34	68
16	37	74
18	41	82
20	45	90
24	54	108

- 4. Method of Installation: Method A.
- F. Field Quality Control
  - 1. General: All pipeline testing shall be tested for exfiltration as specified. All pipe trenches shall be partially backfilled prior to testing. When leakage exceeds the amount allowed, the Contractor, at its expense, shall locate the leaks and make the necessary repairs or replacements, to reduce the leakage to the specified limits. Any individually detectable leaks shall be repaired, regardless of the results of the tests.
  - 2. Temporary valves, plugs, bulkheads, and other pressure testing and water control equipment and materials shall be provided by the Contractor subject to Alliant Energy Project Manager’s review. No materials shall be used which would be injurious to pipeline structure and future function. Air test gages shall be laboratory-calibrated test gages and shall be recalibrated by a certified laboratory at the Contractor’s expense prior to the leakage test, if required by Alliant Energy Project Manager.
  - 3. Unless otherwise specified, water for testing shall be furnished by the Contractor. The Contractor shall make all necessary provisions for conveying the water from the source to the points of use.
  - 4. Release of water from pipelines, after testing has been completed, shall be performed in accordance with the Contractor’s proposed testing plan as approved by Alliant Energy Project Manager
  - 5. All testing operations shall be performed in the presence of Alliant Energy Project Manager.
  - 6. Testing Procedure: The carrier pipe shall be tested for leakage as follows:
    - a. Each section of carrier pipe shall be installed prior to testing.
    - b. Each section of pipe shall be tested as a single unit using plugs or valves.
    - c. Water shall be introduced into the isolated test section and pressurized to the extent practical.
    - d. Compressed air shall then be introduced into the isolated test section until the internal pressure stabilizes at 100 percent of the systems maximum operating pressure for forcemains and 25 psig for gravity flow pipes.
    - e. Following pressure stabilization, the pipe section shall remain pressurized for a period of 15 minutes. The pressure within the pipe shall not deviate (considering no applicable change in atmospheric conditions) by more than 2 percent during test period for forcemains or 0.5 psig for gravity flow pipes.
    - f. If pressure deviation within the pipe exceeds the test limits as established herein, the test shall be completed again by the Contractor at their own expense.
    - g. Isolated test sections found to fail pressure testing shall be repaired by the Contractor at their own expense.
    - h. All testing plugs, valves, and fittings shall be subsequently removed from the discharge piping following testing.
    - i. Once the pipe has been properly tested, the pipe will be installed and test again in place to ensure that all joints and appurtenances are free from leaks.

**Valve Notes**

**General**

- A. Like or similar valves shall be by one manufacturer unless noted otherwise.
- B. Valves shall be for not less than 125 psi water working pressure, and in any event shall be compatible in working pressure to the pipe and fittings to which they are attached. Valves shall be designed for the service for which they are attached.
- C. Valves 2 inches and smaller shall have socket or threaded end connections except as otherwise shown in these specifications or drawings. Sockets and threaded valves to be installed with corresponding union for ease or removal. Valves larger than 2 inches shall have flange end construction except as otherwise shown in these specifications or drawings.
- D. All valve materials of construction shall be suitable with the service listed.
- E. Shut off valves at utilities to be lockable in both the open and closed position.

**Products**

- A. Check Valve, Swing, Cast Iron, Class 125 (Valve Schedule ID THAX)
  - 1. Connections: Flanged
  - 2. Body: Cast Iron
  - 3. Disc: Cast Iron
  - 4. Cap: Bolted
  - 5. Nominal valve size: NPS 3 and greater
  - 6. Standard of Acceptance: Crane, Kitz No. 78, Toyo 435, Clow F5382, GA Industries, or approved equal.
- B. Gate Valve, Cast Steel, Class 150 (Valve Schedule ID AEAB)
  - 1. Connections: Flanged
  - 2. Body: Cast Steel
  - 3. Disc: Solid wedge
  - 4. Bonnet: Bolted
  - 5. Stem: OS&Y
  - 6. Nominal valve size: NPS 3” and greater
  - 7. Standard of Acceptance: Velan F0064C-02TY, Kitz K150SCL, Crane, Milwaukee, Kennedy, or approved equal.

**GENERAL NOTES AND SPECIFICATIONS**  
**BURLINGTON GENERATING STATION**  
**BURLINGTON, IOWA**  
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DATE: 3-27-09	SHEET 9	DRAWING NUMBER 154.002.D9
SCALE: NONE		

## **APPENDIX H – BGS Main Ash Pond Drawings**

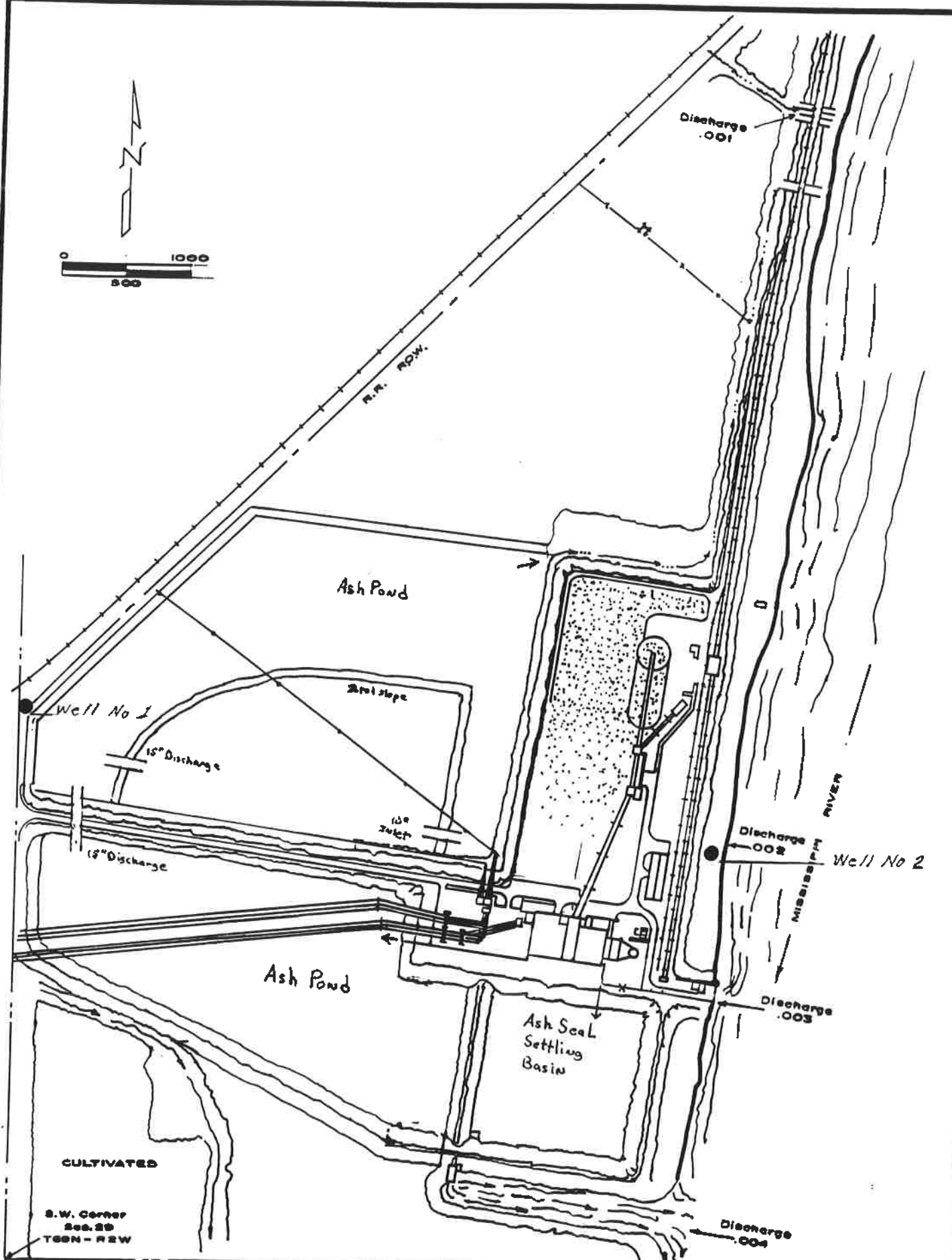
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Alliant Energy  
Interstate Power and Light Company  
Burlington Generating Station  
Burlington, Iowa

History of Construction







S.W. Corner  
Sec. 20  
T68N - R2W



DWN	RFD	BURLINGTON GENERATING STATION		REV	SCALE
CWRD		DISCHARGE LOCATION MAP			As shown
APPR	DATE	6-4-71	A-1260		

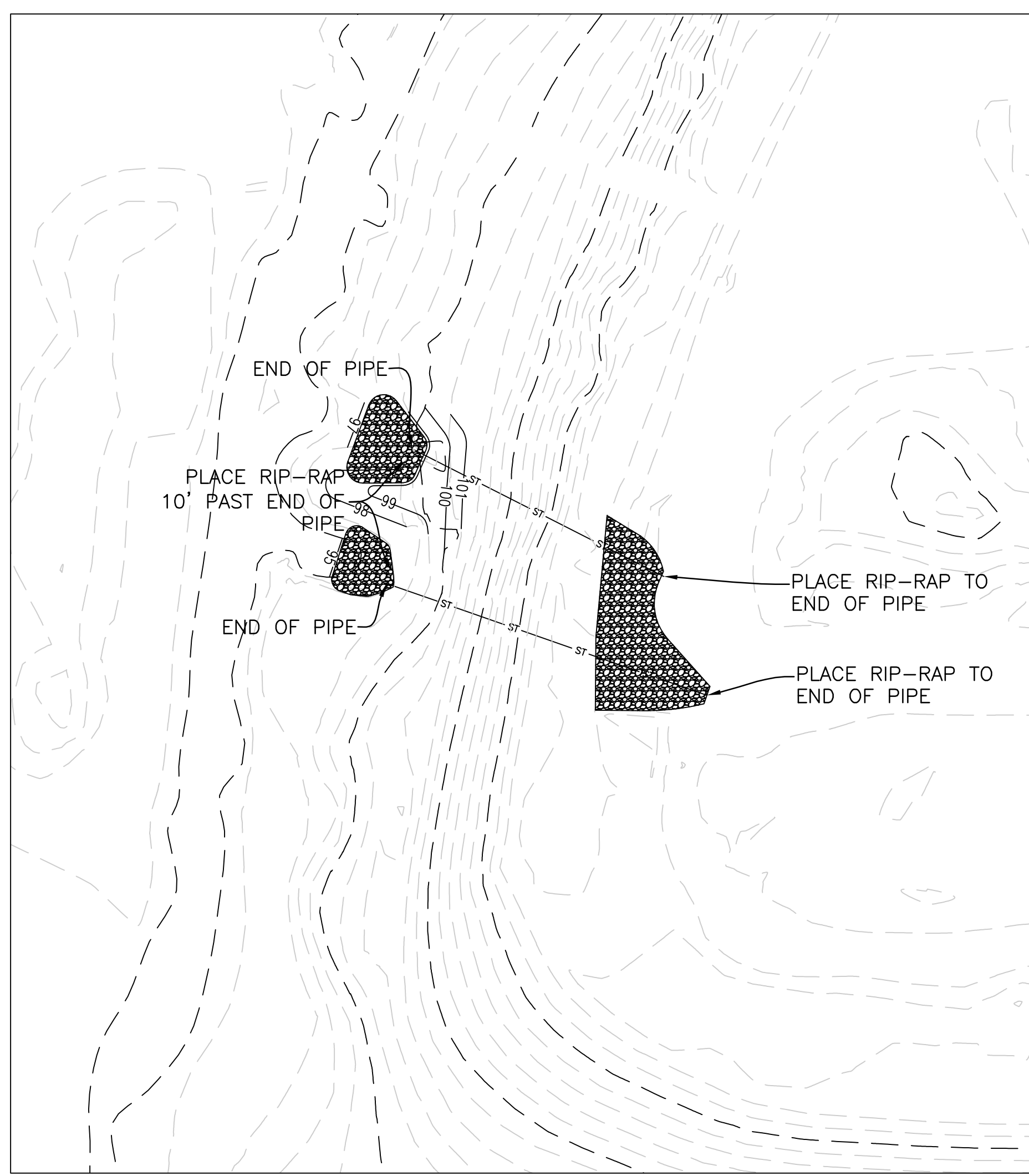
## **APPENDIX I – BGS Economizer Pond Drawings**

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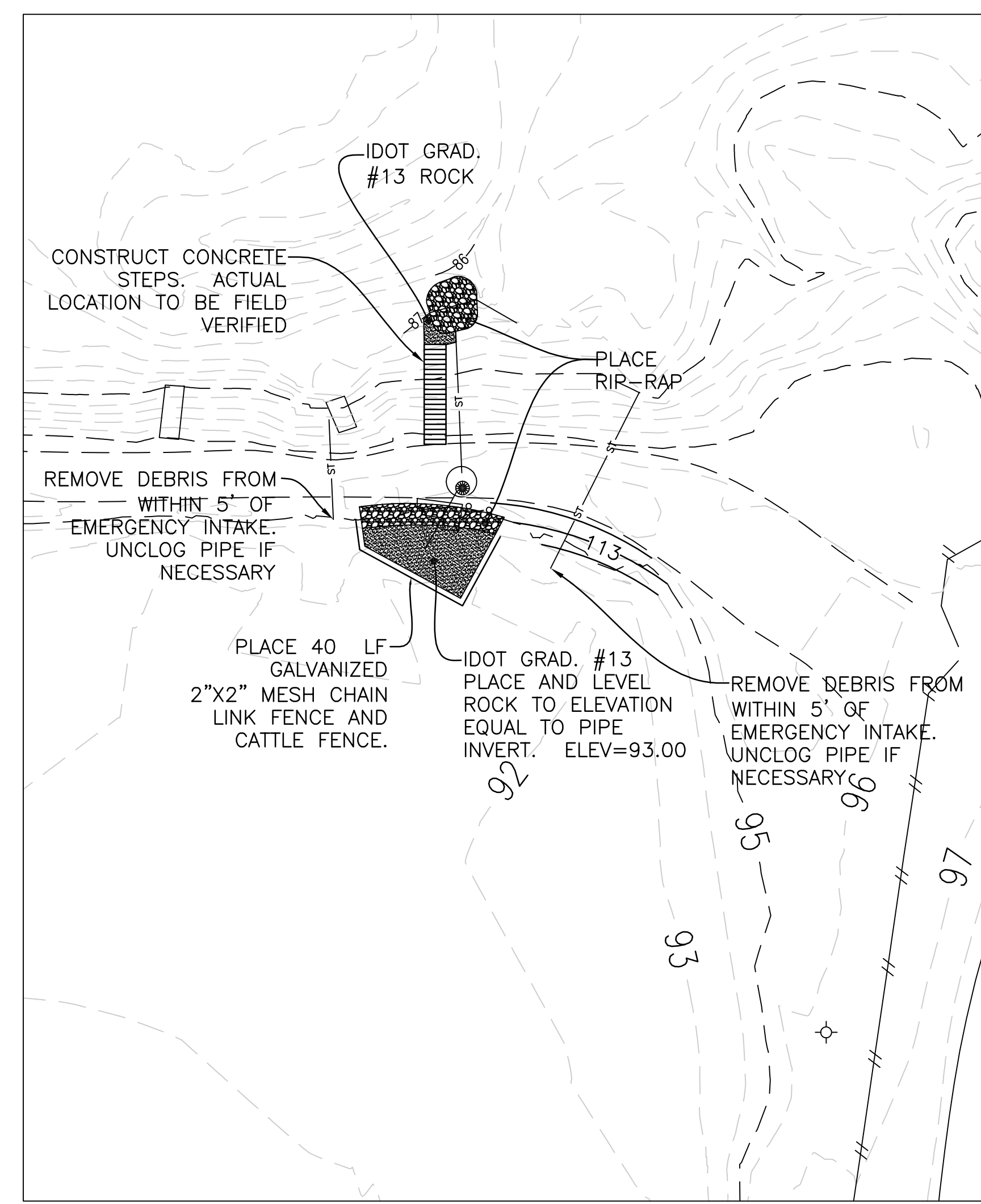
Alliant Energy  
Interstate Power and Light Company  
Burlington Generating Station  
Burlington, Iowa

History of Construction

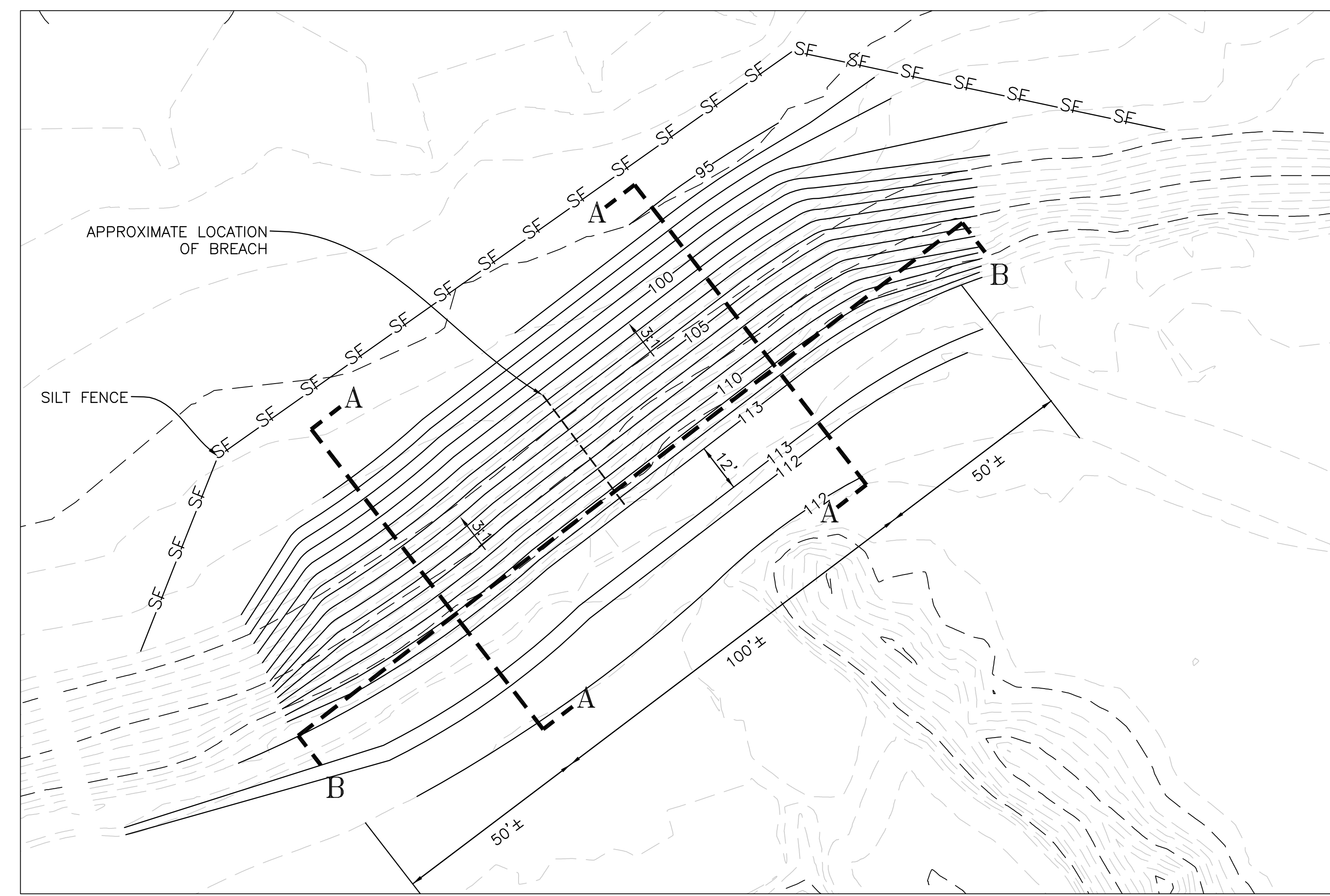




1 UPPER ASH POND OUTFALL STABILIZATION  
C4.3 SCALE: =1'-20"



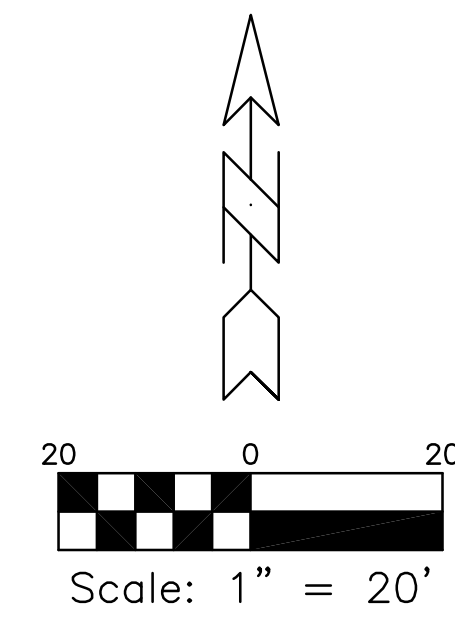
2 LOWER ASH POND OUTFALL STABILIZATION  
C4.3 SCALE: =1'-20"



3 UPPER ASH POND LEVEE BREACH RECONSTRUCTION  
C4.1 SCALE: =1'-20"

**STABILIZATION GENERAL NOTES**

- CLASS "E" RIP-RAP IS TO BE USED FOR INLET/OUTLET STABILIZATION.
- CLASS "E" RIP-RAP IS TO BE USED FOR LOWER POND LEVEE STABILIZATION.
- GRADATION #13 IS TO BE USED FOR ROCK BASE AROUND INLET ON LOWER POND.
- APPROXIMATELY 75 TON OF RIP-RAP IS ESTIMATED FOR PLACEMENT, OR AS DIRECTED BY ENGINEER.
- RIP-RAP PLACEMENT ON THE INLET SIDE OF PIPES IS TO FUNCTION AS A WALK-WAY FOR MAINTENANCE AS WELL AS PROTECTION.



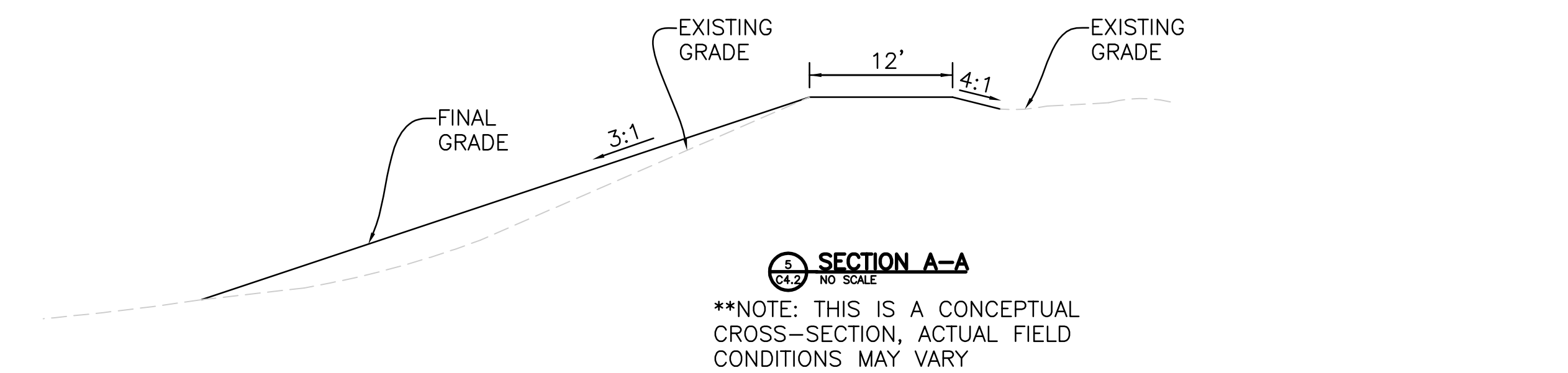
**EARTHWORK GENERAL NOTES**

- CLAY FROM THE EXISTING LEVEE SYSTEMS THAT IS TO BE REUSED IN THE CONSTRUCTION SHALL BE 100% FREE OF ASH MATERIAL.
- IN REMOVAL OF THE EXISTING LEVEE SYSTEM, ASH MATERIAL THAT IS ENCOUNTERED SHALL BE PLACED IN THE UPPER STORAGE POND AND GRADED FLAT.
- ALL TREES AND BRUSH SHALL BE REMOVED FROM LEVEE CONSTRUCTION LIMITS PRIOR TO PLACEMENT OF CLAY FILL. TREES AND BRUSH THAT ARE REMOVED FROM THE LEVEE SHALL BE TAKEN OFF-SITE AND DISPOSED OF PROPERLY.
- DEPTH OF LEVEE MATERIAL FOR REMOVAL VARIES. EXCAVATE CONTAMINATED SURFACE MATERIAL TO A DEPTH SUFFICIENT THAT UNCONTAMINATED CLAY IS ENCOUNTERED OR DETERMINED BY ENGINEER.

**EARTHWORK SPECIFICATIONS**

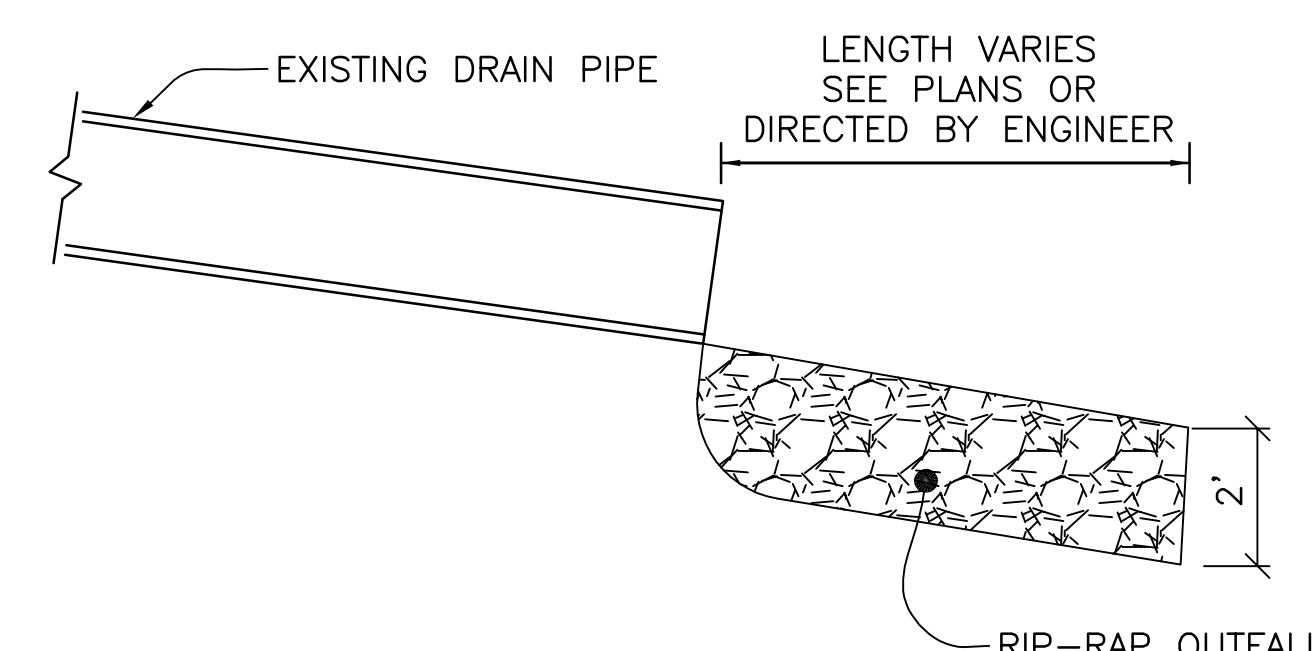
- SOIL MATERIALS FOR FILL SHALL BE IMPORTED FROM AN APPROVED LOCATION AND CONFORM TO CL-ML,CL OR AS APPROVED BY ENGINEER.
- PLACE FILL MATERIALS IN LAYERS NO MORE THAN 8" IN LOOSE DEPTH.
- COMPACTION SHALL BE 95% OF STANDARD PROCTOR DENSITY.
- MOISTURE CONTENT FOR COMPACTION PURPOSES SHALL BE WITHIN THE RANGE OF 2% BELOW TO 4% ABOVE OPTIMUM MOISTURE AS ESTABLISHED BY ASTM D698.
- UNSUITABLE MATERIAL REMOVED DUE TO HIGH MOISTURE MAY BE SPREAD AND ALLOWED TO DRY UNTIL SUITABLE.
- DO NOT PLACE BACKFILL OR FILL MATERIAL ON SURFACES THAT ARE MUDDY, FROZEN, OR CONTAINING FROST OR ICE.

PRELIMINARY FOR DISCUSSION ONLY

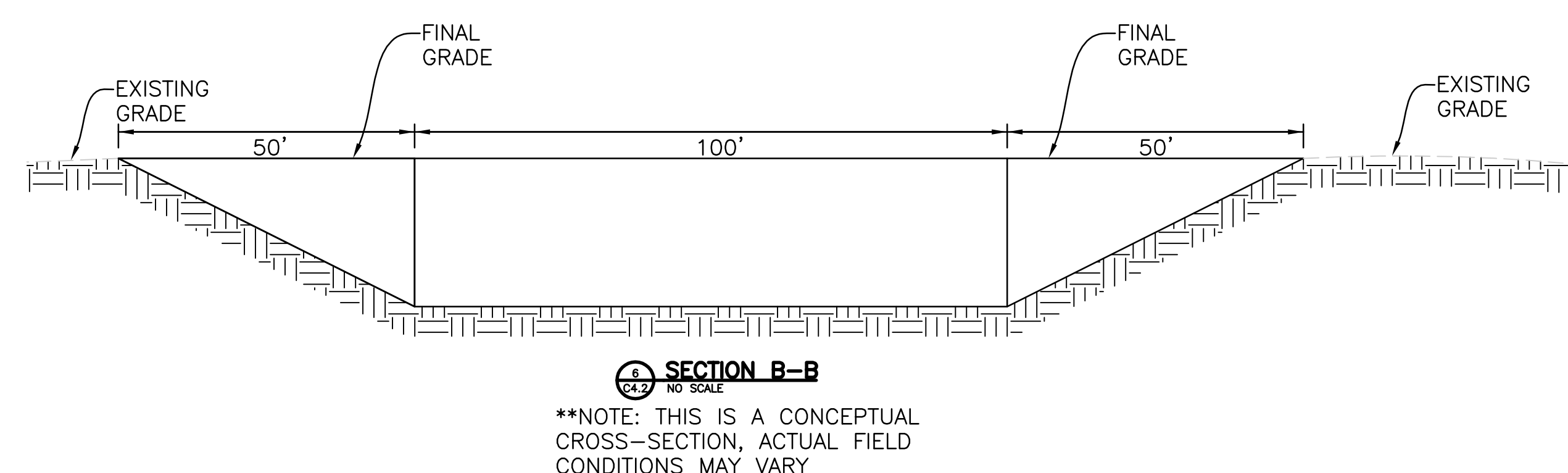


**LEGEND**

- EXISTING INT. CONTOUR
- EXISTING IDX. CONTOUR
- PROPOSED INT. CONTOUR
- PROPOSED IDX. CONTOUR
- CLASS "E" RIP RAP
- GRAD. #13 (2-3" ROCK)



4 TYPICAL RIP-RAP OUTFALL  
C4.2 NO SCALE



DESIGNED	DRAWN	CHECKED	DATE
DMW	DMW	DMW	
CHECKED	NO. APPR.	REVISION DESCRIPTION	
CSB			
INTERNET ADDRESS:			
www.klingner.com			
FULL SCALE DRAWING: 30" x 42"			

**ASH SETTLING POND BREACH RECONSTRUCTION AND STABILIZATION**  
INTERSTATE POWER & LIGHT  
4282 SULLIVAN SLOUGH ROAD  
BURLINGTON, IA 52601

FULL SIZED PLANS HAVE BEEN PREPARED USING STANDARD SCALES. REDUCED SIZED PLANS MAY NOT CONFORM TO STANDARD SCALES. USE GRAPHIC SCALES WHEN MAKING MEASUREMENTS ON REDUCED PLANS.

DRAWING DATE	10/24/08
SHEET TITLE	LEVEE BREACH STABILIZATION
SHEET	C4.3
PROJECT NO.	5749-4/08-2212

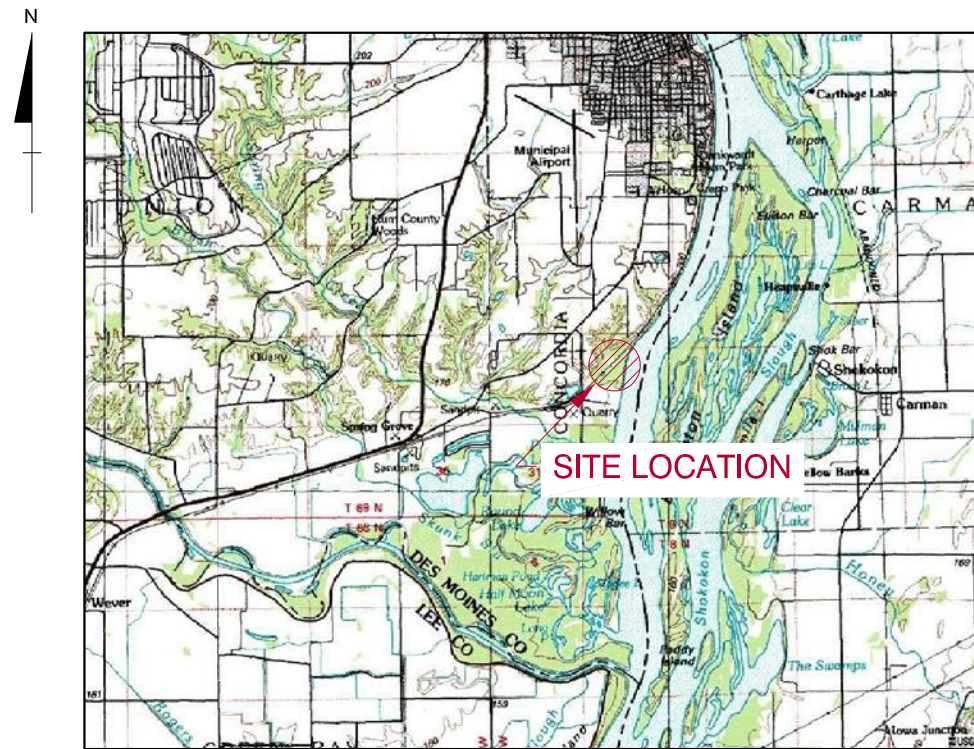


# INTERSTATE POWER AND LIGHT ECONOMIZER ASH PILE AND POND DESIGN BURLINGTON GENERATING STATION

4282 SULLIVAN SLOUGH ROAD  
BURLINGTON, IOWA

## RECORD OF CONSTRUCTION DRAWINGS

NOVEMBER 2011



LOCATION MAP  
NTS

GENERAL	
G-1	COVER SHEET
G-2	PROJECT AREA SURVEY (PRE - CONSTRUCTION)
CIVIL	
C-1	POST CONSTRUCTION TOPOGRAPHIC SURVEY
C-2	GRADING SECTIONS A & B
C-3	GRADING SECTION C
C-4	GRADING SECTION D
C-5	GRADING SECTION E
C-6	FINISHED GRADE STAKING POINTS (FOR CONSTRUCTION ONLY)
C-7	NOTES AND SPECIFICATIONS (SHEET 1)
C-8	NOTES AND SPECIFICATIONS (SHEET 2)
C-9	CONSTRUCTION COMPLETION PHOTOS (SHEET 1)
C-10	CONSTRUCTION COMPLETION PHOTOS (SHEET 2)

SHEET INDEX



AERIAL MAP  
NTS

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REV	DATE	BY	DESCRIPTION
1	11/23/11	RGM	RECORD OF CONSTRUCTION



SCALE:	AS SHOWN
DATE:	8-22-11
DRAWN BY:	JFD
CHKD. BY:	CTS
APPROVED:	MWL

CLIENT / LOCATION
INTERSTATE POWER & LIGHT ECONOMIZER ASH PILE AND POND DESIGN BURLINGTON GENERATING STATION BURLINGTON, IOWA

DRAWING DESCRIPTION
COVER SHEET

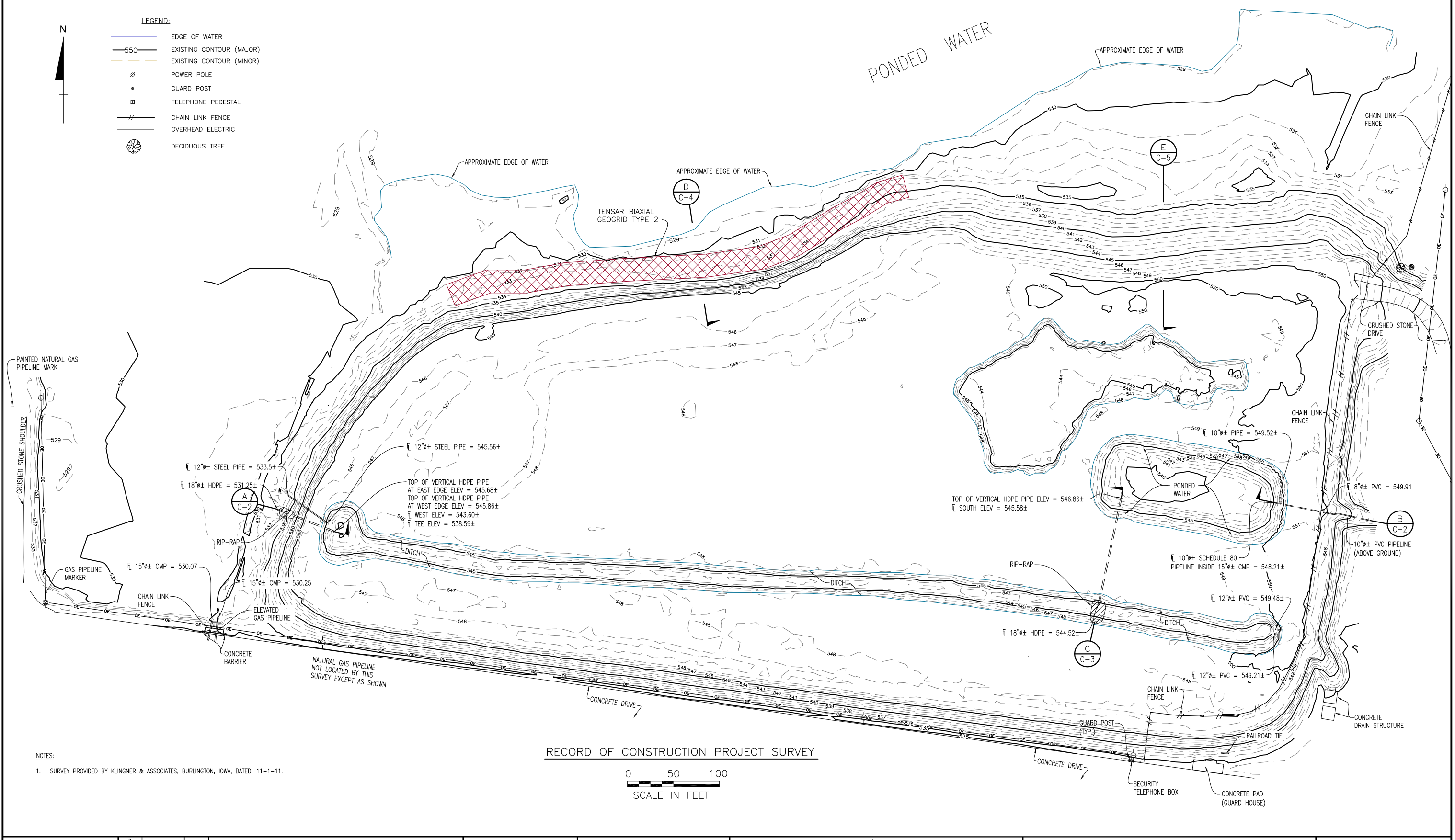
JOB	154.002.013
SHT.	G-1
DWG.	154002013-G1







- LEGEND:**
- EDGE OF WATER
  - - - EXISTING CONTOUR (MAJOR)
  - - - EXISTING CONTOUR (MINOR)
  - ⊗ POWER POLE
  - GUARD POST
  - ⊠ TELEPHONE PEDESTAL
  - //— CHAIN LINK FENCE
  - //— OVERHEAD ELECTRIC
  - ⊗ DECIDUOUS TREE



**NOTES:**  
 1. SURVEY PROVIDED BY KLINGNER & ASSOCIATES, BURLINGTON, IOWA, DATED: 11-11-11.

**RECORD OF CONSTRUCTION PROJECT SURVEY**



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REV	DATE	BY	DESCRIPTION
1	11/21/11	RGM	RECORD OF CONSTRUCTION



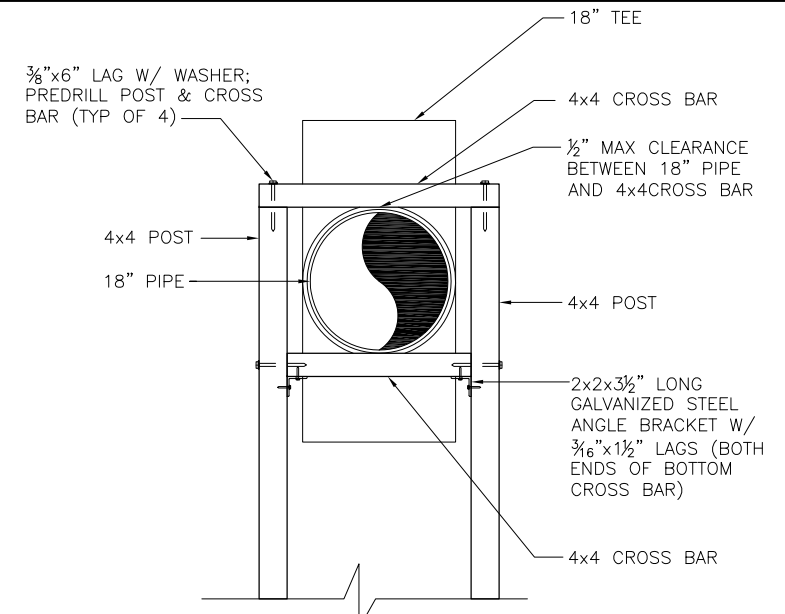
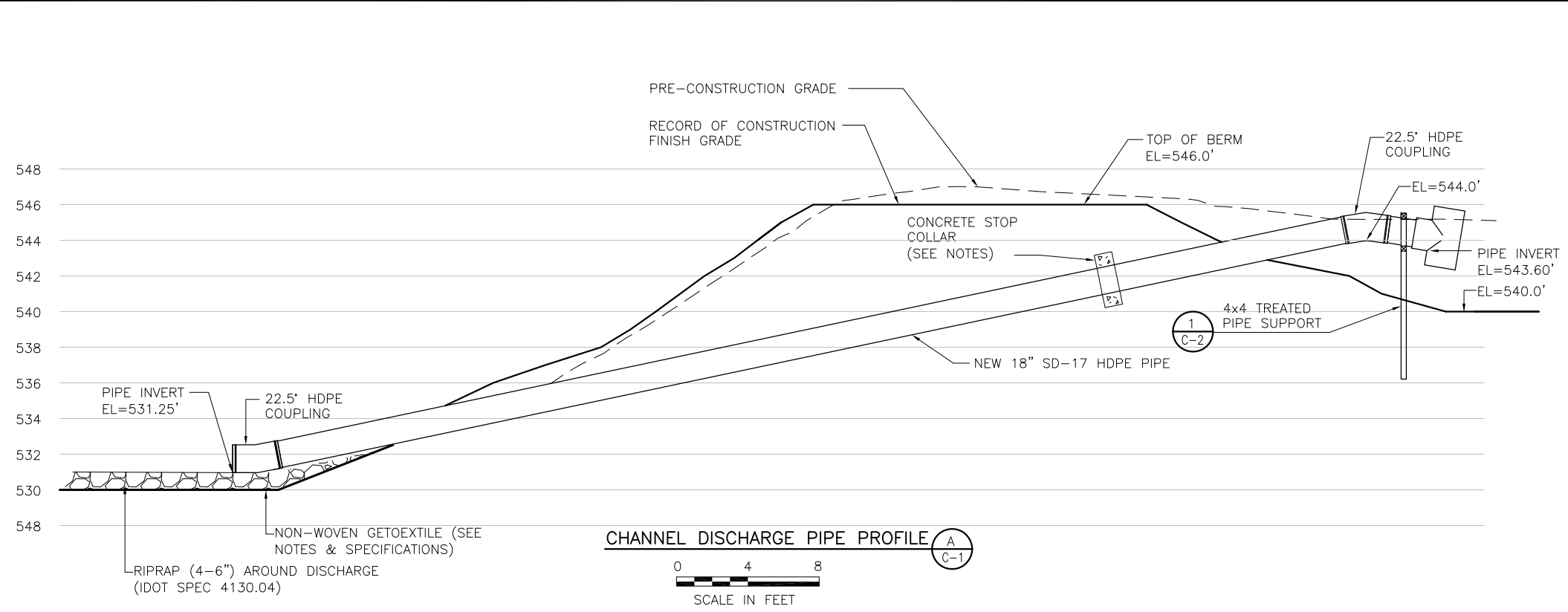
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DRAWN BY:	JFD
CHKD. BY:	CTS
APPROVED:	MWL

CLIENT / LOCATION	INTERSTATE POWER & LIGHT ECONOMIZER ASH PILE AND POND DESIGN BURLINGTON GENERATING STATION BURLINGTON, IOWA
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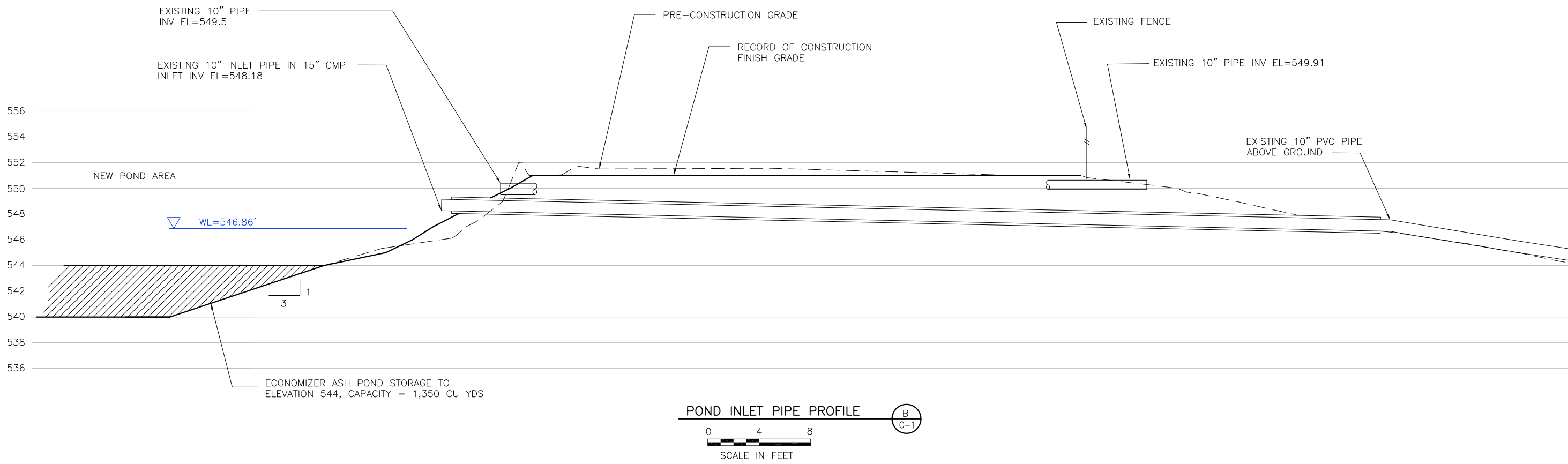
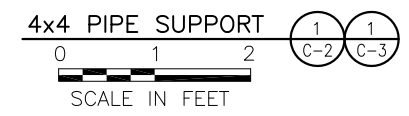
DRAWING DESCRIPTION	POST-CONSTRUCTION TOPOGRAPHIC SURVEY
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JOB	154.002.013
SHT.	C-1
DWG.	154002013-C1





- NOTES:
1. ALL 4x4 MATERIAL TO BE TREATED LUMBER.
  2. ALL ANGLES AND FASTENERS TO BE GALVANIZED STEEL.
  3. PIPE SUPPORT TO BE LOCATED ON 18" PIPE JUST BEFORE TEE ATTACHMENT.



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REV	DATE	BY	DESCRIPTION
1	11/21/11	RGM	RECORD OF CONSTRUCTION
2	8/22/11	MWL	REVISED POND LOCATION

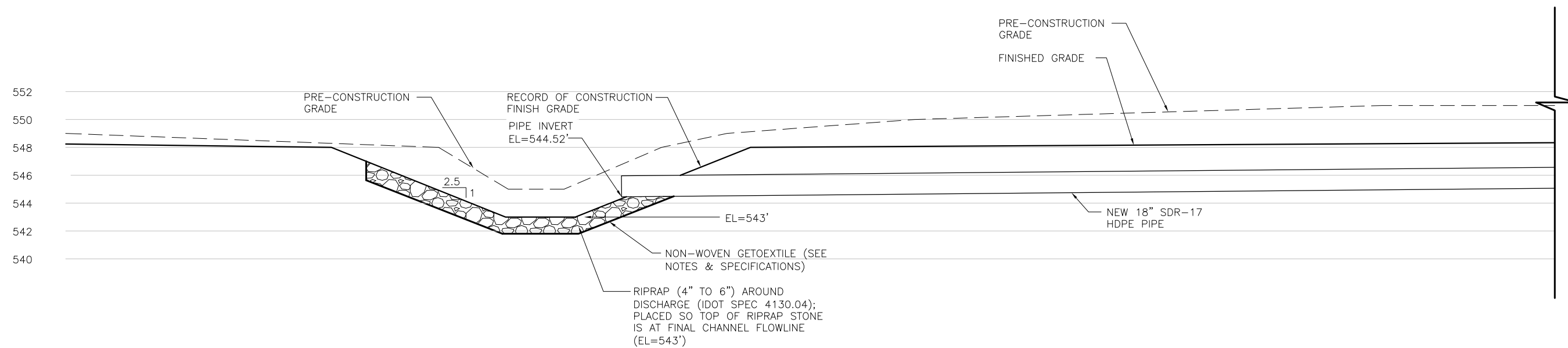


SCALE:	AS SHOWN
DATE:	8-22-11
DRAWN BY:	JFD
CHKD. BY:	CTS
APPROVED:	MWL

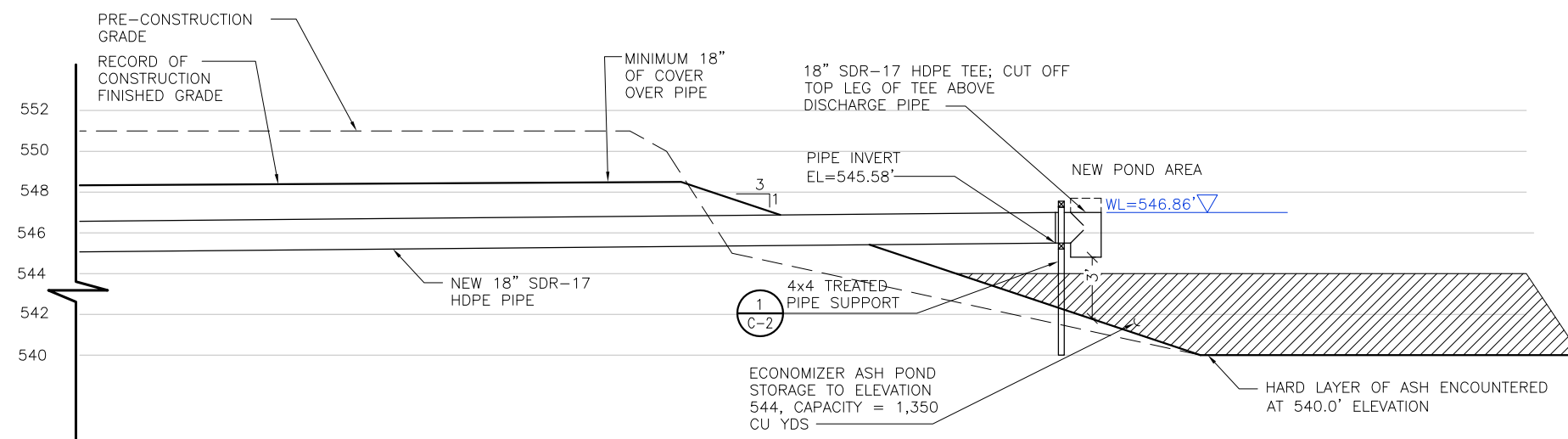
CLIENT / LOCATION	INTERSTATE POWER & LIGHT ECONOMIZER ASH PILE AND POND DESIGN BURLINGTON GENERATING STATION BURLINGTON, IOWA
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DRAWING DESCRIPTION	GRADING SECTIONS A & B
---------------------	------------------------

JOB	154.002.013
SHT.	C-2
DWG.	154002013-C2



POND DISCHARGE PIPE PROFILE (C-1)  
 0 4 8  
 SCALE IN FEET



POND DISCHARGE PIPE PROFILE (CONT) (C-1)  
 0 4 8  
 SCALE IN FEET

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REV	DATE	BY	DESCRIPTION
1	11/21/11	RGM	RECORD OF CONSTRUCTION
2	8/22/11	MWL	REVISED POND LOCATION

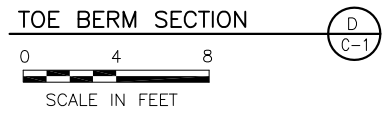


SCALE:	AS SHOWN
DATE:	8-22-11
DRAWN BY:	JFD
CHKD. BY:	CTS
APPROVED:	MWL

CLIENT / LOCATION  
 INTERSTATE POWER & LIGHT  
 ECONOMIZER ASH PILE AND POND DESIGN  
 BURLINGTON GENERATING STATION  
 BURLINGTON, IOWA

DRAWING DESCRIPTION  
 GRADING SECTION C

JOB	154.002.013
SHT.	C-3
DWG.	154002013-C3



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REV	DATE	BY	DESCRIPTION
1	11/21/11	RGM	RECORD OF CONSTRUCTION



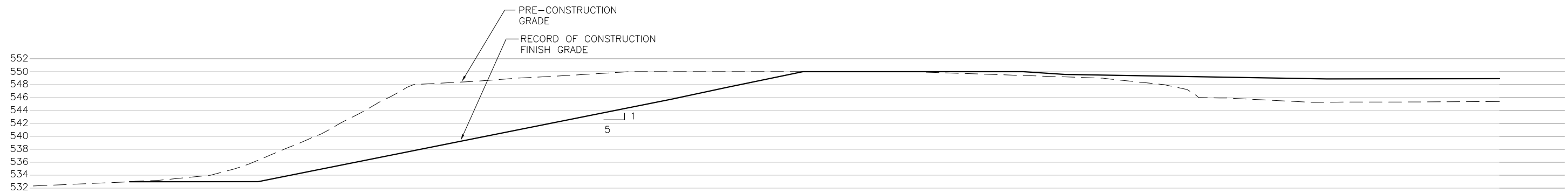
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DATE:	8-22-11
DRAWN BY:	JFD
CHKD. BY:	CTS
APPROVED:	MWL

CLIENT / LOCATION  
INTERSTATE POWER & LIGHT  
ECONOMIZER ASH PILE AND POND DESIGN  
BURLINGTON GENERATING STATION  
BURLINGTON, IOWA

DRAWING DESCRIPTION  
GRADING SECTION D

JOB	154.002.013
SHT.	C-4
DWG.	154002013-C4





NORTH SLOPE SECTION



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REV	DATE	BY	DESCRIPTION
1	11/21/11	RGM	RECORD OF CONSTRUCTION



SCALE: AS SHOWN  
DATE: 8-22-11  
DRAWN BY: JFD  
CHKD. BY: CTS  
APPROVED: MWL

CLIENT / LOCATION  
INTERSTATE POWER & LIGHT  
ECONOMIZER ASH PILE AND POND DESIGN  
BURLINGTON GENERATING STATION  
BURLINGTON, IOWA

DRAWING DESCRIPTION  
GRADING SECTION E

JOB 154.002.013  
SHT. C-5  
DWG. 154002013-C5

CONSTRUCTION  
USE ONLY

Point Number	Easting	Northing	Elevation
100	2300100.00	279300.00	548.92
101	2300150.00	279300.00	548.85
102	2300200.00	279300.00	549.33
103	2299500.00	279350.00	548.73
104	2299550.00	279350.00	549.00
105	2299600.00	279350.00	548.96
106	2299650.00	279350.00	548.87
107	2299700.00	279350.00	548.78
108	2299750.00	279350.00	548.72
109	2299800.00	279350.00	548.68
110	2299850.00	279350.00	548.64
111	2299900.00	279350.00	548.59
112	2299950.00	279350.00	548.53
113	2300000.00	279350.00	548.45
114	2300050.00	279350.00	548.35
115	2300100.00	279350.00	548.28
116	2300150.00	279350.00	548.17
117	2299250.00	279400.00	547.42
118	2299300.00	279400.00	548.00
119	2299350.00	279400.00	548.00
120	2299400.00	279400.00	548.56
121	2299450.00	279400.00	548.46
122	2299500.00	279400.00	548.35
123	2299550.00	279400.00	548.32
124	2299600.00	279400.00	548.27
125	2299650.00	279400.00	548.20
126	2299700.00	279400.00	548.15
127	2299750.00	279400.00	548.14
128	2299800.00	279400.00	548.11
129	2299850.00	279400.00	548.07
130	2300150.00	279400.00	548.22
131	2300200.00	279400.00	548.65
132	2299650.00	279450.00	548.05
133	2299700.00	279450.00	548.06
134	2299750.00	279450.00	548.07
135	2299800.00	279450.00	548.09
136	2299850.00	279450.00	548.11
137	2299900.00	279450.00	548.50
138	2299950.00	279450.00	548.50
139	2300000.00	279450.00	548.50
140	2300050.00	279450.00	548.34
141	2300100.00	279450.00	548.28
142	2300150.00	279450.00	548.74
143	2300200.00	279450.00	549.00
144	2299250.00	279500.00	548.02
145	2299300.00	279500.00	548.26
146	2299350.00	279500.00	548.50
147	2299400.00	279500.00	548.50
148	2299450.00	279500.00	548.50
149	2299500.00	279500.00	548.50
150	2299550.00	279500.00	548.50
151	2299600.00	279500.00	548.50
152	2299650.00	279500.00	548.50
153	2299700.00	279500.00	548.50
154	2299750.00	279500.00	548.50
155	2299800.00	279500.00	548.50
156	2299850.00	279500.00	548.55
157	2299900.00	279500.00	548.60
158	2299950.00	279500.00	548.42
159	2300000.00	279500.00	548.13
160	2299300.00	279550.00	548.15
161	2299350.00	279550.00	548.34
162	2299400.00	279550.00	548.50
163	2299450.00	279550.00	548.50
164	2299500.00	279550.00	548.50
165	2299550.00	279550.00	548.50
166	2299600.00	279550.00	548.50
167	2299650.00	279550.00	548.50
168	2299700.00	279550.00	548.50
169	2299750.00	279550.00	548.50
170	2299800.00	279550.00	548.50
171	2299850.00	279550.00	548.65
172	2299900.00	279550.00	548.70
173	2299950.00	279550.00	548.62
174	2300000.00	279550.00	548.33
175	2299350.00	279600.00	548.18
176	2299400.00	279600.00	548.33
177	2299450.00	279600.00	548.50
178	2299500.00	279600.00	548.50
179	2299550.00	279600.00	548.50
180	2299600.00	279600.00	548.50

Point Number	Easting	Northing	Elevation
181	2299650.00	279600.00	548.50
182	2299700.00	279600.00	548.50
183	2299750.00	279600.00	548.50
184	2299800.00	279600.00	548.50
185	2299850.00	279600.00	548.65
186	2299900.00	279600.00	548.79
187	2299950.00	279600.00	548.83
188	2300000.00	279600.00	548.54
189	2300050.00	279600.00	548.26
190	2300100.00	279600.00	548.25
191	2300150.00	279600.00	548.36
192	2300200.00	279600.00	548.47
193	2300250.00	279600.00	549.51
194	2299400.00	279650.00	548.08
195	2299450.00	279650.00	548.14
196	2299500.00	279650.00	548.19
197	2299550.00	279650.00	548.21
198	2299600.00	279650.00	548.23
199	2299650.00	279650.00	548.32
200	2299700.00	279650.00	548.50
201	2299750.00	279650.00	548.50
202	2299800.00	279650.00	548.50
203	2299850.00	279650.00	548.65
204	2299900.00	279650.00	548.79
205	2299950.00	279650.00	548.94
206	2300000.00	279650.00	548.82
207	2300050.00	279650.00	549.00
208	2300100.00	279650.00	549.00
209	2300150.00	279650.00	549.00
210	2300200.00	279650.00	549.10
211	2300250.00	279650.00	549.47
212	2299700.00	279700.00	548.07
213	2299750.00	279700.00	548.16
214	2299800.00	279700.00	548.31
215	2299850.00	279700.00	548.50
216	2299900.00	279700.00	548.75
217	2299950.00	279700.00	549.00
218	2300000.00	279700.00	549.56
219	2300050.00	279700.00	549.70
220	2300100.00	279700.00	549.72
221	2300150.00	279700.00	549.66
222	2300200.00	279700.00	549.66
223	2300250.00	279700.00	549.94
224	2299850.00	279750.00	548.17
225	2299900.00	279750.00	548.50
226	2299950.00	279750.00	549.06
227	2300000.00	279750.00	550.00
228	2300150.00	279750.00	550.00
229	2300200.00	279750.00	550.00
230	2300250.00	279750.00	550.00
231	2300300.00	279750.00	550.00
232	2299249.88	279714.43	529.00
233	2299285.97	279746.46	529.00
234	2299326.60	279762.43	529.00
235	2299342.70	279764.68	529.00
236	2299354.31	279771.69	529.00
237	2299380.10	279776.93	529.00
238	2299404.60	279774.34	529.00
239	2299450.58	279783.66	529.00
240	2299535.87	279794.17	529.00
241	2299542.90	279792.44	529.00
242	2299621.34	279797.45	529.00
243	2299670.17	279806.72	529.00
244	2299709.27	279823.73	529.00
245	2299783.10	279867.71	529.00
246	2299869.00	279859.65	533.00
247	2299797.79	279841.55	535.00
248	2299757.88	279819.37	535.00
249	2299723.97	279797.54	535.00
250	2299676.86	279777.15	535.00
251	2299623.05	279767.23	535.00
252	2299613.41	279767.96	535.00
253	2299540.56	279762.12	535.00
254	2299534.07	279763.72	535.00
255	2299455.40	279754.02	535.00
256	2299406.04	279744.02	535.00
257	2299381.54	279746.61	535.00
258	2299365.37	279743.32	535.00
259	2299352.95	279735.83	535.00
260	2299334.27	279733.21	535.00
261	2299300.94	279720.11	535.00

Point Number	Easting	Northing	Elevation
262	2299284.39	279707.31	535.00
263	2299271.72	279693.86	535.00
264	2299282.63	279683.57	535.00
265	2299294.50	279696.17	535.00
266	2299308.42	279706.93	535.00
267	2299338.11	279718.60	535.00
268	2299358.07	279721.40	535.00
269	2299370.90	279729.14	535.00
270	2299382.26	279731.45	535.00
271	2299406.75	279728.86	535.00
272	2299457.81	279739.21	535.00
273	2299533.16	279748.49	535.00
274	2299539.39	279746.96	535.00
275	2299613.19	279752.93	535.00
276	2299623.90	279752.12	535.00
277	2299680.46	279762.46	535.00
278	2299731.32	279784.45	535.00
279	2299765.71	279806.56	535.00
280	2299804.88	279828.50	535.00
281	2299868.12	279844.68	536.00
282	2299867.14	279830.94	545.00
283	2299813.19	279814.07	544.00
284	2299797.24	279807.09	544.00
285	2299719.40	279762.32	544.00
286	2299682.01	279748.58	544.00
287	2299665.40	279744.58	544.00
288	2299600.85	279738.87	544.00
289	2299400.72	279710.95	544.00
290	2299337.06	279697.41	544.00
291	2299318.26	279688.68	544.00
292	2299294.86	279669.99	544.00
293	2299295.56	279667.78	545.00
294	2299520.21	279710.97	545.00
295	2299656.98	279725.37	545.00
296	2299726.87	279746.29	545.00
297	2299776.98	279771.14	545.00
298	2299866.04	279783.58	548.00
299	2299745.92	279724.09	548.00
300	2299696.70	279706.78	548.00
301	2299650.07	279696.25	548.00
302	2299528.45	279686.12	548.00
303	2299427.73	279669.11	548.00
304	2299351.62	279649.56	548.00
305	2299320.16	279625.04	548.00
306	2299251.35	279535.71	548.00
307	2299233.68	279545.41	546.00
308	2299313.26	279632.34	546.00
309	2299347.12	279658.73	546.00
310	2299527.20	279696.05	546.00
311	2299648.55	279706.16	546.00
312	2299693.93	279716.41	546.00
313	2299742.02	279733.32	546.00
314	2299810.61	279767.41	546.00
315	2299915.57	279856.91	534.00
316	2300075.20	279835.36	533.00
317	2300157.49	279846.73	533.00
318	2300195.06	279845.50	533.00
319	2300220.49	279848.63	533.00
320	2300255.07	279862.99	533.00
321	2300304.41	279863.85	531.00
322	2300351.52	279846.93	532.00
323	2300367.86	279796.40	533.00
324	2300290.53	279771.73	550.00
325	2300161.94	279761.54	550.00
326	2300086.90	279750.65	550.00
327	2300063.12	2	

**GENERAL REQUIREMENTS**

- A. PERFORM ALL WORK IN ACCORDANCE WITH APPLICABLE FEDERAL, STATE, AND LOCAL CODES AND ORDINANCES.
- B. ALL MATERIALS AND EQUIPMENT TO BE PROVIDED AS PART OF THIS PROJECT TO INCLUDE CERTIFICATION DOCUMENTATION (EX. UL 508A) REQUIRED BY APPLICABLE CODES AND ORDINANCES FOR INSTALLATION AND OPERATION OF SAID MATERIALS/EQUIPMENT AS INTENDED IN THIS PROJECT.
- C. VERIFY LOCATIONS OF EXISTING UTILITIES PRIOR TO BEGINNING ANY EARTHWORK OR CONSTRUCTION.
- D. PROTECT EXISTING STRUCTURES, PIPES, PUMPS, INSTRUMENTS, PAVEMENT, CONDUIT, AND OTHER ITEMS THAT ARE TO REMAIN.
- E. INSTALL EQUIPMENT IN ACCORDANCE WITH MANUFACTURERS' SUPPLIED INSTALLATION DOCUMENTS AND THE REQUIREMENTS OF THE DRAWINGS.

**APPLICABLE CODES AND CERTIFICATIONS**

- A. 2009 UNIFORM PLUMBING CODE (UPC) AS AMENDED BY IOWA
- B. 2009 INTERNATIONAL MECHANICAL CODE (IMC)
- C. NATIONAL FIRE PROTECTION AGENCY (NFPA)
- D. IOWA DEPARTMENT OF TRANSPORTATION 2011 STANDARD SPECIFICATIONS
- E. AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM), VARIOUS STANDARDS LISTED
- F. AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI), VARIOUS STANDARDS LISTED
- G. OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION (OSHA)

**EXISTING SURVEYS AND BASE MAPS**

- A. ELEVATIONS WITHIN THE PROJECT AREA AND CONTROL POINTS WERE OBTAINED IN A SURVEY CONDUCTED BY KLINGER & ASSOCIATES, BURLINGTON, IOWA (DATED 07/19/11).

**EXISTING INFLUENT WATER CHARACTERISTICS**

- A. ECONOMIZER ASH POND INFLOW (10" SCHEDULE 80 PVC PIPE):
  - 1. AVE: 1,600 GPM
  - 2. MAX: 3,200 GPM
- B. ECONOMIZER ASH PILE SOUTH CHANNEL INFLOW (TWO 12-INCH PVC PIPES)
  - 1. MAX: 4,000 GPM PER 12-INCH PIPE
  - 2. FLOW INTO CHANNEL FROM TWO 12-INCH PIPES NOT CONTINUOUS AND IS DEPENDENT ON STORM WATER ACCUMULATION AT THE FACILITY

**CIVIL NOTES**

**TEMPORARY FACILITIES AND CONTROL**

- A. DUST CONTROL: THE CONTRACTOR SHALL PROVIDE POSITIVE METHODS AND APPLY DUST CONTROL WATER TO MINIMIZE RAISING DUST FROM CONSTRUCTION OPERATION, AND PROVIDE POSITIVE MEANS TO PREVENT AIRBORNE DUST FROM DISPERSING INTO THE ATMOSPHERE. CHEMICAL DUST SUPPRESSANT SHALL NOT BE USED. DUST SUPPRESSANTS SHALL BE APPROVED BY OWNER PRIOR TO USE.
- B. WATER CONTROL
  - 1. THE CONTRACTOR SHALL PROVIDE METHODS TO CONTROL SURFACE WATER TO PREVENT DAMAGE TO THE PROJECT, THE SITE, OR ADJOINING PROPERTIES. THE CONTRACTOR SHALL CONTROL FILL, GRADING AND DITCHING TO DIRECT SURFACE DRAINAGE AWAY FROM EXCAVATIONS, PITS, TUNNELS AND OTHER CONSTRUCTION AREAS; AND TO DIRECT DRAINAGE TO PROPER RUNOFF.
  - 2. THE CONTRACTOR SHALL PROVIDE, OPERATE, AND MAINTAIN HYDRAULIC EQUIPMENT OF ADEQUATE CAPACITY TO CONTROL SURFACE EROSION.
  - 3. THE CONTRACTOR SHALL DISPOSE OF DRAINAGE WATER IN A MANNER TO PREVENT FLOODING, EROSION, OR OTHER DAMAGE TO ANY PORTION OF THE SITE OR TO ADJOINING AREAS.
- C. EROSION CONTROL
  - 1. THE CONTRACTOR SHALL PLAN AND EXECUTE CONSTRUCTION AND EARTHWORK USING METHODS TO CONTROL SURFACE DRAINAGE FROM CUTS AND FILLS AND STOCKPILES IN ORDER TO PREVENT EROSION AND SEDIMENTATION; AND SHALL:
    - A. HOLD THE NUMBER AND SIZE OF AREAS OF BARE SOIL EXPOSED AT ONE TIME TO A MINIMUM, AND
    - B. PROVIDE TEMPORARY CONTROL MEASURES SUCH AS BERMS, DIKES, SILT FENCE, SILT DAMS, DRAINS, ETC., AS NEEDED FOR EROSION CONTROL.
  - 2. THE CONTRACTOR SHALL CONSTRUCT FILLS BY SELECTIVE PLACEMENT TO ELIMINATE ERODIBLE SURFACE SOILS.
  - 3. THE CONTRACTOR SHALL INSPECT EARTHWORK TO DETECT ANY EVIDENCE OF THE START OF EROSION, AND APPLY CORRECTIVE MEASURES AS REQUIRED TO CONTROL EROSION.
  - 4. TEMPORARY PERIMETER EROSION CONTROL:
    - A. THIS SYSTEM CONSISTS OF A CONTINUOUS BARRIER ADJACENT TO AN AREA OF CONSTRUCTION TO INTERCEPT WATER BORNE SILT AND PREVENT IT FROM LEAVING THE AREA OF CONSTRUCTION. THE BARRIER SHALL BE OF SUFFICIENT LENGTH AND HEIGHT TO CAPTURE ALL CONSTRUCTION RUNOFF.
    - B. SILT FILTER FENCE SHALL BE SUPPORTED ON POSTS AT LEAST 6 FT IN LENGTH AND SPACED ON 5 FT. CENTERS. THE FABRIC SHALL BE INSTALLED IN A BACKFILLED TRENCH 6 INCHES DEEP AND SECURELY ATTACHED TO THE POSTS BY ANY METHOD APPROVED BY THE ENGINEER.
    - C. PERIMETER EROSION BARRIER SHALL BE A MANUFACTURED SILT FENCE (SUPAC4-1/2 NP(UV) OR APPROVED EQUAL) MADE OF WOVEN POLYPROPYLENE WITH PRE-SEWN POST POCKETS AND TOP AND BOTTOM TENSIONING ROPES.

**DEMOLITION**

- A. REGULATORY REQUIREMENTS
  - 1. CONFORM TO APPLICABLE CODE FOR DEMOLITION OF STRUCTURES, SAFETY OF ADJACENT STRUCTURES, DUST CONTROL, AND DISPOSAL.
  - 2. CONFORM TO APPLICABLE REGULATORY PROCEDURES WHEN DISCOVERING HAZARDOUS OR CONTAMINATED MATERIALS.
- B. SCHEDULING
  - 1. SCHEDULE WORK TO PRECEDE CONCURRENTLY WITH THE INSTALLATION OF THE REPLACEMENT SYSTEMS.
  - 2. SCHEDULE WORK AS TO MINIMIZE IMPACT ON FACILITY OPERATIONS.

- 3. SCHEDULE WORK TO MINIMIZE THE TIME THAT TEMPORARY SYSTEMS MAY BE NEEDED TO MAINTAIN SYSTEM FUNCTIONALITY.
- C. DEMOLITION REQUIREMENTS
  - 1. THE CONTRACTOR SHALL EXERCISE EXTREME CARE TO PREVENT DAMAGE TO STRUCTURES, UTILITIES, AND FACILITIES NOT DESIGNATED TO BE REMOVED. THE CONTRACTOR SHALL EXERCISE CARE TO AVOID DAMAGING EXISTING PAVED AREAS AT THE SITE. THE COST FOR REPAIR OF ANY DAMAGE WILL BE THE RESPONSIBILITY OF THE CONTRACTOR.
  - 2. ALL SUPPORTS AND FOUNDATIONS FOR DEMOLISHED EQUIPMENT SHALL BE REMOVED ALSO UNLESS SPECIFIED ON THE DRAWINGS.
  - 3. CONTRACTOR SHALL REMOVE ALL ELECTRICAL WIRING, CONTROL/SIGNAL WIRING, AND CONDUIT FROM THE REMOVED EQUIPMENT TO THE NEAREST DISCONNECT POINT. THE ELECTRICAL/WEATHER/ACCESS INTEGRITY OF THE CONNECTION POINT MUST BE RESTORED AFTER DEMOLITION.
  - 4. DURING THE DEMOLITION WORK THE CONTRACTOR SHALL CONTINUOUSLY EVALUATE THE CONDITIONS OF THE STRUCTURES BEING DEMOLISHED AND TAKE IMMEDIATE ACTION TO PROTECT ALL PERSONNEL WORKING IN AND AROUND THE DEMOLITION SITE. NO AREA, SECTION, OR COMPONENT OF STRUCTURAL ELEMENTS WILL BE ALLOWED TO BE LEFT STANDING WITHOUT SUFFICIENT BRACING, SHORING, OR LATERAL SUPPORT TO PREVENT COLLAPSE OR FAILURE WHILE WORKMEN REMOVE DEBRIS OR PERFORM OTHER WORK IN THE IMMEDIATE AREA. STRUCTURAL COMPONENTS THAT ARE DESIGNED AND CONSTRUCTED TO STAND WITHOUT LATERAL SUPPORT OR SHORING, AND ARE DETERMINED TO BE IN STABLE CONDITION, MAY BE ALLOWED TO REMAIN STANDING WITHOUT ADDITIONAL BRACING, SHORING, OR LATERAL SUPPORT UNTIL DEMOLISHED. THE CONTRACTOR SHALL ENSURE THAT NO ELEMENTS DETERMINED TO BE UNSTABLE ARE LEFT UNSUPPORTED AND SHALL BE RESPONSIBLE FOR PLACING AND SECURING BRACING, SHORING, OR LATERAL SUPPORTS AS MAY BE REQUIRED AS A RESULT OF ANY CUTTING, REMOVAL, OR DEMOLITION WORK PERFORMED UNDER THIS CONTRACT.
  - 5. THE CONTRACTOR SHALL TAKE APPROPRIATE PRECAUTIONS TO PROTECT ALL IDENTIFIED COMMUNICATION LINES AND UTILITIES IN THE AREA OF THE PROPOSED DEMOLITION ACTIVITIES. THE CONTRACTOR SHALL VERIFY THAT ON-SITE ELECTRICAL WIRING ENTERING ALL STRUCTURES TO BE DEMOLISHED OR IN CLOSE ENOUGH PROXIMITY TO BE DAMAGED BY THE DEMOLITION OPERATIONS ARE DISCONNECTED AND/OR DE-ENERGIZED PRIOR TO PROCEEDING WITH DEMOLITION OPERATIONS. IF NOT, THE CONTRACTOR SHALL BE RESPONSIBLE FOR ACCOMPLISHING THE SAME. THE CONTRACTOR SHALL COORDINATE WITH THE LOCAL ELECTRICAL UTILITY COMPANY FOR ANY NECESSARY RELOCATION OF UTILITIES AND BE RESPONSIBLE FOR ANY ASSOCIATED FEES OR EXPENSES.
  - 6. THE CONTRACTOR SHALL VERIFY THAT ON-SITE WATER LINES ENTERING ALL STRUCTURES TO BE DEMOLISHED OR IN CLOSE ENOUGH PROXIMITY TO BE DAMAGED BY THE DEMOLITION OPERATIONS ARE DISCONNECTED AND CAPPED PRIOR TO PROCEEDING WITH DEMOLITION OPERATIONS. THE CONTRACTOR SHALL MAKE EVERY EFFORT TO AVOID DAMAGE TO ANY EXISTING FIRE CONTROL HYDRANTS AND WILL REPAIR DAMAGED HYDRANTS AT NO ADDITIONAL COST.
  - 7. THE CONTRACTOR SHALL VERIFY THAT ON-SITE GAS LINES/MAINS ENTERING ALL STRUCTURES OR IN CLOSE ENOUGH PROXIMITY TO BE DAMAGED AS A RESULT OF THE DEMOLITION OPERATIONS BE CAPPED OR DISCONNECTED PRIOR TO PROCEEDING WITH THE DEMOLITION OPERATIONS.
  - 8. THE CONTRACTOR SHALL BE RESPONSIBLE FOR REPAIR OR REPLACEMENT COST OF UTILITIES DAMAGED DURING THE COURSE OF THE WORK CAUSED BY THE CONTRACTOR.
  - 9. THE CONTRACTOR SHALL PERFORM SUCH CLEANING OF THE REMOVED EQUIPMENT, MATERIALS, AND COMPONENTS AS REQUIRED FOR DISPOSAL.
  - 10. ALL DEMOLITION WORK IS TO BE COORDINATED WITH OWNER SO AS TO NOT INTERRUPT FACILITY OPERATIONS.
  - 11. MARK LOCATION OF UTILITIES.

**EXCAVATION**

- A. CONTRACTOR RESPONSIBLE FOR JOINT UTILITY LOCATES FOR IDENTIFICATION OF BURIED PUBLIC UTILITIES.
- B. UNDERPIN ADJACENT STRUCTURES WHICH MAY BE DAMAGED BY EXCAVATION WORK, INCLUDING UTILITIES AND PIPE CHASES.
- C. EXCAVATE SUBSOIL REQUIRED TO ACCOMMODATE SITE STRUCTURES AND CONSTRUCTION OPERATIONS.
- D. GRADE TOP PERIMETER OF EXCAVATION TO PREVENT SURFACE WATER FROM DRAINING INTO EXCAVATION.
- E. NOTIFY OWNER OF UNEXPECTED SUBSURFACE CONDITIONS AND DISCONTINUE AFFECTED WORK IN AREA UNTIL NOTIFIED TO RESUME WORK.
- F. CORRECT UNAUTHORIZED EXCAVATION AT NO EXTRA COST TO OWNER.
- G. NON-NATIVE SOILS UNDER FOUNDATION AREAS TO BE REMOVED UNTIL NATIVE SOILS ARE ENCOUNTERED UNLESS APPROVED OTHERWISE BY OWNER.
- H. WORK, INCLUDING PROVIDING SHEETING/BRACING AND EXCAVATION ACCESS, SHALL BE PERFORMED AS NECESSARY TO PROTECT LIFE OR PROPERTY AND CONFORM TO ALL APPLICABLE FEDERAL, STATE, AND OSHA CODES.
- I. CONTRACTOR SHALL PROVIDE AND MAINTAIN BARRICADES AROUND OPEN EXCAVATIONS FOR THE DURATION THAT THE EXCAVATION IS OPEN.

**EARTHWORK**

- A. GRADING. AS SHOWN ON THE DRAWINGS WITH THE FOLLOWING ADDITIONAL REQUIREMENTS:
  - 1. SLOPES ARE TO BE AS FOLLOWS:
    - A. NORTH SIDE OF ECONOMIZER ASH PILE (EAST END): 5:1
    - B. NORTH SIDE OF ECONOMIZER ASH PILE (WEST END – BERM): 5:1 FROM TOP OF PROPOSED BERM TO TOE
    - C. PROPOSED ECONOMIZER ASH POND: 3:1
    - D. ECONOMIZER ASH PILE SOUTH CHANNEL: 2.5:1
- B. FILL MATERIAL
  - 1. GENERAL FILL
    - A. EXISTING ECONOMIZER ASH PILE MATERIAL TO BE USED AS GENERAL FILL FOR GRADING.
    - B. PRIOR TO EXCAVATION/PLACEMENT OF GENERAL FILL MATERIAL, VEGETATIVE MATERIAL TO BE STRIPPED AND STOCKPILED IN DESIGNATED LOCATION. SEE

- 2. DRAWINGS.
  - A. STRUCTURAL AGGREGATE
    - A. PIT RUN STONE (MIXTURE OF GRAVEL, CRUSHED STONE, AND SAND), FREE OF SHALE, CLAY, FRIABLE MATERIAL AND DEBRIS MEETING ASTM D2940 AND IOWA DEPARTMENT OF TRANSPORTATION REQUIREMENT 4120.04 FOR STRUCTURAL BASES AND SUB-BASES AND STATE DEPARTMENT OF TRANSPORTATION REQUIREMENTS FOR STRUCTURAL BASES AND SUB-BASES.
    - B. GRADATION FOR BASE MATERIAL SHALL BE REASONABLE CLOSE TO 100% PASSING 1.5 INCH SIEVE, 95+/-5% PASSING 1 INCH SIEVE, 75+/-% PASSING ½ INCH SIEVE, 43+/-13% PASSING NO. 4 SIEVE, 25+/-15% PASSING NO. 16 SIEVE, AND A MAXIMUM 8+/-4% PASSING NO. 200 SIEVE.
    - C. GRADATION FOR SUB-BASE MATERIAL SHALL BE REASONABLE CLOSE TO MINIMUM 90% PASSING 1.5 INCH SIEVE AND MAXIMUM 12 PERCENT PASSING NO. 200 SIEVE.
  - 3. TOP SOIL (IF REQUIRED): REMOVE, STOCKPILE, AND REINSTALL AFTER ROUGH GRADING IS COMPLETE.
  - 4. SAND (IF REQUIRED): NATURAL RIVER OR BANK SAND, WASHED.
  - 5. CLAY (IF REQUIRED)
    - A. CLAY FILL SHALL BE SUITABLE COHESIVE OR MIXTURE OF COHESIVE AND NON-COHESIVE MATERIAL(S) EXCAVATED FROM OFF-SITE BORROW AREA(S).
    - B. THE CLAY FILL SHALL BE RELATIVELY FREE FROM FRASS, ROOTS, BRUSH, OR OTHER ORGANIC MATERIALS.
    - C. NO DEBRIS OR REFUSE SHALL BE PRESENT IN ANY OF THE CLAY FILL.
    - D. CLAY FILL SHALL BE FREE OF FROZEN MATERIALS AND FREE FROM ANY ROCK OR MASSES OF UNBROKEN EARTH HAVING A MAXIMUM DIMENSION GREATER THAN 2 INCHES.
    - E. ALL MATERIAL LARGER THAN ½-INCH SHALL BE WELL-ROUNDED.
  - 6. NON-STRUCTURAL AGGREGATE (IF REQUIRED): PIT RUN STONE, FREE OF SHALE, CLAY, FRIABLE MATERIAL AND DEBRIS.
  - 7. RIPRAP: IOWA DEPARTMENT OF TRANSPORTATION REQUIREMENT 4130.04 FOR EROSION STONE
- C. PLACING FILL MATERIALS
  - 1. FILLING AND BACKFILLING:
    - A. DO NOT USE FROZEN FILL MATERIALS.
    - B. PLACE AND COMPACT IN LAYERS NOT MORE THAN 12 INCHES THICK PRIOR TO COMPACTION, UNLESS OTHERWISE INDICATED.
    - C. FILL AND COMPACT SO THAT EACH LIFT OF MATERIAL DOES NOT SETTLE AND RUTTING IS NOT OBSERVED.
    - D. FILL AND COMPACT TO A THICKNESS TO ALLOW OBTAINING FINAL GRADE.
    - E. FILL SLOPES SHALL BE DESIGNED AND CONSTRUCTED NO STEEPER THAN 2:1. SEE DESIGN DRAWINGS FOR FILL SLOPES.
  - 2. COMPACTION
    - a. AFTER PLACEMENT OF GENERAL FILL MATERIAL IN 12-INCH LIFTS, MATERIAL TO BE COMPACTED AFTER EVERY LIFT UTILIZING EARTH-MOVING EQUIPMENT (DOZER, GRADER, ETC.) AT NO LESS THAN 4 PASSES EACH DIRECTION IN THE AREA OF THE PLACED FILL MATERIAL. RUTTING MATERIAL MUST BE REMOVED AND COMPACTED WITH STABLE MATERIAL PRIOR TO PLACEMENT OF NEXT 12-INCH LIFT.
    - b. FINAL LIFT TO BE COMPACTED AND GRADED SO THAT NO RUTTING IS OBSERVED
    - c. SUBGRADE MATERIAL UNDER FLOW PIPES TO BE COMPACTED TO MAXIMUM DRY DENSITY
    - d. CLAY, IF NECESSARY, MUST BE COMPACTED TO 95% OF STANDARD PROCTOR MAXIMUM DRY DENSITY.
    - e. FOR CLEAN SAND AND GRAVEL FILL OPTIMUM MOISTURE CONTENT MAY BE OUTSIDE OF THE SPECIFIED RANGE PROVIDED MAXIMUM DENSITY IS OBTAINED.
    - f. WORK THAT DOES NOT MEET THE SPECIFICATIONS SHALL BE REMOVED AND REPLACED OR REMOVED, DRIED AND RE-COMPACTED AND RETESTED TO DEMONSTRATE COMPLIANCE WITH THE SPECIFICATION.
- C. CONCRETE
  - 1. CONCRETE: SHALL MEET IOWA DEPARTMENT OF TRANSPORTATION REQUIREMENT 4103

**GEOGRID**

- A. TYPE: TENAX MS MULTILAYERED GEOGRID, OR SIMILAR.
- B. PROPERTIES

PROPERTY	DETAIL
STRUCTURE	INTEGRALLY FORMED BIAXIAL GRID
MESH TYPE	RECTANGULAR APERTURES
POLYMER TYPE	POLYPROPYLENE
CARBON BLACK CONTENT	0.5% (ASTM D4218)
NUMBER OF LAYERS	1
ROLL WIDTH (METERS)	4
ROLL LENGTH (METERS)	50.0

NOTICE THIS DRAWING IS THE PROPERTY OF AETHER DBS AND IS NOT TO BE REPRODUCED, CHANGED, OR COPIED IN ANY FORM OR MANNER WITHOUT PRIOR WRITTEN PERMISSION. ALL RIGHTS RESERVED.					SCALE:	AS SHOWN	CLIENT / LOCATION INTERSTATE POWER & LIGHT ECONOMIZER ASH PILE AND POND DESIGN BURLINGTON GENERATING STATION BURLINGTON, IOWA	DRAWING DESCRIPTION NOTES AND SPECIFICATIONS (SHEET 1)	JOB	154.002.013
					DATE:	8-22-11			SHT.	C-7
					DRAWN BY:	JFD			DWG.	154002013-C7
					CHKD. BY:	CTS				
		11/21/11	RGM		APPROVED:	MWL				
	REV	DATE	BY		DESCRIPTION					



**GEOGRID (CONT)**

TECHNICAL CHARACTERISTIC	TEST METHOD	MD (MACHINE DIRECTION- LONGITUDINAL TO ROLL)	TD (TRANSVERSE DIRECTION- ACROSS ROLL WIDTH)
STRENGTH AT 2% STRAIN (KN/M)	ISO 10319	6.0	9.0
STRENGTH AT 5% STRAIN (KN/M)	ISO 10319	11.8	19.6
PEAK TENSILE STRENGTH (KN/M)	ISO 10319	19.2	28.8

- C. PROVIDE A SMOOTH FAIRLY LEVEL SURFACE UPON WHICH TO PLACE THE GEOGRID FREE OF DEBRIS, ROOTS, AND STONES TO PREVENT DAMAGE FROM TEARING DURING GEOGRID PLACEMENT AND COVERING.
- D. FILL DEPRESSIONS OR HOLES SO THAT THE GEOGRID WILL NOT HAVE TO BRIDGE THEM AND POSSIBLY BE TORN WHEN MATERIALS ARE INSTALLED OVER GEOGRID.
- E. PLACE GEOGRID RELATIVELY FLAT WITH A MINIMUM OF WRINKLES.
- F. PROVIDE A MINIMUM OVERLAP OF 12 INCHES.
- G. INSTALL IN ACCORDANCE WITH THE SUPPLIED MANUFACTURER'S INSTALLATION DOCUMENTS.

**GEOTEXTILE FABRIC**

- A. TYPE: NON-WOVEN, FOR MATERIAL SEPARATION
- B. PROPERTIES:

PROPERTY	METHOD	VALUE
MASS PER UNIT AREA	ASTM D-5261	10 OZ/SQ YD MIN.
TENSILE STRENGTH	ASTM D-4632	270 LB. MIN
ELONGATION AT BREAK	ASTM D-4532	50%
MULLEN BURST	ASTM D-3786	520 PSI MIN
PUNCTURE STRENGTH	ASTM D-4833	160 LBS
CBR PUNCTURE	ASTM D-6241	725 LBS
TRAPEZOIDAL TEAR	ASTM D-4533	105 LBS
APPARENT OPENING SIZE	ASTM D-4751	100 US SIEVE
PERMITIVITY	ASTM D-4491	1.20 SEC-1
WATER FLOW RATE	ASTM D-4491	85 G/MIN/SF
UV RESISTANCE AT 500 HOURS	ASTM D-4355	70%

- C. PROVIDE A SMOOTH FAIRLY LEVEL SURFACE UPON WHICH TO PLACE THE GEOTEXTILE FREE OF DEBRIS, ROOTS, AND STONES TO PREVENT DAMAGE FROM TEARING OR PUNCTURE DURING GEOTEXTILE PLACEMENT AND COVERING.
- D. FILL DEPRESSIONS OR HOLES SO THAT THE GEOTEXTILE WILL NOT HAVE TO BRIDGE THEM AND POSSIBLY BE TORN WHEN MATERIALS ARE INSTALLED OVER GEOTEXTILE.
- E. PLACE GEOTEXTILE RELATIVELY FLAT WITH A MINIMUM OF WRINKLES.
- F. PROVIDE A MINIMUM OVERLAP OF 12 INCHES.
- G. IF THE GEOTEXTILE IS SEAMED, PROVIDE SEAM STRENGTH (FACTORY OR FIELD) WHICH MEETS OR EXCEEDS THE STRENGTH REQUIREMENTS IDENTIFIED ABOVE.

**SURVEYING**

- A. SURVEYING: THE CONTRACTOR SHALL PERFORM ALL SURVEYS NECESSARY TO COMPLETE THE SCOPE OF WORK. ALL SURVEYS SHALL BE PERFORMED UNDER THE DIRECTION OF, AND CERTIFIED BY, A LAND SURVEYOR LICENSED IN THE STATE IN WHICH THE WORK IS PERFORMED.
- B. THE HORIZONTAL AND VERTICAL DATUM USED ARE TO BE THOSE REFERENCED ON THE DRAWINGS. AT A MINIMUM, THE FOLLOWING CONSTRUCTION SURVEYS SHALL BE COMPLETED BY THE CONTRACTOR:
  - 1. POST-TOPOGRAPHIC SURVEY AFTER COMPLETION OF THE CONSTRUCTION ACTIVITIES WHICH INCLUDES NORTHING, EASTING, AND ELEVATIONS.
  - 2. NORTHING, EASTING, AND ELEVATIONS OF ALL AREAS THAT REQUIRED CUTS OR RECEIVED FILL MATERIAL.
  - 3. NORTHING, EASTING, PIPE INVERT ELEVATIONS FOR ALL NEW AND EXISTING PIPE STRUCTURES IN THE DESIGN DRAWINGS.
  - 4. NORTHINGS AND EASTINGS OF BURIED PIPES AND CONDUITS SURVEYED EVERY 20 FEET AT A MINIMUM.
  - 5. CONTOURS OF AREAS THAT WERE REGARDED AT A MINIMUM OF 50-FOOT GRID INTERVAL, AND ADDITIONAL POINTS AS NECESSARY TO PRODUCE A 1-FOOT CONTOUR INTERVAL TOPOGRAPHIC MAP.
- C. COORDINATES AND ELEVATIONS OF THE EXISTING CONDITIONS WILL BE PROVIDED ON THE DRAWINGS.
- D. QUALITY CONTROL SURVEYING/GRADE STAKING OF ON-SITE CONSTRUCTION ACTIVITIES TO BE CONDUCTED AS EARTHWORK ACTIVITIES PROGRESS TO CONFIRM IN ACCORDANCE WITH THE DRAWINGS.

**PIPE NOTES**

**GENERAL REQUIREMENTS**

- A. PERFORM ALL WORK IN ACCORDANCE WITH APPLICABLE FEDERAL, STATE, AND LOCAL CODES AND ORDINANCES.
- B. VERIFY LOCATIONS OF EXISTING UTILITIES PRIOR TO BEGINNING ANY EARTHWORK OR CONSTRUCTION.
- C. PROTECT EXISTING STRUCTURES, PIPES, PUMPS, INSTRUMENTS, INSTRUMENTS AND ITEMS TO REMAIN.
- D. WORK TO COMPLY WITH THE APPROPRIATE ASME B31 CODE.
- E. PLASTIC PIPING TO BE INSTALLED IN ACCORDANCE WITH PIPE MANUFACTURER'S RECOMMENDED INSTALLATION PROCEDURES.

**PIPING AND FITTINGS**

- A. PVC PIPE
  - 1. SEE DRAWINGS
  - 2. CONFORM TO GRADE 1, GRAY, ASTM D1784, ASTM D1785, ASTM D3915, AND ASTM D2513 (GAS PRESSURE PIPE ONLY).
  - 3. FITTINGS:

- a. SOCKET END/FITTINGS: CONFORM TO ASTM D2466, ASTM D2467, ASTM D3915, AND ASTM F1970.
- b. THREADED END/FITTINGS: CONFORM TO ASTM D2464 AND ANSI B1.20.1.
- c. FLANGES: VAN STONE
- d. FITTINGS SHALL BE SAME GRADE AS AND CLASS AS PIPE.
- 4. SOLVENT CEMENT FOR JOINING PVC PIPING: ASTM D2564. INCLUDE PRIMER ACCORDING TO ASTM F656.
- B. HDPE PIPE
  - 1. SDR: SEE DRAWINGS
  - 2. CLASSIFIED AS TYPE III, CLASS C, CATEGORY 5, GRADE P34, CELL CLASSIFICATION PE 345434C, HDPE BLACK PIPE.
  - 3. CONFORMING TO ASTM D3261, AND D3350
  - 4. HDPE PIPING SHALL CONFORM TO ASTM D 3350. THE JOINTS SHALL BE BUTT FUSION WELDED, FLANGED OR FLUSH THREADED AS SHOWN ON THE DRAWINGS.
  - 5. FITTINGS
    - a. ALL HDPE PIPE FITTINGS, AS SPECIFIED IN THE CONTRACT DOCUMENT, SHALL BE CLASSIFIED AS SOLID, TYPE III, GRADE PE 3408 HDPE FITTINGS
    - b. PIPE AND FITTINGS SHALL BE JOINED USING FUSION THERMAL WELDING, FLANGES, OR FLUSH THREADED CONNECTIONS, EXCEPT AS SPECIFIED IN THE DRAWINGS

**BURIED PIPE INSTALLATION**

- A. EXISTING UTILITIES, PIPING, AND STRUCTURES
  - 1. EXISTING UTILITIES AND STRUCTURES:
    - A. EXISTING STRUCTURES, UTILITIES, AND PIPING ARE SHOWN ON THE DRAWINGS ONLY BY GENERAL LOCATION AND THE AETHER DBS WILL MAKE ALL OTHER KNOWN RECORDS AVAILABLE. HOWEVER, THE AETHER DBS DOES NOT GUARANTEE THE LOCATIONS AS SHOWN ON THE DRAWINGS.
    - B. THE CONTRACTOR SHALL HAVE SOLE RESPONSIBILITY FOR PROVIDING TEMPORARY SUPPORT AND FOR PROTECTING AND MAINTAINING ALL EXISTING UTILITIES, PIPING, AND STRUCTURES IN THE PROJECT AREA DURING THE ENTIRE PERIOD OF CONSTRUCTION.
  - 2. DEVIATIONS OCCASIONED BY OTHER UTILITIES, PIPE, AND STRUCTURES:
    - A. WHEREVER EXISTING UTILITIES, PIPE, OR STRUCTURES PRESENT OBSTRUCTIONS TO THE GRADE AND ALIGNMENT OF THE PIPE, THEY SHALL BE PERMANENTLY SUPPORTED, REMOVED, RELOCATED OR RECONSTRUCTED BY THE CONTRACTOR THROUGH COOPERATION WITH AETHER DBS. IN THOSE INSTANCES WHERE THE RELOCATION OR RECONSTRUCTION IS IMPRACTICABLE, A DEVIATION FROM THE GRADE WILL BE ORDERED AND THE CHANGE SHALL BE MADE IN THE MANNER DIRECTED WITH EXTRA COMPENSATION ALLOWED.
- B. EXCAVATION
  - 1. UNDERPIN ADJACENT STRUCTURES WHICH MAY BE DAMAGED BY EXCAVATION WORK, INCLUDING UTILITIES, PIPE CHASES, BUILDINGS, FOUNDATIONS, ETC.
  - 2. EXCAVATE SUBSOIL REQUIRED TO ACCOMMODATE SITE STRUCTURES AND CONSTRUCTION OPERATIONS.
  - 3. GRADE TOP PERIMETER OF EXCAVATION TO PREVENT SURFACE WATER FROM DRAINING INTO EXCAVATION.
  - 4. PERFORM TRENCH EXCAVATION ADJACENT TO STRUCTURES TO PREVENT DAMAGE TO STRUCTURES. IF STRUCTURES ARE DAMAGED BY EXCAVATION, NOTIFY AETHER DBS AND REPLACE OR REPAIR.
  - 5. PROTECT EXCAVATIONS BY METHODS REQUIRED TO PREVENT CAVE IN OR LOOSE SOIL FROM FALLING INTO EXCAVATION.
  - 6. PROTECT EXCAVATION ACTIVITIES FROM UNDERMINING OR OTHERWISE IMPACTING THE EXISTING UNDERGROUND UTILITIES IN THE AREAS OF EXCAVATION AND CONSTRUCTION.
  - 7. PROVIDE SHEETING OR BRACING AS NECESSARY TO PROTECT LIFE OF PROPERTY AND CONFORM TO ALL APPLICABLE FEDERAL, PROVINCIAL, AND LOCAL CODES.
  - 8. PROTECT BOTTOM OF EXCAVATIONS AND SOIL ADJACENT TO AND BENEATH FOUNDATIONS FROM FREEZING.
  - 9. CUT OUT SOFT AREAS OF SUBGRADE NOT CAPABLE OF IN-PLACE COMPACTION. BACKFILL WITH FILL AND COMPACT TO DENSITY EQUAL OR GREATER THAN REQUIREMENTS FOR SUBSEQUENT BACKFILL MATERIAL.
- C. PIPE TRENCH AND BACKFILL AND BEDDING MATERIALS
  - 1. PLACE PIPE BEDDING BELOW PIPE BARREL (BEFORE SETTING PIPE) IN MAXIMUM 12 INCHES LIFTS AND COMPACTED WITH A FLAT PLATE COMPACTER USING FOUR PASSES EACH DIRECTION. THE EXISTING MATERIALS SHALL BE USED AS PIPE BEDDING. ONLY STABLE MATERIALS SHALL BE USED. UNSTABLE MATERIALS MUST BE REMOVED AND REPLACED AS DESIGNATED BY AETHER DBS.
  - 2. EMPLOY A PLACEMENT METHOD THAT DOES NOT DISTURB OR DAMAGE PIPING IN TRENCHES.
  - 4. DO NOT BACKFILL OVER POROUS, WET, FROZEN OR SPONGY SUBGRADE SURFACES.
  - 5. MAKE GRADE CHANGES GRADUAL AND BLEND WITH SURROUNDING AREA. GRADE TO DRAIN. SEE DRAWINGS
  - 6. RESTORE SURFACE TO PRE-EXISTING CONDITIONS OR AS SHOWN IN THE DRAWINGS.
- D. PLACEMENT OF PIPE WITHIN TRENCHES: INSTALL PIPE, FITTINGS, AND ACCESSORIES IN ACCORDANCE WITH SPECIFICATIONS AND MANUFACTURER'S INSTRUCTIONS AND AT THE GRADE AND SLOPE INDICATED ON THE DRAWINGS. BLOW OUT WITH COMPRESSED AIR ALL PIPING OR TUBING TO BE ERECTED AS REQUIRED TO REMOVE ALL FOREIGN MATERIAL.
- E. LEAK TESTING SHALL BE CONDUCTED AS DETAILED IN FIELD QUALITY CONTROL.

**FIELD QUALITY CONTROL**

- A. GENERAL: ALL PIPELINES SHALL BE TESTED FOR LEAKS AND EXFILTRATION AS SPECIFIED.
  - 1. TEMPORARY VALVES, PLUGS, BULKHEADS, AND OTHER PRESSURE TESTING AND WATER CONTROL EQUIPMENT AND MATERIALS SHALL BE PROVIDED BY THE CONTRACTOR SUBJECT TO AETHER DBS'S REVIEW. NO MATERIALS SHALL BE USED WHICH WOULD BE INJURIOUS TO PIPELINE STRUCTURE, FUTURE FUNCTION, AND SITE PERSONNEL. AIR TEST GAGES SHALL BE LABORATORY-CALIBRATED TEST GAGES AND SHALL BE RECALIBRATED BY A CERTIFIED LABORATORY AT THE CONTRACTOR'S EXPENSE PRIOR TO THE LEAKAGE TEST, IF REQUIRED BY AETHER DBS.
  - 2. UNLESS OTHERWISE SPECIFIED, WATER FOR TESTING SHALL BE FURNISHED BY THE CONTRACTOR. THE CONTRACTOR SHALL MAKE ALL NECESSARY PROVISIONS FOR CONVEYING THE WATER FROM THE SOURCE TO THE POINTS OF USE.
  - 3. EACH SECTION OF PIPE SHALL BE INSTALLED PRIOR TO TESTING.
  - 4. EACH SECTION OF PIPE SHALL BE TESTED AS A SINGLE UNIT USING PLUGS OR VALVES.
  - 5. ALL TESTING OPERATIONS SHALL BE PERFORMED IN THE PRESENCE OF AETHER DBS.

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						DATE: 8-22-11	INTERSTATE POWER & LIGHT ECONOMIZER ASH PILE AND POND DESIGN BURLINGTON GENERATING STATION BURLINGTON, IOWA	NOTES AND SPECIFICATIONS (SHEET 2)	SHT. C-8
						DRAWN BY: JFD			DWG. 154002013-C8
						CHKD. BY: CTS			
		11/21/11	RGM	RECORD OF CONSTRUCTION		APPROVED: MWL			
REV	DATE	BY	DESCRIPTION						





18-INCH HDPE CHANNEL DISCHARGE PIPE (INLET)



18-INCH HDPE CHANNEL DISCHARGE PIPE (OUTLET)



18-INCH HDPE POND DISCHARGE PIPE (OUTLET)



18-INCH HDPE POND DISCHARGE PIPE (POND SIDE)



SOUTH CHANNEL

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△	11/21/11	RGM	RECORD OF CONSTRUCTION
REV	DATE	BY	DESCRIPTION



SCALE:	NONE
DATE:	1-3-11
DRAWN BY:	JFD
CHKD. BY:	CTS
APPROVED:	MWL

CLIENT / LOCATION	INTERSTATE POWER & LIGHT ECONOMIZER ASH PILE AND POND DESIGN BURLINGTON GENERATING STATION BURLINGTON, IOWA
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DRAWING DESCRIPTION	CONSTRUCTION COMPLETION PHOTOS (SHEET 1)
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JOB	154.002.013
SHT.	C-9
DWG.	154002013-C9



## **APPENDIX J – BGS Upper Ash Pond Drawings**

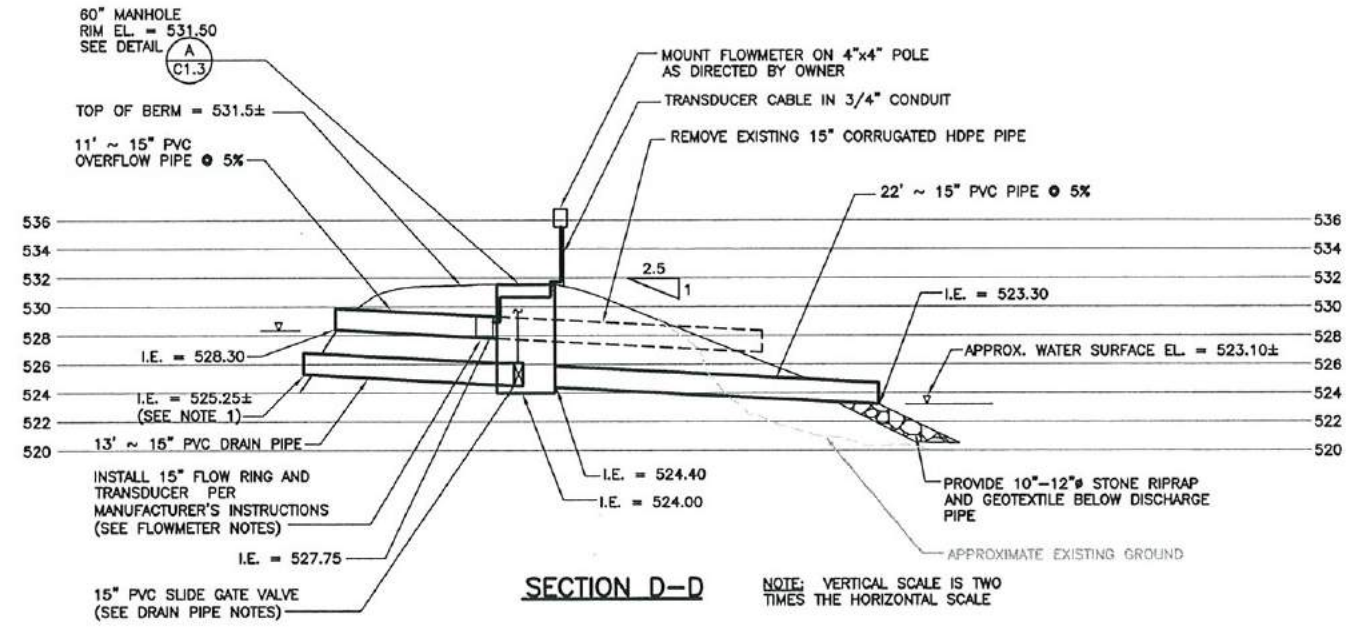
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Alliant Energy  
Interstate Power and Light Company  
Burlington Generating Station  
Burlington, Iowa

History of Construction



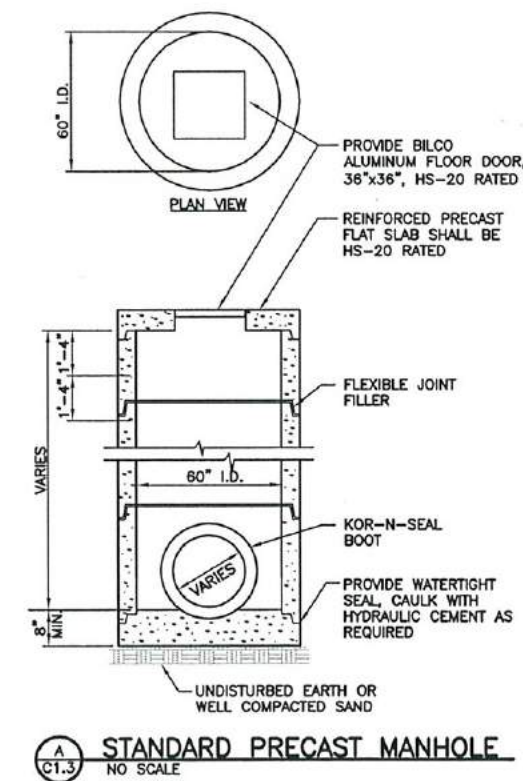




**SECTION D-D** NOTE: VERTICAL SCALE IS TWO TIMES THE HORIZONTAL SCALE

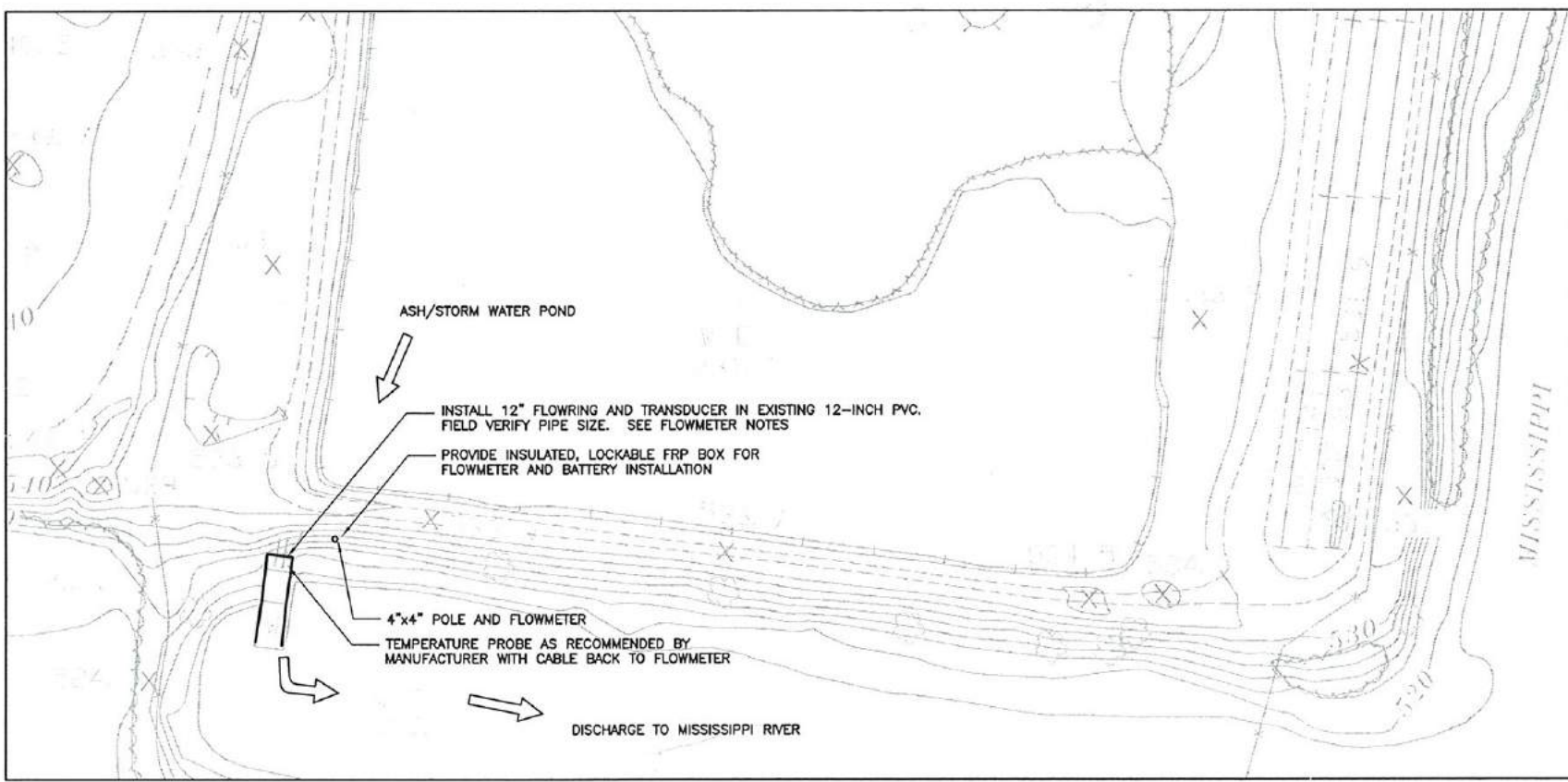
- DRAIN PIPE NOTES:**
1. CONTRACTOR SHALL FIELD VERIFY THE BOTTOM ELEVATION OF ASH POND NO. 1 AND LOCATE DRAIN PIPE SUCH THAT THE UPSTREAM INVERT OF THE PIPE IS  $\pm 8"$  ABOVE THE BOTTOM OF POND.
  2. SLIDE GATE VALVE SHALL BE 15-INCH AGRI-DRAIN HEAVY DUTY PVC MODEL W15. ATTACH VALVE TO PVC PIPE WITH A 15" FEMALE-FEMALE PVC SDR 35 COUPLING.
  3. PROVIDE OPERATOR EXTENSION SO THAT WHEN VALVE IS IN FULLY OPENED POSITION, THE TOP OF HANDLE IS  $\pm 12"$  BELOW MANHOLE COVER.
  4. DRAIN PIPE SHALL BE OFFSET FROM OVERFLOW PIPE BY AT LEAST 12 INCHES.

- FLOWMETER NOTES:**
1. FLOWMETERS AND ACCESSORIES, EXCEPT AS NOTED BELOW, WILL BE FURNISHED BY OWNER AND INSTALLED BY CONTRACTOR.
  2. THE FLOW METER FOR ASH POND NO. 1 IS AN ISCO MODEL 2150 AREA-VELOCITY FLOW METER WITH 16" FLOW RING, AREA-VELOCITY SENSOR WITH 25' CABLE, MODEL 948 LEAD ACID RECHARGEABLE BATTERY, 40-WATT SOLAR PANEL WITH 15' CABLE, 2100 SERIES MOUNTING PLATE, AND ADDITIONAL CABLE FOR CONNECTING FLOW METER TO BATTERY.
  3. THE FLOW METER FOR ASH SEAL WATER POND IS AN ISCO MODEL 2150 AREA-VELOCITY FLOW METER WITH 12" FLOW RING (VERIFY EXISTING PIPE SIZE), TWO AREA-VELOCITY SENSORS (ONE FOR FLOW, ONE FOR AUXILIARY TEMPERATURE) WITH 25' CABLES, TEMPERATURE PROBE MOUNTING PLATE, SENSOR CARRIER FOR EASE OF REMOVAL, MODEL 948 LEAD ACID RECHARGEABLE BATTERY, 40-WATT SOLAR PANEL WITH 15' CABLE, 2100 SERIES MOUNTING PLATE, AND ADDITIONAL CABLE FOR CONNECTING FLOW METER TO BATTERY.
  4. THE FOLLOWING DATA RETRIEVAL EQUIPMENT WILL BE PROVIDED BY OWNER: ISCO FLOWLINK 5.0 SOFTWARE, RS 232 COMMUNICATION CABLE, ISCO MODEL 2101 FIELD WIZARD MODULE, AND AC POWER ADAPTER FOR FIELD WIZARD.
  5. CONTRACTOR SHALL PROVIDE 4" BY 4" BY 10 FT MOUNTING POLES WITH 4' BURIAL DEPTH. LOCATE POLES AS DIRECTED BY OWNER AND AS REQUIRED FOR CONNECTION TO AREA VELOCITY PROBE.
  6. CONTRACTOR SHALL PROVIDE INSULATED, LOCKABLE FRP ENCLOSURE TO MOUNT FLOW METER AND BATTERY AT EACH LOCATION. MINIMUM ENCLOSURE DIMENSIONS ARE 18" TALL BY 18" WIDE BY 12" DEEP. CONTRACTOR TO VERIFY DIMENSIONS WITH MANUFACTURER.
  7. OWNER SHALL OBTAIN START-UP ASSISTANCE AND SOFTWARE TRAINING FROM MANUFACTURER.
  8. FLOW RING SHALL BE INSTALLED AS FAR AS POSSIBLE INSIDE PIPE.

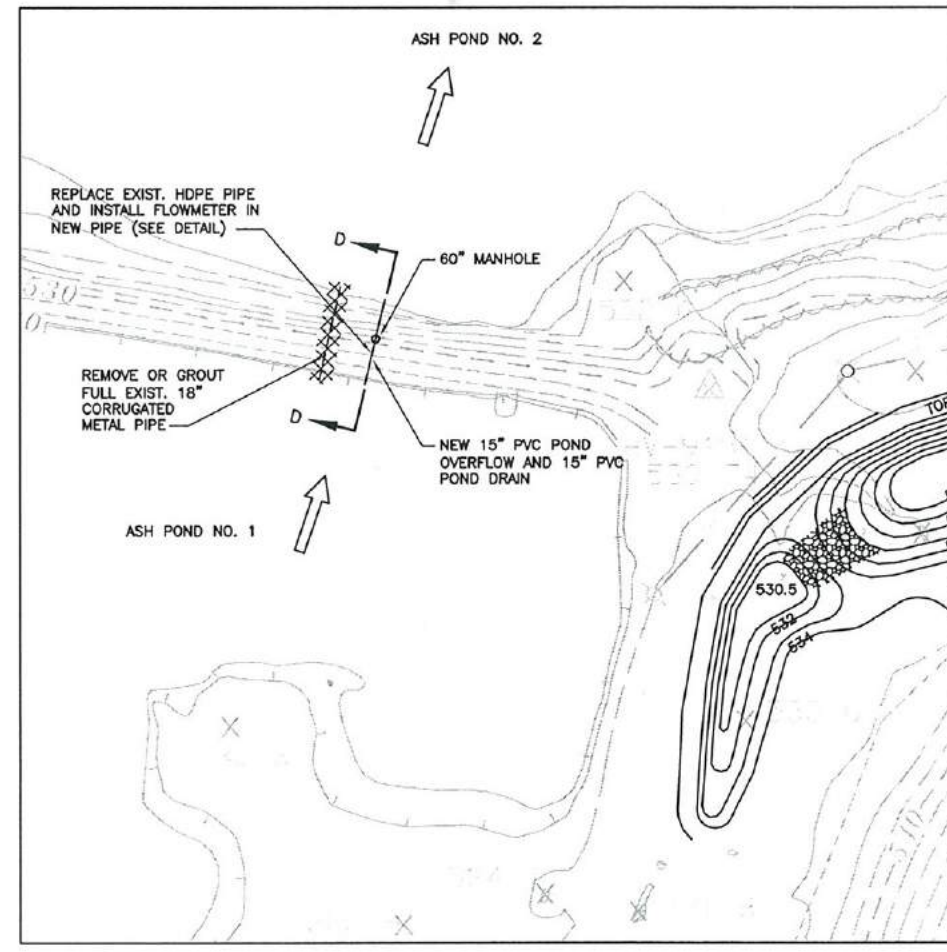


- MANHOLE NOTES:**
1. VARIATIONS IN DIMENSIONS AND DESIGN MAY BE PERMISSIBLE PROVIDING EQUIVALENT CAPACITY AND STRENGTH ARE ATTAINED.
  2. PRECAST REINFORCED CONCRETE MANHOLE RISERS AND TOPS SHALL CONFORM TO ASTM C-478. JOINTS BETWEEN MANHOLE SECTIONS SHALL BE SEALED WITH RAM NEK, HANDLING HOLES SHALL BE FILLED WITH MORTAR, AND BOTH MADE WATER TIGHT.

**STANDARD PRECAST MANHOLE**  
NO SCALE



**FLOWMETER LOCATION PLANS**



CONTRACTOR SHALL CALL IOWA ONE CALL AT LEAST 48 HRS. PRIOR TO EXCAVATION.  
**1-800-292-8989**  
CALL BEFORE YOU DIG

**FLOWMETER LOCATION PLANS AND DETAILS**  
COAL PILE RUNOFF DETENTION BASIN  
BURLINGTON GENERATING STATION  
INTERSTATE POWER AND LIGHT  
BURLINGTON, IOWA

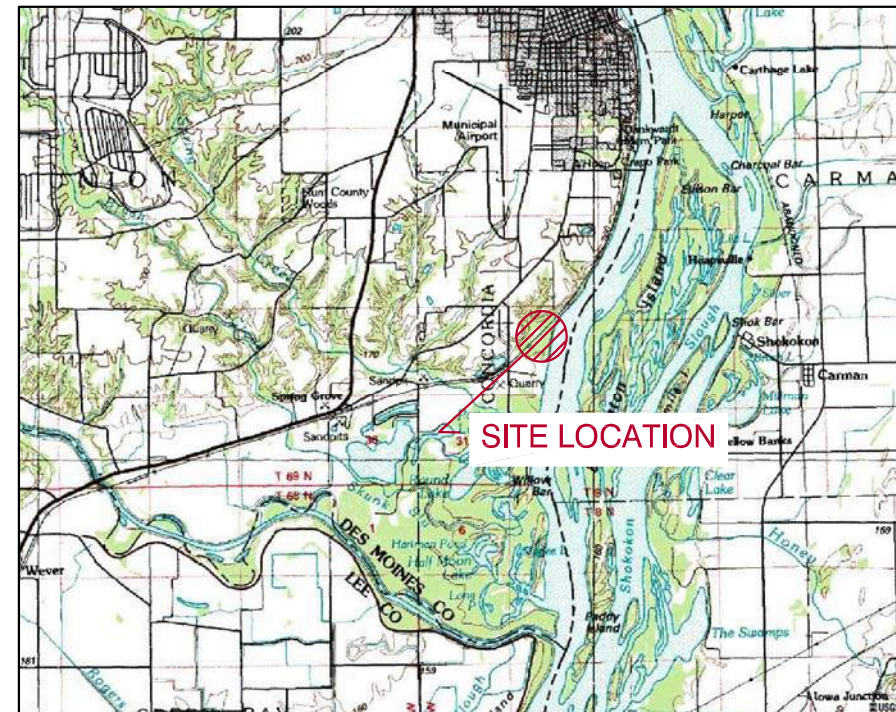


SHEET  
**C1.3**  
JOB NO. 1-292-008



# INTERSTATE POWER AND LIGHT UPPER ASH POND OUTFALL CONSTRUCTION AS-BUILTS BURLINGTON GENERATING STATION

4282 SULLIVAN SLOUGH ROAD  
BURLINGTON, IOWA  
JULY, 2011



**LOCATION MAP**  
NTS

GENERAL	
G-1	COVER SHEET
G-2	PROJECT AREA SURVEY
G-3	PROJECT AREA ENLARGEMENT
G-4	EXISTING CROSS-SECTION AT MANHOLE
CIVIL	
C-1	DEMOLITION PLAN AND SECTION
C-2	PROPOSED FLUME PLAN AND SECTION
C-3	DETAILS
C-4	NOTES AND SPECIFICATIONS (SHEET 1 OF 2)
C-5	NOTES AND SPECIFICATIONS (SHEET 2 OF 2)
C-6	AS-BUILT PHOTOS

**SHEET INDEX**



**AERIAL MAP**  
NTS

I hereby certify that this engineering document was prepared by me or under my direct personal supervision and that I am a duly licensed Professional Engineer under the laws of the state of Iowa.

(signature) \_\_\_\_\_ (date) \_\_\_\_\_  
 Printed or typed name: \_\_\_\_\_  
 License number: \_\_\_\_\_  
 My license renewal date is: \_\_\_\_\_  
 Pages or sheets covered by this seal: \_\_\_\_\_

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	REV	DATE	BY	DESCRIPTION

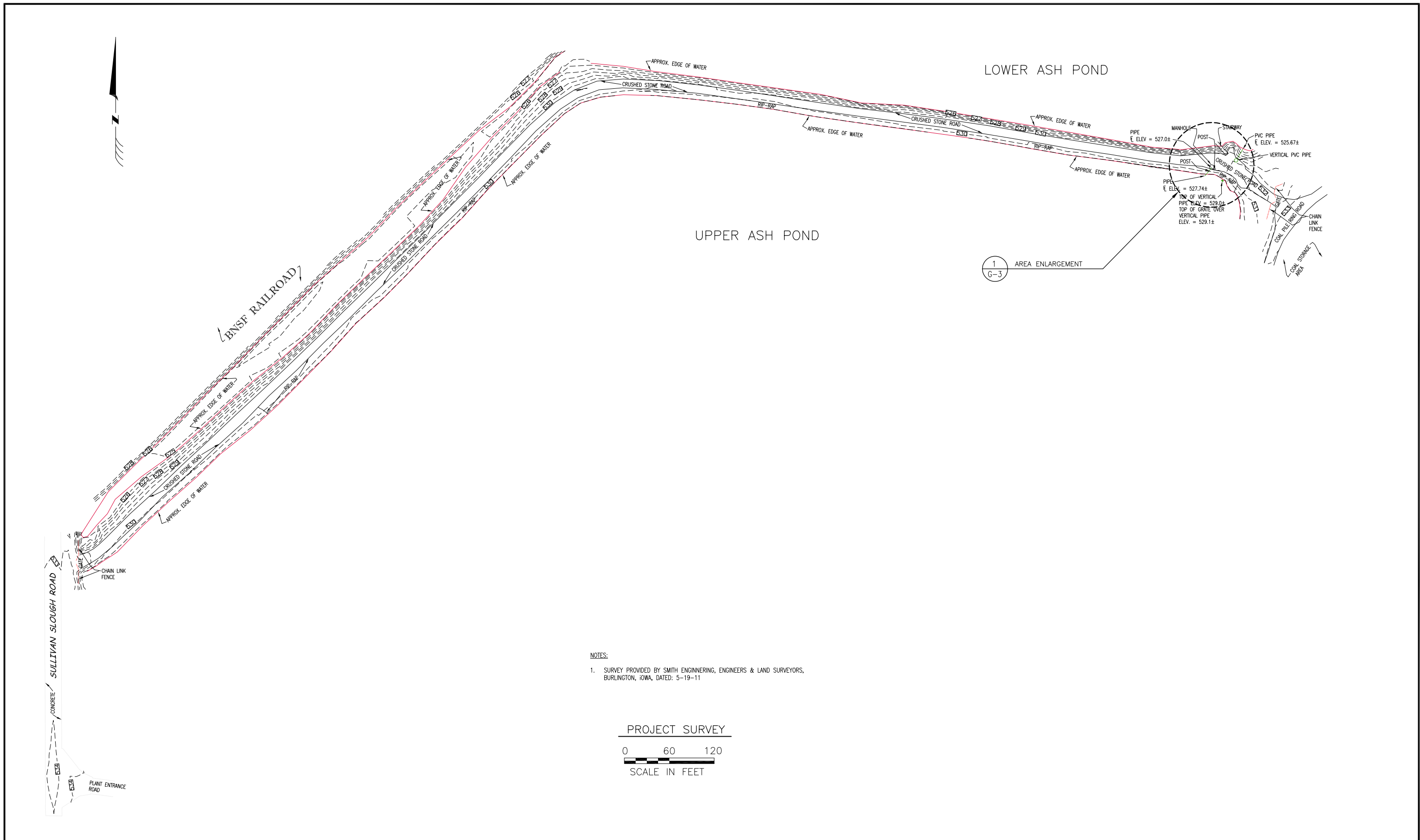


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DATE:	9-19-11
DRAWN BY:	JFD
CHKD. BY:	
APPROVED:	

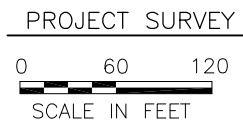
CLIENT / LOCATION	INTERSTATE POWER & LIGHT UPPER ASH POND OUTFALL CONSTRUCTION AS-BUILTS BURLINGTON GENERATING STATION BURLINGTON, IA
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DRAWING DESCRIPTION	COVER SHEET
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JOB	154.002.010.001
SHT.	G-1
DWG.	154002010-G1



NOTES:  
 1. SURVEY PROVIDED BY SMITH ENGINEERING, ENGINEERS & LAND SURVEYORS, BURLINGTON, IOWA, DATED: 5-19-11



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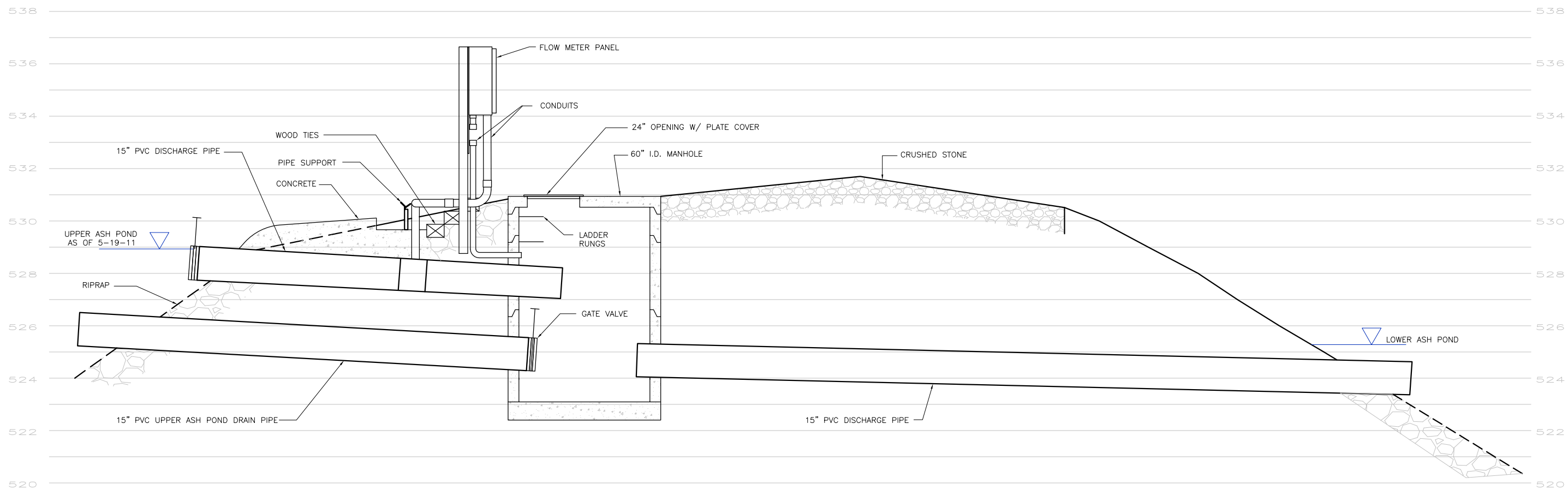
CLIENT / LOCATION  
 INTERSTATE POWER & LIGHT  
 UPPER ASH POND OUTFALL CONSTRUCTION AS-BUILTS  
 BURLINGTON GENERATING STATION  
 BURLINGTON, IA

DRAWING DESCRIPTION  
 PROJECT AREA SURVEY

JOB 154.002.010.001  
 SHT. G-2  
 DWG. 154002010-G2







**NOTE:**

1. MISSISSIPPI RIVER WAS IN FLOOD STAGE DURING SURVEY ON 5-19-11.

CROSS SECTION AT MANHOLE A  
G-3



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REV	DATE	BY	DESCRIPTION

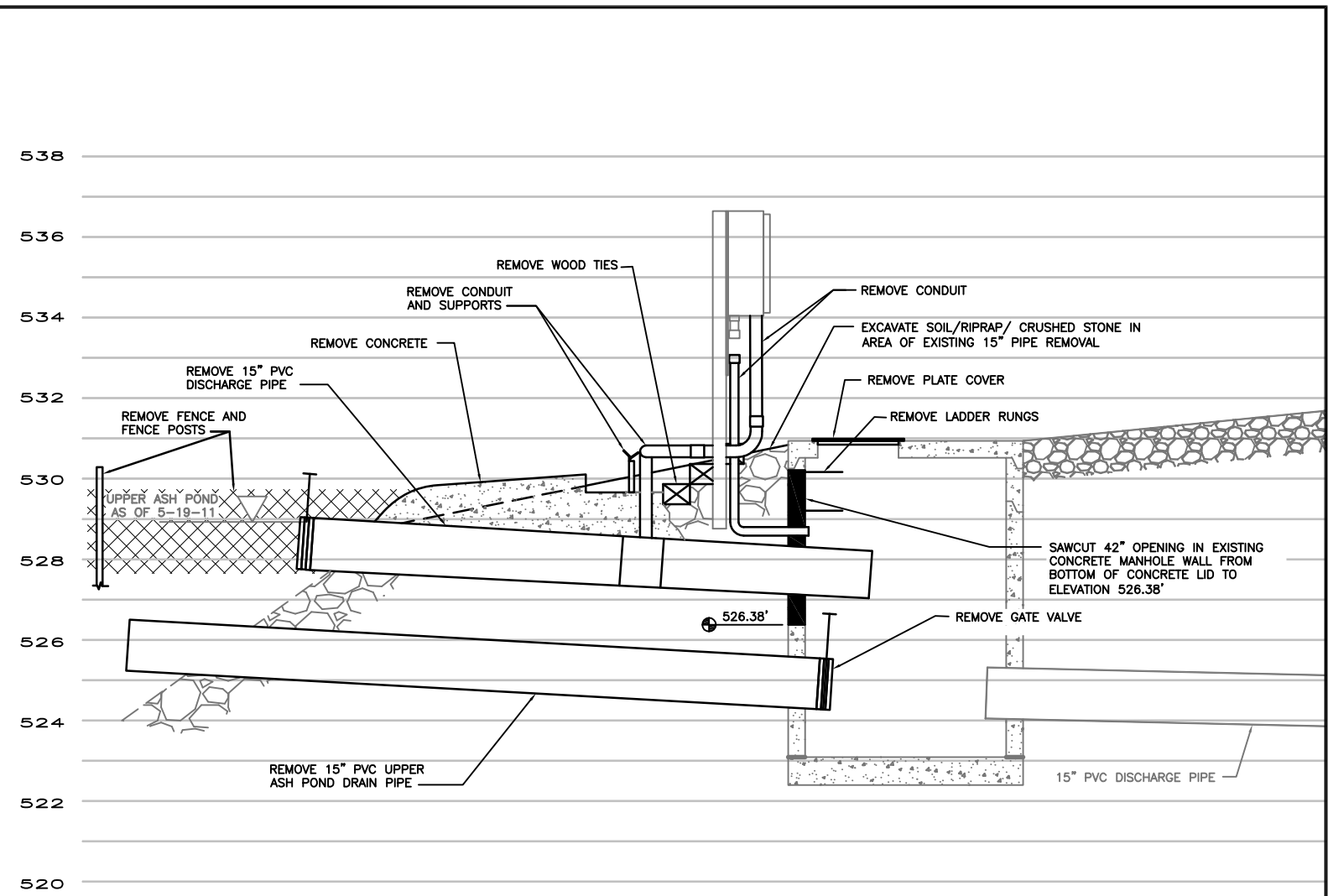
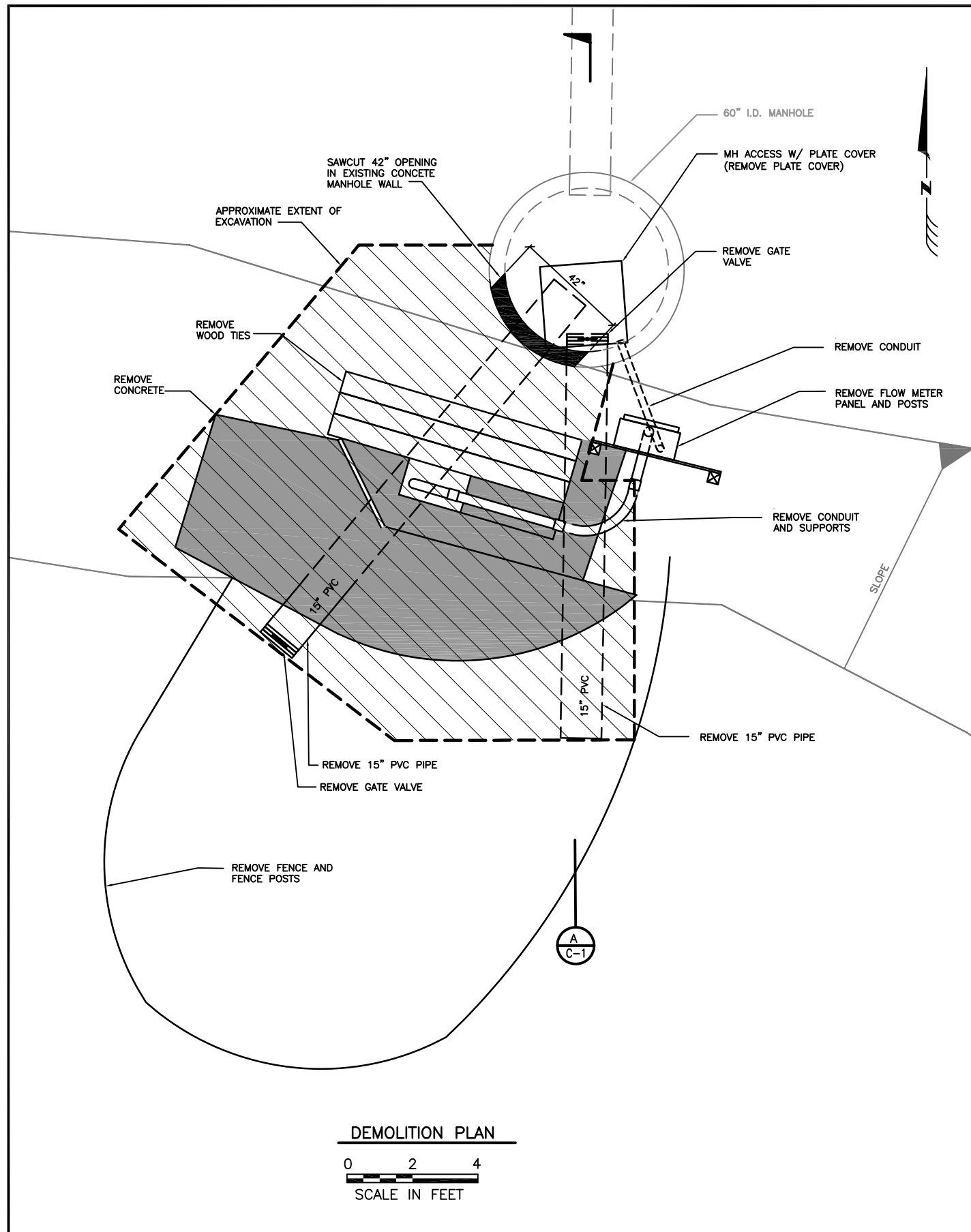


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APPROVED:

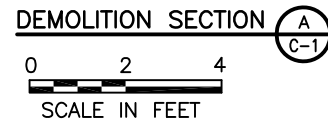
CLIENT / LOCATION  
INTERSTATE POWER & LIGHT  
UPPER ASH POND OUTFALL CONSTRUCTION AS-BUILTS  
BURLINGTON GENERATING STATION  
BURLINGTON, IA

DRAWING DESCRIPTION  
EXISTING CROSS SECTION AT MANHOLE

JOB 154.002.010.001  
SHT. G-4  
DWG. 154002010-G4



- NOTES:**
1. WATER ELEVATION IN UPPER ASH POND TO BE LOWERED BY IPL PRIOR TO DEMOLITION ACTIVITIES.
  2. CONTRACTOR TO ENSURE INTEGRITY OF PANEL BOX AND REPLACE SUPPORT STRUCTURE.
  3. CONTRACTOR TO DISPOSE OF MATERIALS AT FACILITY IN LOCATION DETERMINED BY IPL.
  4. EXCAVATED RIPRAP/CRUSHED STONE TO BE REUSED FOR FINAL GRADING AFTER INSTALLATION OF FLUME.



**DEMOLITION PLAN**

SCALE IN FEET

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REV	DATE	BY	DESCRIPTION



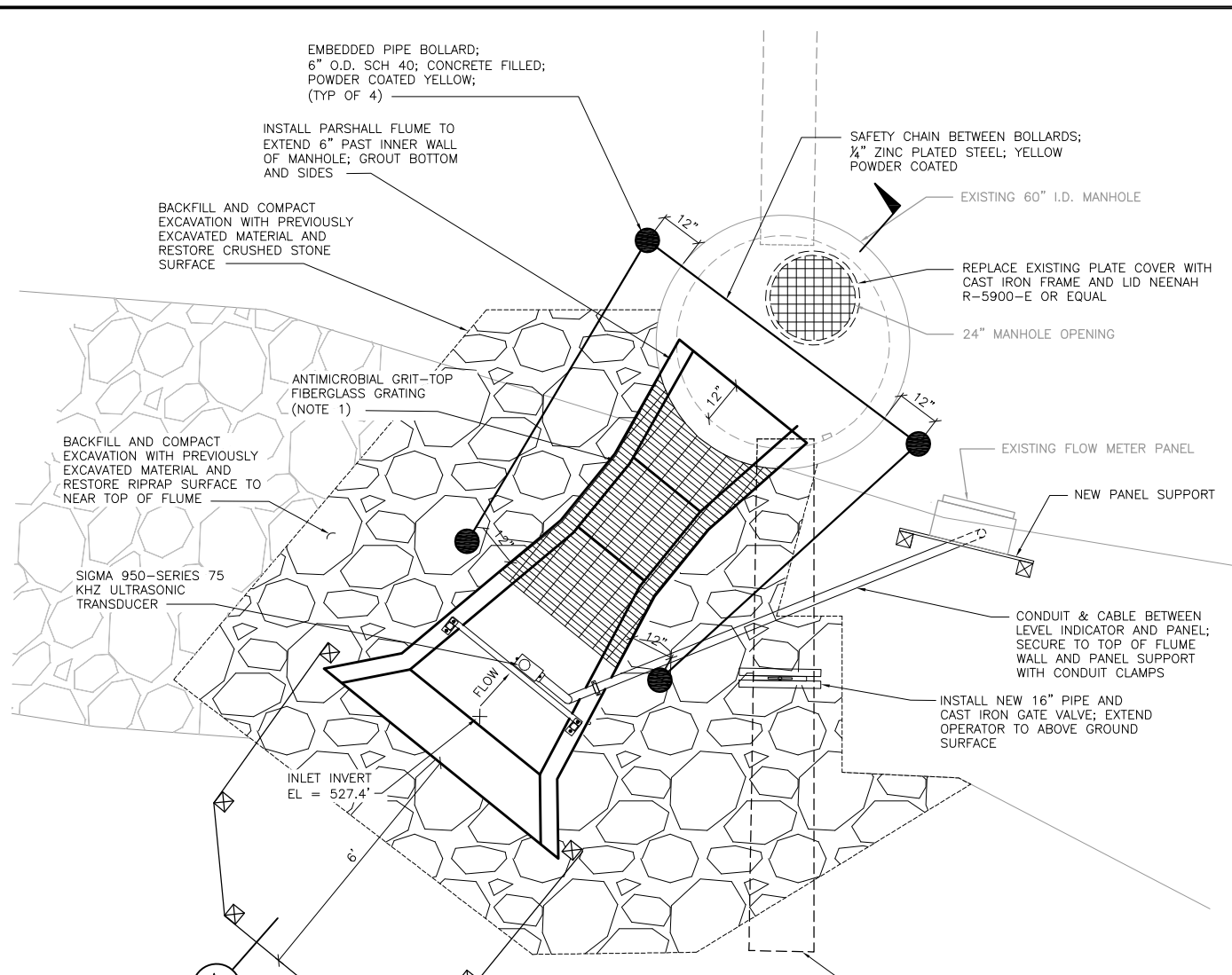
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DATE:	9-19-11
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CHKD. BY:	
APPROVED:	

CLIENT / LOCATION  
INTERSTATE POWER & LIGHT  
UPPER ASH POND OUTFALL CONSTRUCTION AS-BUILTS  
BURLINGTON GENERATING STATION  
BURLINGTON, IA

DRAWING DESCRIPTION  
DEMOLITION PLAN AND SECTION

JOB	154.002.010.001
SHT.	C-1
DWG.	154002010-C1





EMBEDDED PIPE BOLLARD; 6" O.D. SCH 40; CONCRETE FILLED; POWDER COATED YELLOW; (TYP OF 4)

INSTALL PARSHALL FLUME TO EXTEND 6" PAST INNER WALL OF MANHOLE; GROUT BOTTOM AND SIDES

BACKFILL AND COMPACT EXCAVATION WITH PREVIOUSLY EXCAVATED MATERIAL AND RESTORE CRUSHED STONE SURFACE

ANTIMICROBIAL GRIT-TOP FIBERGLASS GRATING (NOTE 1)

BACKFILL AND COMPACT EXCAVATION WITH PREVIOUSLY EXCAVATED MATERIAL AND RESTORE RIPRAP SURFACE TO NEAR TOP OF FLUME

SIGMA 950-SERIES 75 KHZ ULTRASONIC TRANSDUCER

INLET INVERT EL = 527.4'

FLOW

INSTALL DEBRIS BARRIER WITH 4x4 TREATED WOOD POST AND 2"x2" GALVANIZED WIRE MESH WITH TOP TENSION WIRE

NEW 16" POND DRAIN PIPE INLET INVERT ELEVATION TO REMAIN THE SAME AS PREVIOUSLY EXISTING; BACKFILL AND COMPACT EXCAVATED MATERIAL AROUND PIPE AFTER INSTALLATION OF GATE VALVE AND RESTORE RIPRAP SURFACE

SAFETY CHAIN BETWEEN BOLLARDS; 1/4" ZINC PLATED STEEL; YELLOW POWDER COATED

EXISTING 60" I.D. MANHOLE

REPLACE EXISTING PLATE COVER WITH CAST IRON FRAME AND LID NEENAH R-5900-E OR EQUAL

24" MANHOLE OPENING

EXISTING FLOW METER PANEL

NEW PANEL SUPPORT

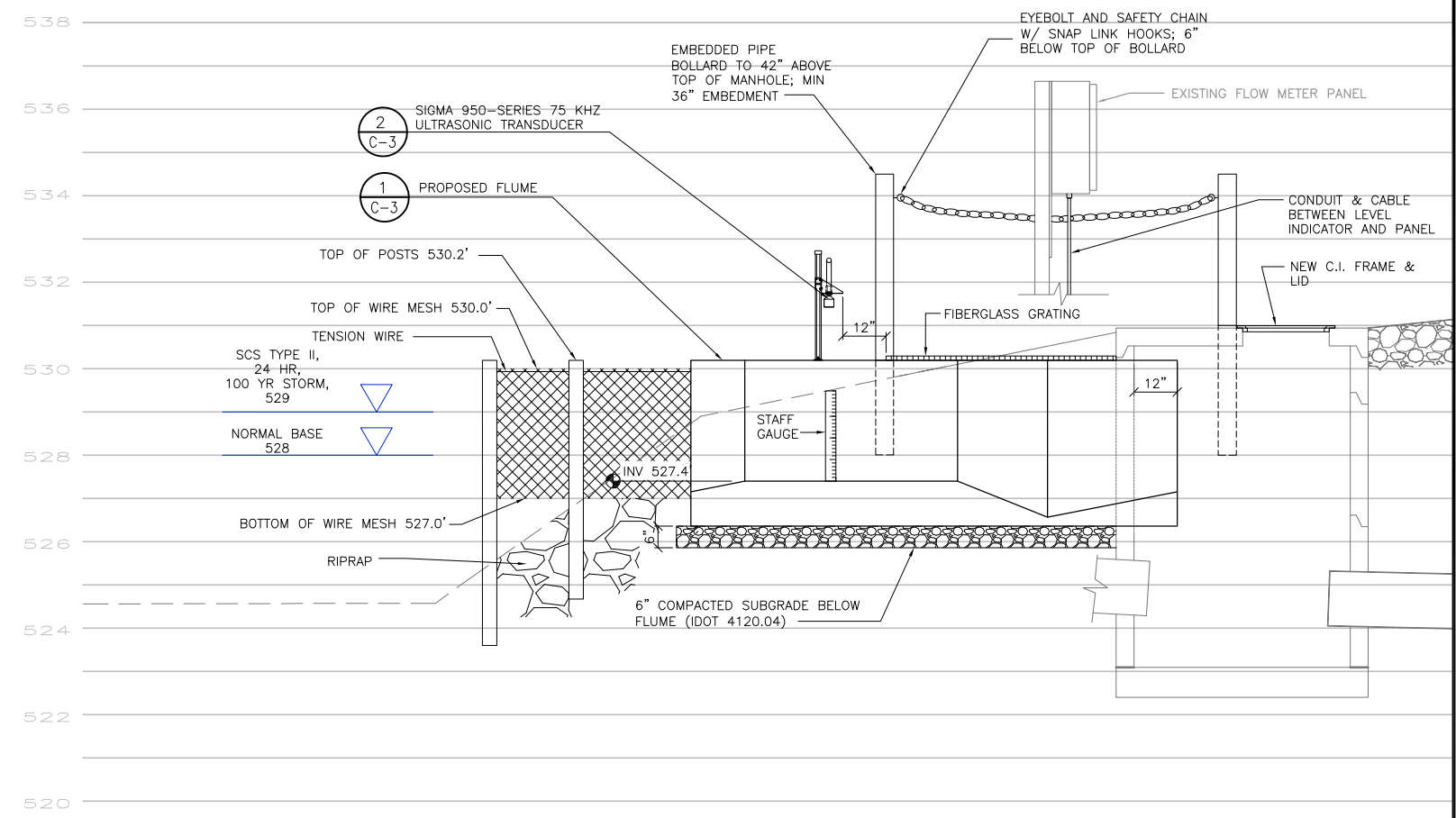
CONDUIT & CABLE BETWEEN LEVEL INDICATOR AND PANEL; SECURE TO TOP OF FLUME WALL AND PANEL SUPPORT WITH CONDUIT CLAMPS

INSTALL NEW 16" PIPE AND CAST IRON GATE VALVE; EXTEND OPERATOR TO ABOVE GROUND SURFACE

- NOTES:**
1. ANTIMICROBIAL GRIT-TOP FIBERGLASS GRATING; 2" HEIGHT x 2" OPENING; SADDLE CLIP ANCHOR TO TOP OF FLUME WALLS; FLUSH WITH OUTER EDGE OF FLUME WALLS.

PROPOSED FLUME LOCATION  
PLAN VIEW

SCALE IN FEET



- NOTES:**
1. HYDRAULIC CEMENT TO BE APPLIED IN SPACES BETWEEN PARSHALL FLUME EXTERIOR WALL AND MANHOLE STRUCTURE.
  2. HYDRAULIC CEMENT TO BE APPLIED TO BOTTOM OF OPENING ON MANHOLE STRUCTURE IMMEDIATELY PRIOR TO PARSHALL FLUME INSTALLATION.

CROSS SECTION AT MANHOLE

SCALE IN FEET

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REV	DATE	BY	DESCRIPTION	

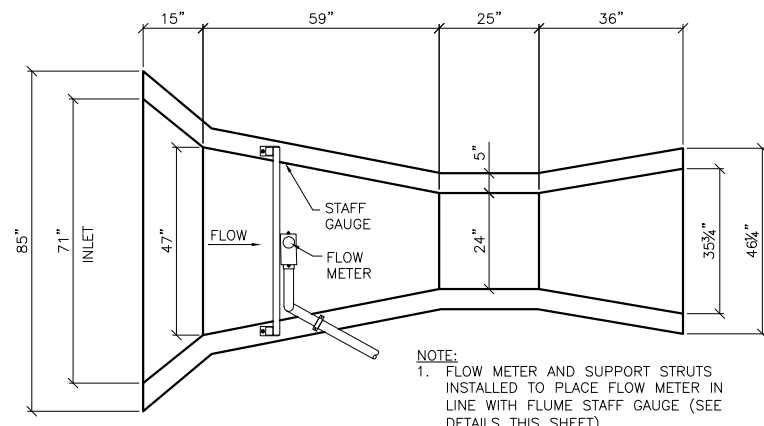


SCALE: AS SHOWN  
DATE: 9-19-11  
DRAWN BY: JFD  
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APPROVED:

CLIENT / LOCATION  
INTERSTATE POWER & LIGHT  
UPPER ASH POND OUTFALL CONSTRUCTION AS-BUILTS  
BURLINGTON GENERATING STATION  
BURLINGTON, IA

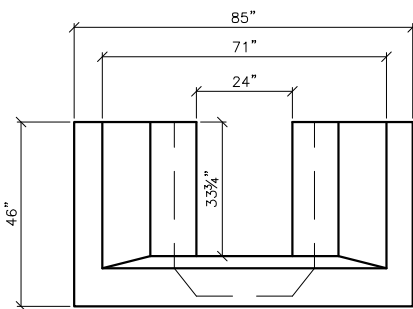
DRAWING DESCRIPTION  
PROPOSED FLUME LOCATION  
PLAN AND SECTION

JOB 154.002.010.001  
SHT. C-2  
DWG. 154002010-C2

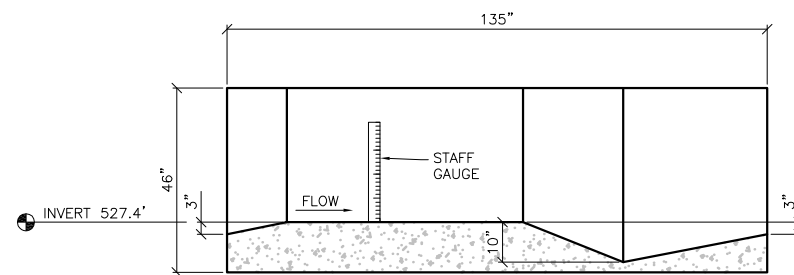


PLAN VIEW

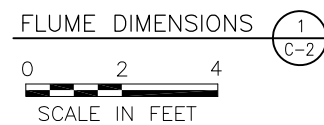
NOTE:  
1. FLOW METER AND SUPPORT STRUTS  
INSTALLED TO PLACE FLOW METER IN  
LINE WITH FLUME STAFF GAUGE (SEE  
DETAILS THIS SHEET)



INLET END VIEW

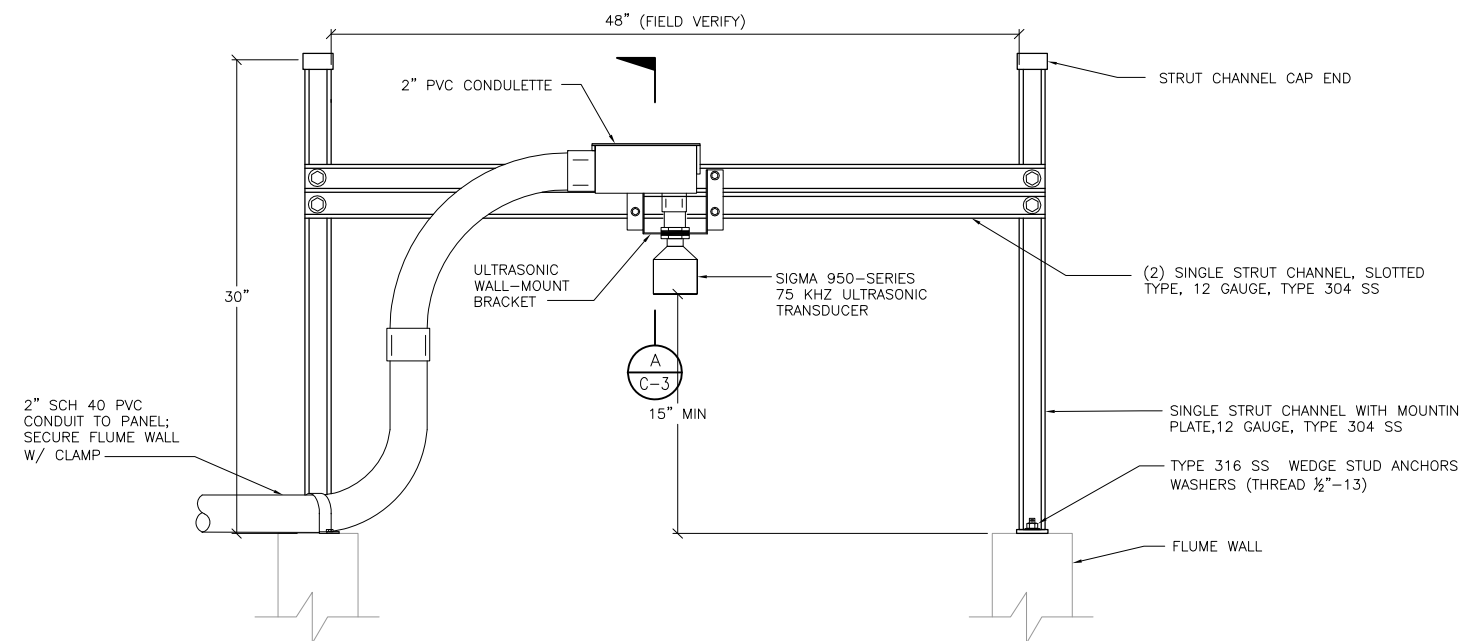


SECTION VIEW



FLUME DIMENSIONS

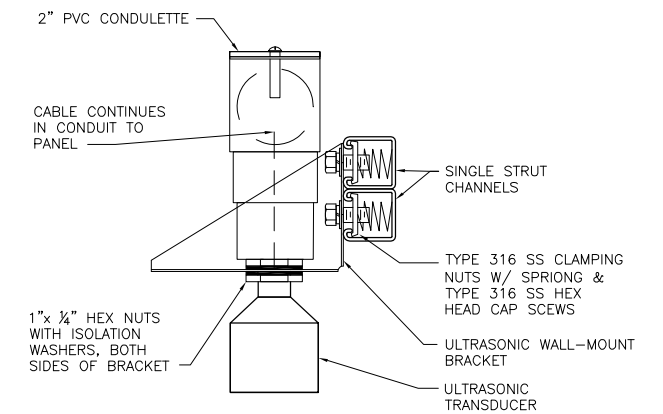
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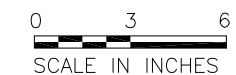
FLOW METER AND SUPPORT



SCALE IN INCHES



FLOW METER HANGING SUPPORT



SCALE IN INCHES

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DRAWING DESCRIPTION	DETAILS
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JOB	154.002.010.001
SHT.	C-3
DWG.	154002010-C3

**GENERAL NOTES**

**GENERAL REQUIREMENTS**

- A. PERFORM ALL WORK IN ACCORDANCE WITH APPLICABLE FEDERAL, STATE, AND LOCAL CODES AND ORDINANCES.
- B. ALL MATERIALS AND EQUIPMENT TO BE PROVIDED AS PART OF THIS PROJECT TO INCLUDE CERTIFICATION DOCUMENTATION (EX. UL 508A) REQUIRED BY APPLICABLE CODES AND ORDINANCES FOR INSTALLATION AND OPERATION OF SAID MATERIALS/EQUIPMENT AS INTENDED IN THIS PROJECT.
- C. VERIFY LOCATIONS OF EXISTING UTILITIES PRIOR TO BEGINNING ANY EARTHWORK OR CONSTRUCTION.
- D. PROTECT EXISTING STRUCTURES, PIPES, PUMPS, INSTRUMENTS, PAVEMENT, CONDUIT, AND OTHER ITEMS THAT ARE TO REMAIN.
- E. INSTALL EQUIPMENT IN ACCORDANCE WITH MANUFACTURERS' SUPPLIED INSTALLATION DOCUMENTS AND THE REQUIREMENTS OF THE DRAWINGS.

**APPLICABLE CODES AND CERTIFICATIONS**

- A. 2009 INTERNATIONAL MECHANICAL CODE (IMC)
- B. 2009 UNIFORM PLUMBING CODE AS AMENDED BY IOWA
- C. NATIONAL FIRE PROTECTION AGENCY (NFPA) 70: 2008 NATIONAL ELECTRICAL CODE (NEC)
- D. IOWA DEPARTMENT OF TRANSPORTATION 2011 STANDARD SPECIFICATIONS
- E. AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM), VARIOUS STANDARDS LISTED
- F. AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI), VARIOUS STANDARDS LISTED INCLUDING
- G. OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION

**SUPPLIED EQUIPMENT**

- A. AETHER DBS TO SUPPLY SIGMA 950 SERIES 75 KHZ ULTRASONIC TRANSDUCER. AETHER DBS TO INSTALL AND SETUP
- B. AETHER DBS TO SUPPLY PRE-CAST CONCRETE PARSHALL FLUME. CONTRACTOR TO INSTALL. SEE DRAWINGS
- C. AETHER DBS TO SUPPLY SIGMA 950 SERIES 75 KHZ ULTRASONIC TRANSDUCER MOUNTING STRUCTURE. CONTRACTOR TO INSTALL. SEE DRAWINGS.
- D. AETHER DBS TO SUPPLY FIBERGLASS GRATE FOR PARSHALL FLUME. CONTRACTOR TO INSTALL.
- E. ALL OTHER MATERIALS, EQUIPMENT, AND SUPPLIES TO BE SUPPLIED AND INSTALLED BY CONTRACTOR.

**CIVIL NOTES**

**TEMPORARY FACILITIES AND CONTROL**

- A. DUST CONTROL: THE CONTRACTOR SHALL PROVIDE POSITIVE METHODS AND APPLY DUST CONTROL WATER TO MINIMIZE RAISING DUST FROM CONSTRUCTION OPERATION, AND PROVIDE POSITIVE MEANS TO PREVENT AIRBORNE DUST FROM DISPERSING INTO THE ATMOSPHERE. CHEMICAL DUST SUPPRESSANT SHALL NOT BE USED. DUST SUPPRESSANTS SHALL BE APPROVED BY OWNER PRIOR TO USE.
- B. WATER CONTROL
  - 1. THE CONTRACTOR SHALL PROVIDE METHODS TO CONTROL SURFACE WATER TO PREVENT DAMAGE TO THE PROJECT, THE SITE, OR ADJOINING PROPERTIES. THE CONTRACTOR SHALL CONTROL FILL, GRADING AND DITCHING TO DIRECT SURFACE DRAINAGE AWAY FROM EXCAVATIONS, PITS, TUNNELS AND OTHER CONSTRUCTION AREAS; AND TO DIRECT DRAINAGE TO PROPER RUNOFF.
  - 2. THE CONTRACTOR SHALL PROVIDE, OPERATE, AND MAINTAIN HYDRAULIC EQUIPMENT OF ADEQUATE CAPACITY TO CONTROL SURFACE EROSION.
  - 3. THE CONTRACTOR SHALL DISPOSE OF DRAINAGE WATER IN A MANNER TO PREVENT FLOODING, EROSION, OR OTHER DAMAGE TO ANY PORTION OF THE SITE OR TO ADJOINING AREAS.
- C. EROSION CONTROL
  - 1. THE CONTRACTOR SHALL PLAN AND EXECUTE CONSTRUCTION AND EARTHWORK USING METHODS TO CONTROL SURFACE DRAINAGE FROM CUTS AND FILLS AND STOCKPILES IN ORDER TO PREVENT EROSION AND SEDIMENTATION; AND SHALL:
    - A. HOLD THE NUMBER AND SIZE OF AREAS OF BARE SOIL EXPOSED AT ONE TIME TO A MINIMUM, AND
    - B. PROVIDE TEMPORARY CONTROL MEASURES SUCH AS BERMS, DIKES, SILT FENCE, SILT DAMS, DRAINS, ETC., AS NEEDED FOR EROSION CONTROL.
  - 2. THE CONTRACTOR SHALL CONSTRUCT FILLS BY SELECTIVE PLACEMENT TO ELIMINATE ERODIBLE SURFACE SOILS.
  - 3. THE CONTRACTOR SHALL INSPECT EARTHWORK TO DETECT ANY EVIDENCE OF THE START OF EROSION, AND APPLY CORRECTIVE MEASURES AS REQUIRED TO CONTROL EROSION.
  - 4. TEMPORARY PERIMETER EROSION CONTROL:
    - A. THIS SYSTEM CONSISTS OF A CONTINUOUS BARRIER ADJACENT TO AN AREA OF CONSTRUCTION TO INTERCEPT WATER BORNE SILT AND PREVENT IT FROM LEAVING THE AREA OF CONSTRUCTION. THE BARRIER SHALL BE OF SUFFICIENT LENGTH AND HEIGHT TO CAPTURE ALL CONSTRUCTION RUNOFF.
    - B. SILT FILTER FENCE SHALL BE SUPPORTED ON POSTS AT LEAST 6 FT IN LENGTH AND SPACED ON 5 FT. CENTERS. THE FABRIC SHALL BE INSTALLED IN A BACKFILLED TRENCH 6 INCHES DEEP AND SECURELY ATTACHED TO THE POSTS BY ANY METHOD APPROVED BY THE ENGINEER.
    - C. PERIMETER EROSION BARRIER SHALL BE A MANUFACTURED SILT FENCE (SUPAC4-1/2 NP(UV) OR APPROVED EQUAL) MADE OF WOVEN POLYPROPYLENE WITH PRE-SEWN POST POCKETS AND TOP AND BOTTOM TENSIONING ROPES.

**DEMOLITION**

- A. REGULATORY REQUIREMENTS
  - 1. CONFORM TO APPLICABLE CODE FOR DEMOLITION OF STRUCTURES, SAFETY OF ADJACENT STRUCTURES, DUST CONTROL, AND DISPOSAL.
  - 2. CONFORM TO APPLICABLE REGULATORY PROCEDURES WHEN DISCOVERING HAZARDOUS OR CONTAMINATED MATERIALS.
- B. SCHEDULING
  - 1. SCHEDULE WORK TO PRECEDE CONCURRENTLY WITH THE INSTALLATION OF THE REPLACEMENT SYSTEMS.
  - 2. SCHEDULE WORK AS TO MINIMIZE IMPACT ON FACILITY OPERATIONS.
  - 3. SCHEDULE WORK TO MINIMIZE THE TIME THAT TEMPORARY SYSTEMS MAY BE NEEDED TO MAINTAIN SYSTEM FUNCTIONALITY.
- C. DEMOLITION REQUIREMENTS
  - 1. THE CONTRACTOR SHALL EXERCISE EXTREME CARE TO PREVENT DAMAGE TO STRUCTURES, UTILITIES, AND FACILITIES NOT DESIGNATED TO BE REMOVED. THE CONTRACTOR SHALL EXERCISE CARE TO AVOID DAMAGING EXISTING PAVED AREAS AT THE SITE. THE COST FOR REPAIR OF ANY DAMAGE WILL BE THE RESPONSIBILITY OF THE CONTRACTOR.

- 2. ALL SUPPORTS AND FOUNDATIONS FOR DEMOLISHED EQUIPMENT SHALL BE REMOVED ALSO UNLESS SPECIFIED ON THE DRAWINGS.
- 3. CONTRACTOR SHALL REMOVE ALL ELECTRICAL WIRING, CONTROL/SIGNAL WIRING, AND CONDUIT FROM THE REMOVED EQUIPMENT TO THE NEAREST DISCONNECT POINT. THE ELECTRICAL/WEATHER/ACCESS INTEGRITY OF THE CONNECTION POINT MUST BE RESTORED AFTER DEMOLITION.
- 4. DURING THE DEMOLITION WORK THE CONTRACTOR SHALL CONTINUOUSLY EVALUATE THE CONDITIONS OF THE STRUCTURES BEING DEMOLISHED AND TAKE IMMEDIATE ACTION TO PROTECT ALL PERSONNEL WORKING IN AND AROUND THE DEMOLITION SITE. NO AREA, SECTION, OR COMPONENT OF STRUCTURAL ELEMENTS WILL BE ALLOWED TO BE LEFT STANDING WITHOUT SUFFICIENT BRACING, SHORING, OR LATERAL SUPPORT TO PREVENT COLLAPSE OR FAILURE WHILE WORKMEN REMOVE DEBRIS OR PERFORM OTHER WORK IN THE IMMEDIATE AREA. STRUCTURAL COMPONENTS THAT ARE DESIGNED AND CONSTRUCTED TO STAND WITHOUT LATERAL SUPPORT OR SHORING, AND ARE DETERMINED TO BE IN STABLE CONDITION, MAY BE ALLOWED TO REMAIN STANDING WITHOUT ADDITIONAL BRACING, SHORING, OR LATERAL SUPPORT UNTIL DEMOLISHED. THE CONTRACTOR SHALL ENSURE THAT NO ELEMENTS DETERMINED TO BE UNSTABLE ARE LEFT UNSUPPORTED AND SHALL BE RESPONSIBLE FOR PLACING AND SECURING BRACING, SHORING, OR LATERAL SUPPORTS AS MAY BE REQUIRED AS A RESULT OF ANY CUTTING, REMOVAL, OR DEMOLITION WORK PERFORMED UNDER THIS CONTRACT.
- 5. THE CONTRACTOR SHALL TAKE APPROPRIATE PRECAUTIONS TO PROTECT ALL IDENTIFIED COMMUNICATION LINES AND UTILITIES IN THE AREA OF THE PROPOSED DEMOLITION ACTIVITIES. THE CONTRACTOR SHALL VERIFY THAT ON-SITE ELECTRICAL WIRING ENTERING ALL STRUCTURES TO BE DEMOLISHED OR IN CLOSE ENOUGH PROXIMITY TO BE DAMAGED BY THE DEMOLITION OPERATIONS ARE DISCONNECTED AND/OR DE-ENERGIZED PRIOR TO PROCEEDING WITH DEMOLITION OPERATIONS. IF NOT, THE CONTRACTOR SHALL BE RESPONSIBLE FOR ACCOMPLISHING THE SAME. THE CONTRACTOR SHALL COORDINATE WITH THE LOCAL ELECTRICAL UTILITY COMPANY FOR ANY NECESSARY RELOCATION OF UTILITIES AND BE RESPONSIBLE FOR ANY ASSOCIATED FEES OR EXPENSES.
- 6. THE CONTRACTOR SHALL VERIFY THAT ON-SITE WATER LINES ENTERING ALL STRUCTURES TO BE DEMOLISHED OR IN CLOSE ENOUGH PROXIMITY TO BE DAMAGED BY THE DEMOLITION OPERATIONS ARE DISCONNECTED AND CAPPED PRIOR TO PROCEEDING WITH DEMOLITION OPERATIONS. THE CONTRACTOR SHALL MAKE EVERY EFFORT TO AVOID DAMAGE TO ANY EXISTING FIRE CONTROL HYDRANTS AND WILL REPAIR DAMAGED HYDRANTS AT NO ADDITIONAL COST.
- 7. THE CONTRACTOR SHALL VERIFY THAT ON-SITE GAS LINES/MAINS ENTERING ALL STRUCTURES OR IN CLOSE ENOUGH PROXIMITY TO BE DAMAGED AS A RESULT OF THE DEMOLITION OPERATIONS BE CAPPED OR DISCONNECTED PRIOR TO PROCEEDING WITH THE DEMOLITION OPERATIONS.
- 8. THE CONTRACTOR SHALL BE RESPONSIBLE FOR REPAIR OR REPLACEMENT COST OF UTILITIES DAMAGED DURING THE COURSE OF THE WORK CAUSED BY THE CONTRACTOR.
- 9. THE CONTRACTOR SHALL PERFORM SUCH CLEANING OF THE REMOVED EQUIPMENT, MATERIALS, AND COMPONENTS AS REQUIRED FOR DISPOSAL.
- 10. ALL DEMOLITION WORK IS TO BE COORDINATED WITH OWNER SO AS TO NOT INTERRUPT FACILITY OPERATIONS.
- 11. MARK LOCATION OF UTILITIES.

**EXCAVATION**

- A. CONTRACTOR RESPONSIBLE FOR JOINT UTILITY LOCATES FOR IDENTIFICATION OF BURIED PUBLIC UTILITIES.
- B. UNDERPIN ADJACENT STRUCTURES WHICH MAY BE DAMAGED BY EXCAVATION WORK, INCLUDING UTILITIES AND PIPE CHASES.
- C. EXCAVATE SUBSOIL REQUIRED TO ACCOMMODATE SITE STRUCTURES AND CONSTRUCTION OPERATIONS.
- D. GRADE TOP PERIMETER OF EXCAVATION TO PREVENT SURFACE WATER FROM DRAINING INTO EXCAVATION.
- E. NOTIFY OWNER OF UNEXPECTED SUBSURFACE CONDITIONS AND DISCONTINUE AFFECTED WORK IN AREA UNTIL NOTIFIED TO RESUME WORK.
- F. CORRECT UNAUTHORIZED EXCAVATION AT NO EXTRA COST TO OWNER.
- G. NON-NATIVE SOILS UNDER FOUNDATION AREAS TO BE REMOVED UNTIL NATIVE SOILS ARE ENCOUNTERED UNLESS APPROVED OTHERWISE BY OWNER.
- H. WORK, INCLUDING PROVIDING SHEETING/BRACING AND EXCAVATION ACCESS, SHALL BE PERFORMED AS NECESSARY TO PROTECT LIFE OR PROPERTY AND CONFORM TO ALL APPLICABLE FEDERAL, STATE, AND OSHA CODES.
- I. CONTRACTOR SHALL PROVIDE AND MAINTAIN BARRICADES AROUND OPEN EXCAVATIONS FOR THE DURATION THAT THE EXCAVATION IS OPEN.

**EARTHWORK**

- A. GRADING. AS SHOWN ON THE DRAWINGS WITH THE FOLLOWING ADDITIONAL REQUIREMENTS:
  - 1. MINIMUM PAVEMENT SLOPES ARE TO BE AS FOLLOWS:
    - A. CONCRETE PAVEMENT: 0.5%
    - B. ASPHALT PAVEMENT: 1.0%
    - C. GRAVEL SURFACES: 1.0%
  - 2. MAXIMUM SLOPES ARE TO BE AS FOLLOWS:
    - A. ROADWAYS: 4%
    - B. LAWN AREAS: 4:1
    - C. BERMS: 3:1
- B. FILL MATERIAL
  - 1. GENERAL FILL
    - A. SUBSOIL FREE OF ROOTS, ROCKS, AND DEBRIS.
    - B. ON-SITE SOILS BELOW THE STRIPPED LAYER OF TOPSOIL THAT CONTAIN LESS THAN 1% BY WEIGHT ORGANIC CONTENT MAY BE USED AS GENERAL FILL.
    - C. IF OFFSITE BORROW IS NEEDED, SILTY OR CLAYEY SANDS OR LOW PLASTICITY CLAYS (HAVING A UNIFIED SOIL CLASSIFICATION OF SM, SC, AND CL) SHALL BE USED.
    - D. GENERAL FILL SOIL SHALL NOT CONTAIN ROCKS OR LUMPS LARGER THAN 6 INCHES IN GREATEST DIMENSION, WITH NOT MORE THAN 15% LARGER THAN 2 ½ INCHES. IMPORTED GENERAL FILL SHALL BE GRANULAR WITH A PLASTICITY INDEX OF 12 OR LESS OR LOW PLASTICITY CLAY (USCS SYMBOL CL).
  - 2. STRUCTURAL AGGREGATE
    - A. PIT RUN STONE (MIXTURE OF GRAVEL, CRUSHED STONE, AND SAND), FREE OF SHALE, CLAY, FRIABLE MATERIAL AND DEBRIS MEETING ASTM D2940 AND IOWA DEPARTMENT OF TRANSPORTATION REQUIREMENT 4120.04 FOR STRUCTURAL BASES AND SUBBASES.
    - B. GRADATION FOR BASE MATERIAL SHALL BE REASONABLE CLOSE TO 100% PASSING 1.5 INCH SIEVE, 95+/-5% PASSING 1 INCH SIEVE, 75+/-% PASSING ½ INCH SIEVE, 43+/-13% PASSING NO. 4 SIEVE, 25+/-15% PASSING NO. 16 SIEVE, AND A MAXIMUM 8+/-4%

- C. PASSING NO. 200 SIEVE. GRADATION FOR SUBBASE MATERIAL SHALL BE REASONABLE CLOSE TO MINIMUM 90% PASSING 1.5 INCH SIEVE AND MAXIMUM 12 PERCENT PASSING NO. 200 SIEVE.
- 3. TOP SOIL
  - A. REMOVE, STOCKPILE, AND REINSTALL AFTER ROUGH GRADING IS COMPLETE.
  - B. IMPORTED TOPSOIL: FRIABLE LOAM FREE OF ROOTS, ROCKS, SUBSOIL, AND DEBRIS.
  - C. INSTALLED DEPTH:
    - 1. FOR GRASS SEEDING: 6 INCHES.
    - 2. FOR SODDING: 4 INCHES.
    - 3. SHRUB BEDS: 18 INCHES.
  - D. EXCAVATE AND PLACE TOPSOIL IN DRY WEATHER.
- 4. SAND: NATURAL RIVER OR BANK SAND, WASHED.
- 5. CLAY
  - A. CLAY FILL SHALL BE SUITABLE COHESIVE OR MIXTURE OF COHESIVE AND NON-COHESIVE MATERIAL(S) EXCAVATED FROM OFF-SITE BORROW AREA(S).
  - B. THE CLAY FILL SHALL BE RELATIVELY FREE FROM GRASS, ROOTS, BRUSH, OR OTHER ORGANIC MATERIALS.
  - C. NO DEBRIS OR REFUSE SHALL BE PRESENT IN ANY OF THE CLAY FILL.
  - D. CLAY FILL SHALL BE FREE OF FROZEN MATERIALS AND FREE FROM ANY ROCK OR MASSES OF UNBROKEN EARTH HAVING A MAXIMUM DIMENSION GREATER THAN 2 INCHES.
  - E. ALL MATERIAL LARGER THAN ½-INCH SHALL BE WELL-ROUNDED.
- 6. NON-STRUCTURAL AGGREGATE
  - A. PIT RUN STONE, FREE OF SHALE, CLAY, FRIABLE MATERIAL AND DEBRIS.
- C. PLACING FILL MATERIALS
  - 1. FILLING AND BACKFILLING:
    - A. DO NOT USE FROZEN FILL MATERIALS.
    - B. PLACE AND COMPACT IN LAYERS NOT MORE THAN 8 INCHES THICK PRIOR TO COMPACTION, UNLESS OTHERWISE INDICATED.
    - C. FILL AND COMPACT SO THAT FINAL GRADE DOES NOT SETTLE.
    - D. FILL AND COMPACT TO A THICKNESS TO ALLOW OBTAINING FINAL GRADE.
    - E. ON-SITE SOIL TO BE REUSED AS GENERAL FILL SHALL BE CONDITIONED TO OPTIMUM TO 4% ABOVE OPTIMUM AT COMPACTION.
    - F. FILL SLOPES SHALL BE DESIGNED AND CONSTRUCTED NO STEEPER THAN 2:1.
  - 2. COMPACTION: COMPACT TO 90 PERCENT OF MODIFIED PROCTOR MAXIMUM DRY DENSITY AS DETERMINED BY ASTM D 1557 AT A MOISTURE CONTENT RANGE OF -2% TO +4% OF OPTIMUM MOISTURE, UNLESS OTHERWISE NOTED OR EXCEPTED BELOW:
    - A. GRANULAR FILL BASE COARSE UNDER PAVING OR AS ROAD SURFACE 95% OF MODIFIED PROCTOR.
    - B. STRUCTURAL FILL UNDER REINFORCED CONCRETE FOOTINGS AND SLABS 95% OF MODIFIED PROCTOR.
    - C. CLAY TO BE COMPACTED TO 95% OF STANDARD PROCTOR MAXIMUM DRY DENSITY.
    - D. DENSITY TESTING TO BE PERFORMED ON COMPACTED FILL AT THE RATE OF ONE TEST PER 250 YD3 WITH NO LESS THAN ONE TEST PER FILL AREA.
    - E. DENSITY AND MOISTURE TESTING BY NUCLEAR DENSITY GAUGE (ASTM 2922 AND ASTM D 3017), SAND CONE (ASTM D 1556) OR BALLOON METHOD (ASTM D2167).
    - F. FOR CLEAN SAND AND GRAVEL FILL OPTIMUM MOISTURE CONTENT MAY BE OUTSIDE OF THE SPECIFIED RANGE PROVIDED MAXIMUM DENSITY IS OBTAINED.
    - G. WORK THAT DOES NOT MEET THE REQUIRED TESTING SPECIFICATION SHALL BE REMOVED AND REPLACED OR REMOVED, DRIED AND RECOMPACTED AND RETESTED TO DEMONSTRATE COMPLIANCE WITH THE SPECIFICATION.
    - H. SCARIFY, RESHAPE AND RECOMPACT AREAS REQUIRING PLANTING THAT ARE OVER-COMPACTED BY WHEEL TRAFFIC.

**PRECAST STRUCTURES, LIDS, AND ACCESS HATCHES**

- A. LIDS AND ACCESS HATCHES:
  - 1. LIDS: MANHOLE ACCESS FRAME AND LID SHALL BE NEENAH FOUNDRY HEAVY DUTY R-5900-E OR APPROVED EQUAL.
- B. PARSHALL FLUME:
  - 1. PARSHALL FLUME TO BE USED SHALL BE A FOUR CORNERS PRE-CAST, INC. 24 INCH PARSHALL FLUME OR APPROVED EQUAL.
  - 2. PRE-CAST CONCRETE
  - 3. 4,000 PSI DESIGN MIX
  - 4. STEEL REBAR REINFORCED
- C. INSTALLATION
  - 1. FROM BOTTOM OF EXCAVATION CLEAN AND SMOOTH TO CORRECT ELEVATION AS SHOWN IN DRAWINGS.
  - 2. INSTALL SUBGRADE IN ACCORDANCE WITH IOWA DOT SPECIFICATION 4120.04
  - 3. PROTECT EXISTING MANHOLE STRUCTURE, PIPES, AND ITEMS TO REMAIN
  - 4. INSTALL PARSHALL FLUME ON LEVEL SUBGRADE WITH INVERT ELEVATION SET AS SPECIFIED IN DRAWINGS.
  - 5. APPLY HYDRAULIC CEMENT (GROUT) TO THE INTERFACE BETWEEN THE MANHOLE AND THE PARSHALL FLUME STRUCTURES TO PROVIDE A WATER TIGHT SEAL.
  - 6. HYDRAULIC CEMENT (GROUT) TO BE APPLIED TO BOTTOM OF CUT PORTION OF MANHOLE PRIOR TO SETTING PARSHALL FLUME IN PLACE.

**SURVEYING**

- A. COORDINATES AND ELEVATIONS OF THE EXISTING CONDITIONS WILL BE PROVIDED ON THE DRAWINGS.

**PIPE NOTES**

**GENERAL REQUIREMENTS**

- A. PERFORM ALL WORK IN ACCORDANCE WITH APPLICABLE FEDERAL, STATE, AND LOCAL CODES AND ORDINANCES.
- B. VERIFY LOCATIONS OF EXISTING UTILITIES PRIOR TO BEGINNING ANY EARTHWORK OR CONSTRUCTION.
- C. PROTECT EXISTING STRUCTURES, PIPES, PUMPS, INSTRUMENTS, INSTRUMENTS AND ITEMS TO REMAIN.
- D. WORK TO COMPLY WITH THE APPROPRIATE ASME B31 CODE.
- E. PLASTIC PIPING TO BE INSTALLED IN ACCORDANCE WITH PIPE MANUFACTURER'S RECOMMENDED INSTALLATION PROCEDURES.

NOTICE  
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REV	DATE	BY	DESCRIPTION



SCALE:	NONE
DATE:	9-19-11
DRAWN BY:	JFD
CHKD. BY:	
APPROVED:	

CLIENT / LOCATION	INTERSTATE POWER & LIGHT UPPER ASH POND OUTFALL CONSTRUCTION AS-BUILTS BURLINGTON GENERATING STATION BURLINGTON, IA
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DRAWING DESCRIPTION	NOTES AND SPECIFICATIONS
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JOB	154.002.010.001
SHT.	C-4
DWG.	154002010-C4



**PIPING AND FITTINGS**

- A. PVC PIPE
  - 1. SEE DRAWINGS
  - 2. CONFORM TO GRADE 1, GRAY, ASTM D1784, ASTM D1785, ASTM D3915, AND ASTM D2513 (GAS PRESSURE PIPE ONLY).
  - 3. FITTINGS:
    - A. SOCKET END/FITTINGS: CONFORM TO ASTM D2466, ASTM D2467, ASTM D3915, AND ASTM F1970.
    - B. THREADED END/FITTINGS: CONFORM TO ASTM D2464 AND ANSI B1.20.1.
    - C. FLANGES: VAN STONE
    - D. FITTINGS SHALL BE SAME GRADE AS AND CLASS AS PIPE.
  - 4. SOLVENT CEMENT FOR JOINING PVC PIPING: ASTM D2564. INCLUDE PRIMER ACCORDING TO ASTM F656.
- B. GASKETS: FULL-FACED GASKETS BETWEEN FLAT-FACED FLANGES AND RING GASKETS FOR RAISES FACE FLANGES. MINIMUM THICKNESS OF 1/8 INCH.
  - 1. MATERIALS: GASKET MATERIALS SHALL BE AS FOLLOWS BASED ON PIPE CONTENT.
    - A. GENERAL WATER/WASTEWATER (BW, CIW, CON, CW, DCW, DHW, FB, HS, HWR, HWS, PW, PWH, PWS, RW, SW, TW, UW, WS, VW, GW, SD): NEOPRENE, BUNA-N, EPDM
- C. PIPE FASTENERS
  - 1. TYPE 304 STAINLESS STEEL
    - A. STUDS/BOLTS: ASTM A193-B8 CLASS 1, UNC. A320-B8 CLASS 1, UNC ALLOWED FOR PIPE PRESSURES LESS THAN 150 PSIG.
    - B. HEX NUTS: DOUBLE ASTM A194-8, 18-8, UNC
    - C. SAE FLAT WASHERS: 18-8
    - D. SPLIT RING LOCK WASHERS: 18-8

**BURIED PIPE INSTALLATION**

- A. EXISTING UTILITIES, PIPING, AND STRUCTURES
  - 1. EXISTING UTILITIES AND STRUCTURES:
    - A. EXISTING STRUCTURES, UTILITIES, AND PIPING ARE SHOWN ON THE DRAWINGS ONLY BY GENERAL LOCATION AND THE AETHER DBS WILL MAKE ALL OTHER KNOWN RECORDS AVAILABLE. HOWEVER, THE AETHER DBS DOES NOT GUARANTEE THE LOCATIONS AS SHOWN ON THE DRAWINGS.
    - B. THE CONTRACTOR SHALL HAVE SOLE RESPONSIBILITY FOR PROVIDING TEMPORARY SUPPORT AND FOR PROTECTING AND MAINTAINING ALL EXISTING UTILITIES, PIPING, AND STRUCTURES IN THE PROJECT AREA DURING THE ENTIRE PERIOD OF CONSTRUCTION.
  - 2. DEVIATIONS OCCASIONED BY OTHER UTILITIES, PIPE, AND STRUCTURES:
    - A. WHEREVER EXISTING UTILITIES, PIPE, OR STRUCTURES PRESENT OBSTRUCTIONS TO THE GRADE AND ALIGNMENT OF THE PIPE, THEY SHALL BE PERMANENTLY SUPPORTED, REMOVED, RELOCATED OR RECONSTRUCTED BY THE CONTRACTOR THROUGH COOPERATION WITH AETHER DBS. IN THOSE INSTANCES WHERE THE RELOCATION OR RECONSTRUCTION IS IMPRACTICABLE, A DEVIATION FROM THE GRADE WILL BE ORDERED AND THE CHANGE SHALL BE MADE IN THE MANNER DIRECTED WITH EXTRA COMPENSATION ALLOWED.
- B. EXCAVATION
  - 1. UNDERPIN ADJACENT STRUCTURES WHICH MAY BE DAMAGED BY EXCAVATION WORK, INCLUDING UTILITIES, PIPE CHASES, BUILDINGS, FOUNDATIONS, ETC.
  - 2. EXCAVATE SUBSOIL REQUIRED TO ACCOMMODATE SITE STRUCTURES AND CONSTRUCTION OPERATIONS.
  - 3. GRADE TOP PERIMETER OF EXCAVATION TO PREVENT SURFACE WATER FROM DRAINING INTO EXCAVATION.
  - 4. PERFORM TRENCH EXCAVATION ADJACENT TO STRUCTURES TO PREVENT DAMAGE TO STRUCTURES. IF STRUCTURES ARE DAMAGED BY EXCAVATION, NOTIFY AETHER DBS AND REPLACE OR REPAIR.
  - 5. PROTECT EXCAVATIONS BY METHODS REQUIRED TO PREVENT CAVE IN OR LOOSE SOIL FROM FALLING INTO EXCAVATION.
  - 6. PROTECT EXCAVATION ACTIVITIES FROM UNDERMINING OR OTHERWISE IMPACTING THE EXISTING UNDERGROUND UTILITIES IN THE AREAS OF EXCAVATION AND CONSTRUCTION.
  - 7. PROVIDE SHEETING OR BRACING AS NECESSARY TO PROTECT LIFE OF PROPERTY AND CONFORM TO ALL APPLICABLE FEDERAL, PROVINCIAL, AND LOCAL CODES.
  - 8. PROTECT BOTTOM OF EXCAVATIONS AND SOIL ADJACENT TO AND BENEATH FOUNDATIONS FROM FREEZING.
  - 9. CUT OUT SOFT AREAS OF SUBGRADE NOT CAPABLE OF IN-PLACE COMPACTION. BACKFILL WITH FILL AND COMPACT TO DENSITY EQUAL OR GREATER THAN REQUIREMENTS FOR SUBSEQUENT BACKFILL MATERIAL.
- C. PIPE TRENCH AND BACKFILL AND BEDDING MATERIALS
  - 1. PLACE PIPE BEDDING BELOW PIPE BARREL (BEFORE SETTING PIPE) IN MAXIMUM 12 INCHES LIFTS AND COMPACT TO 95% OF THE MODIFIED PROCTOR MAXIMUM DRY DENSITY (ASTM D 1557). PIPE BEDDING TO BE 3/4 INCH CRUSHED STONE OR SAND.
  - 2. COVER PIPE WITH BEDDING IN MAXIMUM 12 INCHES LIFTS AND COMPACT TO 95% OF THE MODIFIED PROCTOR MAXIMUM DRY DENSITY (ASTM D 1557). BACKFILL TO BE 3/4 INCH CRUSHED STONE OR NATURAL SOILS.
  - 3. EMPLOY A PLACEMENT METHOD THAT DOES NOT DISTURB OR DAMAGE PIPING IN TRENCHES. DO NOT BACKFILL OVER POROUS, WET, FROZEN OR SPONGY SUBGRADE SURFACES.
  - 4. MAKE GRADE CHANGES GRADUAL AND BLEND WITH SURROUNDING AREA. GRADE TO DRAIN.
  - 5. RESTORE SURFACE TO PRE-EXISTING CONDITIONS.
- D. PLACEMENT OF PIPE WITHIN TRENCHES: INSTALL PIPE, FITTINGS, AND ACCESSORIES IN ACCORDANCE WITH SPECIFICATIONS AND MANUFACTURER'S INSTRUCTIONS AND AT THE GRADE AND SLOPE INDICATED ON THE DRAWINGS. BLOW OUT WITH COMPRESSED AIR ALL PIPING OR TUBING TO BE ERRECT AS REQUIRED TO REMOVE ALL FOREIGN MATERIAL.

**VALVE NOTES**

**GENERAL**

- A. LIKE OR SIMILAR VALVES SHALL BE BY ONE MANUFACTURER UNLESS NOTED OTHERWISE.
- B. VALVES SHALL BE FOR NOT LESS THAN 125 PSI WATER WORKING PRESSURE, AND IN ANY EVENT SHALL BE COMPATIBLE IN WORKING PRESSURE TO THE PIPE AND FITTINGS TO WHICH THEY ARE ATTACHED. VALVES SHALL BE DESIGNED FOR THE SERVICE FOR WHICH THEY ARE ATTACHED.
- C. ALL VALVE MATERIALS OF CONSTRUCTION SHALL BE SUITABLE WITH THE SERVICE LISTED.
- D. SHUT OFF VALVES AT UTILITIES TO BE LOCKABLE IN BOTH THE OPEN AND CLOSED POSITION.

**PRODUCTS**

**GATE VALVES**

- A. BURIED GATE VALVE, CAST IRON STEEL, CLASS 150 (VALVE SCHEDULE ID AEAB)
  - 1. CONNECTIONS: MECHANICAL
  - 2. BODY: CAST IRON STEEL
  - 3. DISC: SOLID WEDGE
  - 4. BONNET: BOLTED
  - 5. SEAL: BRONZE MOUNTED WITH O-RING SEAL
  - 6. STEM: NON-RISING STEM (NRS)
  - 7. NOMINAL VALVE SIZE: NPS 16"
  - 8. STANDARD OF ACCEPTANCE: RESILIENT WEDGE TYPE TO CONFORM TO AWWA C509, WATEROUS SERIES 500 AND AMERICAN FLOW CONTROL SERIES #500, BOTH WITH FUSION EPOXY COATING ON THE BOTTOM SIDE OF THE PACKING BOX, M & H STYLE 4067, STOCKHAM G-700 TO G-704, CLOW ULFM - AWWA R/W, U.S. PIPE METROSEAL 250, MUELLER RESILIENT WEDGE GATE VALVE #2360, KENNEDY KEN-SEAL II SERIES, AMERICAN FLOW CONTROL #2500 SERIES OR OTHERS WHICH ARE EQUAL.
  - 9. VALVE BOX: BOXES SHALL BE THREE-PIECE, CLOW F-2450H, MUELLER J-10380, OR EQUAL
  - 10. VALVE STEM: SHALL OPEN TO LEFT. ONE REMOVABLE T-WRENCH TO BE PROVIDED

**VALVE SEATS/SEALS**

- B. VALVE SEATS, SEALS, GASKETS, FLOATS, SEALS, AND DIAPHRAGMS ARE IDENTIFIED BELOW. DESIGNATIONS BELOW IN PARENTHESIS CORRESPOND TO THE VALVE SERVICE.
  - 1. GENERAL WATER/WASTEWATER (BW, CIW, CON, CW, DCW, DHW, FB, HS, HWR, HWS, PW, PWH, PWS, RW, SW, TW, UW, WS, VW, GW, SD): NEOPRENE, BUNA-N, EPDM, 316 STAINLESS STEEL, POLYETHYLENE, CERAMIC

**INSTALLATION**

- A. LOCATE GATE VALVE FOR EASY ACCESS AND PROVIDE SEPARATE SUPPORT WHERE NECESSARY.
- B. INSTALL GATE VALVE IN HORIZONTAL PIPING WITH STEM AT OR ABOVE CENTER LINE OF PIPE.
- C. INSTALL BURIED GATE VALVE IN A POSITION TO ALLOW FULL STEM AND HANDLE (LEVEL / GEAR) MOVEMENT ABOVE THE GROUND SURFACE.

**ELECTRICAL NOTES**

**GENERAL ELECTRICAL NOTES:**

- A. ALL WORK SHALL BE COMPLETED IN ACCORDANCE WITH ALL GOVERNING CODES INCLUDING THE LATEST VERSION OF THE NATIONAL ELECTRICAL CODE (NEC) INCLUDING ALL LOCALLY ADOPTED AMENDMENTS AND ALL APPLICABLE STATE AND LOCAL CODES FOR WHERE THE PROJECT SITE IS LOCATED. COMPLY WITH ALL APPLICABLE OSHA REGULATIONS.
- B. CONTRACTOR SHALL FURNISH EQUIPMENT HAVING 22,000 AMPS SHORT CIRCUIT RATING.
- C. THE DRAWINGS DEPICTING ELECTRIC WORK ARE DIAGRAMMATIC AND SHOW, IN THEIR APPROXIMATE LOCATION, SYMBOLS REPRESENTING ELECTRICAL EQUIPMENT AND DEVICES. THE EXACT LOCATION OF SUCH EQUIPMENT AND DEVICES SHALL BE ESTABLISHED IN THE FIELD IN ACCORDANCE WITH MANUFACTURER'S INSTALLATION DRAWINGS AND DETAILS.
- D. THE CONTRACTOR SHALL REFER TO SHOP DRAWINGS AND SUBMITTAL DRAWINGS FOR ALL EQUIPMENT REQUIRING ELECTRICAL CONNECTIONS TO VERIFY ROUGH-IN AND CONNECTION LOCATIONS.
- E. UNLESS SPECIFICALLY STATED TO THE CONTRARY, NO MEASUREMENT OF AN ELECTRIC DRAWING DERIVED BY SCALING SHALL BE USED AS A DIMENSION TO WORK BY. DIMENSIONS NOTED ON THE ELECTRIC DRAWINGS ARE SUBJECT TO MEASUREMENTS OF ADJACENT AND PREVIOUSLY COMPLETED WORK. ALL MEASUREMENTS SHALL BE PERFORMED PRIOR TO THE ACTUAL INSTALLATION OF EQUIPMENT.
- F. ALL SWITCHBOARDS, PANELBOARDS, CONTROL PANELS, AND MOTOR CONTROL CENTERS SHALL INCLUDE A WARNING LABEL INDICATING THE RISK OF ARC FLASH. THE WARNING LABEL SHALL COMPLY WITH N.E.C. ARTICLE 110.16 AND O.S.H.A. 29.
- G. BRANCH WIRING SHALL BE COLOR CODED PER INDUSTRY STANDARDS. WHERE WIRES OF DIFFERENT SYSTEMS JUNCTION IN A COMMON BOX EACH CABLE SHALL BE GROUPED WITH ITS OWN SYSTEM AND IDENTIFIED USING TAGS OR IDENTIFICATION STRIPS.
- H. ON ALL 3 PHASE SYSTEMS, EACH PHASE SHALL BE IDENTIFIED AT ALL TERMINALS USING CODE MARKER.
- I. ALL COVER PLATES FOR CONTROL STATIONS CONTROLLING REMOTE EQUIPMENT SHALL BE ENGRAVED TO IDENTIFY THE DEVICE BEING CONTROLLED.
- J. ALL MOTOR STARTERS, REMOTE DEVICES, ETC., SHALL BE IDENTIFIED WITH ENGRAVED LAMECOID NAMEPLATES FASTENED TO THE EQUIPMENT WITH ESCUTCHEON PINS. NAMEPLATES SHALL BE 1/8" 5 PLY LAMECOID WITH 1/2" BLACK LETTERS ON A WHITE BACKGROUND. ADHESIVE CLOTH LABELS, SIMILAR TO THOSE MANUFACTURED BY BRADY LABEL CO., MAY BE USED ON MOTOR SWITCHES AND CONTROLS ONLY, INDICATING THE NUMBER, DESIGNATION, SIZE AND USAGE OF THE MOTOR.
- K. ALL ACCESS PANELS REQUIRED BY CODE OR OTHERWISE TO ELECTRICAL SERVICE EQUIPMENT SHALL BE SUPPLIED AND INSTALLED BY THE CONTRACTOR.
- L. OPENINGS IN FIRE RATED CONSTRUCTION AND ANNULAR SPACES AROUND CONDUITS, CABLE TRAYS, AND OTHER PENETRATING ITEMS SHALL BE PROTECTED IN ACCORDANCE WITH NEC ARTICLE 300-21 AND IN ACCORDANCE WITH THE ILLINOIS ADMINISTRATIVE CODE. THE FIRE RATING OF THE PROTECTIVE SEAL SHALL BE AT LEAST THAT OF THE FLOOR OR WALL INTO WHICH IT IS INSTALLED, SO THAT THE ORIGINAL FIRE RATING OF THE CONSTRUCTION IS MAINTAINED.
- M. FIRESTOPPING MATERIALS SHALL INCLUDE, BUT NOT BE LIMITED TO, MORTARS, SEALANTS AND CAULKS, PUTTIES, COLLARS, INTUMESCENT WRAP STRIPS MASTICS, AND FIRESTOP PILLOWS. ALL MATERIALS AND METHODS USED SHALL BE RECOGNIZED BY AN INDEPENDENT TESTING AGENCY AND SHALL HAVE FLAME AND TEMPERATURE RATINGS ASSIGNED BY THAT AGENCY.
- N. MATERIALS USING SOLVENTS OR THOSE REQUIRING HAZARDOUS WASTE DISPOSAL SHALL NOT BE USED.
- O. ALL WALL OR FLOOR PENETRATIONS OPENINGS SHALL BE AS SMALL AS POSSIBLE.
- P. ALL OPENINGS AND ANNULAR SPACES REQUIRED BY CODE TO BE PROTECTED, SHALL BE PROTECTED WHETHER SPECIFICALLY INDICATED ON THE PLANS OR NOT.
- Q. THE FIRESTOP ASSEMBLIES SHALL MEET ASTM E-814 AND ALL OF THE FIRE TEST AND HOSE STREAM TEST REQUIREMENTS OF AN INDEPENDENT TESTING AGENCY.
- R. INSTALLATION OF MATERIALS AND ASSEMBLIES SHALL BE IN STRICT ACCORDANCE WITH THE MANUFACTURER'S INSTRUCTIONS.
- Q. UPON COMPLETION OF THE INSTALLATION, THE CONTRACTOR SHALL FURNISH CERTIFICATES OF APPROVAL FROM ALL AUTHORITIES HAVING JURISDICTION. THE CONTRACTOR SHALL DEMONSTRATE THAT ALL WORK IS COMPLETE AND IN PERFECT OPERATING CONDITION, WITH RACE WAY AND CONDUIT SYSTEM PROPERLY GROUNDED, ALL WIRING FREE FROM GROUNDS, SHORTS, AND THAT THE ENTIRE INSTALLATION IS FREE FROM ANY PHYSICAL DEFECTS.
- R. THERE ARE NO HAZARDOUS AREA CLASSIFICATIONS ASSOCIATED WITH THIS PROJECT.

**CONDUIT, CONDUIT FITTINGS AND CABLE**







- A. CONDUIT
  - 1. SEE DRAWINGS.
  - 2. ABOVEGROUND CONDUIT SHALL BE GALVANIZED RIGID CONDUIT (GRC). MANUFACTURED LENGTHS, FULL WEIGHT, HEAVY WALL, RIGID STEEL CONDUIT, PROTECTED INSIDE AND OUT BY HOT-DIPPED GALVANIZED OR ELECTRO-GALVANIZED COATING.
  - 3. EXTERIOR UNDERGROUND CONDUIT IN DIRECT CONTACT WITH THE EARTH AND CONDUITS EMBEDDED IN CONCRETE SHALL BE PVC EXCEPT THAT UNDERGROUND CONDUIT RUNS WHICH ENTER OR EXIT THE BUILDING ENVELOPE SHALL UTILIZE PVC COATED GALVANIZED RIGID CONDUIT FROM THE POINT OF PENETRATION OF THE BUILDING ENVELOPE AND THE NEXT 5' PORTION OF THE RUN IN DIRECT CONTACT WITH THE EARTH.
  - 4. PVC CONDUIT SHALL BE SCHEDULE 40 OR 80, HEAVY WALL RIGID PLASTIC MANUFACTURED TO NEMA TC-2 STANDARDS, UL LISTED AS REQUIRED BY NEC AND SUNLIGHT RESISTANT.
  - 5. PVC COATED RIGID METAL CONDUIT SHALL BE FULL WEIGHT 40 MIL THICK PVC COATING, BONDING TO GALVANIZED METAL SHALL BE STRONGER THAN PLASTIC TENSILE STRENGTH. PER NEMA STANDARDS PUBLICATION NO. RN 1 - 1980 AND ANSI C80.1.
  - 6. CONNECTIONS TO MOTORS AND EQUIPMENT SUBJECT TO VIBRATION SHALL USE LIQUID TIGHT FLEXIBLE STEEL CONDUIT. CONNECTIONS SHALL BE NOT OVER 3 FT. LONG IF POSSIBLE. LOCATE SO IT IS LEAST SUBJECT TO PHYSICAL ABUSE.
  - 7. LIQUIDTIGHT FLEXIBLE CONDUIT SHALL BE GALVANIZED SPIRAL STRIP FLEXIBLE STEEL WITH HEAVY WALL SUNLIGHT RESISTANT PVC JACKET.
  - 8. GRC FITTINGS SHALL BE STEEL OR MALLEABLE IRON AND SHALL BE ZINC GALVANIZED, OR CADMIUM PLATED. DO NOT USE ALUMINIUM OR DIE CAST FITTINGS. DO NOT USE RUNNING THREADS. DO NOT USE SET SCREW OR INDENTOR TYPE FITTINGS. INSTALL ELECTRICAL FITTINGS IN ACCORDANCE WITH THE MANUFACTURER'S WRITTEN INSTRUCTIONS AND WITH RECOGNIZED INDUSTRY PRACTICES TO ENSURE THAT FITTINGS SERVE INTENDED PURPOSES. PVC AND PVC COATED RIGID METAL CONDUIT FITTINGS SHALL MATCH CONDUIT TYPE AND MANUFACTURER.
  - 9. THE ELECTRICAL CONTRACTOR SHALL REAM INSIDE CIRCUMFERENCE AT BOTH ENDS OF EACH CONDUIT SEGMENT TO ELIMINATE BURRS, WHICH COULD DAMAGE CONDUCTOR/CABLE INSULATION.
  - 10. ELECTRICAL CONTRACTOR SHALL INSTALL ALL CONDUIT RUNS USING A LEVEL TO ASSURE HORIZONTAL CONDUITS ARE LEVEL AND VERTICAL CONDUITS ARE PLUMB. WHERE CONDENSATION MIGHT BE A PROBLEM HORIZONTAL CONDUITS SHALL BE INSTALLED WITH A SLIGHT PITCH TO LOW POINTS PROVIDED WITH WEEP HOLES FOR DRAINAGE.
  - 11. PIPING SHALL HAVE PRIORITY FOR INSTALLATION; ALL CONDUIT ROUTING SHALL BE FIELD COORDINATED IN COOPERATION WITH THE PROCESS PIPING AND OTHER TRADES.
  - 12. EXPANSION JOINTS SHALL BE INSTALLED AT EVERY BUILDING EXPANSION JOINT AND ADDITIONALLY AS MAY BE REQUIRED BY THE NEC.
  - 13. CONTRACTOR MAY COMBINE CONDUCTORS FROM MULTIPLE CONDUITS SUBJECT TO DE-RATING OF POWER CONDUCTOR AMPACITY PER THE NATIONAL ELECTRICAL CODE.

**ELECTRICAL BOXES**

- A. INSTALLATION
  - 1. SEAL CONDUIT AT ENTRANCE TO WEATHERPROOF BOXES FOR INTERIOR AND EXTERIOR LOCATIONS EXPOSED TO WEATHER OR MOISTURE.
  - 2. INSTALL KNOCKOUT CLOSURES TO CAP UNUSED KNOCKOUT HOLES WHERE BLANKS HAVE BEEN REMOVED
  - 3. LOCATE BOXES SO AS TO ASSURE ACCESSIBILITY OF ELECTRICAL WIRING. RELOCATE BOXES RENDERED INACCESSIBLE BY THE INSTALLATION OF WORK BY OTHER TRADES.
  - 4. SECURE BOXES RIGIDLY TO THE SUBSTRATE UPON WHICH THEY ARE BEING MOUNTED, OR SOLIDLY EMBED BOXES IN CONCRETE OR MASONRY. DO NOT SUPPORT FROM CONDUIT. DO NOT BURN CONDUIT HOLES, USE KNOCK-OUT PUNCHES, OR HOLE SAWS.
- B. PROVIDE OUTLET BOX ACCESSORIES AS REQUIRED FOR EACH INSTALLATION, SUCH AS MOUNTING BRACKETS, WALLBOARD HANGERS, EXTENSION RINGS, FIXTURE STUDS, CABLE CLAMPS, AND METAL STRAPS FOR SUPPORTING OUTLET BOXES, COMPATIBLE WITH OUTLET BOXES BEING USED AND MEETING REQUIREMENTS OF INDIVIDUAL WIRING SITUATIONS.

**SUPPORTING DEVICES**

- A. METAL SUPPORTING DEVICES SHALL BE ZINC GALVANIZED OR CADMIUM PLATED STEEL OR MALLEABLE IRON.
- B. CONDUIT SUPPORTS
  - 1. TWO HOLE GALVANIZED STEEL STRAPS.
  - 2. CONTINUOUS SLOT OR T-SLOT GALVANIZED STEEL CONCRETE INSERT CHANNEL.
- C. SUPPORT CONDUIT AS FOLLOWS:
  - 1. SINGLE CONDUIT RUNS
    - A. VERTICAL SURFACES: GALVANIZED, HEAVY DUTY, SHEET STEEL STRAPS; BACK STRAPS TO BE PROVIDED FOR ALL EXPOSED CONDUIT AND CONDUIT ON EXTERIOR WALLS.
    - B. HORIZONTAL SURFACES: GALVANIZED, HEAVY DUTY, 2-HOLE STEEL PIPE STRAPS.
  - 2. MULTIPLE CONDUIT RUNS
    - A. VERTICAL SURFACES: HORIZONTAL OR VERTICAL RACK CHANNEL WITH CONDUIT STRAPS AS REQUIRED.
    - B. HORIZONTAL SURFACES: SINGLE OR DOUBLE RACK CHANNEL TRAPEZE, COMPLETE WITH CONDUIT STRAPS AS REQUIRED; ALL SUPPORTED WITH THREADED HANGER RODS.

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